

## One Piece 3D Grille

### Bill of Materials

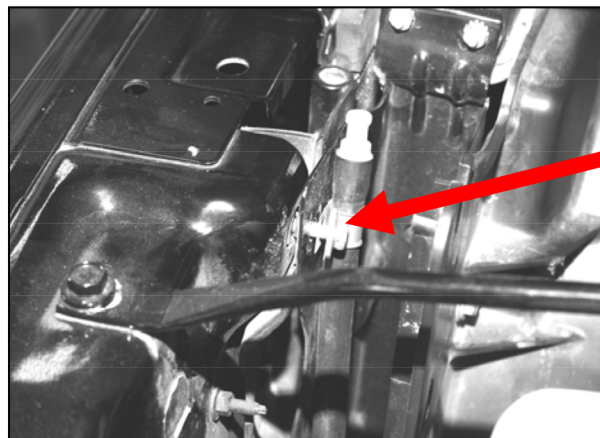
- (1) Grille
- (2) VB-(2.0- V Bracket)
- (2) VB-(2.5-V Bracket)
- (2) R18-(18- Round bar)
- (1) Instruction sheet

*NOTE:* 1997 - 2002 vehicles may require modification to allow for access to the hood release lever.

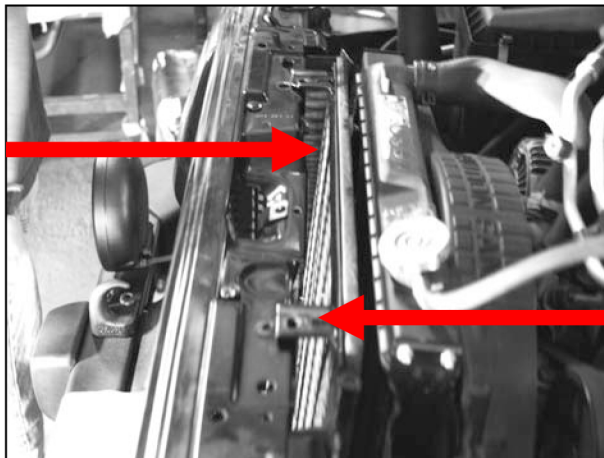
**1** Remove coolant reservoir.



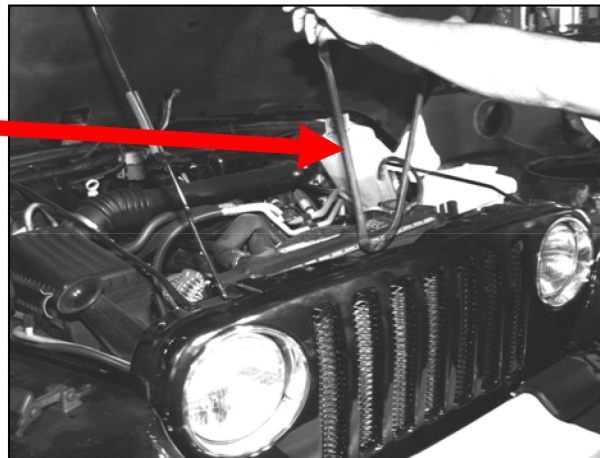
**2** Remove (2) 10mm bolts on top of radiator and (2) from bottom of radiator.



**3** Remove (2) 10mm bolts on top of "AC" radiator, and push to create a 2" gap. Make sure radiators are tied off to maintain gap clearance.



**4** Remove "V" bracket (3) 10mm bolts.



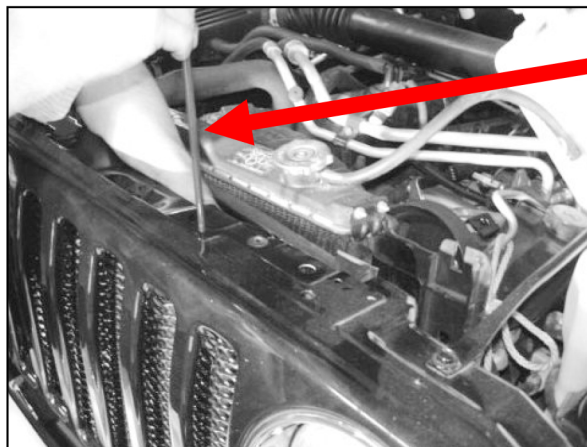
5

Locate the top of new grille (for orientation) and insert the grille under the bumper in the gap and line up with vehicle fascia.



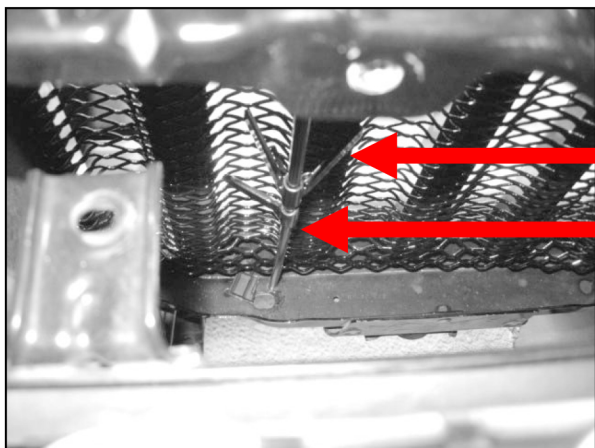
6

Insert rods (R16) through existing top holes and locate bottom holes for step 7.



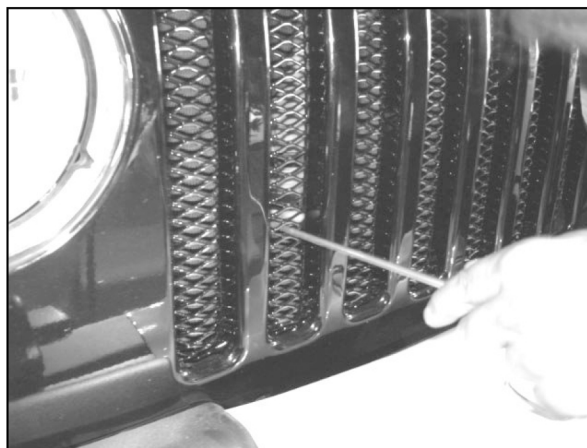
7

Feed brackets VB2.5 (bottom) and VB2 (top) on R18 and space apart. Insert rod into bottom holes.



8

Using wide flat screwdriver, from the outside, insert through the grille and push against the rod to allow adjustment of V Brackets.



9

Replace items 4, 3, 2, and 1. Please refer to your vehicle owners manual for proper bolt tightening procedures.



Thank you for purchasing our product.

