



**Rock Crawler Classic Rear Bumper :**  
**For 87-06 Jeep® YJ & TJ Wrangler**

**P/N 11503.20 (Black)**

**Important notice:**

Carefully read instructions before attempting to install this product. Rugged Ridge is in no way responsible for any damage to the vehicle or personal injury that may occur during the installation or use of this product.

**NO DRILLING REQUIRED.**

**Supplied components:**

|                           |     |                              |     |
|---------------------------|-----|------------------------------|-----|
| Rear bumper p/n: 11503.20 | (1) | 3/8" x 1 1/4" Hex head bolts | (8) |
| Backing plates            | (4) | 3/8" Flat Washers            | (8) |
| 3/8" Locking Washer       | (8) | 7/16" x 1 1/4" Hex head bolt | (2) |
| 7/16" Flat Washer         | (2) | 7/16" Lock Washer            | (2) |

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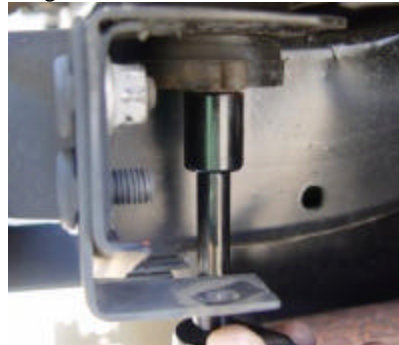
**Installation Instructions:**

(Step 1): Remove factory rear bumper if equipped. For some TJ applications the rear body mount bolt and bushing may be removed to ease installation. (Fig.1 and Fig.2)

Fig. 1



Fig.2



(Step 2): Locate (2) backing plates, (4) 3/8" Hex head bolts, (4) 3/8" Flat washers, and (4) 3/8" Lock washers. With the help of another person attach backing plates to the rear vehicle frame. Align holes in the rear plate on the Classic Rock Crawler bumper to those existing in the frame.





Loosely attach to one side of vehicle with hardware listed in this step. (See Fig.3)

(Step 3): Repeat step two for opposite side, loosely attach bolts but do not tighten at this time.

**NOTE:** Lower mounting brackets (one per side) should align with existing lower Cross member holes.

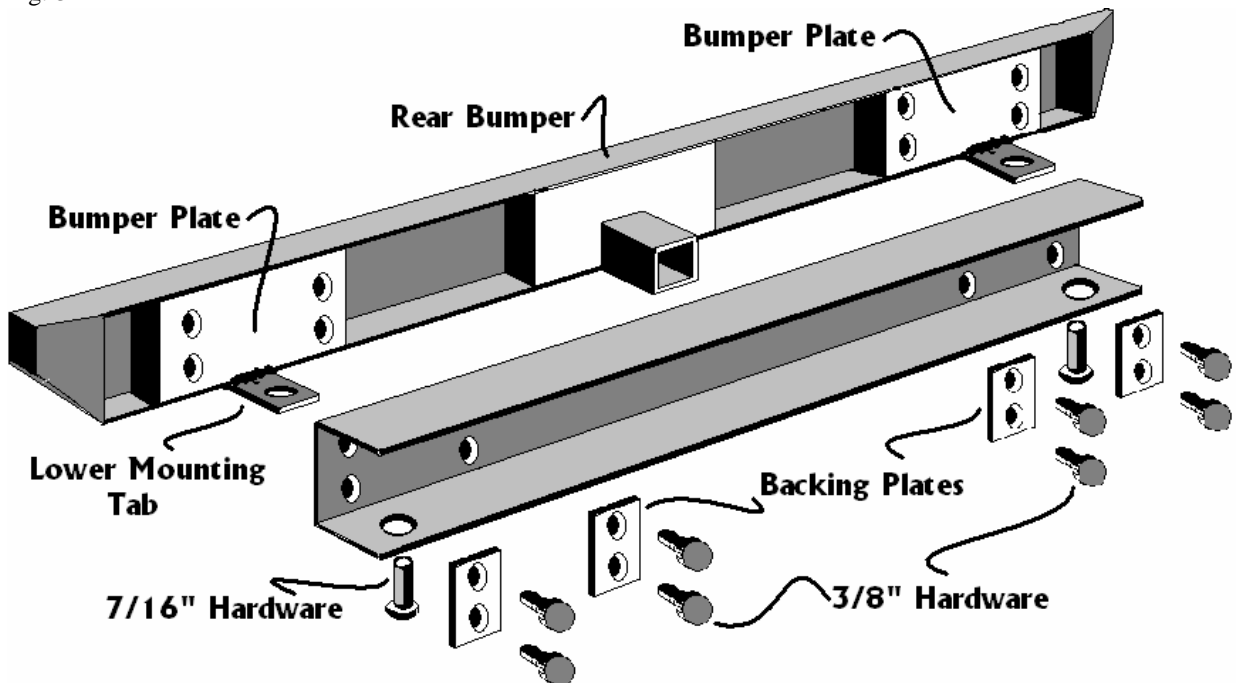
(Step 4): Locate (1) 7/16" Hex head bolt, (1) 7/16" Flat washer, and (1) Lock washer. Attach and Secure bottom bracket to cross member with hardware listed in this step.

(Step 5): Repeat step 4 for opposite side. At this time align bumper correctly and tighten all mounting hardware. **NOTE: It is important to periodically check all bolts for tightness.**

**ON SOME TJ MODELS DROPPING OF THE FUEL TANK –GUARD/ SKIDPLATE WILL EASE INSTALLATION OF BRACKETS. BE SURE TO FOLLOW FACTORY DIRECTIONS FOR DROPPING THE FUEL TANK.**

Note: Please take care when assembling and installing this product to protect the finish and your investment. To protect the bumpers finish wax after installation. Regular waxing is recommended. DO NOT use any type of cleaner or wax that contains abrasives that could damage the finish

Fig. 3





**LIMITED 90 DAY WARRANTY**  
**Applies to Rugged Ridge by Omix-ada Inc. Products**

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To obtain repair or replacement within the terms of this Warranty, the product is to be delivered with proof of warranty coverage (e.g. Dated bill of sale), specification of defect(s) to the place of purchase or, with prior approval from the Company (Return Authorization Number is required), freight pre-paid to the Company address listed below.

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