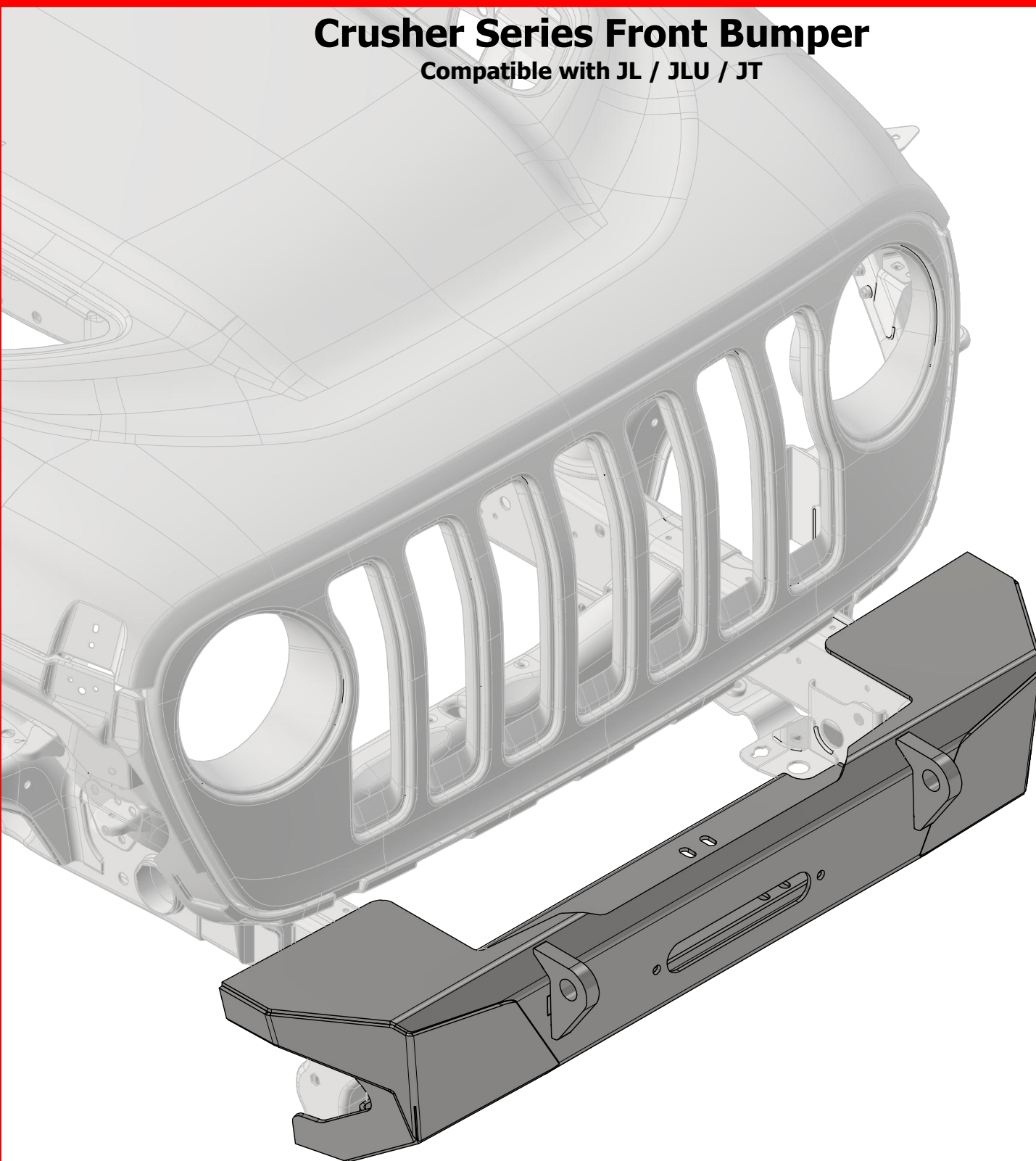


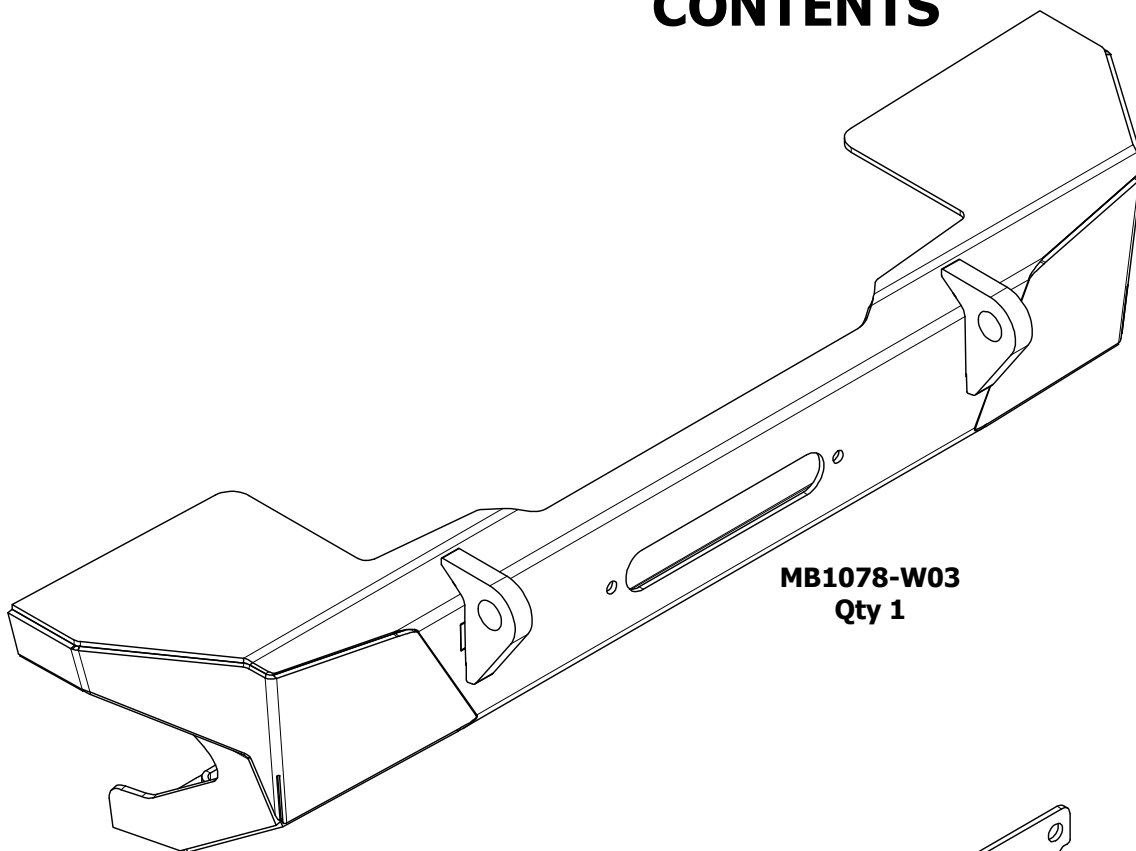
MB1078 - Assembly Instructions**Crusher Series Front Bumper**

Compatible with JL / JLU / JT

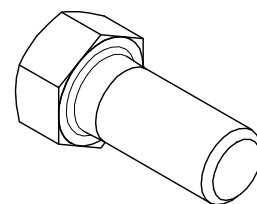
**ASSEMBLY INSTRUCTIONS**

MB1078

