

ADDICTIVE DESERT DESIGNS

2007 – Current Jeep Venom Rear Bumper Installation Instructions

PREPARATION

1. Disconnect the negative terminal on the battery. Park the vehicle on level ground and set the emergency brake.
2. We recommend reading through the installation instructions in whole before performing the work.
3. Estimated Installation Time: **2 Hours**
4. You will need the following tools:
 - a. Ratchet
 - b. 16mm Socket
 - c. 18mm Socket

Note: this installation requires 2 people for best results

5. Included in Kit:

Reuse Stock Hardware

REMOVAL

1. There are two 16mm bolts per side that hold the bumper to the frame. Remove these bolts. (Fig A) This picture was taken looking towards the rear of the vehicle into the wheel well. **SAVE THESE BOLTS FOR REUSE.**

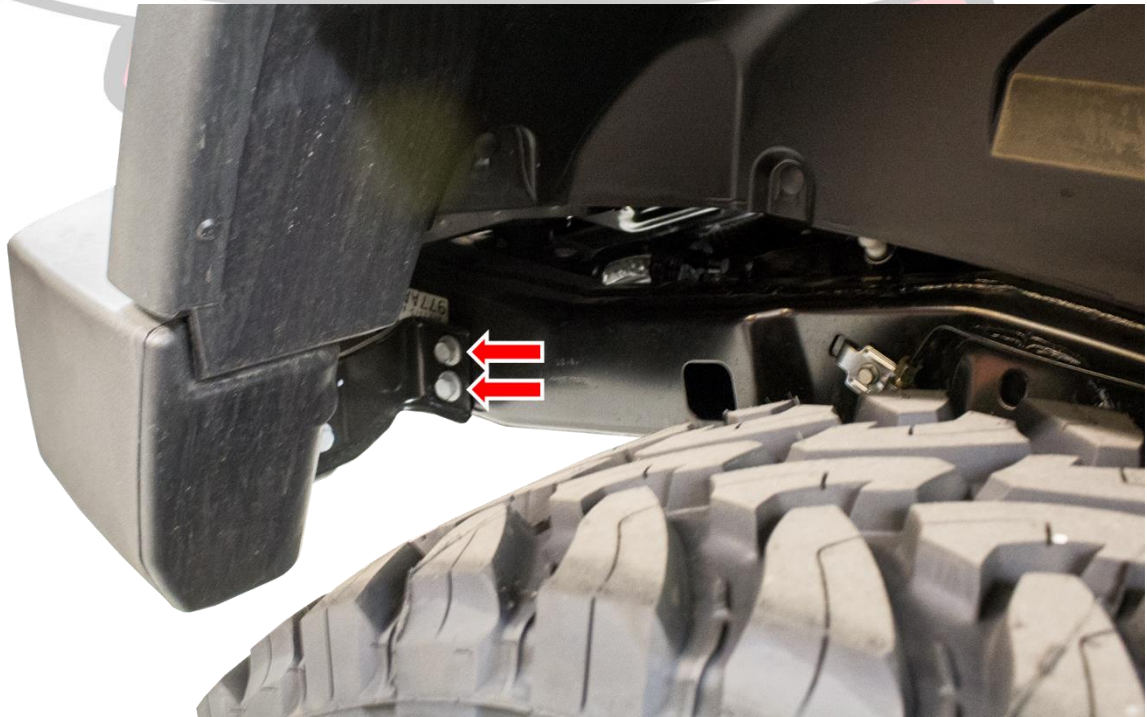


Fig A

2. There are two 16mm bolts on the bottom portion of the OEM bumper. Remove these bolts. Then, remove the rear bumper. (Fig B)

