



JP54-035

OVERLAND RACK

INSTALLATION INSTRUCTIONS



Tools Needed

- 7/16" Wrench
- 5/32" Allen Wrench
- 1/2" Wrench



STEP 1

Remove (2) driver-side bolts from the Spare Tire Carrier



STEP 2

Line up the holes in the driver-side support with the bolt holes in the Spare Tire Carrier. Install the M8-2.5 x 80mm bolts. Do not tighten the bolts down until assembly is complete.



STEP 3

Fasten the driver-side MOLLE grid bracket to the driver-side support using (4) supplied 1/4"-20 button head bolts.



STEP 4

Install the passenger-side rack support by inserting (2) supplied hinge clips into the right-most holes in the tailgate hinges.



STEP 5

Bolt through the support into the hinge clips using (2) supplied 5/16"-18 bolts.



STEP 6

Install the Cross-Support Bracket using (4) supplied 1/4"-20 button head bolts and (4) supplied 1/4"-20 nylock nuts.

NOTE: Heavy Duty Hinges may need to be adjusted after loading the Overland rack to accommodate the added weight.

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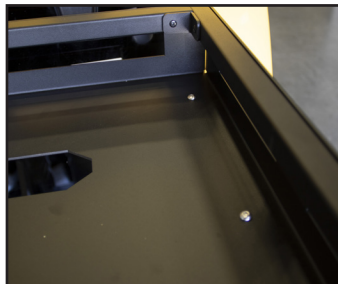
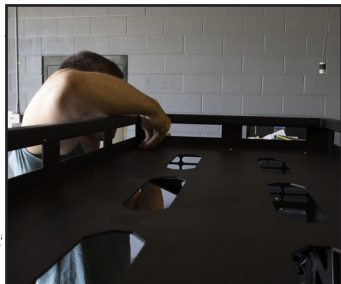
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STEP 7

Place the tray on top of the supports. Line up the bolt holes to ensure that the tray is oriented in the correct direction. Fasten the tray to the supports using (9) supplied 1/4"-20 button head bolts and (9) supplied nylock nuts.



STEP 8

Add supplied U bracket support strap.



STEP 9

Ensure that the Overland Rack Tray is level to the ground and tighten down the hardware installed in Step 2.

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