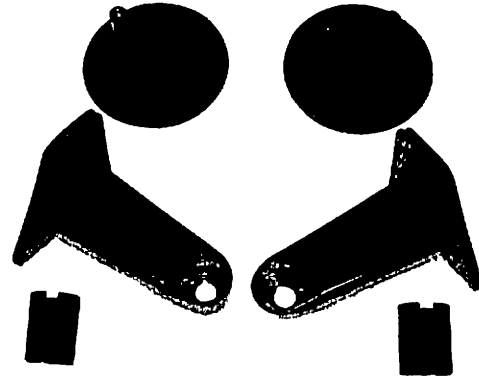




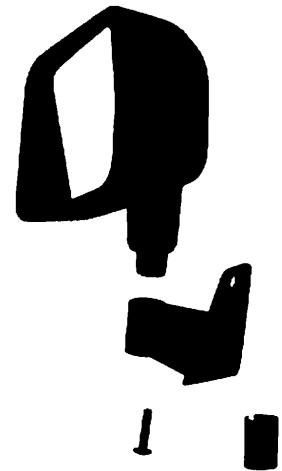
Crown Automotive Sales Co., Inc.
JK Mirror Relocation Brackets
Installation Instructions
Replaces P/N: 102504RR

Kit Contents:

- 2 - Door Filler Plates
- 1 - Left Relocation Bracket
- 1 - Right Relocation Bracket
- 2 - Shims



1. Ensure that all components in kit are accounted for.
2. Loosen, but do not completely remove the torx bolt which attaches the stock brackets to the Mirror heads. The Mirror head is wedged in from top to bottom. Gently tap the loosened bolt upward to loosen the mirror. Once the mirror is loose, carefully remove the torx screw and lift the mirror upward. CAREFUL! It is easy to damage your mirror.
3. From the inside of the front doors, loosen the torx bolts holding the stock bracket in place. Be careful not to remove these completely until you can prevent the brackets on the door from falling and damaging the brackets or the door.
4. Remove the stock brackets and install the replacement filler plates with the shorter stud on the top side utilizing the factory hardware. Ensure the proper torque is reached.
5. Remove the lower two torx bolts from the side of the windshield bracket. Install the new relocation bracket utilizing the factory hardware. Before tightening completely, make sure that the brackets are aligned correctly taking care to avoid interference with the door and fender. Torque to spec.
6. On 2008 and later JK models, you may need to insert the plastic shims inside the hole in the end of the new relocation bracket. These are to assure a snug fit.
7. Attach the mirror head to the new bracket utilizing the factory hardware. Do not tighten completely until the mirror is in the proper position. Take care to not over-tighten the torx bolt as the hardware can easily strip the threads inside the mirror.



While every attempt is made to ensure that the information contained in these instructions is correct, no liability can be accepted by the authors for loss, damage, or injury caused by any errors in, or omissions from the information given. All service should be performed by qualified mechanics. Crown Automotive Sales Co., Inc. cannot be held responsible for any mechanical work performed. Standard and accepted safety precautions should be used in every procedure. This modification will cause the mirrors to be in different positions from their original placement. Care must be taken by the driver to familiarize himself or herself with the new views.