



**Installation Instructions  
1984-1995 XJ (Cherokee)  
Rear Tube Bumper  
P/N: 11570.80**

- Hardware:** (2) Left and right mounting plates  
(4) Hex head mounting bracket bolts  
(8) Flat Washers  
(4) Lock Washers



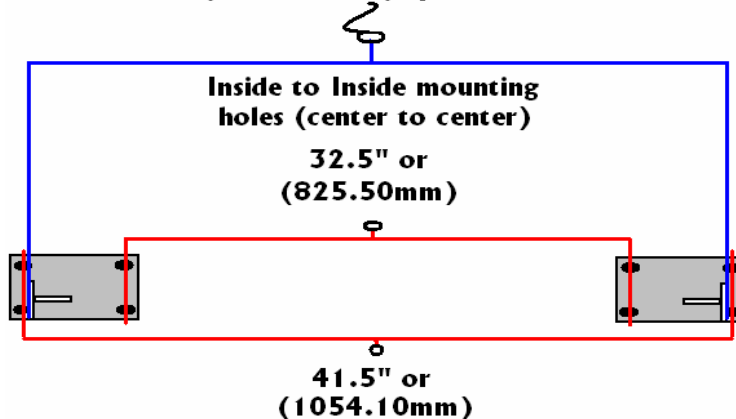
**NOTE!**

To obtain correct installation, we recommend that you follow the basic steps covered in these instructions. Please take care when assembling this product to protect the finish and to maintain a quality look to your new investment. If able have a second person help with the installation.

- Step (1):** A 15mm deep socket will be needed to remove the (8) factory mounting bolts from the XJ body ( 4 for each side). There is no need to remove the rear bumper cover.  
**Do Not Discard These Bolts. They Are To Be Reused.**

- Step (2):** Install supplied tube bumper mounting brackets to the left and right side of the unitized frame. Align mounting brackets using supplied template.

**Bracket tube bumper outer mounting face.  
Must be .75" from center of outer mounting holes  
or 40.25" (1022.35mm) apart when mounted**





- Step (3):** Attach the tube bumper to the mounting bracket at the lower mounting holes using the supplied 18mm bolt, washer, and nut. **DO NOT TIGHTEN.** Have another person hold one side of the bumper during this step to avoid damage to the bumper's finish. Repeat step three for the other side. **DO NOT TIGHTEN.**
- Step (4):** Install the upper 18mm mounting bolts to the bumper and mounting plate. With all 4 bolts installed tighten bolts to allow just enough movement of the bumper to allow proper alignment. Check clearance of the rear door when closing. Adjust as needed.
- Step (5):** When all adjustments have been made tighten all bolts to secure rear bumper in correct position.



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