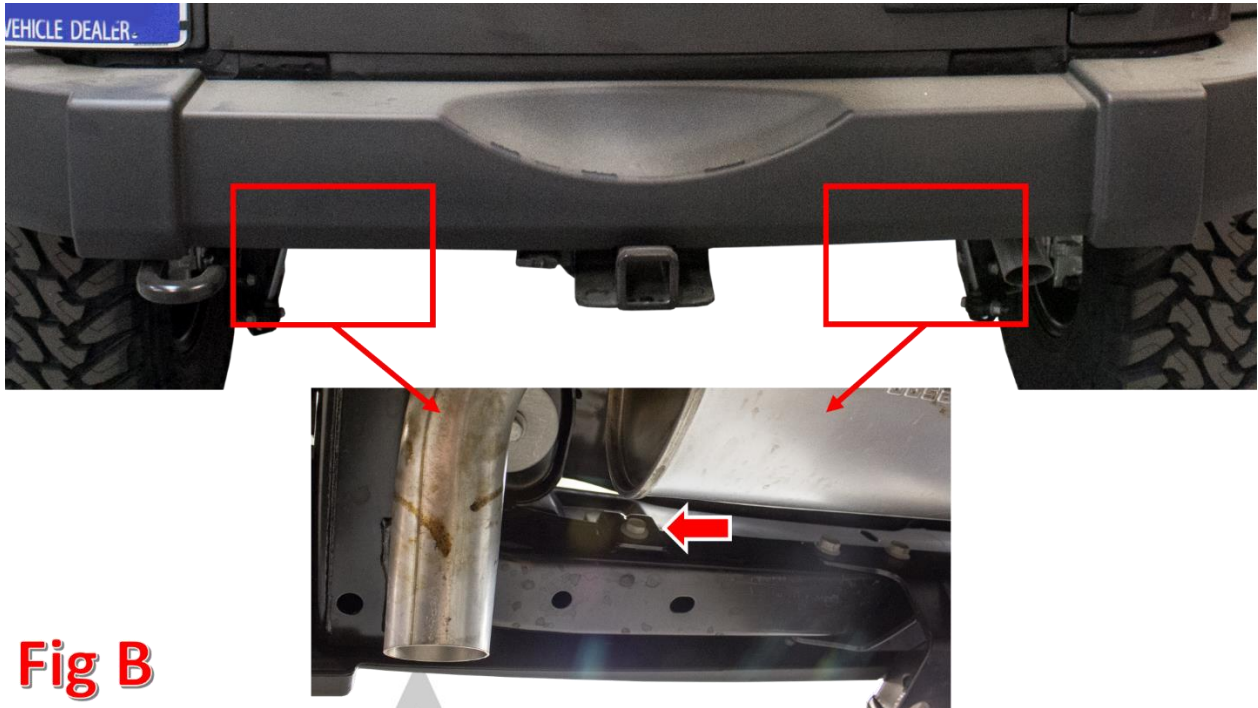


Fig B

3. Remove the 18mm bolts (x3) that hold on the rear tow hook. Then remove the tow hook. (Fig C)

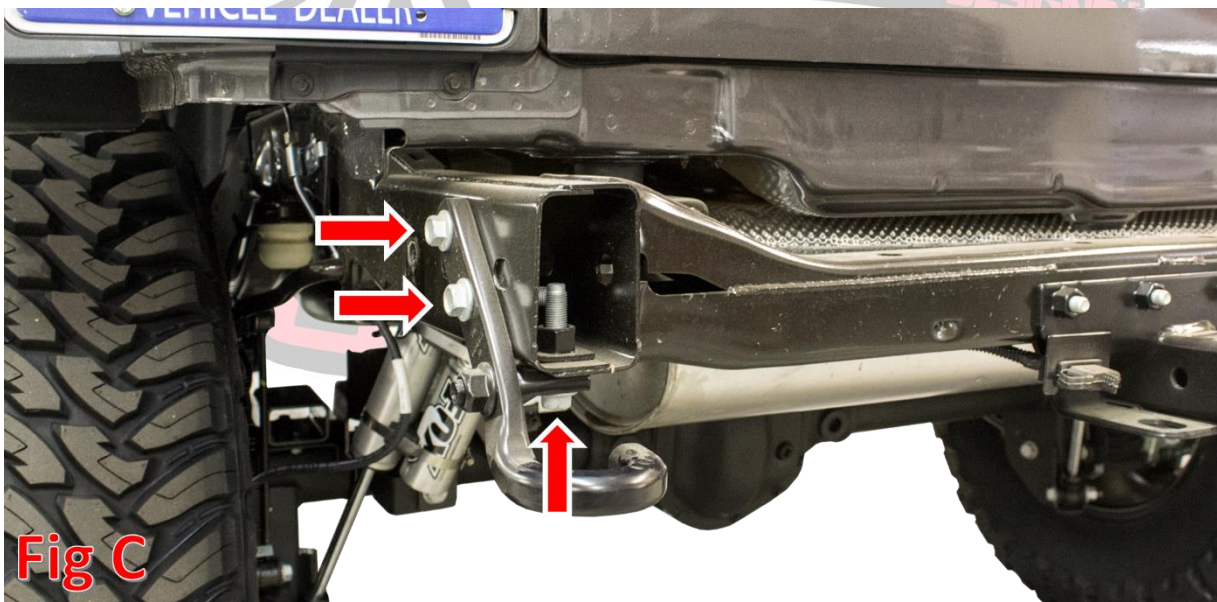
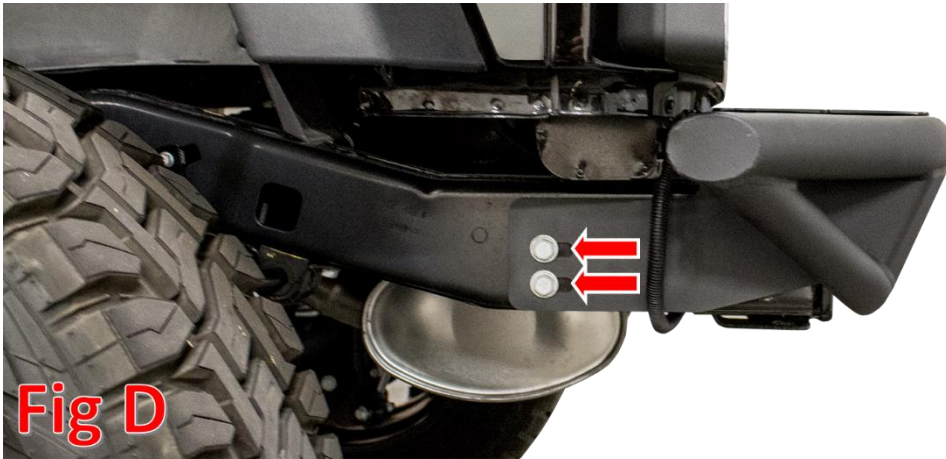


Fig C

4. Prepare to install your new ADD Venom Rear Bumper.

INSTALLATION

1. Set the rear bumper in place. Secure it to the Jeep using hardware that was removed in Removal Step 1. Leave these bolts finger tight for now. (Fig D)



2. Line the bumper up so that it is as straight as you can get it. Then, tighten the mounting bolts to the OEM torque spec.
3. Stand back and enjoy your new ADD Venom Rear Bumper.
4. Check and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.



**For Additional Support or Technical Questions,
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