



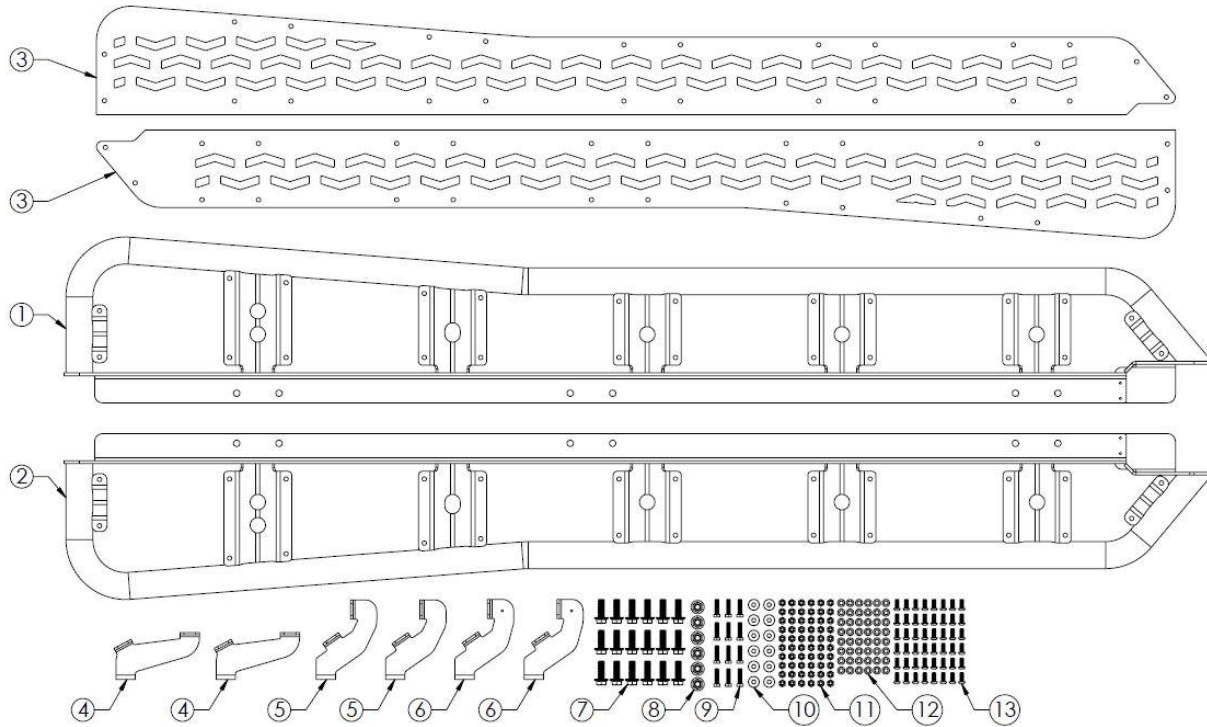
INSTALLATION INSTRUCTIONS

MAKE: Ford
MODEL: Bronco
YEAR: 2021-2025
ENGINE: L4-2.3L(t)/V6-2.7L(tt)

Rock Slider

79-27014

NOTE: Only fits 4-door models



Item	Description	Part Number	Quantity
1	S/A Bronco Rock Rail, Left Blk	05-61468B	1
2	S/A Bronco Rock Rail, Right Blk	05-61469B	1
3	S/A Tread Plate, Black	05-61554B	2
4	Bracket, Mounting: Front Blk	05-61473B	2
5	Bracket, Mounting: Center Blk	05-61474B	2
6	Bracket, Mounting: Rear Blk	05-61475B	2
7	Bolt, Flange Head: M10 x 1.5 x 30mm	03-50493	18
8	Nut, Flange M10 x 1.5	03-50189	6
9	Screw, Hex Head: M6 x 1 x 25	03-50114	12
10	Washer, Fender M6 18mm OD S/S	03-50160	12
11	Nut, Hex: M6X1, Gr 8.8	03-50059	60
12	Washer, M6	03-50177	48
13	Screw, Btn Hd Socket: M6x1x15, S/S Black	03-50795	48

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.



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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the sliders until it has been fully installed. Leave loose for adjustability.
2. Install the brackets onto the body with the supplied M10 Flange head bolts. Leave loose to allow for adjustability.
NOTE: The bracket with the small hole is to be mounted to the rear position.
3. Position the driver-side slider on the vehicle and loosely bolt into place using the supplied M10 Flange bolts and nuts.
4. Install the M6x 25mm bolts through the holes in the slider and then through the pinch seam on the vehicle's body. Then secure with the M6 Fender washers and nuts.
5. Tighten the driver-side slider and mounting brackets.
6. Position the passenger-side slider on the vehicle and loosely bolt into place using the supplied M10 Flange bolts and nuts.
7. Install the M6x 25mm bolts through the holes in the slider and then through the pinch seam on the vehicle's body. Then secure with the M6 Fender washers and nuts.
8. Tighten the passenger-side slider and mounting brackets.
9. Torque all M10 Hardware to 35 ft-lbs and M6 hardware to 8 ft-lbs
10. It is recommended to re-torque all hardware after 50-100 miles.
11. Your installation is now complete.

