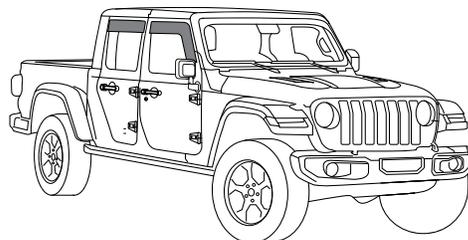
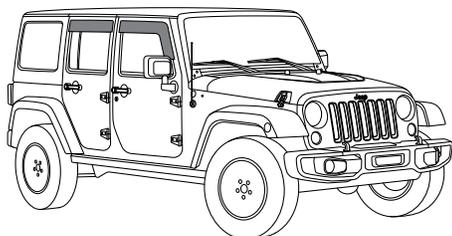




# JEEP WRANGLER / JEEP GLADIATOR SIDE DOOR WINDOW VISORS

www.mopar.com



**(right hand & left hand)**  
NOTE: 4-Door Only

**REAR**

**3M Automotive Adhesion Promoter 4298**  
Promoteur d'adhérence  
Promotor de adhesión

Use plastic trim attachment with 3M<sup>®</sup> Acrylic Adhesive Primer.  
Pour le plastique, utilisez le promoteur adhésif avec le primaire adhésif 3M<sup>®</sup> en résine acrylique.  
Para adherir los trozos de plástico con cinta de adhesivo acrílico 3M.

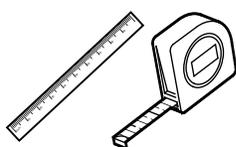
**(right hand & left hand)**

**FRONT**

**3M Automotive Adhesion Promoter 4298**  
Promoteur d'adhérence  
Promotor de adhesión

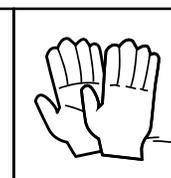
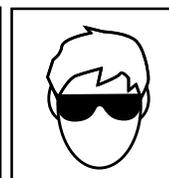
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Pour le plastique, utilisez le promoteur adhésif avec le primaire adhésif 3M<sup>®</sup> en résine acrylique.  
Para adherir los trozos de plástico con cinta de adhesivo acrílico 3M.

Call Out	Description	Quantity	Part Number
<b>FRONT</b>			
1	Front RHS Window Visor	1	82215372AB
2	Front LHS Window Visor	1	
3	Metal Clip	4	
4	Push Pin Rivet	4	
5	Alcohol Wipe	2	
6	3M Primer Wipe	1	
<b>REAR</b>			
7	Rear RHS Window Visor	1	82215368AB
8	Rear LHS Window Visor	1	
3	Metal Clip	4	
4	Push Pin Rivet	4	
5	Alcohol Wipe	2	
6	3M Primer Wipe	1	



NON-PERMANENT

VEHICLE AND PART

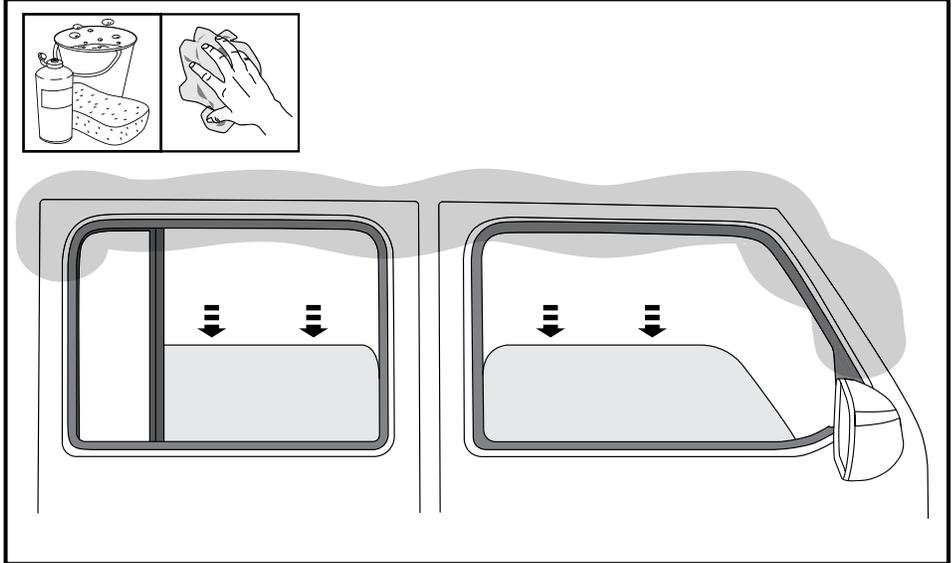


## FRONT SET

1. Clean and dry the upper door area and lower the front and rear windows.

**NOTE:**

Ensure all surfaces are completely dry.

