







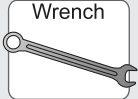
Installation Instructions Highrock™ 4x4 Element™ Lower Door Frame & Bag

Vehicle Application


• Jeep TJ Wrangler
1997 - 2006

Part Number: 51791

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INSTALLATION TIME  1/2 Hour	SKILL LEVEL  1 - Easy	
TOOLS		
 Safety Glasses	 Phillips Screwdriver	 Wrench 7/16" and 13mm




 **CAUTION** Safety glasses should be worn at all times while installing this product.

Installation Tips

Before you begin installing this assembly, read all instructions thoroughly.

For a smooth fit:

For ease in installation, the product should be installed at temperatures above 72° F. Below this temperature, the fabric may contract an inch or more, making it difficult to fit to the vehicle. It is normal for fabric to contract and wrinkle when stored in the shipping carton. Within a few days after the installation, the fabric will relax and the wrinkles will disappear.

 **WARNING** This product is designed primarily to enhance the appearance of the vehicle and to shield the occupants from ordinary weather conditions. Do not rely in any way on the components of this product to contain occupants within the vehicle, or to protect against injury or death in the event of an accident. This product will not protect the occupants from falling objects. Never operate the vehicle in excess of manufacturer's specifications.

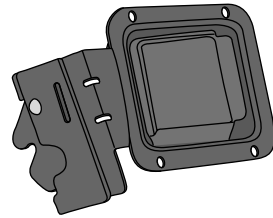
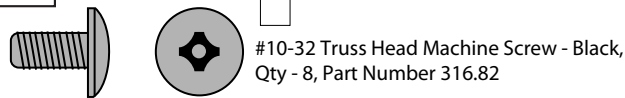
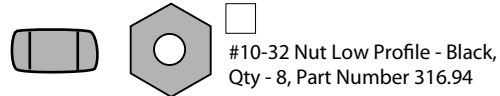
WEAR SEAT BELTS AT ALL TIMES

Read and follow, precisely, all installation instructions provided when installing product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.

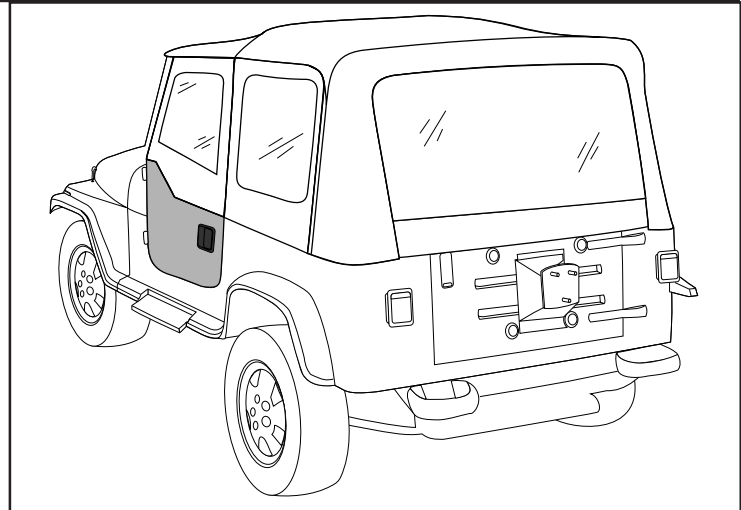
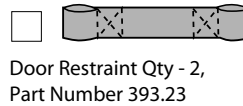
Element™ Lower Door Frame & Bag Installation Instructions

Parts List and Hardware Identification

Right Door Bag	Qty - 1
Left Door Bag	Qty - 1
Right Door Frame	Qty - 1
Left Door Frame	Qty - 1



Latches - Rotary Paddle Handle -
Rt., Qty - 1, Lt., Qty - 1,
Part Number 378.00 & 378.01

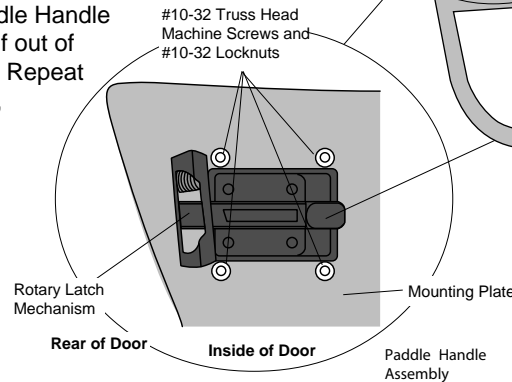


1 Paddle Handle

Insert the Paddle Handle into the mounting plate so that the latch mechanism is inside of the vehicle and the Rotary Latch Mechanism is toward the rear of the door. Align the four holes in the Paddle Handle Assembly with the four holes in the mounting plate. Insert four #10-32 Truss Head Machine Screws from the outside and secure them with #10-32 Locknuts. Do not tighten the screws until all four are in place.

