

# **CRAWLTEK**

## REVOLUTION

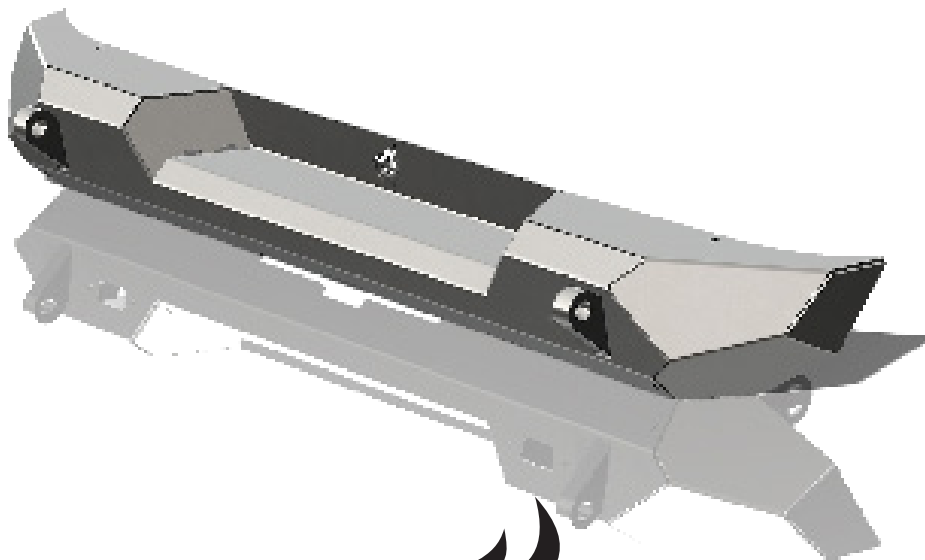
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### INSTALLATION INSTRUCTIONS

## PYRO REAR BUMPER

**JK20201 - MIDWIDTH**  
**JK20301 - FULLWIDTH**

FOR USE WITH ALL  
JK AND JKU MODELS FROM 2007-2018



CrawlTek YouTube

**PLEASE READ THROUGH INSTRUCTIONS BEFORE INSTALLING**

2020-11-24

## WHAT'S IN THE BOX?

PLEASE VERIFY KIT CONTENTS BEFORE BEGINNING INSTALLATION

PART #	Qty	DESCRIPTION
06050/06051	1	BUMPER - JK REAR - PYRO
06178	1	JK PYRO FRONT BUMPER NUT STRIP - YELLOW ZINC
CWLU30010	1	DECAL: CRAWLTEK GEARSHIFT 3.5" X 3.5"
CWLU30020	1	DECAL: CRAWLTEK EYES 6" X 2"
CWLU30030	1	DECAL: CRAWLTEK JAX 3.75" X 2.8"
	6	7/16"-20 X 1-1/2" GRADE 8 YELLOW ZINC HEX CAP SCREW
	8	7/16" X 0.922" YELLOW ZINC STEEL SAE FLAT WASHER

## TOOLS REQUIRED

SAFETY GLASSES

18MM SOCKET OR WRENCH

10MM WRENCH OR SOCKET

11/16" SOCKET OR WRENCH

5/8" SOCKET OR WRENCH

9/16 WRENCH

7/16" SOCKET

3/16" ALLEN HEAD SOCKET



## FACTORY REAR BUMPER REMOVAL

### STEP 1:

REMOVE (2) 16MM BOLTS ON BOTH SIDES OF THE FRAME RAILS AND KEEP.



### STEP 2:

REMOVE (2) 16MM BOLTS FROM BEHIND THE CROSS MEMBER



### STEP 3:

REMOVE FACTORY REAR BUMPER FROM VEHICLE.



**STEP 4:**

REMOVE (3) 18MM BOLTS HOLDING THE FACTORY TOW HOOK ON (IF EQUIPPED)



## ASSEMBLING THE JEEP PYRO REAR BUMPER

**STEP 5:**

USING THE (4) FACTORY 16MM HARDWARE TEMPORARILY INSTALL THE CRAWLTEK PYRO BUMPER, MARK ANY HOLES NEEDED TO BE DRILLED. (BOTTOM AND SIDE). REMOVE CRAWLTEK BUMPER ONCE HOLES ARE MARKED.



**STEP 6:**

STARTING WITH A SMALL DIAMETER PILOT HOLE DRILL OUT HOLES TO 3/4".





**STEP 7:**

USING THE (4) FACTORY 16MM HARDWARE INSTALL THE BUMPER LOOSELY IN PLACE.



**STEP 8:**

INSTALL NUT STRIPS INTO FRAME RAILS. **SEE FIGURE 7** NOTE: LIFTING BUMPER MAY AID IN BOLT HOLE ALIGNMENT.

**STEP 9:**

INSTALL (6) 7/16-20" BOLTS AND WASHER THROUGH THE FRAME INTO THE NUT STRIPS. NUT STRIPS ARE SIDE SPECIFIC. **SEE FIGURE 7**







## YOU'RE NOT DONE YET!

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