



INSTALLATION INSTRUCTIONS

PART No.

FB22217

**Jeep® YJ-TJ Wrangler 1987-2006
Rear Bumper**



REQUIRED



REQUIRED TOOLS

- Drill
- 7/16" Drill Bit
- 14mm socket or wrench
- 19mm socket or wrench
- Paint Marker

KIT CONTAINS

- Drill Guide
- Backing Plate
- REAR BUMPER HW:**
- M10 Hex Bolt
- M12 Hex Bolt
- M10 Lock Washer
- M12 Lock Washer
- M10 Flat Washer
- M12 Flat Washer
- D-Ring

QTY

- 1
- 4
- 8
- 2
- 8
- 2
- 8
- 2
- 2

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1) REMOVE YOUR FACTORY BUMPER

Begin by removing your factory bumper or bumperettes.

2) DRILL HOLES

CAUTION

Be very careful when drilling into the rear crossmember. Use a drill stop if needed to ensure you do not puncture your fuel tank.

Using the supplied drill template, drill four (4) holes into your factory rear frame crossmember. This will be two (2) holes on either side. The notch on the drill template will face up, and the holes will line up with existing holes in the Jeep's crossmember.



3) INSTALL THE REAR BUMPER

Position the rear bumper on the rear crossmember.

NOTE

Having a friend help you hold the bumper in place is ideal. If you don't have a helper, using a floor jack can be useful in holding the bumper while you install the hardware.

There will be four (4) locations to install the backing plates and bolts. These are shown in the next image.



Location 1 and 4 are easy to access. Location 3 is accessible, but requires being a little creative with your tools. We found it worked best to use a ¼" drive ratchet with a deep-well socket. On some TJs, location 2 will not be possible to access without lowering your gas tank.

Starting at either location 1 or 4, place a backing plate on the backside of your factory rear crossmember and line it up with your factory bolt holes.



Insert a flat washer, lock washer, and 10mm bolt through the backing plate and into the rear bumper. **Do not fully tighten at this time.** You will need some room to move the bumper around as you install the other bolts. Repeat for all locations.



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Install the two (2) 12mm bolts to the underside of the bumper. Again, do not fully tighten.



4) TIGHTEN ALL REMAINING BOLTS.

Tighten all bumper bolts that were left loose in the previous steps.

5) ENJOY YOUR NEW YJ/TJ REAR BUMPER!