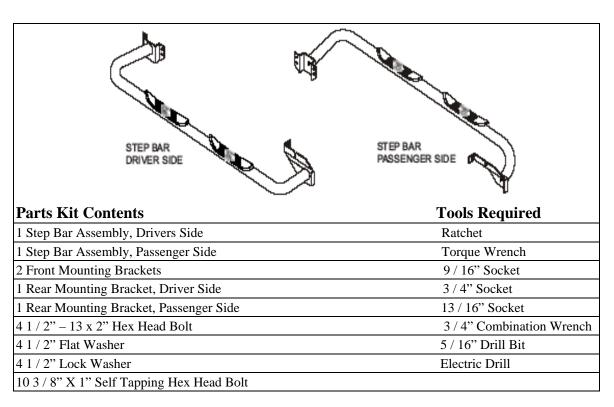


## INSTALLATION INSTRUCTIONS

11590.81 Rugged Ridge Side Steps 1984-2000 Jeep Cherokee/Wagoneer/Sport 2/4 door



- **Step 1:** Remove all parts from the box and check for any damage. Verify all parts are there.
- **Step 2:** Read and understand **ALL** of the instructions before installing.
- **Step 3:** Install both **front** and **rear mounting brackets** onto the **Step Bars** using 4 of the 1/2"-13 x 2" hex head bolts, 4 1/2" lock washer, and 4 flat washers leaving them loose. **See Fig. 1**
- **Step 4:** Loosen the front rear spring bolt, enough to slide the slotted top edge of the **rear bracket** can be slid underneath the head bolt. **NOTE: DO NOT REMOVE THIS BOLT. See Fig. 2**

## INSTALLATION INSTRUCTIONS

## **Rugged Ridge Side Steps**

1984-2000 Jeep Cherokee/Wagoneer/Sport 2/4 door

Step 5: Place the rear of the Step Bar to the Spring Bracket, and tighten the Spring Bolt until it holds the rear Step Bar bracket in place. See Fig.2

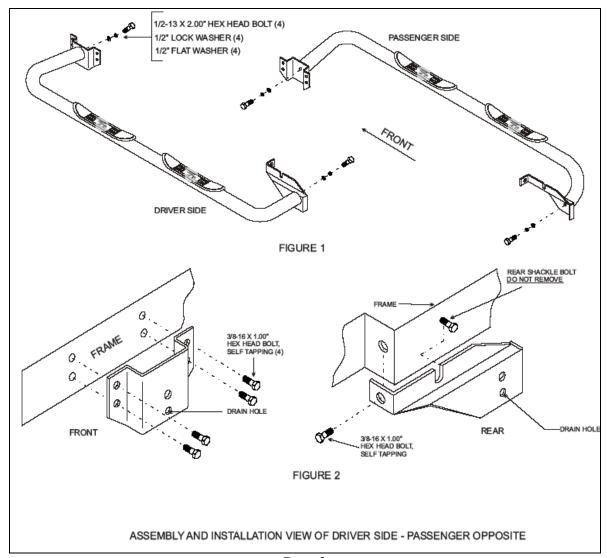
**Step 6:** Hold up the **front** end of the **Step Bar** to the front of the sub frame. Check to be sure the **Step Bar** is **properly aligned** with the **Body** and mark the holes to be drilled.

**NOTE:** On some models be cautious of the diagonal oblong hole, it maybe necessary to locate the front mounting bracket at an angle to miss this hole. **See Fig 2.** 

Step 7: Drill the holes for the front bracket using the 5/16 "drill bit and electric drill.

**Step 8:** Secure the **front Mounting Bracket** to the sub frame using 4 3/8" self tapping bolts. **NOTE: DO NOT OVER TIGHTEN THESE BOLTS.** 

Step 9: Tighten and torque 1 / 2" fasteners to 65 ft. lbs., 3/8"-16 x 1" Hex Head Self Tapping Bolts to 20 ft. lbs. And the Spring bolt to 70 ft. lbs.





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To obtain repair or replacement within the terms of this Warranty, the product is to be delivered with proof of warranty coverage (e.g. Dated bill of sale), specification of defect(s) to the place of purchase or, with prior approval from the Company (Return Authorization Number is required), freight pre-paid to the Company address listed below.

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