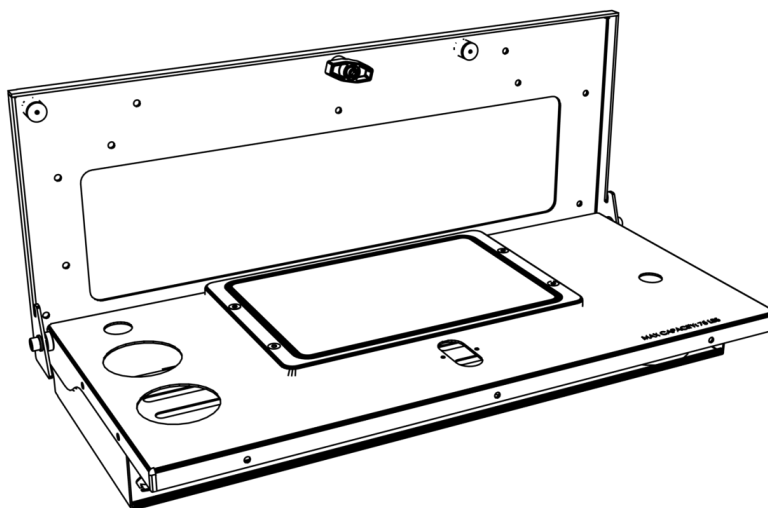




# JL/JK/Bronco Tailgate Table

[www.TERAFLEX.com](http://www.TERAFLEX.com)

# 4804310



## Important Notes:

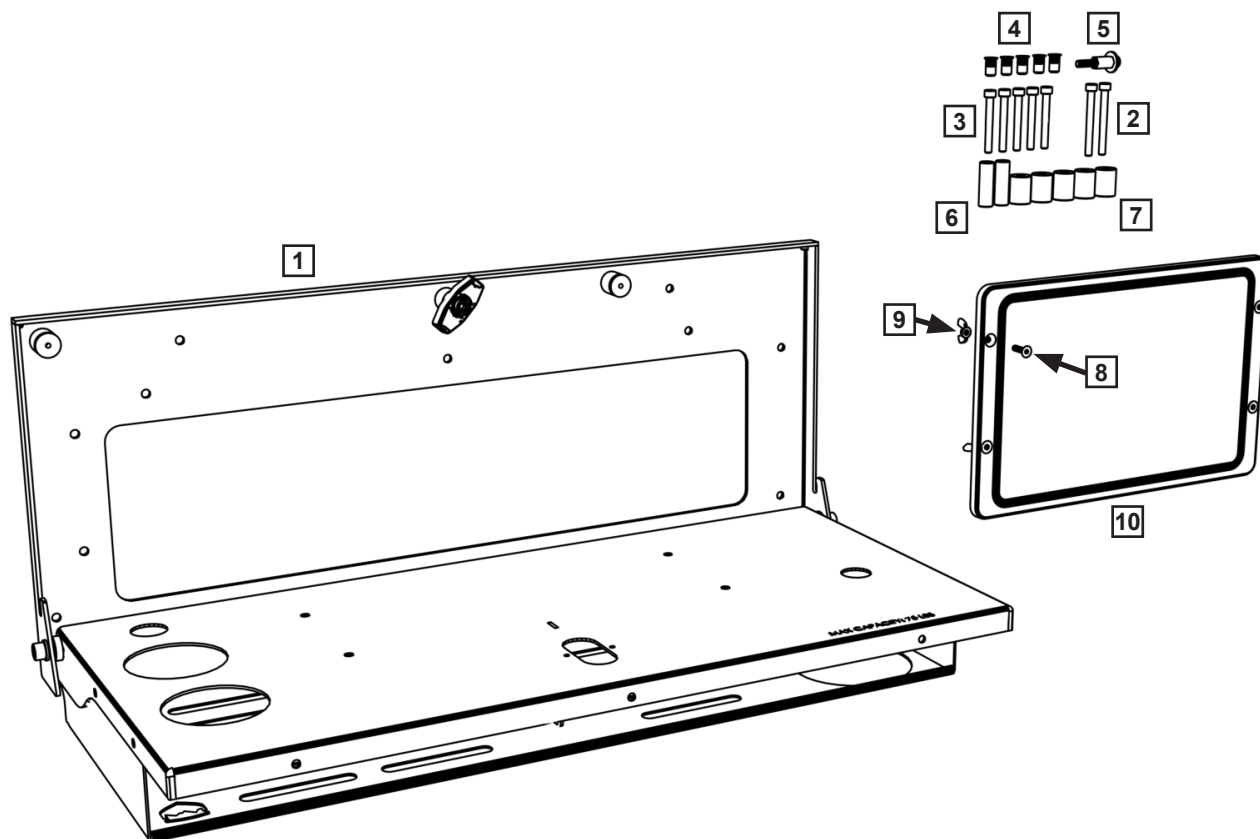
Prior to beginning this install, or any installation, read the instructions thoroughly to familiarize yourself with the required steps. Evaluate if you are experienced and capable to personally perform these modifications. A factory service manual should be used in conjunction with these installation instructions.

