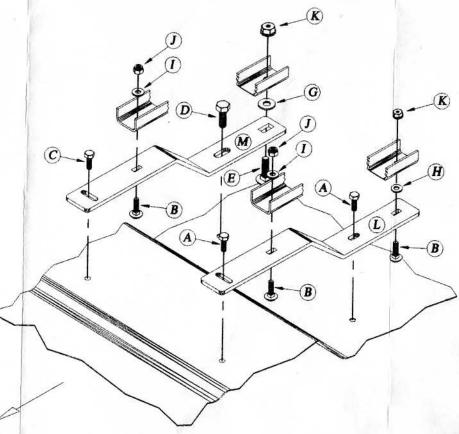


1907 Woodland Ave. Coffeyville, KS 67337 Phone: (620) 251-9100 Fax: (620) 251-2622

- Remove and save the (4) bolts holding seat frame to the floor. These will be reused when installing the new brackets.
- 2. Remove seat from vehicle.
- 3. Attach the left driver's side bracket L to the floor using (2) of the 5/16" bolts A that were removed in step 1, through the (2) elongated slot holes in the bracket as shown. Do not tighten at this time. From the bottom side of the bracket place (2) 5/16" x 1" carriage bolts B in the elongated slots as shown with the threads pointing upwards.
- 4. Attach the driver's side right bracket M to the floor using (1) 5/16" bolt C and (1) 7/16" bolt D that was removed in step 1 through he (2) elongated slot holes in the racket as shown. Do not tighten at this time. Place the 7/16" carriage bolt E and the 5/16" carriage bolt B in the remaining holes as was done in step 3. The front of the right bracket should be moved as far to the right as the slot will allow. Now the (2) bolts holding the right bracket to the floor can be fully tightened.

INSTALLATION INSTRUCTIONS BIGBOY BRACKETS

FOR 1997-2005 JEEP WRANGLER DRIVER'S SIDE



carriage bolts protruding through the slots at the back of each bracket. The washers go on top of the brackets with the larger washer (G) going on the 7/16" carriage bolt and the smaller washer (H) going on the 5/16" carriage bolt. Place the seat on the new brackets allowing the protruding carriage bolts to go through the seat frame. THE BACK WASHERS MUST BE BETWEEN THE BIGBOY BRACKETS AND THE SEAT FRAME. Once the seat frame is located with all four carriage bolts protruding through the seat frame the FRONT washers I may be placed over the carriage bolts and tightened using the appropriate nyloc nuts I) that are provided. The flange nuts (K) provided are for the back carriage bolts. At this time fully tighten all of the remaining nuts and bolts.

Now that the installation is complete

legroom for the driver's seat.

you should have approximately 4" more

5. Place a washer on each of the

FIG. 1 DRIVER'S SIDE INSTALLATION