



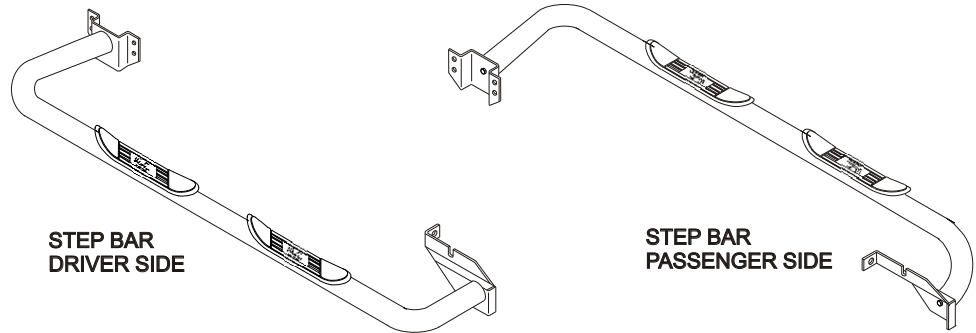
# INSTALLATION INSTRUCTIONS

APPLICATION: 1984-00 JEEP CHEROKEE/WAGONER/SPORT 2/4 DR

## AUTOMOTIVE PRODUCTS, INC.

### STEP BAR ASSEMBLIES

25-1130  
25-1135  
25-1140  
25-1145



### PARTS KIT CONTENTS

#### QTY

#### DESCRIPTION

#### TOOLS REQUIRED

1	STEP BAR ASSEMBLY, PASSENGER
1	STEP BAR ASSEMBLY, DRIVER
2	FRONT MOUNT BRACKET
1	REAR MOUNT BRACKET, PASSENGER
1	REAR MOUNT BRACKET, DRIVER
4	1/2-13 X 2.00" HEX HEAD BOLT
4	1/2" SAE FLAT WASHER
4	1/2" LOCK WASHER
10	3/8-16 X 1.00" HEX HEAD BOLT, SELF TAPPING

RATCHET  
TORQUE WRENCH  
9/16" SOCKET  
3/4" SOCKET  
13/16" SOCKET  
3/4" COMBINATION WRENCH  
5/16" DRILL BIT  
ELECTRIC DRILL

- STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- STEP 2. Read and understand instructions completely before beginning installation.
- STEP 3. Install both Front and Rear Mounting Brackets onto Step Bars using (4) 1/2-13 x 2.00" Hex Head Bolts, (4) 1/2" Flat Washers and (4) 1/2" Lock Washers. Leave loose. **See Figure 1.**
- STEP 4. Loosen Rear Shackle Bolt and turn until slotted top edge of Rear Bracket can slide under bolt head. NOTE: Do not remove bolt. **See Figure 2.**
- STEP 5. Place rear of Step Bar up to rear suspension point and tighten Shackle Bolt until it holds Rear Step Bar Bracket in place. **See Figure 2.**
- STEP 6. Hold up front end of Step Bar to front frame. Check to be sure Step Bar is properly aligned with body. Mark hole locations. **See Figure 2.**
- STEP 7. Drill holes for Front and Rear mounts using 5/16" Drill Bit and Electric Drill.
- STEP 8. Secure Front Mount Brackets to frame using (4) 3/8-16 x 1.00" Self Tapping Bolts. NOTE: Do not over tighten.
- STEP 9. Tighten and torque 1/2" fasteners to 65 FT. LBS, 3/8-16 x 1.00" Hex Head Bolt Self Tapping to 20 FT. LBS and Shackle Bolt to 70 FT. LBS.