Refer to the parts list to ensure that all necessary components and hardware has been included. If any parts are missing please contact your local TeraFlex dealer for assistance.

**When reinstalling OEM hardware, refer to the torque specs given in the Factory Service Manual.**

## Tools Needed:

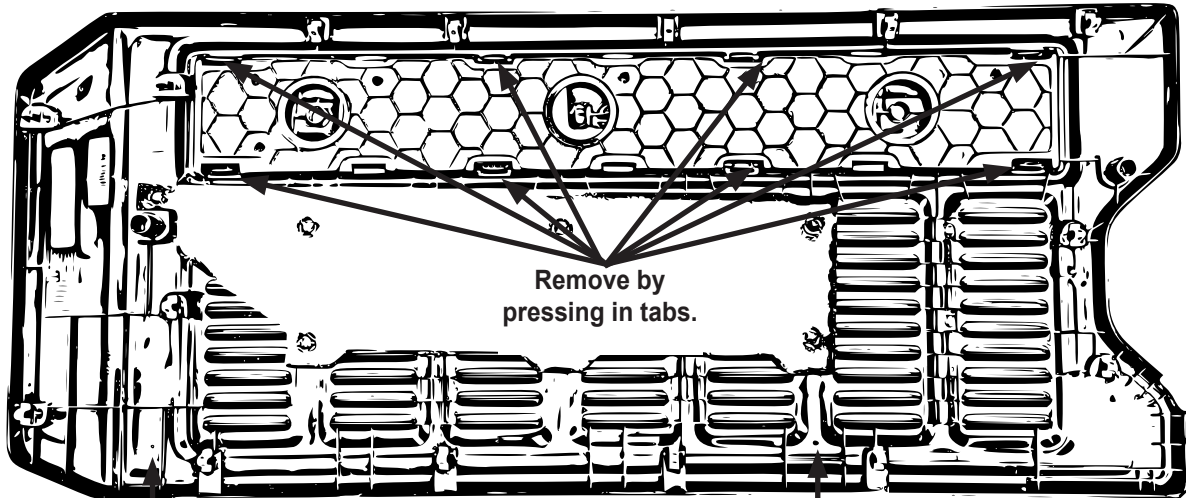
- Metric hex wrench
- Drill and drill bits
- Center punch



