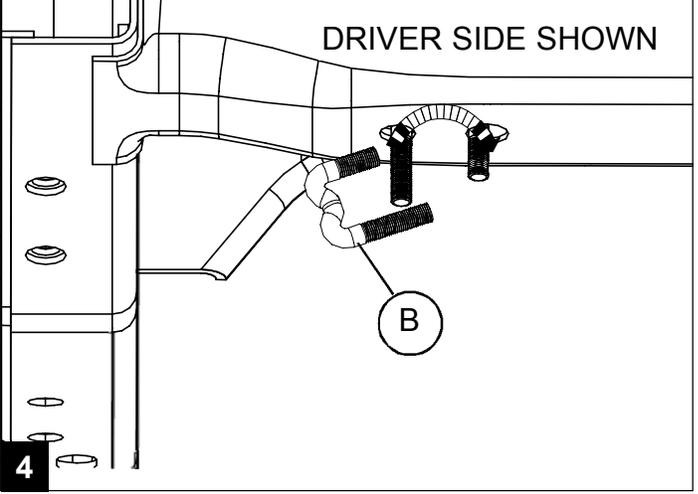
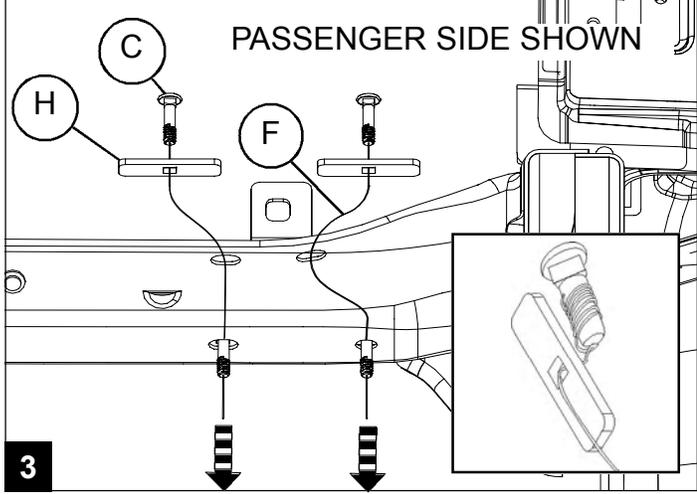
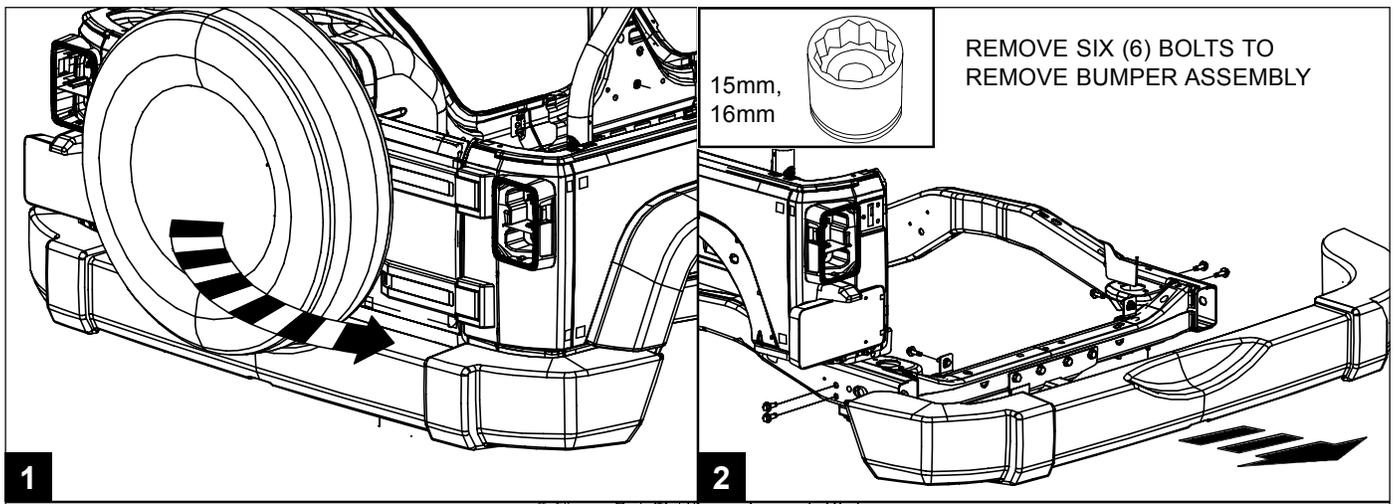
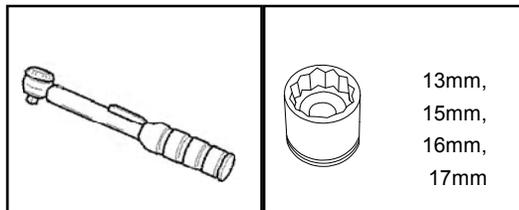
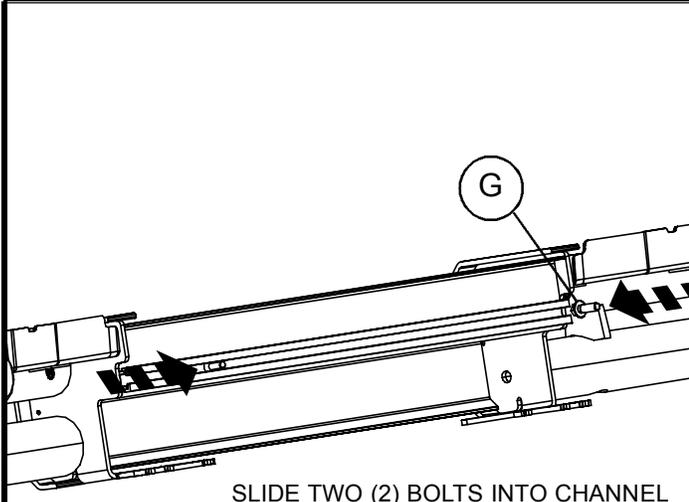