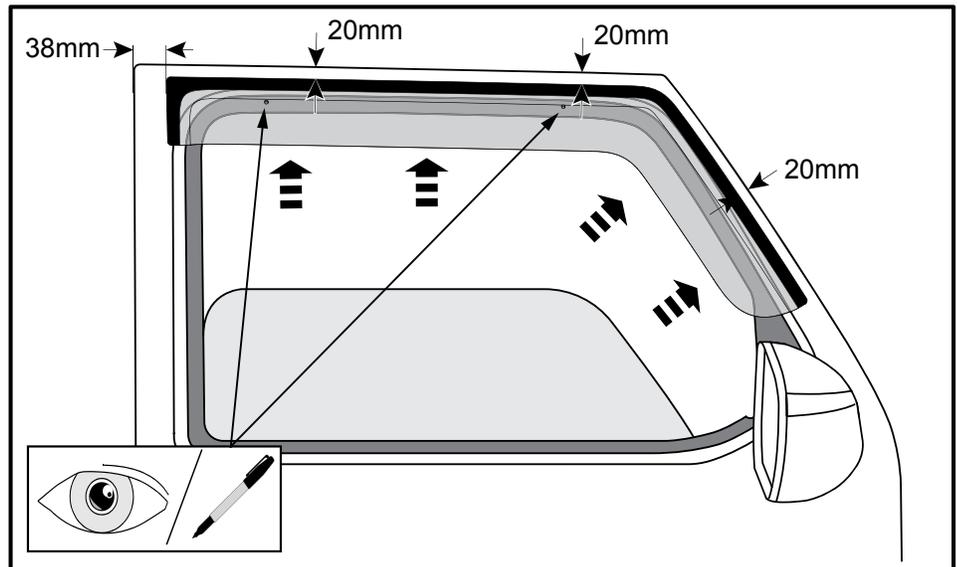


2. Trial fit the visors Item (1) or (2) 20mm (0.8") away from the top edge of the front door frame and 38mm (1.5") from the rear edge of the door frame. Note the red backing tape attachment areas.

Note the top slots on the visor and where they correspond to the door.

Remove the front visor

**DO NOT REMOVE RED TAPE LINER.**



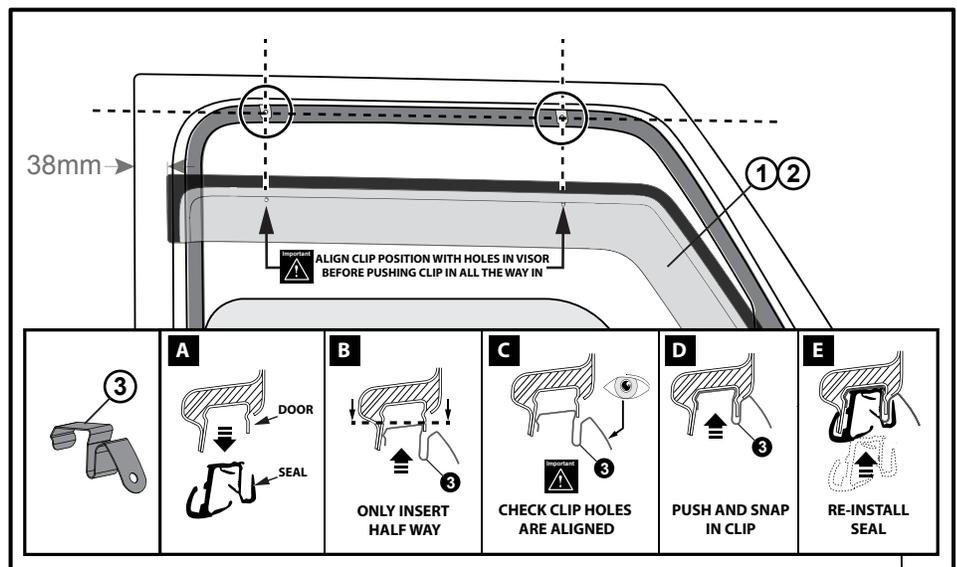
3. [A] At the noted clip positions gently pull down the door rubber trim away from the door frame.

[B] Partially install the clips (3) by engaging halfway into the door channel.