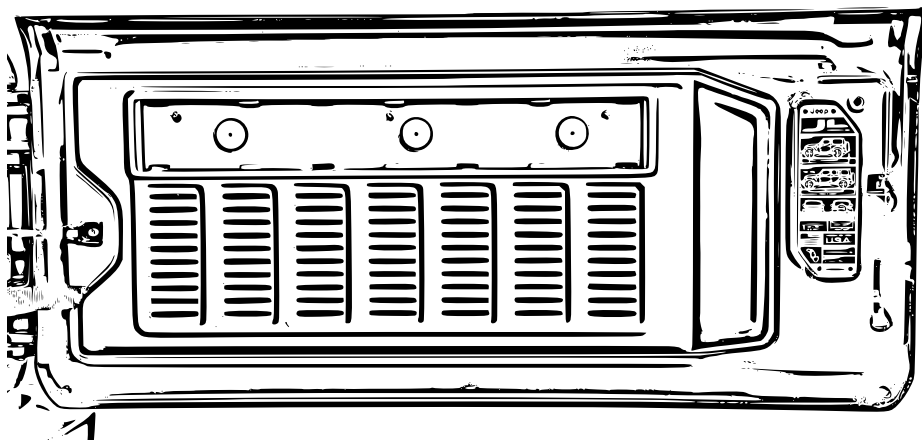
Item #	Part Number	Name	Qty.
1	15-19-005-001	Bracket, Assembly, Multi Vehicle, Table Assembly without Cutting Board	1
	<b>5229</b>	<b>Hardware Pack, JL/JK/Bronco Tailgate Table Mounting</b>	
2	45-03-014-001	Hardware, Button Head Cap Screw, Class 12.9 / ZnAl / Black, M6 x 1.0 x 60mm Long	2
3	45-03-014-002	Hardware, Socket Head Cap Screw, Class 12.9 / ZnAl / Black, M6 x 1.0 x 50mm Long	5
4	45-21-002-001	Hardware (S), Nutsert, Alloy Steel / Zinc, M6 x 1.0	5
5	462	Nutsert Installation Tool for M6 x 1.0 Nutsert	1
6	55-25-050-158-0-4	Spacer, .25" ID, 0.5" OD, 1.58" Length, Aluminum, Black Anodize, Class 2, Type 2, Per MIL-A-8625	2
7	55-25-075-100-0-4	Spacer, .25" ID, 0.75" OD, 1.00" Length, Aluminum, Black Anodize, Class 2, Type 2, Per MIL-A-8625	5
	<b>804182</b>	<b>Cutting Board and Hardware</b>	
8	702	Bolt M6 x 1.0 x 20mm Long Flat Head Socket Cap Screw Stainless Steel	4
9	703	Nut M6 x 1.0 Wing Nut 18-8 Stainless Steel	4
10	36-14-005-001	Accessory, Sub-Assembly, Multi Vehicle, Cutting Board With Rubber Bumpers	1

## JL TAILGATE TABLE INSTALLATION (FOR JK AND BRONCO SEE STEPS 5-10)

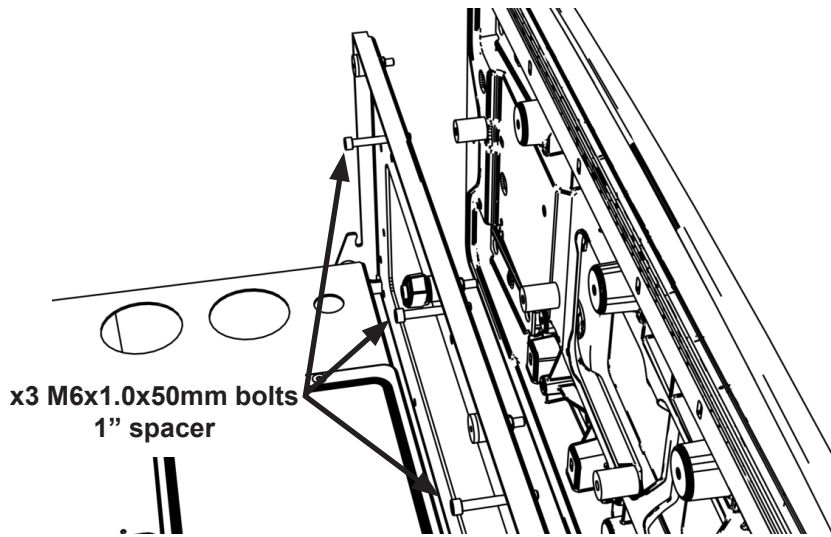
- REMOVE SWING GATE PANEL**
- PRY OFF WITH PLASTIC PRY TOOL
  - REMOVE UPPER HOLE COVER
  - DRILL HOLES AT PRE-MARKED LOCATIONS