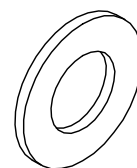
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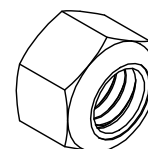
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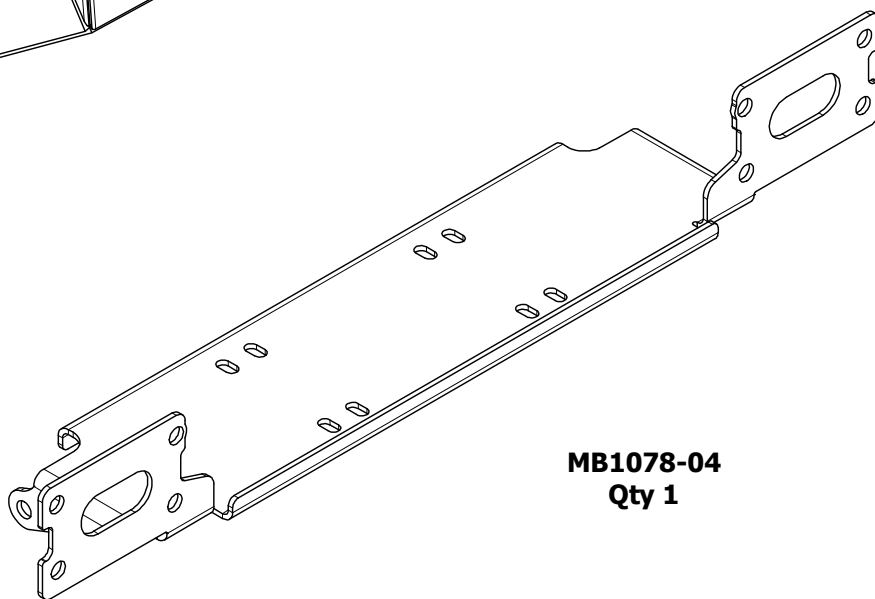
7/16-14 x 1" Hex G8 YZ
Qty 2



