

JEEP JK TUBE DOOR KIT

RS6216(B) Parts List

<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
176536B	Left Front Tube Door	1
176537B	Right Front Tube Door	1
860609	Latch Kit	1
770171	Left Latch	1
770172	Right Latch	1
860621	Latch Hardware	1
860611	Mirror Kit	1
176542	Sleeve	4
770183	Rubber Bumper	2
	M10-1.50 Nylock Nut	2
	Sheet Metal Screw	2
88616	Instruction	1

RS6217(B) Parts List

<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
176538B	Left Rear Tube Door	1
176539B	Right Rear Tube Door	1
860609	Latch Kit	1
770171	Left Latch	1
770172	Right Latch	1
860621	Latch Hardware	1
860617	Hardware Kit	1
770183	Rubber Bumper	2
	M10-1.50 Nylock Nut	2
	Sheet Metal Screw	2
88616	Instruction	1

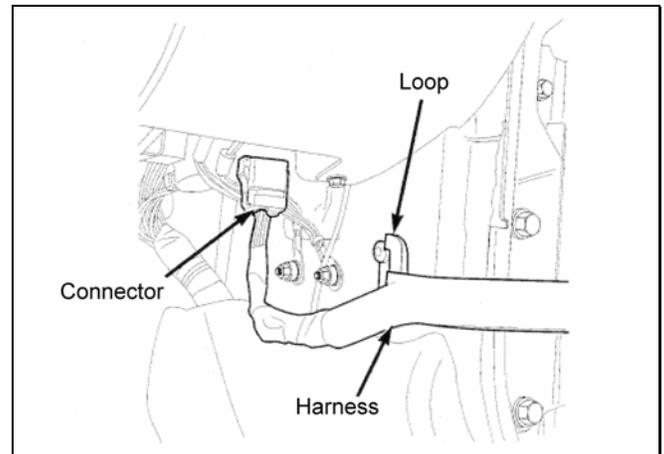
WARNING!

This product is for slow speed, off-road use only. It is not intended as a safety restraint device. Always wear your seat belts and avoid sharp turns and other abrupt maneuvers. Please check state and local laws before installation.

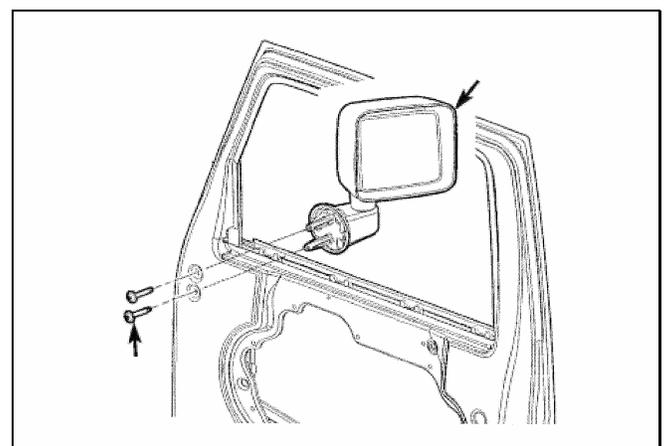
Removal:

NOTE: Front door shown in illustrations, rear door is similar.

- 1) Open door and disconnect the electrical connector from the pillar area.
- 2) Separate the retaining strap and harness from the loop.
- 3) Remove nuts from hinges. Lift door off hinges and remove.
- 4) If applicable, remove bolts and separate the mirror from the door.



Illus. 1

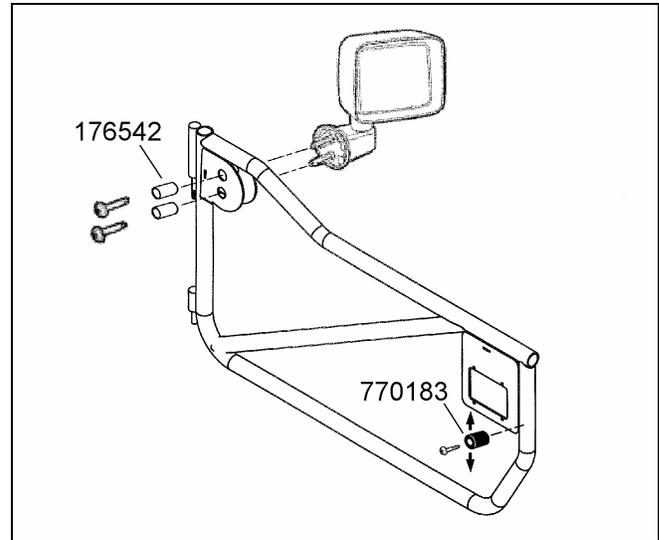


Illus. 2

Installation:

NOTE: Trimming bumper length may be necessary for a precise fit.

- 1) If applicable, attach mirror to front tube door with two sleeves (176452) and the original hardware. Tighten the bolts to 10 ft. lbs.
- 2) Using the supplied hardware, attach left latch to left door and right latch to right door.
- 3) Align pins on new tube door with body hinges. Insert pins into hinges.
- 4) Attach top pin with the supplied nut. Tighten nut to 75 in. lbs. If necessary, adjust door alignment.
- 5) Using rubber bumper 770183 as a template, mark the best mounting location on the inside end of the tube door near the latch plate. Location will vary vehicle to vehicle.
- 6) Drill a 5/32" (#22 drill size) hole at the marked location. Attach bumper to tube door with the supplied sheet metal screw.



Illus 3



Illus. 4