**1**

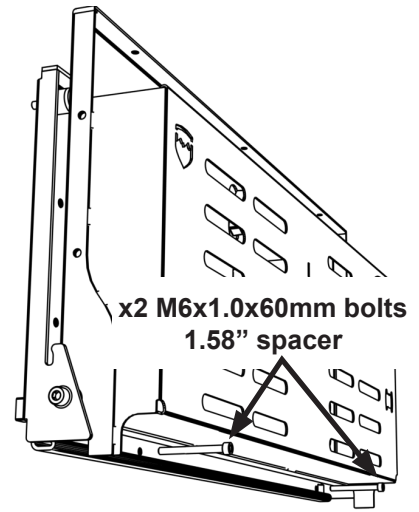
### REINSTALL SWING GATE PANEL

**2**

## INSTALL TABLE USING PROVIDED HARDWARE



Loosely attach 3 upper bolts with spacers.

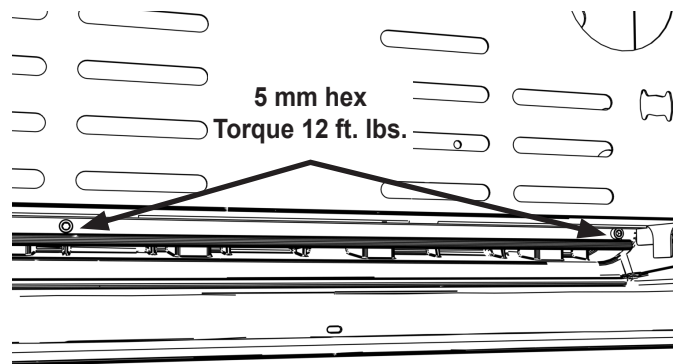
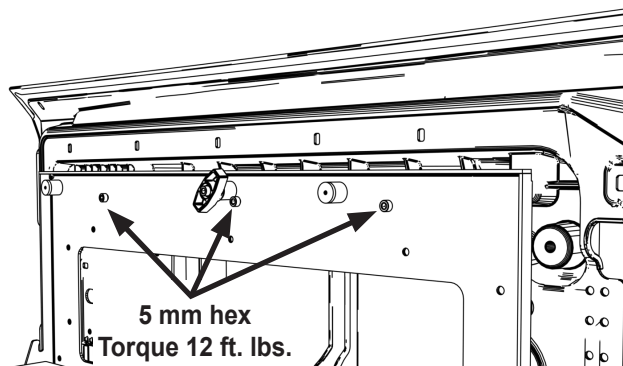


Lift table to attach lower long bolts and spacers.

