



Front Bumper with Guard 18-20 Jeep JL & 2020 Jeep Gladiator Part# GP-1400

Hardware List

8	Stainless Washers
8	1/2" Stainless Buttonhead Bolts
8	1/2" Flat Washers
8	1/2" Lock Washers
8	1/2" Hex Nuts

This product is for offroad use only! All liability for installation and use rests with the owner. Careless installation and operation can result in serious injury or equipment damage.

Bumper Removal

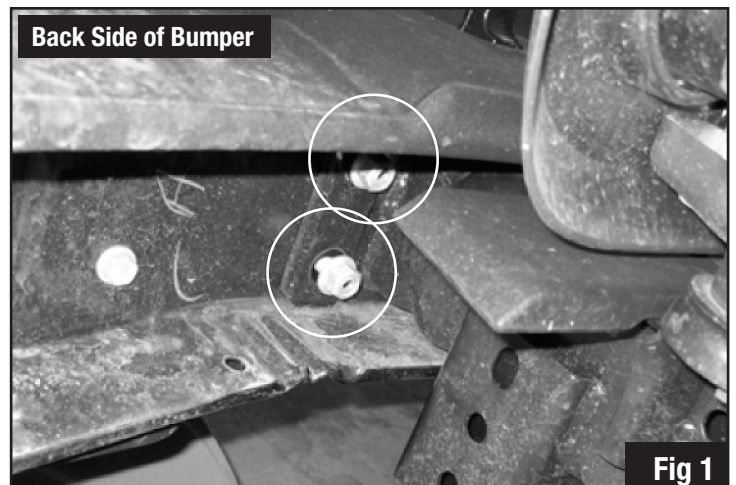
- 1) Remove (4) dart clips from underside of OEM bumper skid plate.
- 2) Remove (4) dart clips from back side of plastic skid plate. **Fig 1.**
- 3) Disconnect fog light harness from back of each fog lamp (if applicable).
- 4) Remove (8) nuts from bumper studs using 18mm socket.



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4942 E. 66th Street North,
Tulsa, OK 74117

www.ironcrossautomotive.com

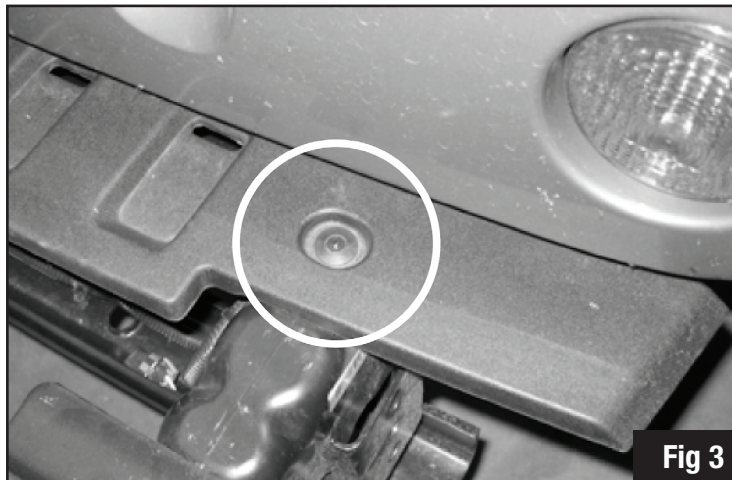


Bumper Removal Continued...

4) Slide bumper forward slightly so the studs still pass through the frame but the bumper rocks forward. Remove fog harness retainer clips from bumper.

5) Remove OEM Bumper and set aside. **Fig 2.**

6) Remove (2) dart clips from top bumper trim plastic using Phillips screwdriver. Set trim aside, as it will not be reused. **Fig 3.**



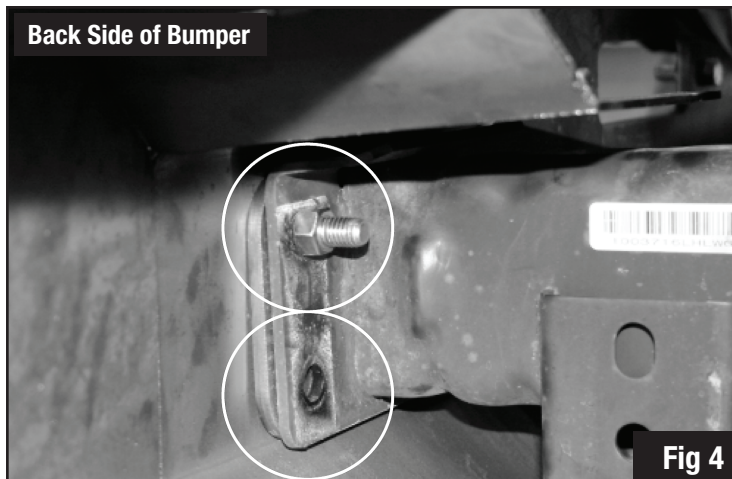
Bumper Installation

1) Lift bumper and align welded in mounts! with holes in frame face plate.

2) Secure loosely with (8) ½" flat washer, (8) ½" lock washer, and (8) ½" hex nuts. Do not tighten fully. **Fig 4.** (Stainless Washers go underneath the Buttonhead Bolt.)

3) Verify proper alignment and tighten all fasteners.

4) Tighten all hardware for final install. **Fig 5.**



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For customer service contact 918-227-7433