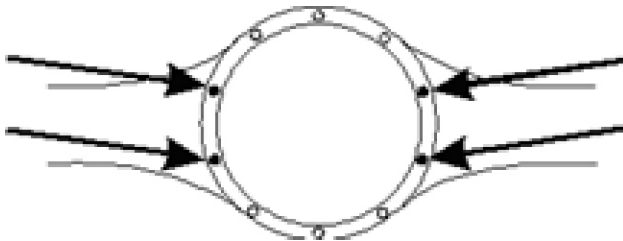


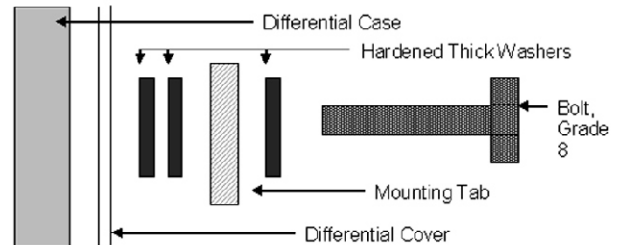


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## Glider Installation Instructions #580-(all)



Step 1: Remove 4 original cover bolts as shown.



Step 2: Start 2 upper bolts with provided hardware as shown. Use 2 thick washers as spacers behind Glider Bracket. Do not tighten yet.



Step 3: Start remaining 2 bolts with washers in lower Glider Bracket. Do not tighten.

Step 5: Tighten nuts over pinion strap, to approximately 15 ft/lbs.



Step 4: Place retainer strap on studs over top of pinion area of differential. Start 2 nuts and washers to secure rear of Glider as show

Step 6: Tighten retainer/cover bolts on housing to approximately 22 ft/lbs.