

Preparation:

- Disconnect the negative battery terminal. Park the vehicle on level ground and set the emergency brake.
- We recommend reading through the installation instructions in whole before performing the work.
- Estimated Installation Time: **2 Hours**

*****This installation requires 2 people for best results*****

You will need the following tools:

- | | | |
|-----------------------------|-----------------------------|------------------|
| - Ratchet | - 10mm Socket | - 13mm Socket |
| - 3/16" Allen Wrench/Socket | - 7/32" Allen Wrench/Socket | - 9/16" Wrench |
| - 18mm Socket | - Drill | - 1/2" Drill Bit |

Included in Kit:

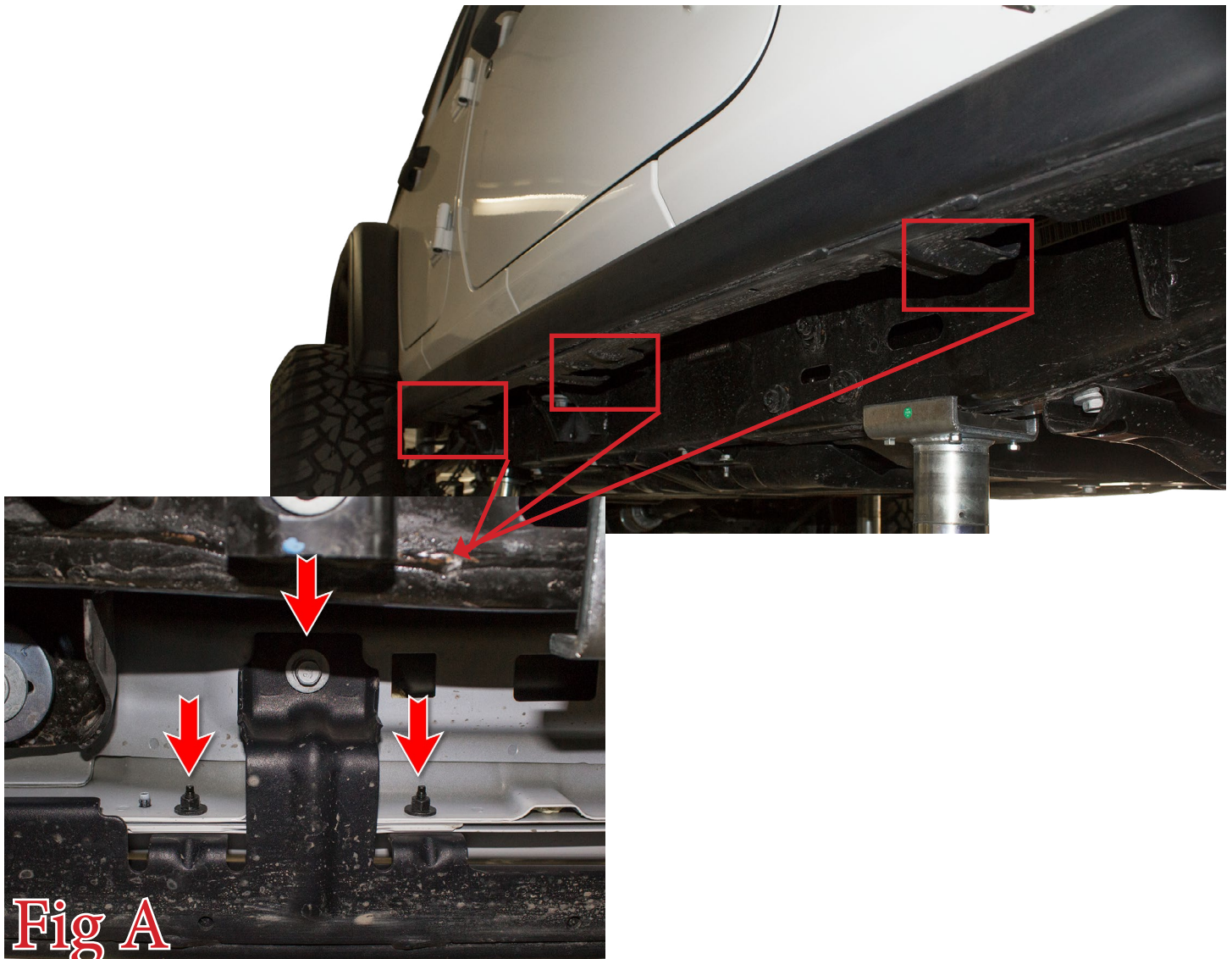
10 - Hex Head Bolts (5/16"-18 x 1")

