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INSTALLATION INSTRUCTIONS BIGBOY BRACKETS FOR 1997-2005 JEEP WRANGLER PASSENGER'S SIDE

1. Remove and save the (4) bolts holding seat frame to the floor. These will be reused when installing the new brackets.
2. Remove seat from vehicle.
3. Remove the jack from the holder. When the installation is complete the jack will be held in place by the new BigBoy Brackets.
4. Attach the right passenger's side bracket (M) to the floor using (2) of the 5/16" bolts (A) that were removed in step 1, through the (2) elongated slot holes in the bracket as shown. **Do not tighten at this time.** From the bottom side of the bracket place (2) 5/16" x 1" carriage bolts (B) in the elongated slots as shown with the threads pointing upwards.
5. Attach the passenger's side left bracket (L) to the floor using (1) 5/16" bolt (B) and (1) 7/16" bolt (D) that was removed in step 1 through the (2) elongated slot holes in the bracket as shown. **Do not tighten at this time.** Place the 7/16" carriage bolt (E) and the 5/16" (B) carriage bolts in the remaining holes as was done in step 4. The front of the left bracket should be moved as far to the left as the slot will allow. Now the (2) bolts holding the left bracket to the floor can be fully tightened.

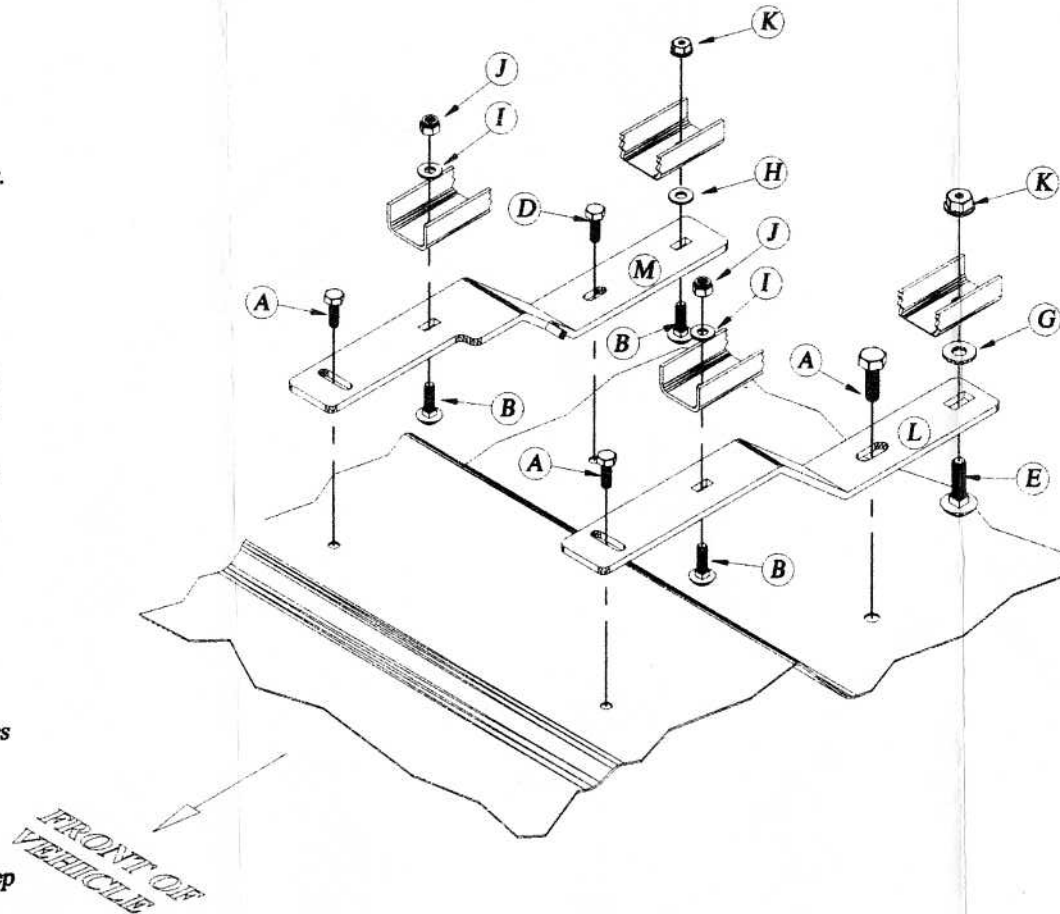


FIG. 1 PASSENGER'S SIDE INSTALLATION

6. Place a washer on each of the carriage bolts protruding through the slots at the back of each bracket. The washers go on top of the brackets with the larger washer (G) going on the 7/16" carriage bolt and the smaller washer (H) going on the 5/16" carriage bolt. Place the seat frame on the new brackets allowing the protruding carriage bolts to go through the seat frame that was previously attached to the floor. **THE WASHERS MUST BE BETWEEN THE BIGBOY BRACKETS AND THE SEAT FRAME.** Once the seat frame is located with the carriage bolts protruding through the seat frame **PLACE A SMALL WASHER (I) ON BOTH OF THE FRONT CARRIAGE BOLTS AT THE FRONT OF THE SEAT FRAME.** The flange nuts (K) can be tightened on the back carriage bolts that are provided. At this time fully tighten the nyloc nuts (J) on the front carriage bolts. Make sure you have tightened all of the nuts and bolts.

Now that the installation is complete you should have approximately 4" more legroom for the passenger's seat.