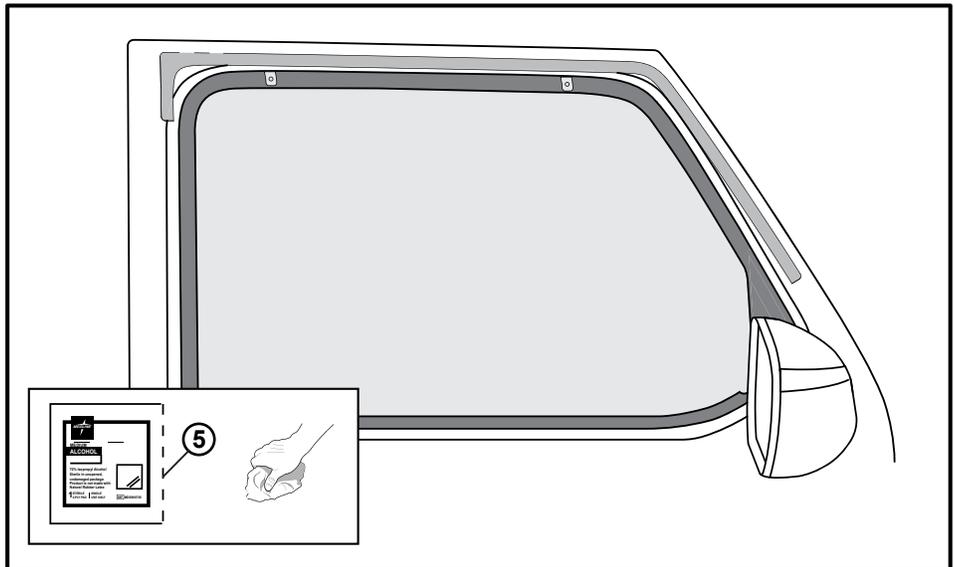
[C] Confirm the clips are in the correct location by checking they are aligned with the markings from step 2 and with the slots in the visor as per positioning in step 2.

[D] Once confirmed push clips in all the way into channel.

[E] Push the door rubber back into place and close the window.



4. Clean the tape attachment areas on the front door frames thoroughly with the alcohol wipes (5) provided, and allow to dry.



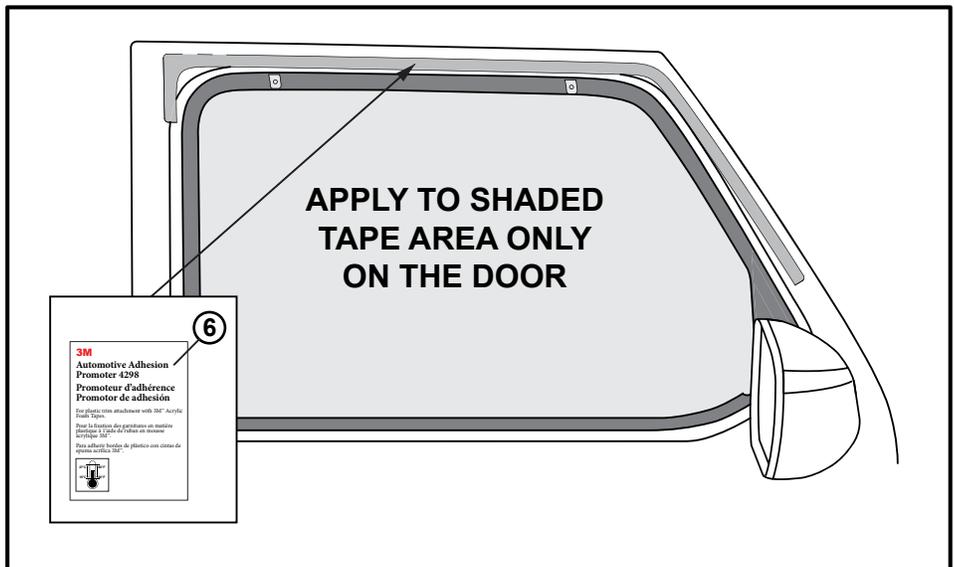
5. Apply adhesion promoter (6) directly onto the tape attachment area.

Allow to dry.

**Important**  
 **Avoid overlapping and apply only where tape will be located.**

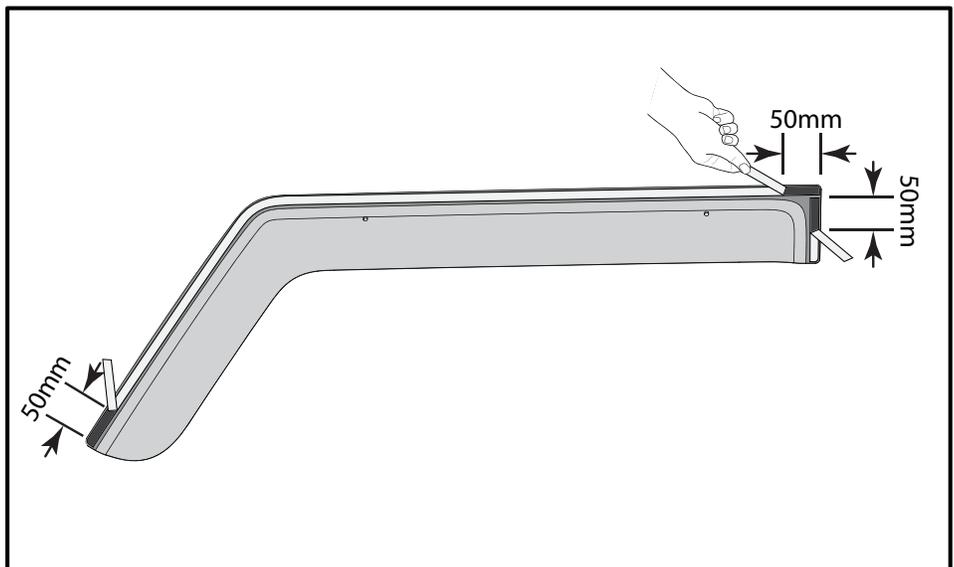
**Important**  
 **Allow the Adhesion Promoter 5 minutes drying time once**

