

Parts Included for Each Set - Driver & Passenger

- 3 - M4 x 45mm Pan Head Phillips Screws (Secures the Grill)
- 2 - M4 x 35mm Pan Head Phillips Screws (Secures the Grill)
- 3 - M4 x 35mm Flat Head Phillips Screws (Secures Speaker Adapter to Sound Bar)
- 4 - #8/32 5/8" Black Pan Head Phillips Screws (Secures Speaker to Speaker Adapter)
- 4 - M4 Flat Washers (Used on 2 of Speaker Screws as indicated)
- 1 - 3 Tab Gasket (Goes between Speaker Adapter and Sound Bar)
- 1 - 4 Tab Gasket (Goes between Speaker and Speaker Adapter)
- 1 - Push Pin Plug (Plugs Hole in the Sound Bar near Port)
- 1 - Custom Tuned Port (Replaces original port)
- 1 Kicker 5.25" Coaxial Speaker with Factory Plug
- 1 - Custom Speaker Grill Spacer

It is strongly recommended that all parts and screws that are removed from the sound bar are saved. This allows the option for the Jeep to be returned to original condition.



Jeep 2024 JL Kicker Sound Bar Upgrade Kit

Model # JL-24KWR5.25

(Not Compatible with Jeeps that have Factory Sub)

****Note - The Grill Spacers in the Kit will Make the Grills stick down approximately 3/4"**



WARNING

This product can expose you to chemicals including vinyl chloride and lead, which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

Parts Included

- 2 Kicker 5.25" Co-ax Speakers with Factory Plugs
- 2 Custom JL Speaker Adapters
- 4 Speaker Adapter Gaskets (2 small, 2 large)
- 2 Custom Tuned Speaker Ports
- 1 Bag Hardware
- 2 Custom Speaker Grill Spacers
- 2 - 4" Tie Straps

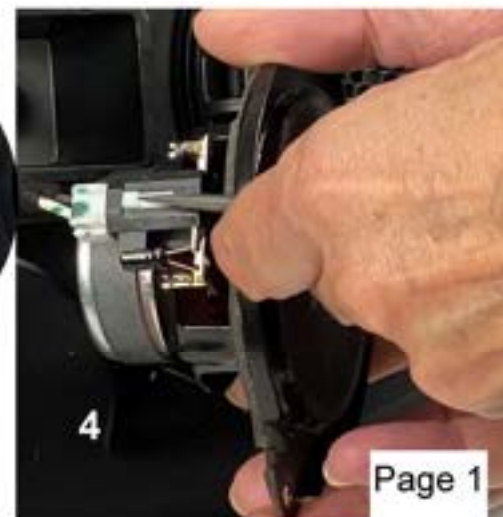
****NO CUTTING REQUIRED****

Instructions pictures were taken with the Sound Bar Removed from the Jeep. This was for photography purposes only. The Sound Bar DOES NOT need to be removed for Installation.

Factory Speaker Removal & Prep **Instructions are shown for Driver Side** **Speaker which should be installed first.**

1. Using a T30 torx bit, remove Factory Speaker Grills (5 screws). Make sure to save the screws for the future, they will not be used for this installation. See picture #1
2. Disconnect the Plug for the Dome Light. Slide the Red Tab out to unlock the Plug. Press down and remove as shown in picture #2.
3. Remove the Foam Pad and set aside. It will not be reinstalled for this application. See picture #3
4. Using a T15 torx bit, remove the 2 screws that secure the Small Factory Speaker (Tweeter) pull Tweeter down then Re-install the Tweeter screws for safe keeping. They will not be used for this application. See picture #3
5. Using a small screwdriver push the Locking Tab down and away from you to release the Plug as shown in picture #4. The Tweeter will not be re-used
6. Use a Tie Strap to secure the Tweeter Speaker Plug as shown in picture #5. This will ensure that it won't move and rattle after installation is complete.

Any Questions or Comments, call Bob 610-358-1886



CFE Products
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7. Using a T15 bit, remove the 3 screws that secure the Large Speaker (Woofer). Set the 3 screws aside, they will not be reused See picture #6.