**3**

**\*\*SET LOWER SPACERS INTO PLACE BEFORE  
INSTALLING THE TABLE.\*\***

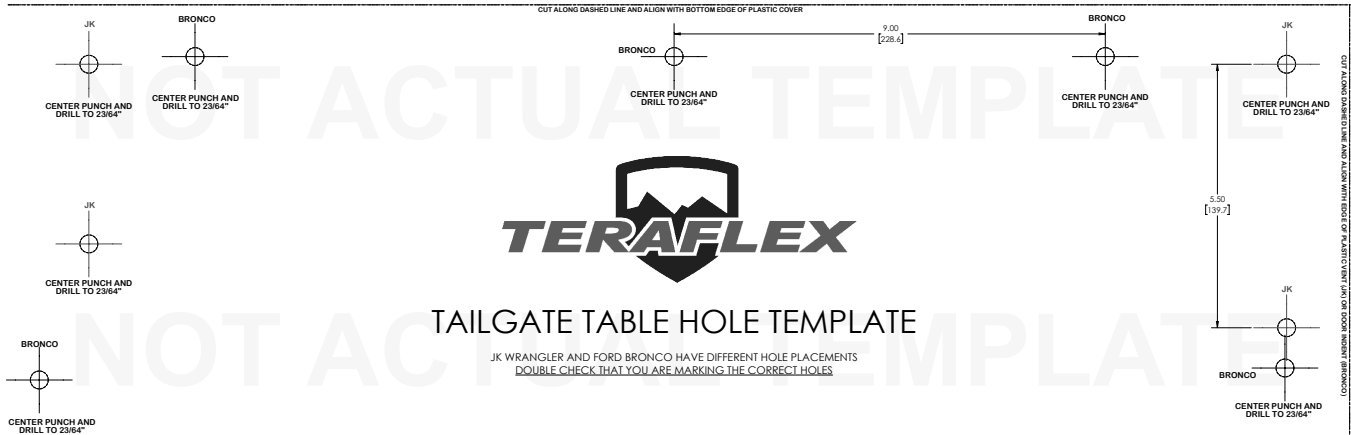
## TIGHTEN ALL HARDWARE



**4**

# JK/BRONCO TAILGATE TABLE INSTALLATION (FOR JL SEE STEPS 1-4)

## USE PROVIDED TEMPLATE TO MARK HOLES



### IMPORTANT:

#### JK and Bronco have DIFFERENT HOLE LOCATIONS.

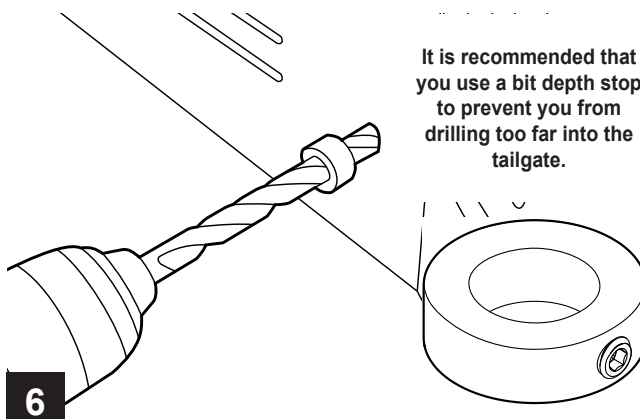
#### Double check you are marking the correct holes.

- Double check the template has been printed to scale by measuring the two indicated measurements with a ruler.\*
- Cut out the accompanying template (cut on the dotted line and not to the side of it).
- Align the template with tailgate locations as indicated on the top and right side of the template.
  - Tape the template to the tailgate.
- Use a center punch to mark the hole locations for your vehicle. Double check that you are marking the correct locations.
- Remove the template to drill holes.

5

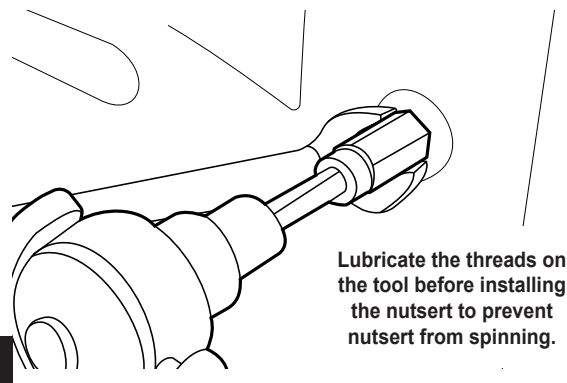
\*Incorrectly drilled holes cannot be repaired easily so check the scale just to be safe. If you find the template has been printed incorrectly, please reach out to TeraFlex's customer service team at 801-713-3314 or TeraFlex.com for assistance.