**Important**  
 **Keep out of contact with eyes, skin etc.**



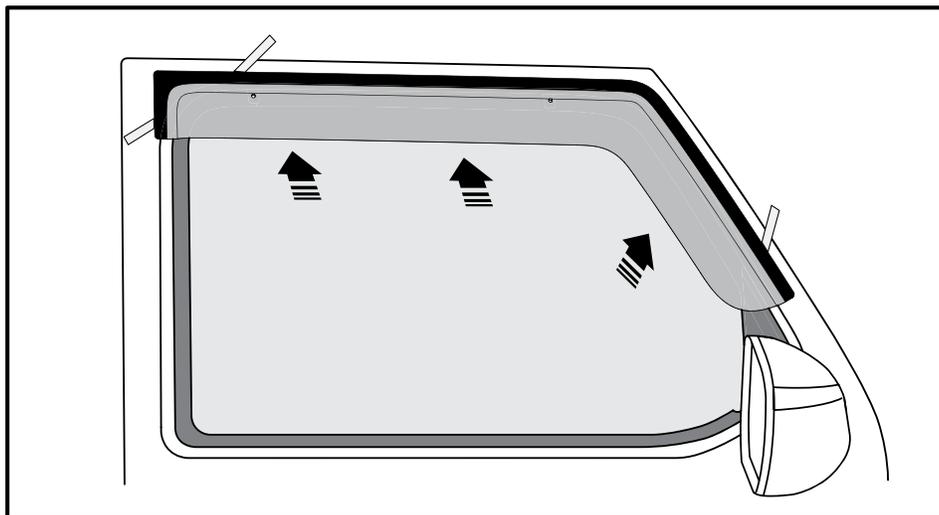
6. Peel the red tape liner back approximately 50mm (2") and fold at 45° to the outside of the front visor, as shown.

**Important**  
 **Do not touch the exposed surface of the backing tape.**



7. Position the front visor on the front door frame following the positioning in Step 2.

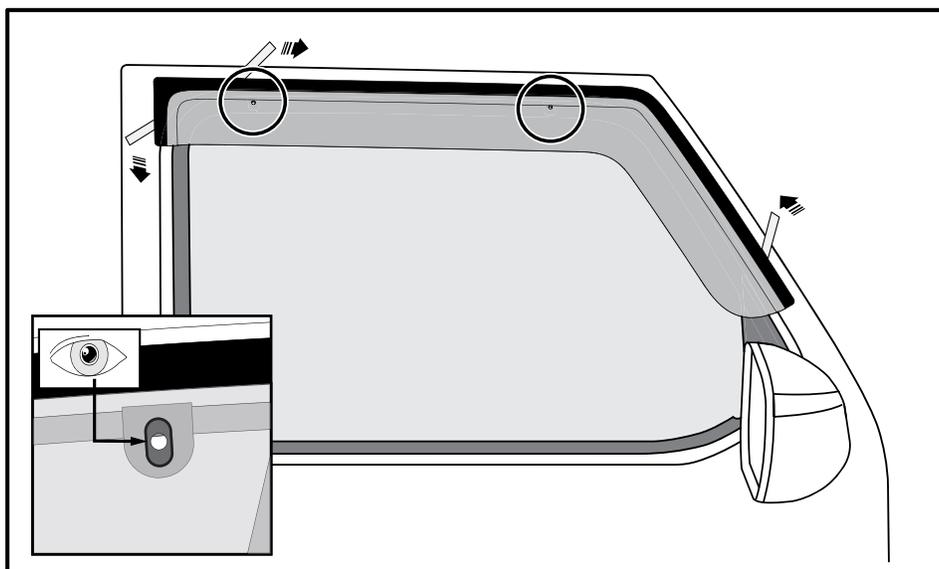
Double check the positioning of the visor to the door (step 2), then apply light pressure to the tape areas.