# REAR BUMPER

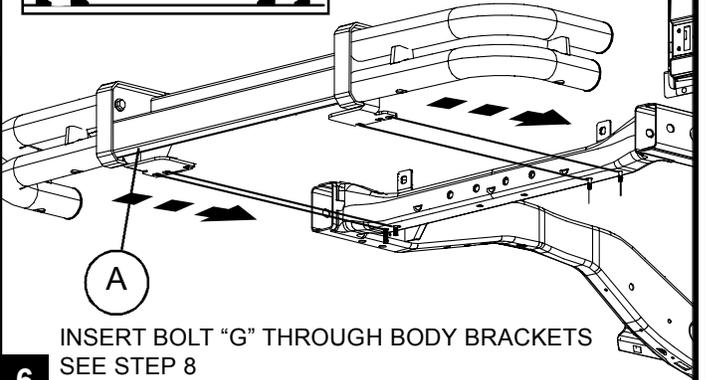
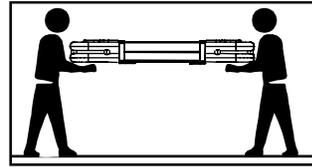
1X	A	1X	B	2X	C	4X	D	2X	E
							10mm		8mm
				1X	F	2X	G	2X	H





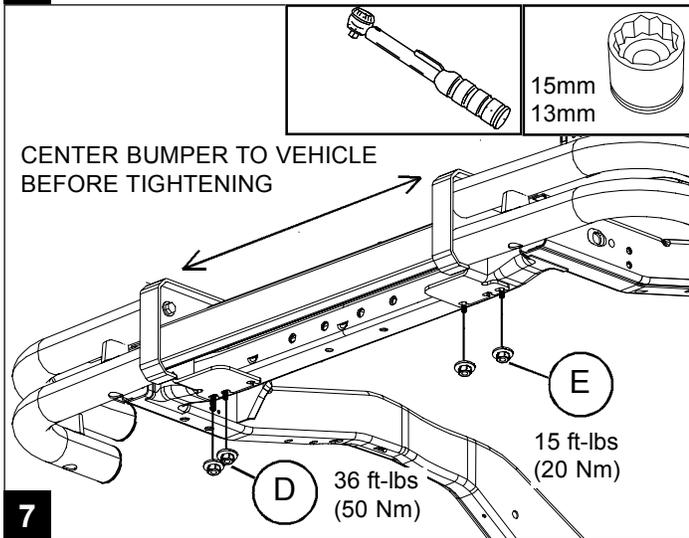
SLIDE TWO (2) BOLTS INTO CHANNEL

5



INSERT BOLT "G" THROUGH BODY BRACKETS  
SEE STEP 8

6

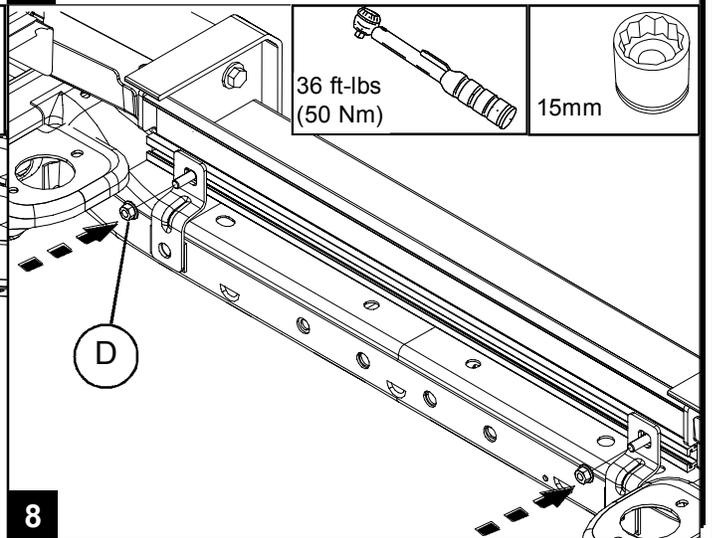


CENTER BUMPER TO VEHICLE  
BEFORE TIGHTENING

D 36 ft-lbs  
(50 Nm)

E 15 ft-lbs  
(20 Nm)

7



D 36 ft-lbs  
(50 Nm)

15mm

8