



**Installation Instructions  
1997-2006 Wrangler TJ  
Side Nerf Bars  
P/N: 1159X.04**

**Hardware:** (2) Left and right Side bars  
(12) 3/8" Self tapping bolts

**Type:** Black  
Black Textured  
Titanium  
Stainless

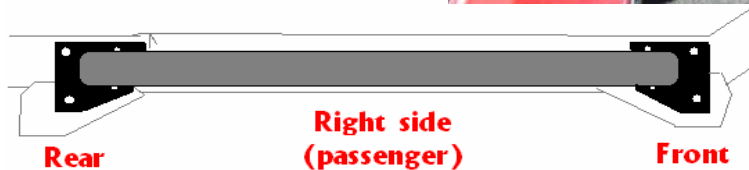
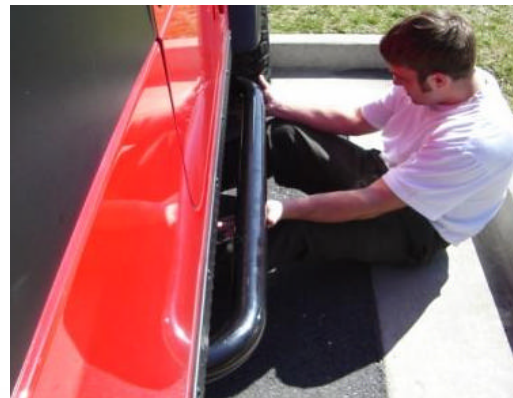


**NOTE: DRILLING WILL BE REQUIRED FOR INSTALLATION OF THESE NERF BARS.**

To obtain correct installation, we recommend that you follow the basic steps covered in these instructions. Please take care when assembling this product to protect the finish and to maintain a quality look to your new investment. If able have a second person help with the installation.

**Please Note:** The long side needs to be positioned towards the front of your vehicle.

**Step two:** Position the nerf bar up to frame. Maintain a 1/2" minimum between the bottom of the vehicle and the top of the nerf bar. Locate the nerf bar front to back until it is parallel with the frame and the body of the vehicle. With nerf bar in place (second person holding) mark the frame through nerf bar mounting holes located in the bar bracket. After marks have been made repeat step one on the other side and set bars to the side.



**Step three:** Using a center punch tap into the frame at marked holes with hammer. At the punch mark drill a 5/16" hole in frame. **NOTE: BEFORE DRILLING, BE SURE TO CHECK BACK SIDE OF FRAME FOR POSSIBLE HAZARDS.**





**Step four:** Using (8) 3/8" self tapping bolts, position the nerf bar into place over drilled 5/16" holes. Secure to frame with the supplied 3/8" screws. Repeat the procedure on the other side.



**IMPORTANT NOTICE:** CAREFULLY READ ALL INSTRUCTIONS BEFORE INSTALLING THIS PRODUCT. RUGGED RIDGE IS NOT RESPONSIBLE FOR ANY DAMAGE TO VEHICLE OR PERSONAL INJURY THAT MAY OCCUR DURING THE INSTALLATION OR USE OF THIS PRODUCT.

### **WEAR SEAT BELTS AT ALL TIMES**

#### **LIMITED 90 DAY WARRANTY**

Applies to Rugged Ridge by Omix-ada Inc. Products

Rugged Ridge Off Road (the Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within 90 DAYS from the date of original purchase, such defect(s) will be repaired or replaced or credited at the Company's sole option.

To obtain repair or replacement within the terms of this Warranty, the product is to be delivered with proof of warranty coverage (e.g. Dated bill of sale), specification of defect(s) to the place of purchase or, with prior approval from the Company (Return Authorization Number is required), freight pre-paid to the Company address listed below.

This warranty does not apply to any product or part thereof which, in the opinion of the Company, has suffered or been damaged through alteration, improper installation, mishandling, misuse, neglect, accident or by acts of nature. THE EXTENT OF THE COMPANY'S LIABILITY UNDER THIS WARRANTY IS LIMITED TO THE REPAIR OR REPLACEMENT PROVIDED ABOVE AND, IN NO EVENT, SHALL THE COMPANY'S LIABILITY EXCEED THE PURCHASE PRICE PAID BY PURCHASER FOR THE PRODUCT.

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Omix-ada Inc.  
460 Horizon Dr. Suite 400  
Suwanee, Georgia 30024