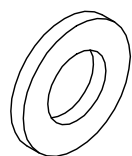
7/16" Flat Washer G8 YZ
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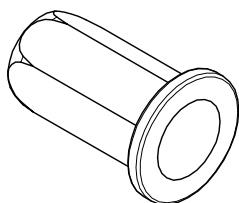
7/16"-14 Nylock Nut G8 YZ
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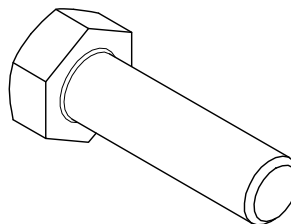
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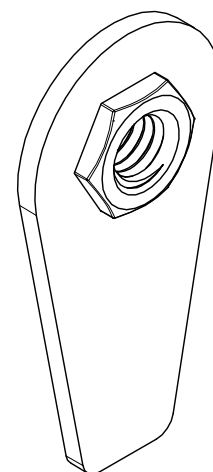
M10 Flat Washer SZ
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M10-1.5 Riv Nut SS
Qty 2



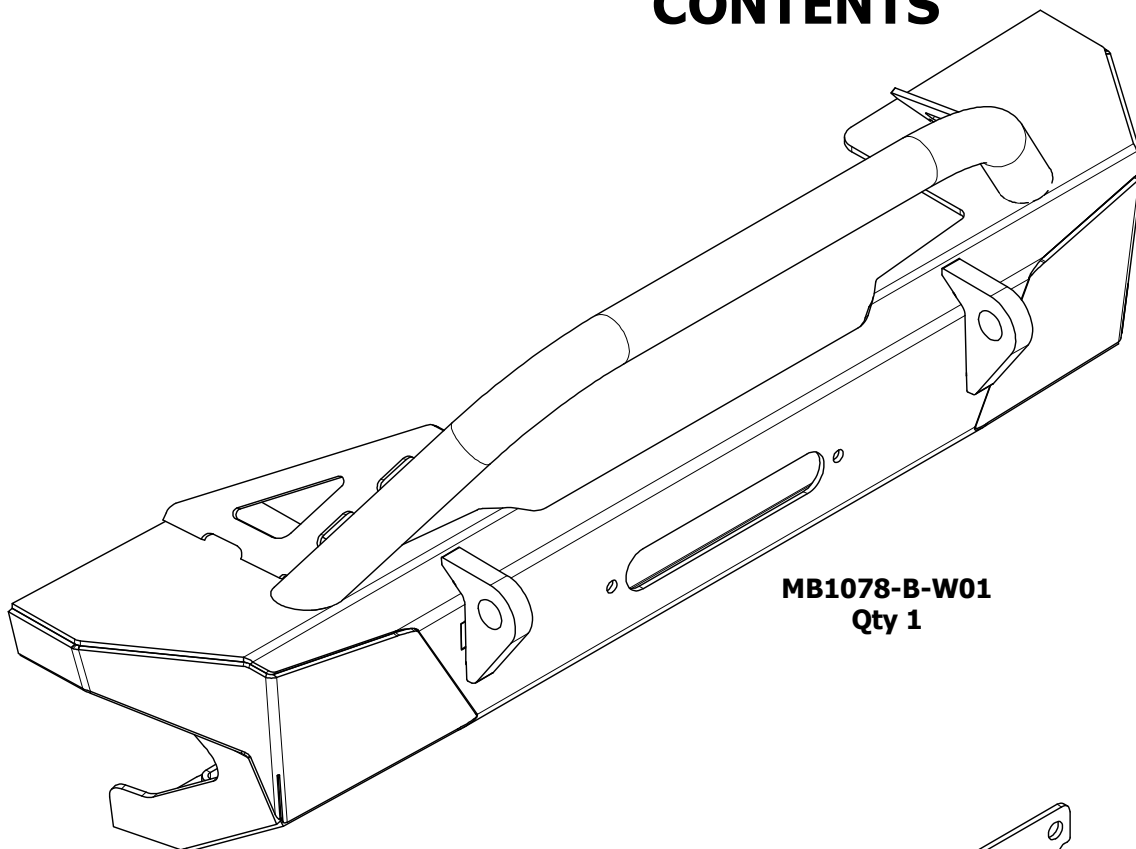
M10-1.5 x 35mm Hex SZ
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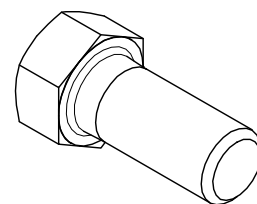
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MB1078-B

