



FREEDOM Modular Sport Rack Assembly Instructions

2020 Jeep Gladiator JT

ICD Design, LLC is not responsible for any damage that may occur during installation.

This is a general assembly manual and may vary by the Gladiator's versions and options. Please consult our technical department for more information and assistance.

PARTS:

- ✓ 2 Cross Bars
- ✓ 4 Base Legs
- ✓ Hardware:

Assembly:

16 each. Carriage Bolt 3/8"-16 X 1.0" long, Zinc plated steel, grade 5

16 each. Lock nut, 3/8"-16, Zinc plated steel, grade 5

16 each. Flat Washer, 3/8"-16, Zinc plated steel, grade 5

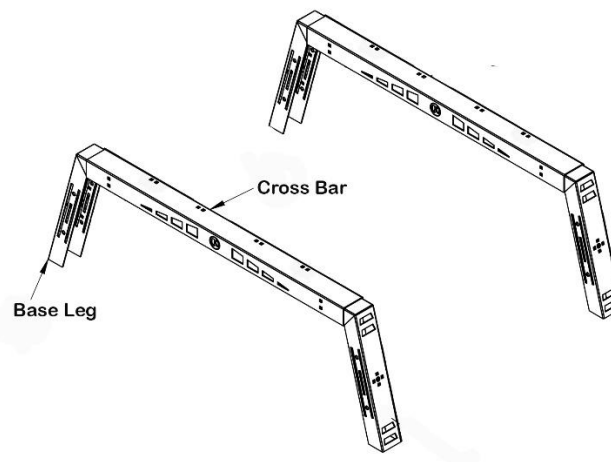
Mounting to Truck Bed:

8 each. Hex Head Bolt 3/8"-16 X 1.0" long, Zinc plated steel, grade 5

8 each. Lock nut, 3/8"-16, Zinc plated steel, grade 5

8 each. Flat Washer, 3/8"-16, Zinc plated steel, grade 5

8 each. Rivet Nuts, 3/8"-16



ASSEMBLY

- Start to assemble the bed rack with all the 3/8" bolts, nut and washers included.
- Assemble as shown in the above diagram.
- When finished, tighten all the bolts.

MOUNTING

- It is recommended to use an extra set of hands for the installation of the sport racks.
- Place the rack on the tray bed.
- Position the sport rack on the tray bed to your desired position. It is recommended in an evenly distributed position.
- Install the 8-3/8" bolts to fix the rack to the bed.
- Optional Rivet Nuts are provided if you prefer to mount the bed rack with rivet nuts. This will work well with certain tray bed designs and options that may obstruct the installation by regular bolts. Also, you can easily remove the sport rack when you do not want to use it without damaging the tray bed.
- Some versions of the Gladiator come with the factory sliding side rail system, which can be used to mount the sport rack without drilling the vehicle. Special hardware is provided in the installation kit if you indicate this option on your Gladiator before ordering and can be provided by calling technical support.

Please check the bed rack and the mounting bolts on a regular basis, especially if you are going off the urban path. On a regular basis and especially if you do a lot of off-roading, inspect and tighten any loose bolts.

For Technical Support, please call (702) 560-2451 or email: info@icddesign.com