### DRILL HOLES TO 23/64"



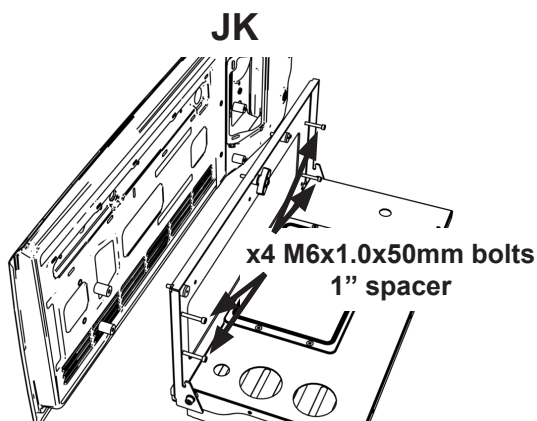
6

### INSTALL NUTSERTS USING THE PROVIDED TOOL

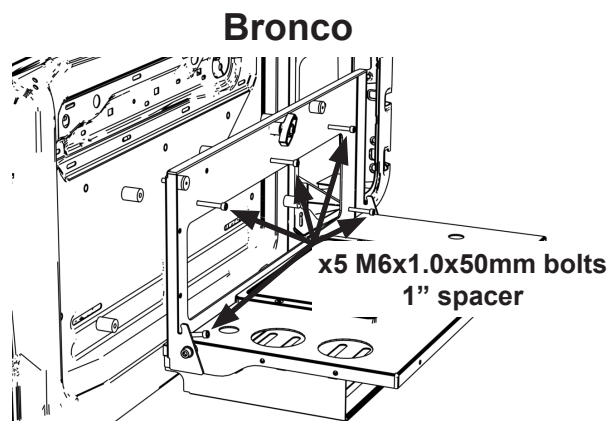


7

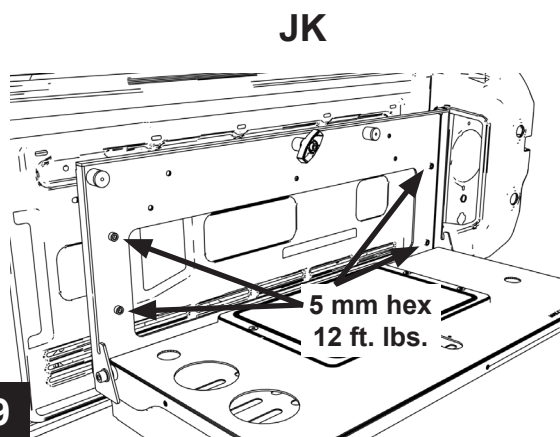
## ATTACH THE TABLE TO TAILGATE



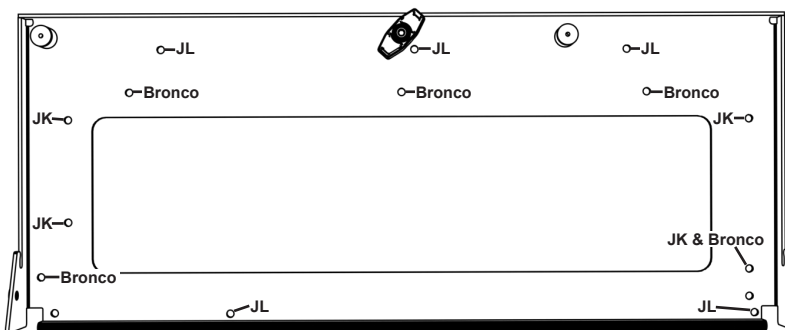
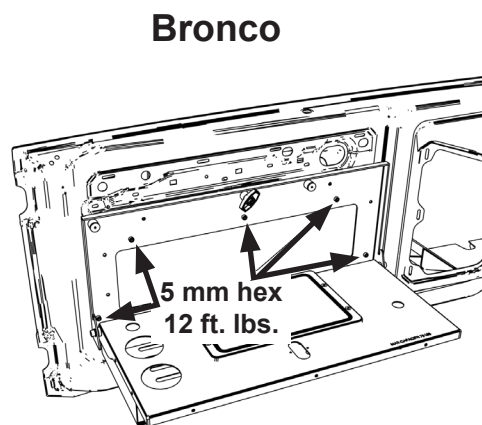
8



## TIGHTEN THE HARDWARE



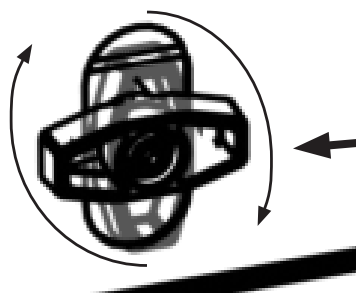
9



In case there is some confusion, here is a diagram showing which hole on the backing plate goes with which vehicle.