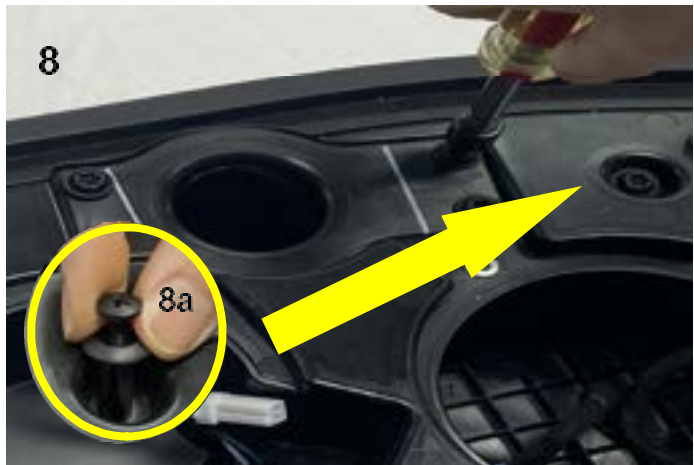


8. Use a small screwdriver to press Locking Tab down and away to release Plug as shown in picture #7.



9. Using a T30 torx, remove the 4 screws securing the Speaker Port. These screws will be reused. See picture #8.

10. Remove Single Screw shown in by the Yellow Arrow in picture #8. Set aside. It will not be reused.

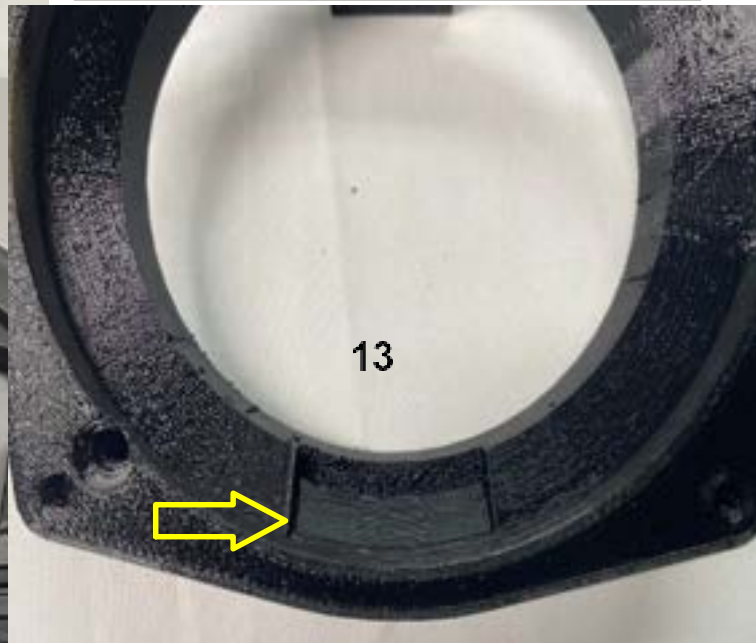
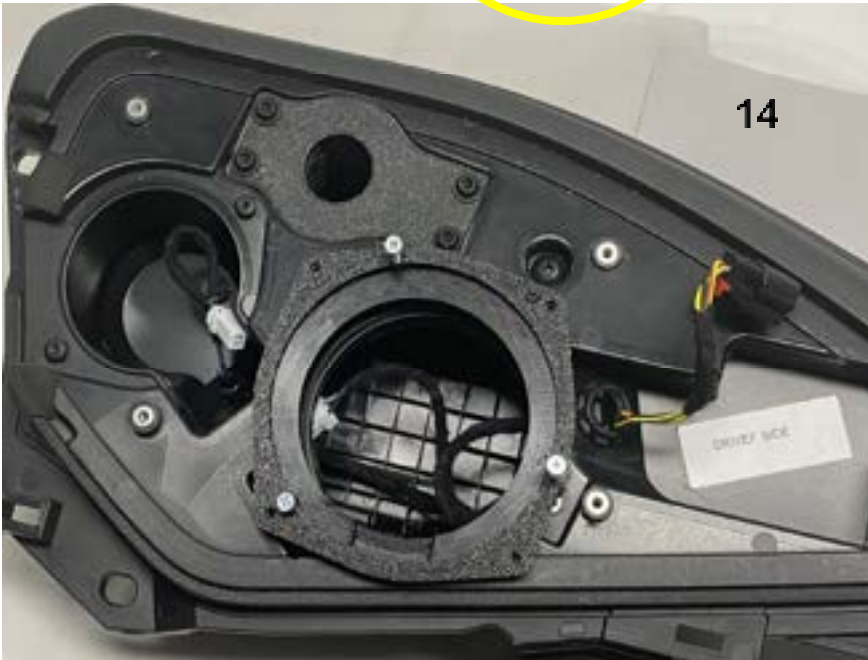


11. Rotate Port as you pull it out, it has a 90 degree bend. Install Push Plug in the Screw hole as shown in picture #8a. Turn with a phillips head screw driver to tighten

12. Carefully remove the Factory Rubber Gasket from the back of the Port, this will be reused. (In some instances the Gasket may stay attached to the Sound Bar during Port removal. That is fine and installation can continue without removing the Gasket from the Sound Bar) See picture #9.

13. Install the Factory Gasket on the New Speaker Port included in the Kit. The Tabs on the New Speaker Port have a long tab and a short tab. Rotate and align the Tabs to reinstall the Port screws. Make sure that the side of the Gasket with the impression faces out as shown by Yellow Arrow in picture #10. This will seat in the Sound Bar opening when reinstalled.