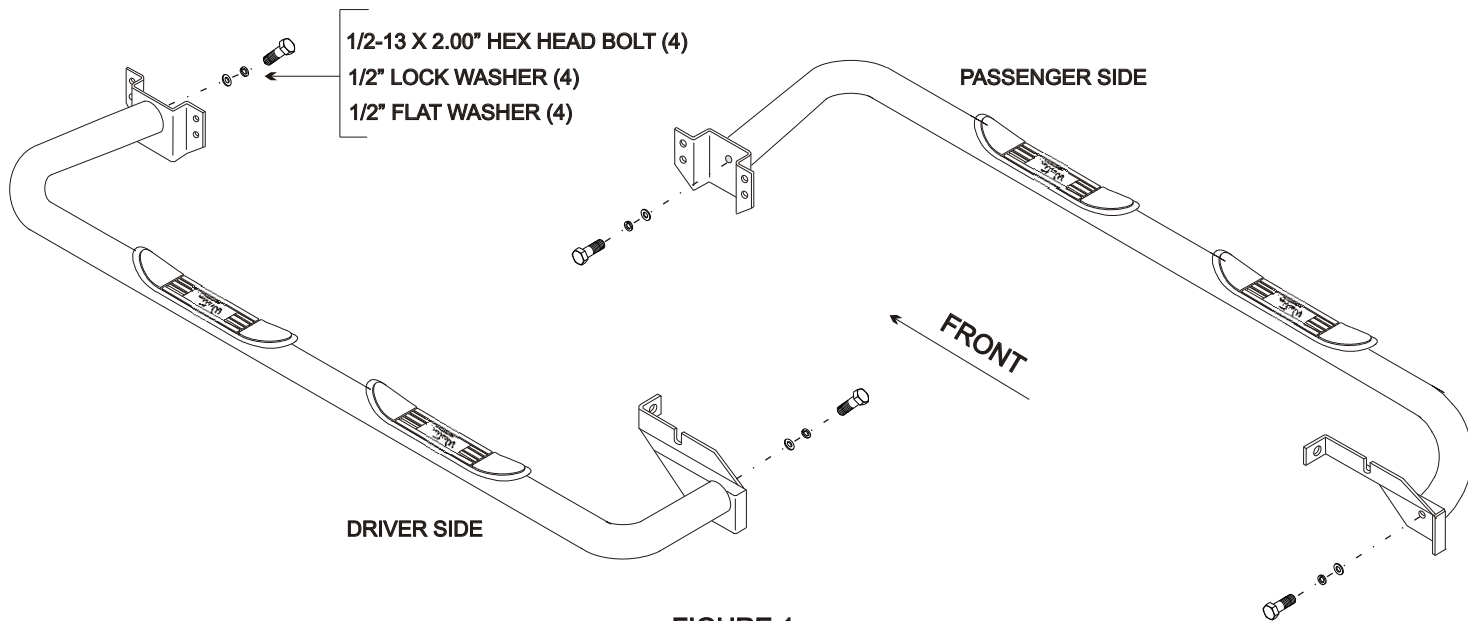


FIGURE 1

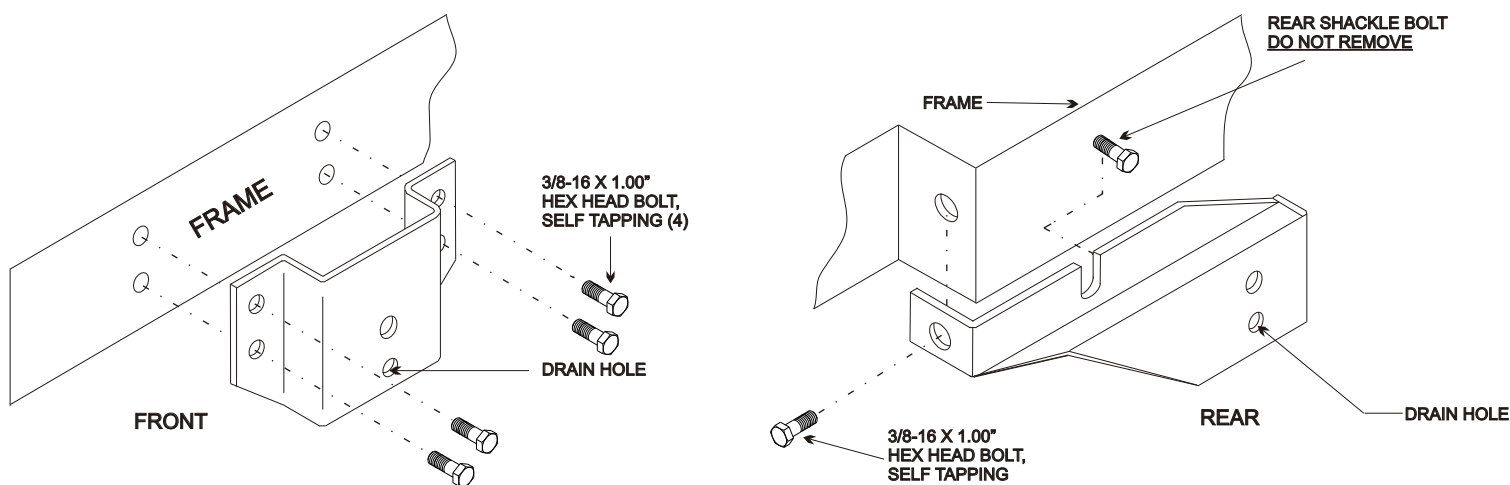


FIGURE 2

**ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE - PASSENGER OPPOSITE**

Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



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Thank You for choosing Westin products  
For additional installation assistance please call  
Customer service (800) 793-7846 or (507) 375-3559