10 - Flat Washers (5/16")

10 - U-Nuts (5/16"-18)

Removal:

1. From underneath the vehicle, remove the side step mounting bolts. Use a 13mm Socket to remove the three mounting bolts and a 10mm Socket to remove the six mounting nuts. (Fig A)



2. Remove the OEM Side Step from the vehicle.
3. Repeat Steps 1 & 2 on the other side of the vehicle.

Installation:

4. Install the supplied U-Nuts (5 per Step) on your new Side Steps. The raised mount goes towards the front of the vehicle. The first hole towards the front of the vehicle does not get a U-Nut, but the remaining 5 holes do. (Fig B)

**This end goes towards
the front of the vehicle**

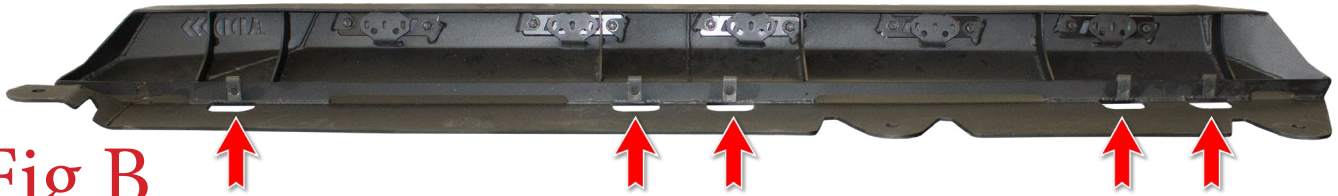


Fig B

5. If you have any lights to install in your Side Steps, now is a good time to do so. To mount your rock lights, you will have to remove the side panels. To do this, you will need to use a 7/32" Allen Wrench or Allen Socket and a 9/16" Wrench to remove both mounting bolts. Once your lights are installed, set the panel back exactly as it sat before you took it off and reinstall both mounting bolts. Please follow the light manufacturer's guide for mounting/wiring information.

6. Use an 18mm Socket to remove the Body Mount Bolts (3 per side). (Fig C)



7. Use a 10mm Socket to remove the bolt shown in (Fig D). Do this on both sides of the vehicle.



8. Using a 1/2" Drill Bit, drill out the holes referenced in (Fig E). Do this on both sides of the vehicle.



9. Set your new Side Steps in place on the vehicle. As you are lifting the Side Step onto the vehicle, snake the wiring for your rock lights through the first hole in vehicle's pinch weld as shown in (Fig F).



