



19012/19013 Bill of Materials					
1	Fluid Container with cap	5	¼ x 20 Allen Screws	2	Rivet Nut Tool
1	Container Bracket and strap	5	¼ Washers	5	¼ x 20 Rivet Nuts
1	M10 x 50 bolt	1	Lock with key set	3	Container gaskets

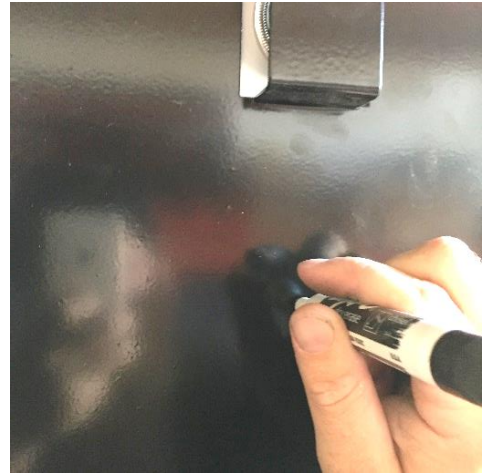
## Tools Needed

< Razor blade >< Marker >< Drill wit ¼ & 3/8 drill bits >< 10 & 14mm wrenches >< Allen wench set >

1. Attach the large gasket to the back of the container bracket than cut a small hole for the center bolt. **Fig. A**
2. Hold the bracket in place and mark the location in the center hole. **Fig. B**
3. Drill a ¼ pilot hole followed up by a 3/8 hole. **Fig. C**
4. Using a 10 and 14mm wrench tighten the rivet nut until the tool can be removed without the insert spinning the threads should be in the center of the insert. **Fig. D & Fig. E**
5. Attach the bracket using the supplied allen screw and washer. **Fig. F**
6. Using the bracket as a template, drill the remaining 4 pilot holes using a 1/4in drill bit. **Fig. G**
7. Remove the bracket and drill out the remaining holes to 3/8. **Fig. H**
8. Install the remaining rivet nuts onto the fender following the same procedure in step 4. **Fig. I**
9. Slide the M10 bolt through the bracket before attaching the bracket onto the fender. **Fig. J**
10. Attach the bracket to the fender using the supplied 5 Allen screws and washers. **Fig. K**
11. Install the base plate gasket onto the container bracket. **Fig. L**
12. Install the strap gasket about an inch down from the 90\* bend. **Fig. M**
13. Install the fluid container onto the tray. **Fig. N**
14. Tighten the bottle onto the bracket using the supplied lock, the lock will free spin when locked. **Fig. O**



**Fig. A**



**Fig. B**



**Fig. C**



**Fig. D**



**Fig. E**



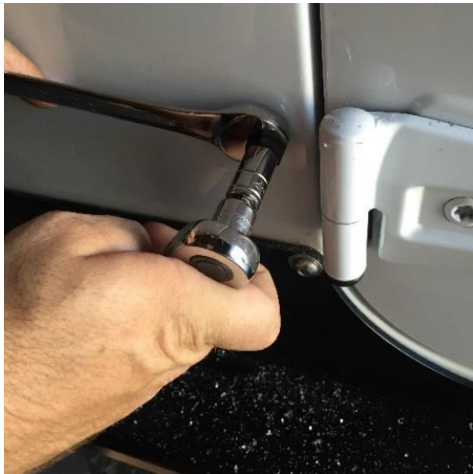
**Fig. F**



**Fig. G**



**Fig. H**



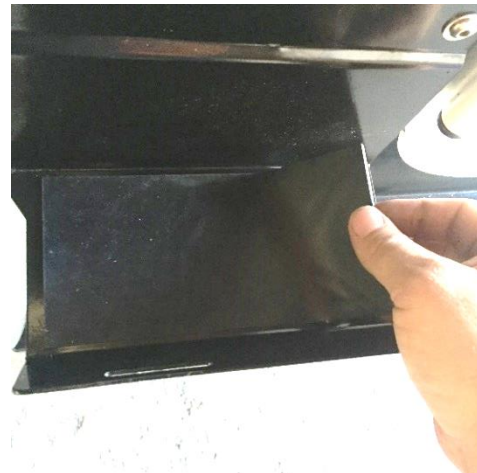
**Fig. I**



**Fig. J**



**Fig. K**



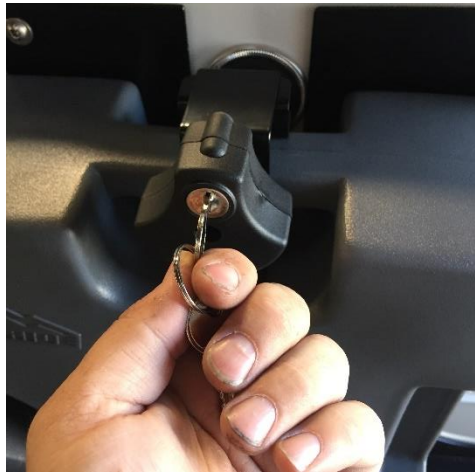
**Fig. L**



**Fig. M**



**Fig. N**



**Fig. O**