



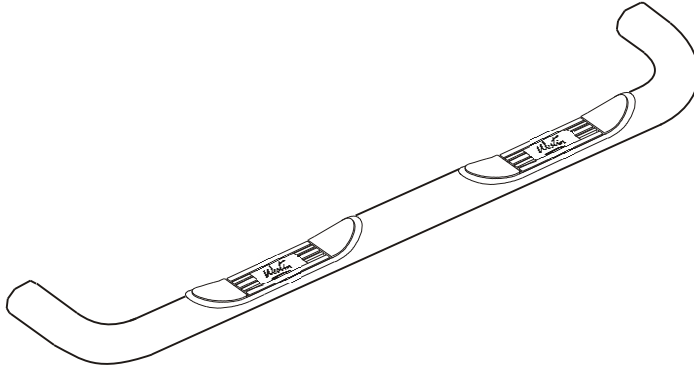
# INSTALLATION INSTRUCTIONS

APPLICATION: 1993-98 JEEP GRAND CHEROKEE 4DR

## AUTOMOTIVE PRODUCTS, INC.

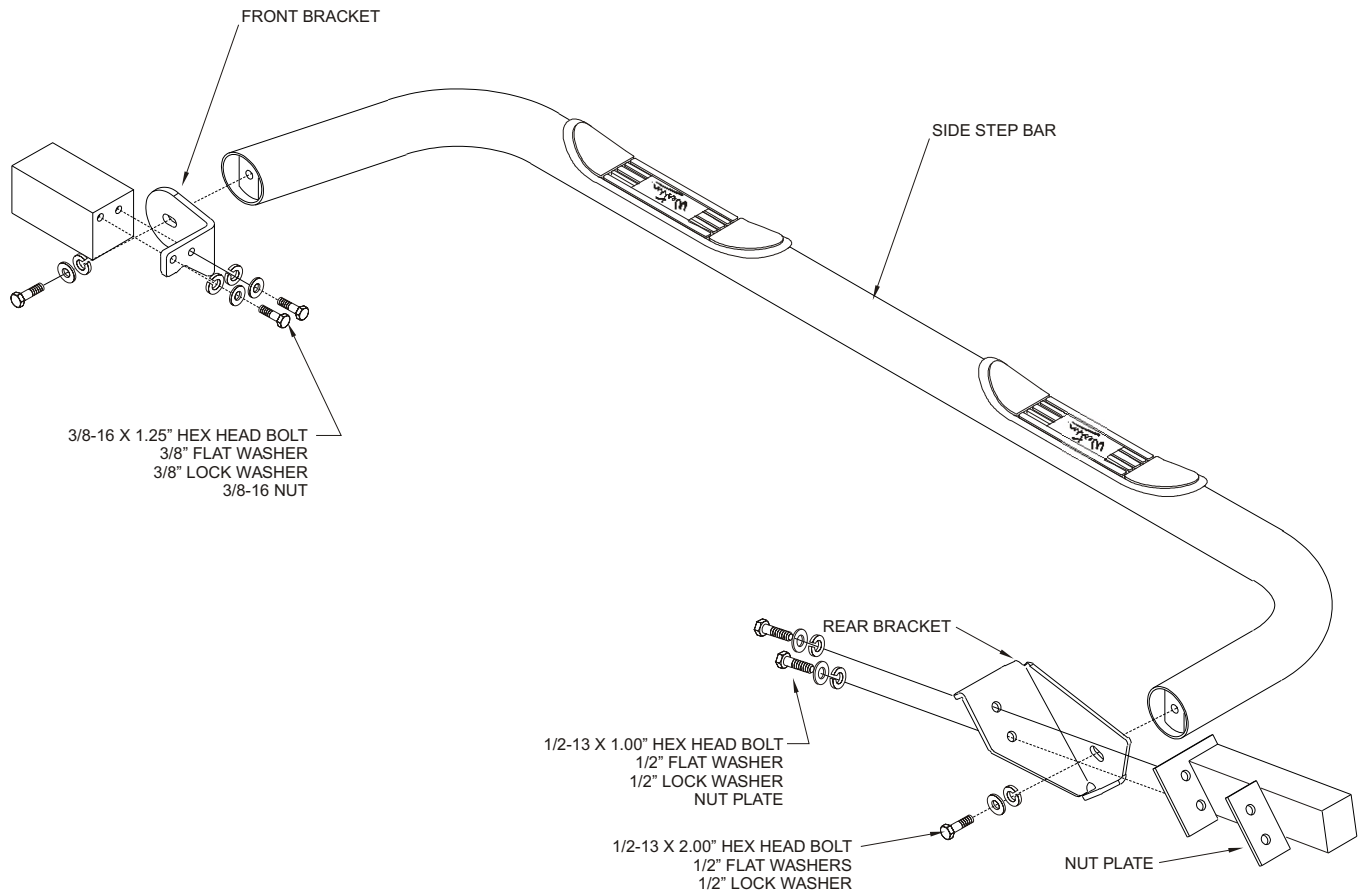
STEP BAR  
ASSEMBLIES

25-1020  
25-1025



QTY	PARTS KIT CONTENTS DESCRIPTION	TOOLS REQUIRED
2	STEP BAR	3/4" SOCKET
2	FRONT BRACKET	3/4" WRENCH
2	REAR BRACKET	9/16" SOCKET
2	THREADED BOLT PLATE	9/16" WRENCH
4	1/2-13 X 2.00" HEX HEAD BOLT	RATCHET
4	1/2-13 X 1.00" HEX HEAD BOLT	TORQUE WRENCH
8	1/2" FLAT WASHER	
8	1/2" LOCK WASHER	
4	3/8-16 X 1.25" HEX HEAD BOLT	
8	3/8" FLAT WASHER	
4	3/8" LOCK WASHER	
4	3/8-16 HEX NUT	

- STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- STEP 2. Read and understand instructions completely before beginning installation.
- STEP 3. Attach front and rear brackets to step bars as shown. Leave loose.
- STEP 4. Attach brackets to suspension mounts on vehicle as shown.
- STEP 5. Make sure step is properly aligned with vehicle. Torque 1/2" fasteners to 65 FT.LBS. and 3/8" fasteners to 30 FT.LBS.



**FIGURE 1**  
**INSTALLATION VIEW OF PASSENGER SIDE, DRIVER SIDE OPPOSITE**

Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



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Thank You for choosing Westin products  
 For additional installation assistance please call  
 Customer service (800) 793-7846 or (507) 375-3559