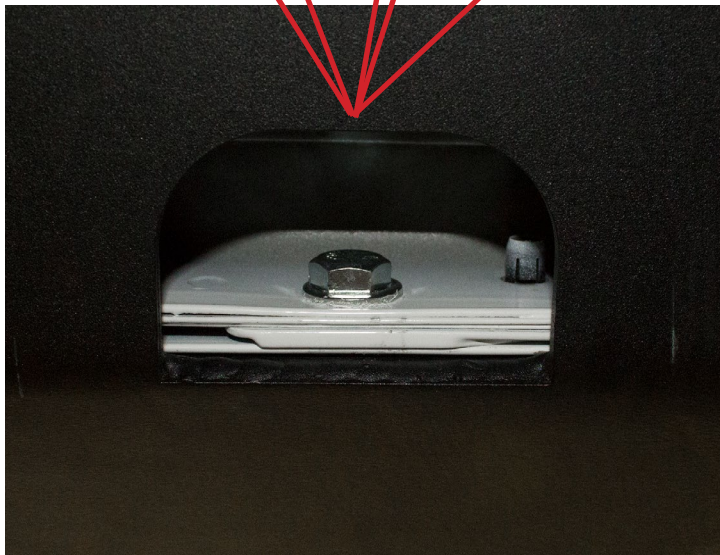
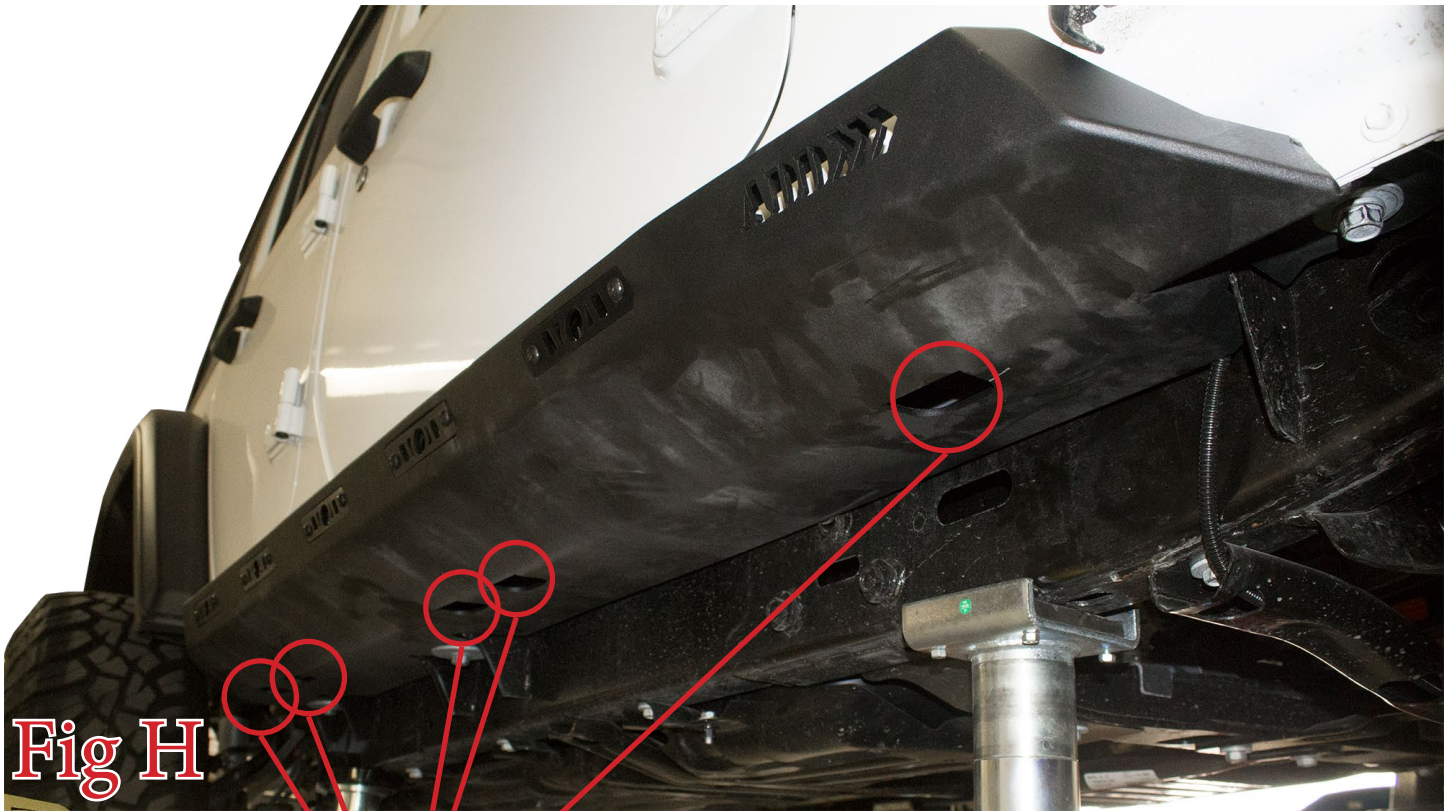
Fig F

10. With the step in place, reinstall the body mount bolts from Step 6. (Fig G)



Fig G

11. Install the supplied 5/16" Bolts (x5) and 5/16" Washers (x5) through the vehicle's pinch weld and into the U-Nuts that were installed onto the Side Step in Step 4. (Fig H)



12. Repeat Steps 9-11 on the other side of the vehicle.

13. Once all bolts are loosely installed, go back and torque the vehicle's body mount bolts to OEM torque spec and torque the supplied 5/16" Bolts to 15 foot pounds.
14. Stand back and enjoy your new ADD Rock Slider™ Side Steps.
15. Check and re-tighten, if needed, all mounting bolts after 100 miles and periodically thereafter.