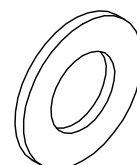
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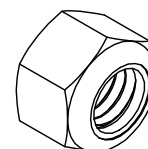
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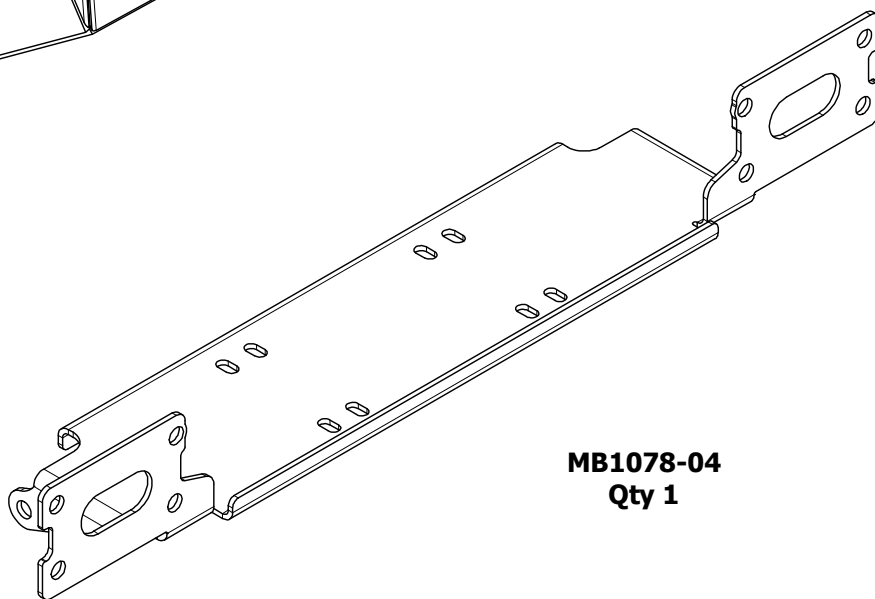
7/16-14 x 1" Hex G8 YZ
Qty 2



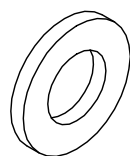
7/16" Flat Washer G8 YZ
Qty 10



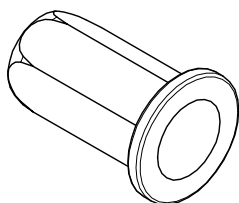
7/16"-14 Nylock Nut G8 YZ
Qty 10



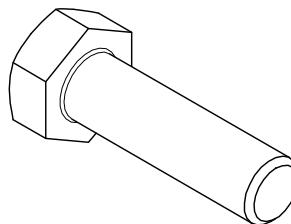
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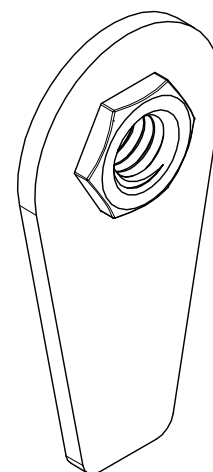
M10 Flat Washer SZ
Qty 1



M10-1.5 Riv Nut SS
Qty 2



M10-1.5 x 35mm Hex SZ
Qty 2



U050
Qty 2



Preparation and Installation Guide

Compatibility: This product fits Jeep JL / JLU from 2018+ and JT Gladiator 2020+. This bumper is designed to be a replacement for the factory bumper and provide support for a recessed winch. Bumper is designed to fit a standard mounting pattern of 10" x 4.5" and has been tested with the Warn VR EVO and Zeon series winches. It may also fit other untested winches.