8. Double check the positioning of the front visor to the metal clips (3).

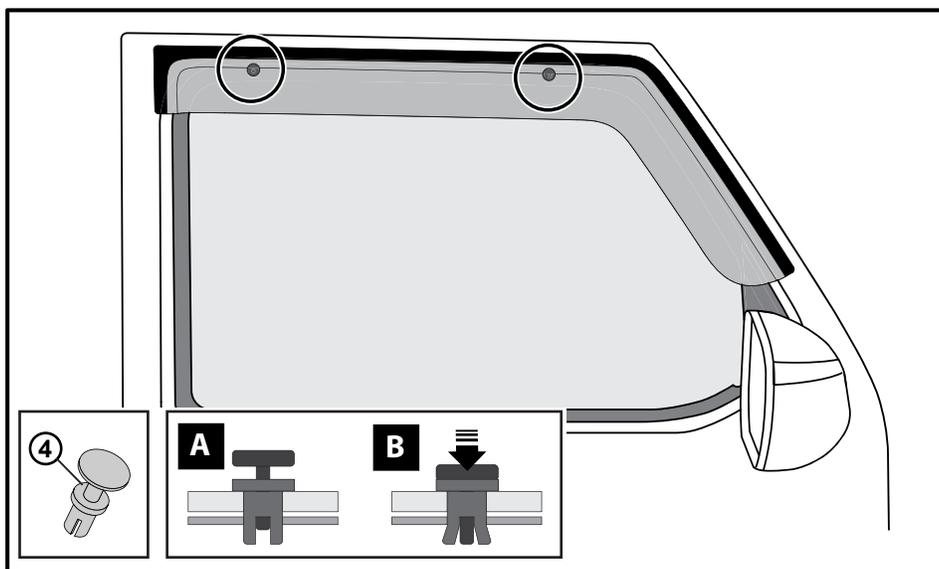
Ensure the slots in the visor align with the holes in the metal clips.

Peel the remaining backing tape liner away slowly by pulling on the exposed ends of the liner, and apply firm pressure (15 psi min) across the entire adhesive tape area.



9. A. Insert the two push pin rivets (4) through the slots in the visor and through the holes in the metal clips.  
B. Push the pin rivets (4) down to lock them into the visor and clips.

**REPEAT STEPS 1-9 for the opposite side.**



**Important**



**AFTER INSTALLATION, WINDOWS SHOULD REMAIN FULLY CLOSED FOR 24 HOURS FOR BEST RESULTS. DO NOT WASH THE VEHICLE IMMEDIATELY (WAIT 1 HOUR MINIMUM)**