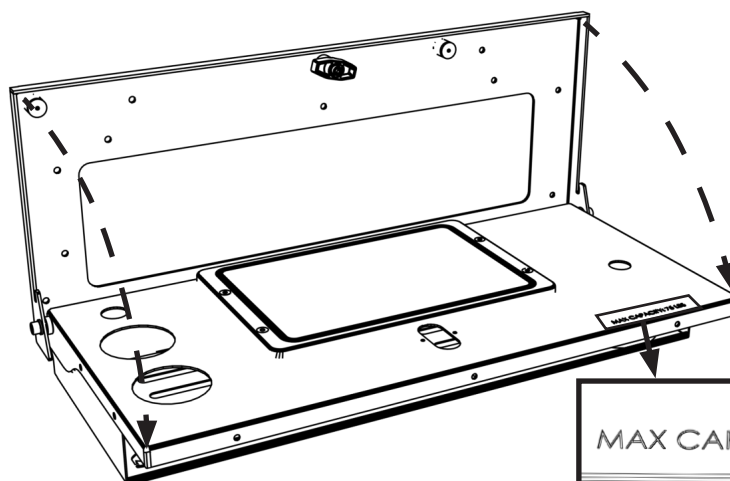
10

## UNLATCHING THE TABLE



Rotate to lock or unlock

Tighten or loosen the center bolt to add or remove tension. The latch should be snug to the table.

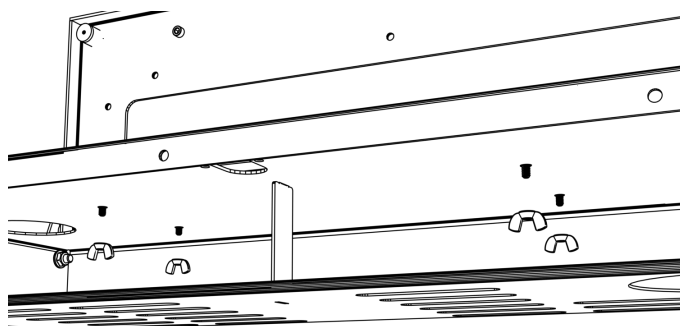


MAX CAPACITY: 75 LBS

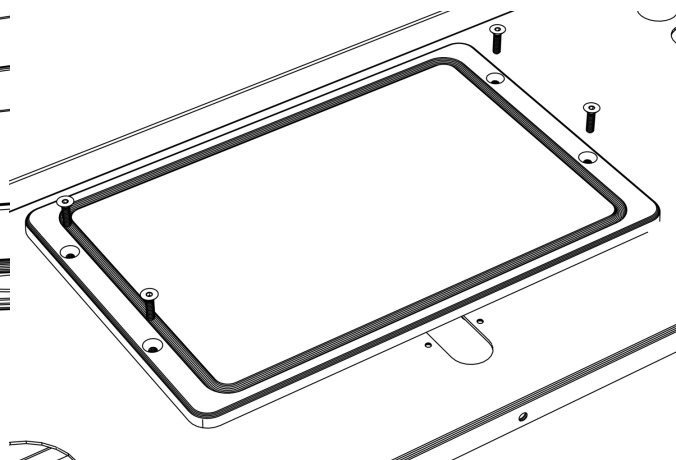
MAX CAPACITY IS 75 LBS

11

## TO REMOVE THE CUTTING BOARD



Remove wing nuts underneath the board.



Remove the cutting board.

12



# TERAFLEX

## PRODUCT INFORMATION

### MAINTENANCE INFORMATION:

It is the buyer's responsibility to have all suspension, drivetrain, steering, and other components checked for proper tightness and torque after the first 100 miles and every 3000 miles after that.

