

EVO-1096 JK Vacuum Pump Relocation Kit



Notes: Cutting of the original frame mounting bracket for the pump may be required depending on your winch and bumper combination. Do so if needed.

- 1. With front bumper removed and before installation of your aftermarket front bumper and winch. Remove front swaybar mounting bolts at frame on both driver and passenger sides.
- 2. Remove all hoses from pump and wiring. Wiring has a connection clip that needs to be depressed to disconnect and vacuum line has a green connection fitting that needs to be push down to disconnect.
- 3. Remove pump from its factory mounting location on inner driver side frame rail.
- 4. Using supplied #10 bolts install pump as shown in photo to supplied EVO bracket. Do not install wiring or lines at this time.
- 5. On driver side, using factory swaybar hardware install EVO Pump Mounting bracket.
- 6. Tighten swaybar bolts to factory specifications.
- Reconnect all lines to pump as shown. Rearward vacuum line (connects at bottom, backside of pump) should be routed as shown. Around swaybar and under pump. Pull on line from above ties to give it some additional room around swaybar.
- 8. Push electrically connector pin into inner holes on EVO Pump mounting plate.