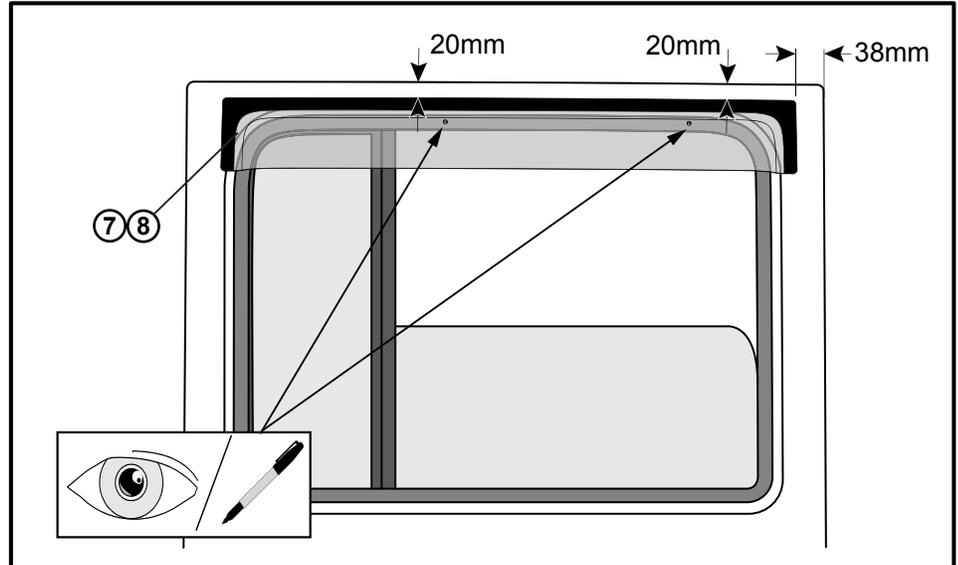
**24 HOURS**

## REAR SET - 4 DOOR ONLY

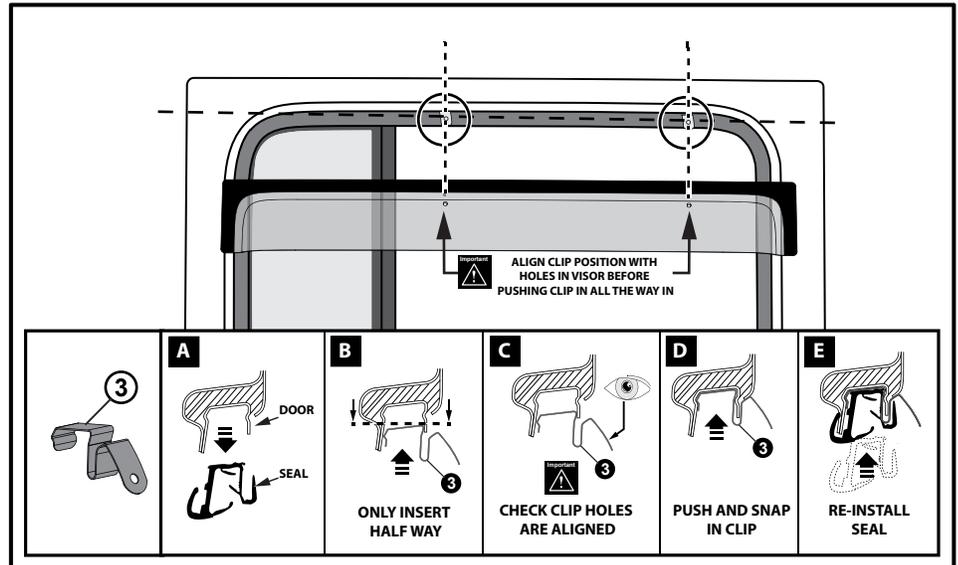
1. Trial fit the visor Item (7) or (8) 20mm (0.8") away from the top edge of the rear door frame and 38mm (1.5") from the front edge of the door frame.  
Note the red backing tape attachment areas.

Note the top slots on the visor and where they correspond to the door.  
Remove the rear visor

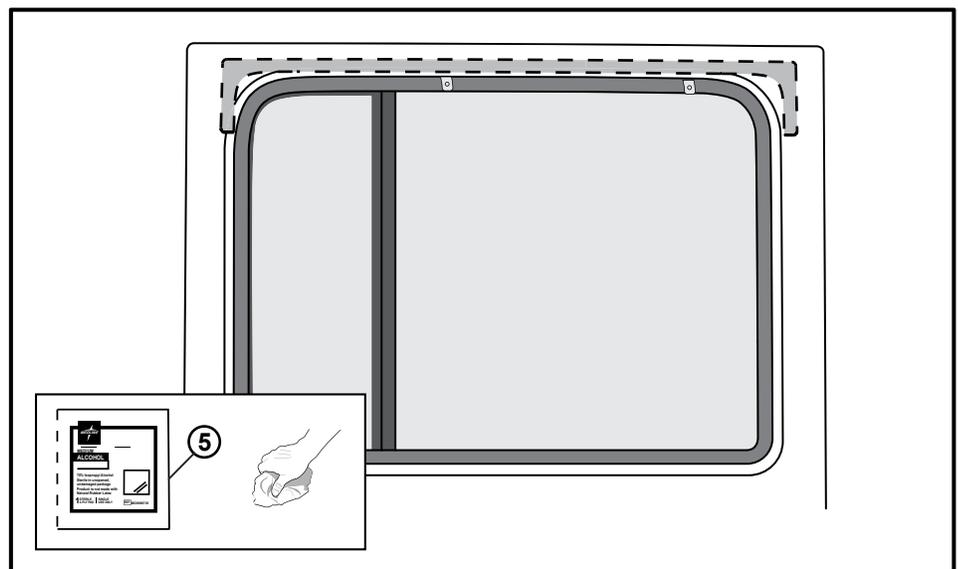
**DO NOT REMOVE RED TAPE LINER**



2. [A] At the noted clip positions gently pull down the door rubber trim away from the door frame.  
[B] Partially install the clips (3) by engaging halfway into the door channel.  
[C] Confirm the clips are in the correct location by checking they are aligned with the markings from step 2 and with the slots in the visor as per positioning in step 2.  
[D] Once confirmed push clips in all the way into channel.  
[E] Push the door rubber back into place and close the window.



3. Clean the tape attachment areas on the rear door frames thoroughly with the alcohol wipes (5) provided, and allow to dry.



4. Apply adhesion promoter (6) directly onto the tape attachment area.

Allow to dry.