### NOTICE TO INSTALLER:

The enclosed "Warning to Driver" sticker must be installed in the vehicle in driver's view. This sticker is to act as a constant safety reminder when operating the vehicle. It is your responsibility as the equipment installer to install the provided sticker and to forward the product instructions to the vehicle's owner for review. If a "Warning to Driver" sticker or product installation guide were not included in the kit, FREE replacement stickers and instructions are available by request. It is the installer's duty to ensure a safe and controllable vehicle after the modifications have been performed.

### WARNING:

Neither the seller nor the manufacturer will be liable for any loss, damage, or injury directly or indirectly arising from the use of or inability to determine the use of these products. Before using, the user shall determine the suitability of the products for its intended use, and the user shall assume all responsibility and risk in connection therewith.

### WARNING TO DRIVER:

This vehicle has been modified to enhance off road performance and has unique handling characteristics. Use in harsh environments can cause extreme stress on the components. Vehicle should be inspected after being off road to make sure that all the components are in working order and safe to travel on the highway. All fasteners should be checked so that they are at the correct torque specifications as the vibration and stresses from off roading may cause critical fasteners to work loose. Extra care should be taken to inspect the critical components, steering, and brake systems. During each oil change components such as arms, tie rod ends, etc should be greased and checked for excessive wear. Any worn components should be replaced. When returning to the pavement always set or restore tire air pressure to the factory recommendation and connect or engage any disabled sway bar mechanisms. Because of the higher center of gravity and larger tires, this vehicle handles and reacts differently than many passenger cars, both on and off road. You must drive it safely! Extreme care should be taken to prevent vehicle rollover or loss of control, which can result in serious injury or death. Avoid sudden sharp turns or abrupt maneuvers. Generally, braking performance and capabilities are decreased when significantly larger/heavier tires are used, especially when used in combination with transfer case low-range reduction kits. Take this into consideration while driving. Do not add, alter or fabricate any factory or aftermarket parts to increase vehicle height over the intended height of the TeraFlex product purchased. Mixing component brand is not recommended. TeraFlex Inc. will not be responsible for any altered product or any improper installation or use of our products. We will be happy to answer any questions concerning the design, function, and correct use of our products. It is ultimately the buyer's responsibility to have all bolts/nuts checked for tightness after the first 100 miles and then every 3000 miles. Wheel alignment, steering system, suspension and drive line systems must be inspected by a qualified professional mechanic at least every 3000 miles.

### TERAFLEX PRODUCT WARRANTY:

TeraFlex Inc. warrants TeraFlex Suspension products to the original retail purchaser to be free of defects in material and workmanship for as long as the original purchaser owns the vehicle on which products were originally installed.

Failure to complete regular maintenance (grease every 3000 miles) on TeraFlex FlexArms will void this warranty. All other conditions of the standard TeraFlex product warranty apply.

All TeraLow products are covered by the TeraFlex two (2) year warranty to be free of defects in material and workmanship for two years from date purchased.

TeraFlex axles are covered by a 12-month warranty to be free of defects in materials and workmanship.

This warranty does not cover or include product finish, improperly installed or applied products, improperly maintained products, products or components used for racing or competition or damage due to abuse or neglect, products that fail due to the use of larger tire and wheel combinations.

All returns must be accompanied by an original invoice. It is the customer's responsibility to remove the product from the vehicle. Shipping charges are the responsibility of the customer. TeraFlex Inc. will pay the return freight if the product meets the terms of warranty.

This warranty is for the replacement or repair of defective TeraFlex products only and does not include freight charges, labor charges for removal of or installation of TeraFlex or related products or components, costs incurred due to down time of the vehicle, or lost profits due to vehicle down time.

A returned goods authorization number (RGA#) must accompany any returned products. For more information please contact a TeraFlex customer service representative.

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**TERAFLEX, Inc.**  
5680 West Dannon Way  
West Jordan, UT. 84081  
Phone/801.713.3314  
Fax/801.713.2313  
www.teraflex.com