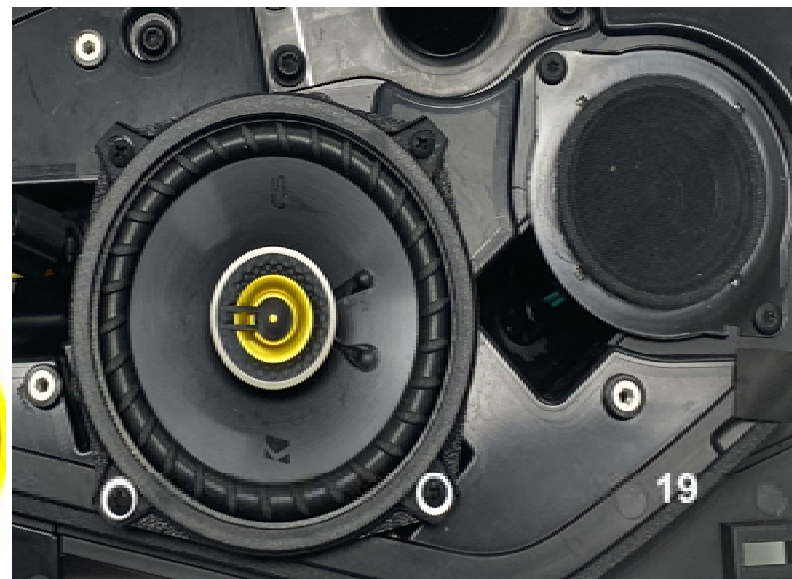
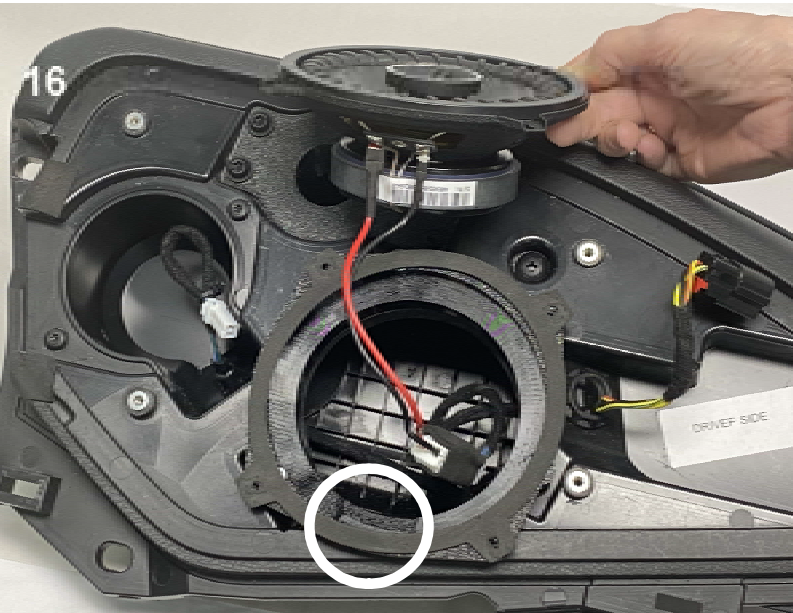
14. Install the 3 Tab Gasket on the Speaker Adapter. Align the Square Tab. Insert the 3 M4x35mm Flat Head Screws to hold the Gasket in place as shown in pictures #11 & 12
15. Align the Terminal Pocket to match picture #14 for the Driver Side. (Pocket faces the Windshield) Picture #13 shows the Pocket.

*Passenger Side is shown on page 4.
(Pocket will face Passenger Side Door)



16. Place the 4 Tab Gasket on the Speaker as shown in picture #15

****White Circle Denotes Terminal Pocket Position**



17. Plug Speaker into the Sound Bar. Align Speaker Terminals to Terminal Pocket on Adapter as shown above.

18. Driver Side: Install 4 #8 Black Phillip Head Screws as shown in picture #17. Install 2 Screws that do not require Washers first in the correct position shown in picture #17. Place 2 Washers on the 2 remaining Screws (pic #17a) and install as shown in picture #17.

19. Passenger Side: repeat steps above but Washers will be installed on Screws in positions shown in picture #19.



20. Picture #20 Shows what the Sound Bar should look like with Screws & Washers installed in the correct position.

21. Install the Speaker Grill Spacer as shown in picture #21. Plug Dome Light Back In.

22. Start 3 Long Pan Head Screws in order listed in picture #22 (Driver Side Shown)

23. Start 2 Short Pan Head Screws in order listed in picture #23 (Driver Side Shown)



** Once all Screws are started, Tighten till Snug.
Do Not Over Tighten**

24. Repeat steps for Passenger Side starting with the Screw next to Dome Light.