**Important**



**Avoid overlapping and apply only where tape will be located.**

**Important**



**Allow the Adhesion Promoter 5 minutes drying time once**

**Important**



**Keep out of contact with eyes, skin etc.**

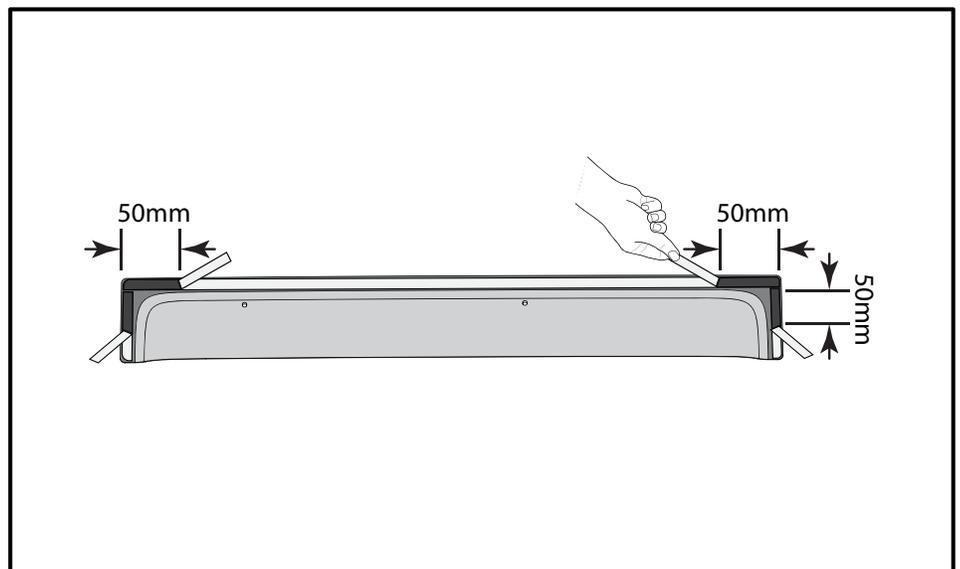
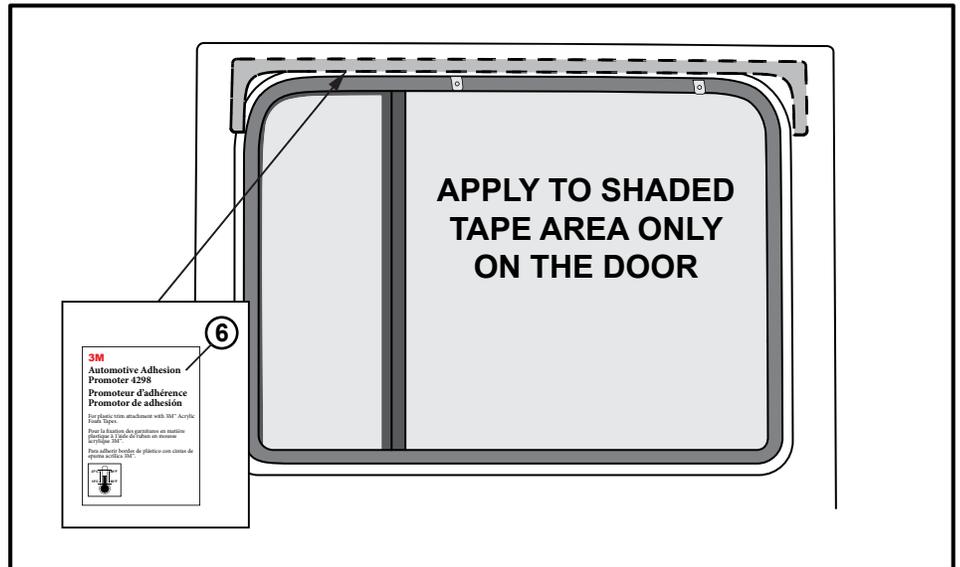