1. Prepare and Inspect: Unbox and inspect all components to ensure everything is included and free of damage.

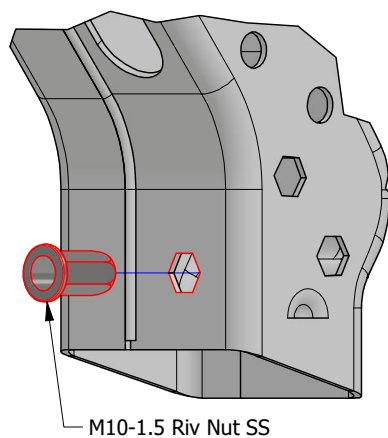
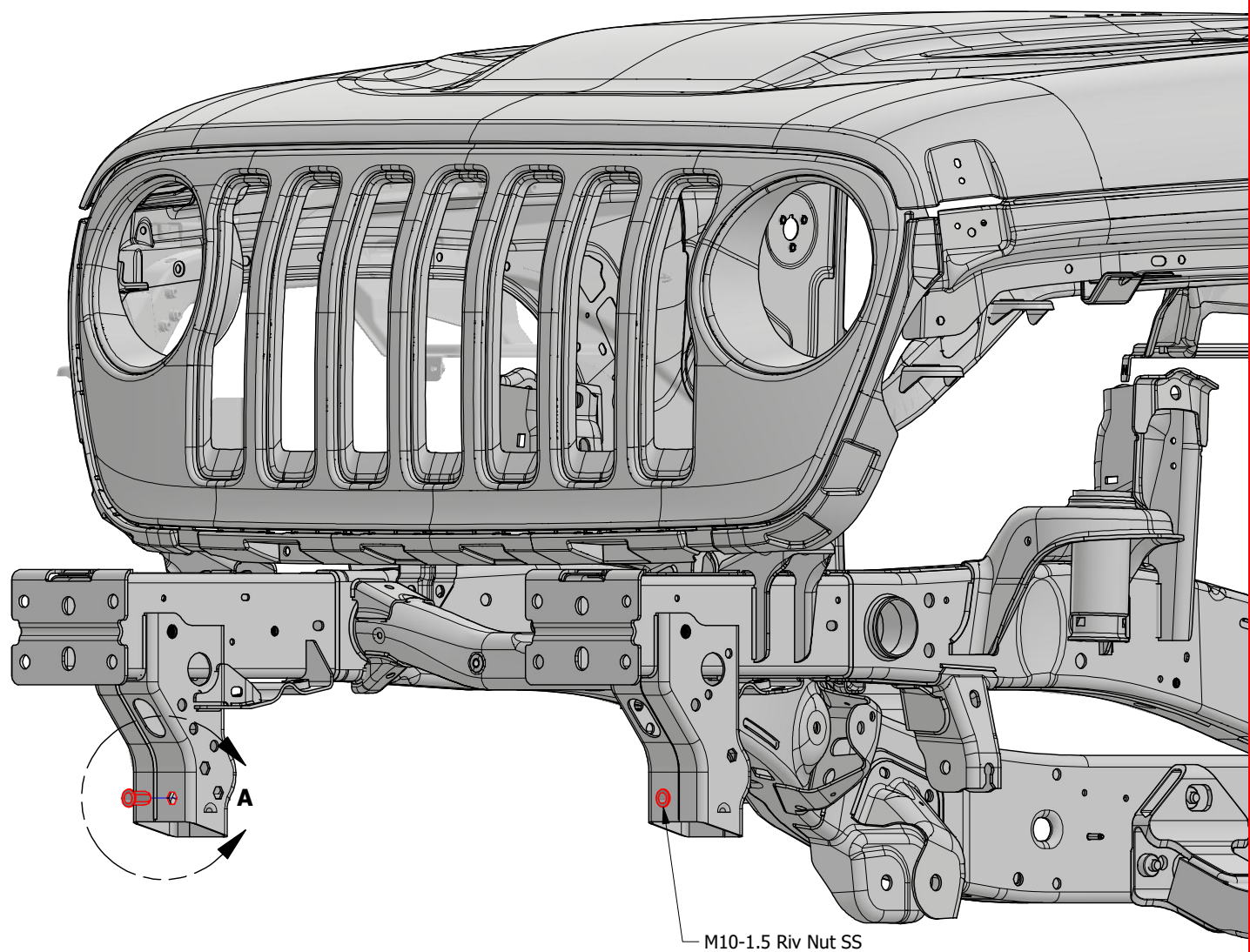
2. Prep for Install: Begin by removing the factory bumper.