Important: You should check alignment of the Paddle Handle to the steel latch pin before tightening the screws. If out of alignment, align and retighten the screws securely. Repeat for both lower doors. If more adjustment is needed, adjust the vehicles door striker.

WARNING: The Element Door System is equipped for protection against the elements. The door will not contain occupants during an accident. The Element Door step (maximum 250 lb. weight) is only to be used while vehicle is parked in a level position-with the door closed and securely latched. Wear Seatbelts at all times.



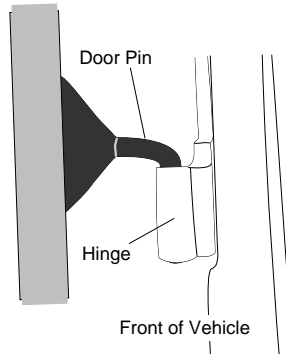
WARNING It is important that the Paddle Handle must align correctly with the automobile manufacturer's original equipment steel latch pin located on the vehicle. Failure to properly install the paddle handle may result in the door accidentally opening. **IMPROPER CLOSURE COULD RESULT IN SERIOUS INJURY OR DEATH TO THE OCCUPANTS. DRIVE CAREFULLY.**



Element™ Lower Door Frame & Bag Installation Instructions

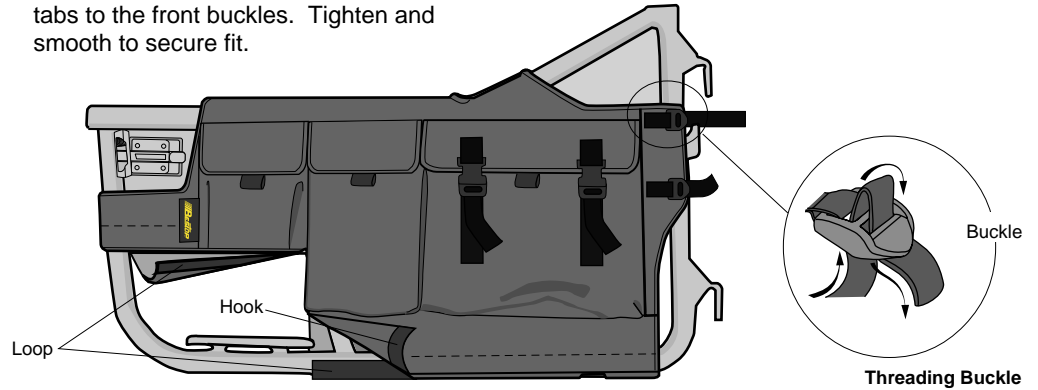
2 Insert Pins into Hinges

Hold the door straight out from the vehicle with the hinge pins over the body hinges. Lower the pins into the hinges. Make sure that the pins are fully inserted into the body hinges.



3 Install Bag

The Door bag is reversible and can be installed with the pockets facing in or out. Place Door Bag over frame starting from the top of the frame. Wrap the Loop tabs under and around the frame attaching them under the Hook edges. Insert the web tabs to the front buckles. Tighten and smooth to secure fit.



Limited Warranty

We warrant our product to be free from defects in material and workmanship, for the terms specified below, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair or replacement of any item or items found by the factory to be defective within the time period specified.

If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

THE WARRANTY TIME PERIOD IS AS FOLLOWS: ALL "SOFT GOODS" MANUFACTURED BY OUR COMPANY (USING PRIMARILY VINYL, PLASTICS, AND/OR FOAM): ONE YEAR FROM DATE OF PURCHASE.

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Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



For further information or request for warranty work, please contact:

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(303) 465-1755

* All or a portion of this product may be made in China