5. Peel the red tape liner back approximately 50mm (2") and fold at 45° to the outside of the front visor, as shown.

**Important**

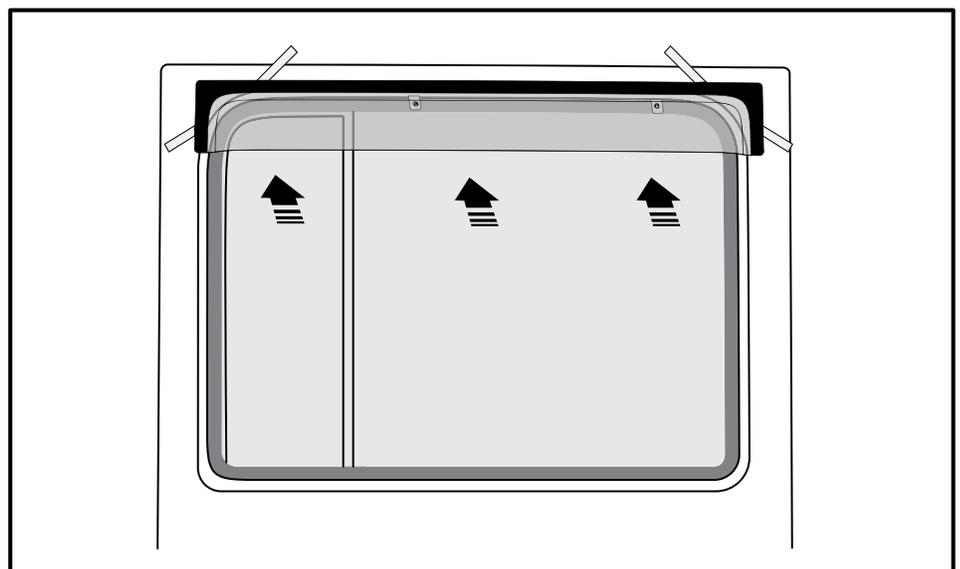


**Do not touch the exposed surface of the backing tape.**



6. Position the rear visor on the rear door frame following the positioning in (Step 1).

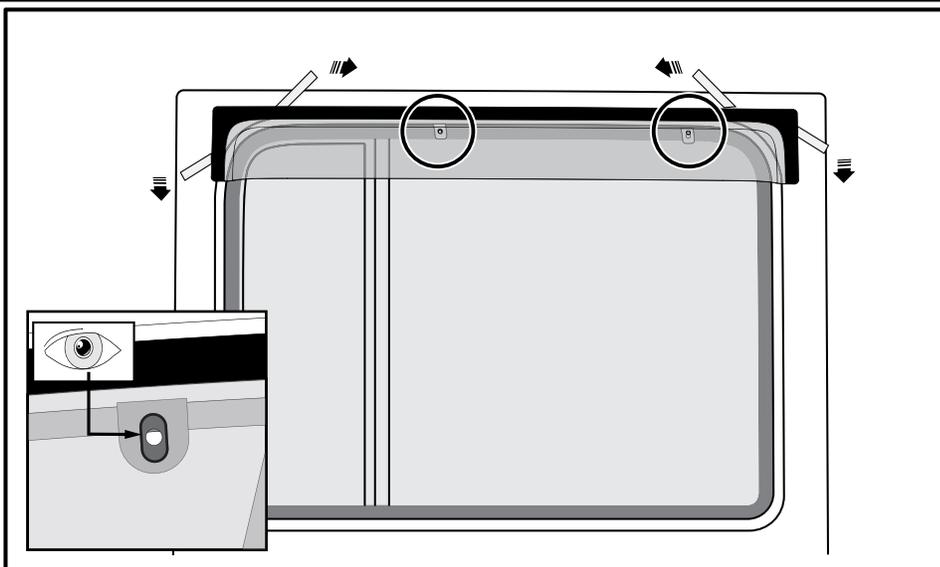
Double check the positioning of the visor to the door (Step 1), then apply light pressure to the tape areas.



7. Double check the positioning of the rear visor to the metal clips (3).

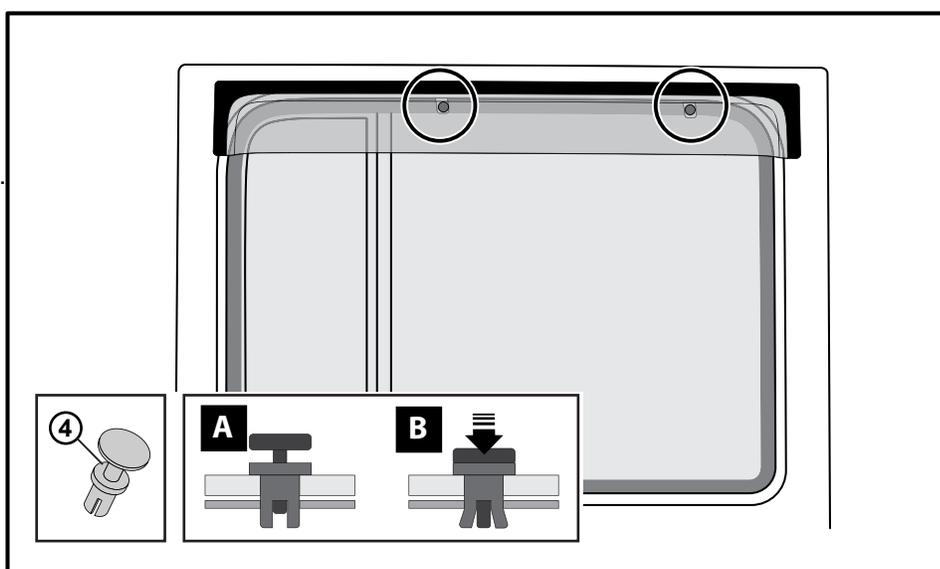
Ensure the slots in the visor align with the holes in the metal clips.

Peel the remaining backing tape liner away slowly by pulling on the exposed ends of the liner, and apply firm pressure (15 psi min) across the entire adhesive tape area.



8. A. Insert the two push pin rivets (4) through the slots in the visor and through the holes in the metal clips.  
B. Push the pin rivets (4) down to lock them into the visor and clips.

**REPEAT STEPS 1-8 for the opposite side.**



**Important**



**AFTER INSTALLATION, WINDOWS SHOULD REMAIN FULLY CLOSED FOR 24 HOURS FOR BEST RESULTS.  
DO NOT WASH THE VEHICLE IMMEDIATELY (WAIT 1 HOUR MINIMUM)**



**24 HOURS**