3. Finishing: All parts are shipped bare metal and will need to be painted or powder coated to prevent corrosion.

Pro Tip: Use STEEL-IT paint, which can be welded through and easily touched up afterward.

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MB1078 - Assembly Instructions

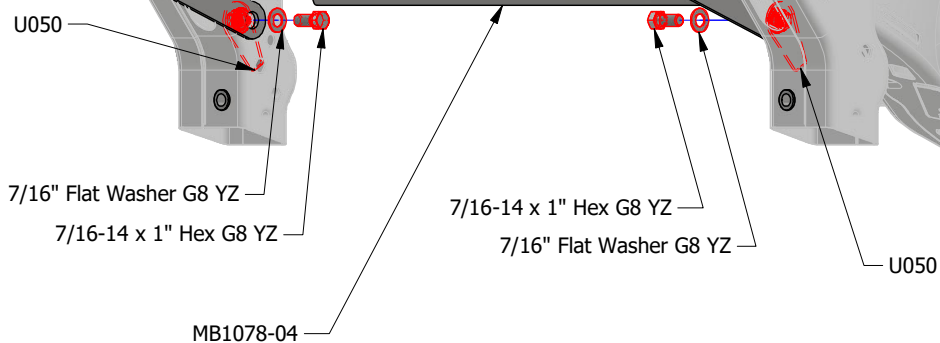


DETAIL A
SCALE 1 / 2.5

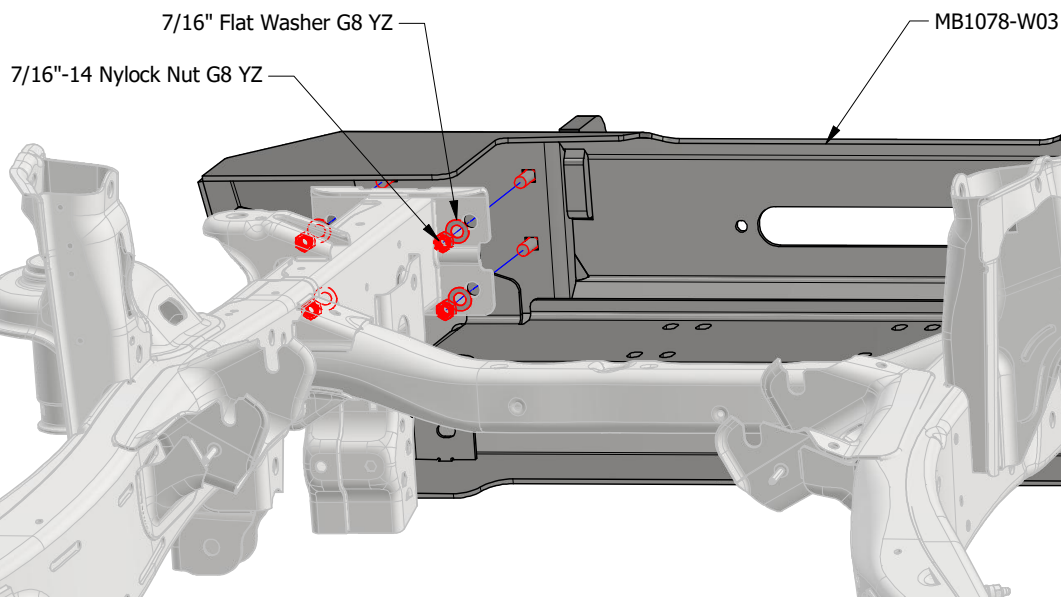
INSTALL M10 RIVNUTS INTO THE HEXAGONAL HOLES

