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P/N: 716130IR-93

JEEP INTERNAL RELEASE BEARING HOSE REPLACEMENT KIT FOR 1993 XJ/YJ

KIT CONSISTS OF:

No.	Qty	Part No.	<u>Description</u>
1.	1	716130	JEEP YJ MASTER CYL FITTING
2.	1	716130F	FITTING -3 MALE TO MALE 7/16" X 24 INV
3.	1	716130H	42" STAINLESS HOSE-3 FITTING
4.	1	716130U	FITTING 716130IR UNION
5	1	716130UF	FLARE TO UNION FITTING 716130IR

INSTRUCTIONS:

This new slave hose replacement kit comes with a pin-type fitting or a dash 3 that connects to the stock Jeep master cylinder. To remove the old slave cylinder hose, either unscrew the hose or if it is a later model Jeep locate the roll pin on the master cylinder. Remove the pin with a punch, and the hose should slide out. The rubber o-ring must be retained and installed onto the new brass fitting. The new fitting can then be installed back into the master cylinder and then be retained with the roll pin.

This kit is designed for the 1993 slip lock connection fitting on the stock internal release bearing. We have added the necessary fittings for the 1993 slip connection fitting replacement. Installations of this kit does require the pressure side of the hose to be cut with a tubing cutter. Once the pipe is cut, install the new hose fitting and then use a pipe flaring tool to double flare the pipe and install the new fitting in place like shown below. Once the new fitting is installed use the union fitting and the -3 fitting to connect the new hose.

The hose assembly must be bled to remove any air operation of the vehicle. We recommend that you remove the master cylinder cap and slowly depress the clutch. After several depressions, the hose assembly should be bled and the slave cylinder should be operational. Refill the master cylinder and replace the cap.







SPECIAL NOTE: The components packaged in this kit have been assembled and machined for specific type of conversions. Modifications to any of the components will void any possible warranty or return privileges. If you do not fully understand modifications or changes that will be required to complete your conversion, we strongly recommend that you contact our sales department for more information. This instruction sheet is only to be used for the assembly of Advance Adapter components. We recommend that a service manual pertaining to your vehicle be obtained for specific torque values, wiring diagrams and other related equipment. These manuals are normally available at automotive dealerships and parts stores.