MB1078 - Assembly Instructions

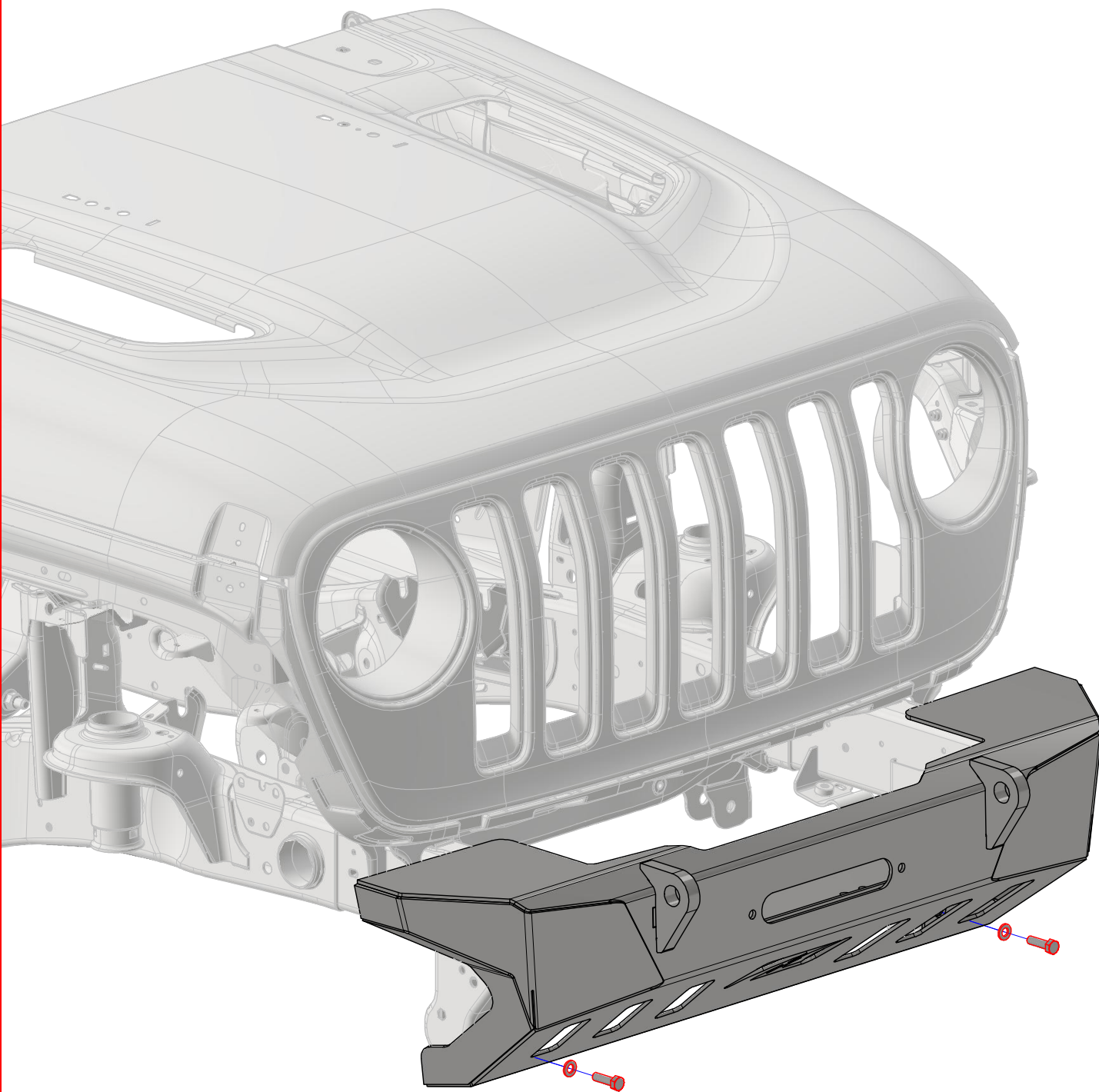
INSTALL MB1078-04. BE SURE TO ALIGN THE HOLES ON THE FRONT FACE WITH THE HOLES IN THE FRONT FACE OF THE FRAME.



INSTALL MB1078-W03



MB1078 - Assembly Instructions



INSTALL M10 BOLTS THROUGH THE BUMPER AND INTO THE RIVNUTS PREVIOUSLY INSTALLED.

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