

MB1149 - Assembly Instructions

Tomahawk Frame Chop Front Bumper

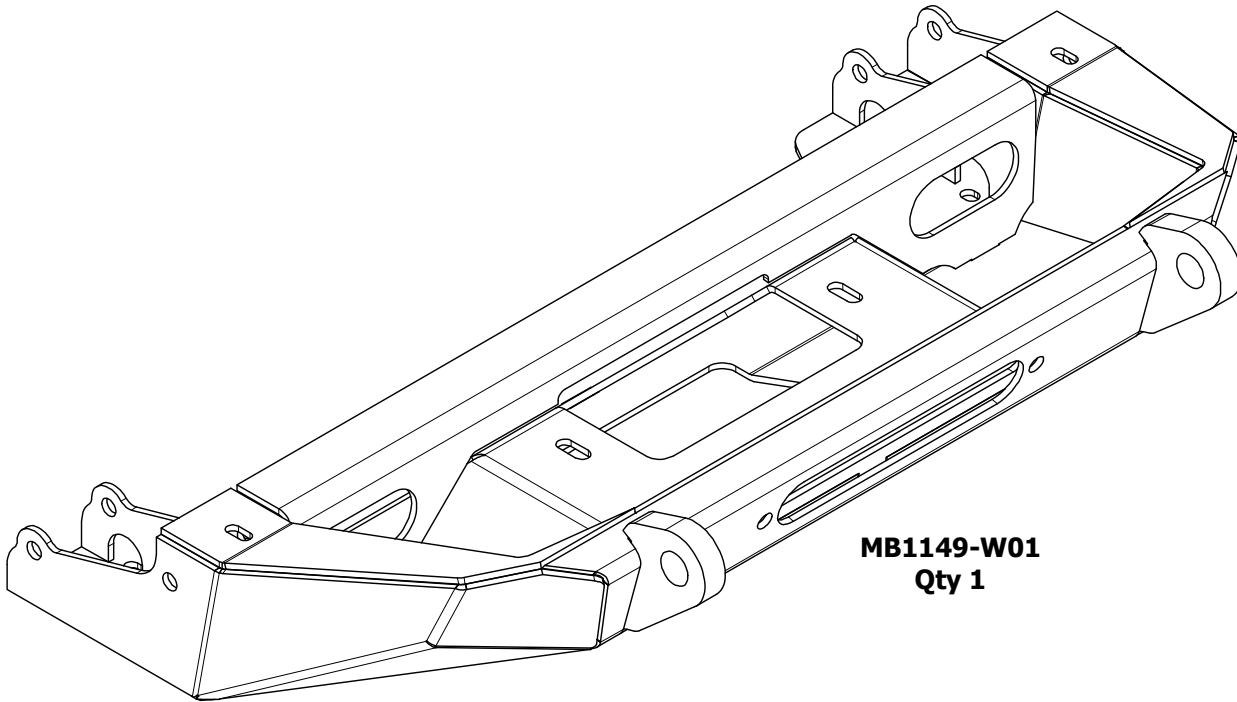
Compatible with JK / JKU / JL / JLU / JT



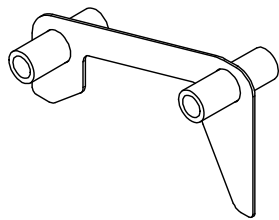
ASSEMBLY INSTRUCTIONS

MB1149

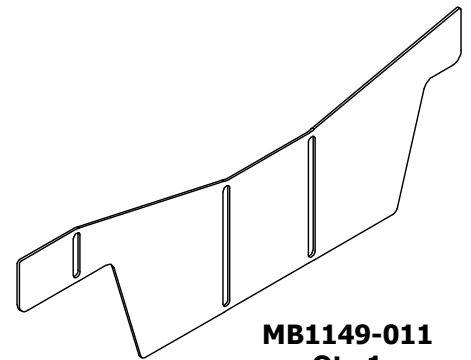
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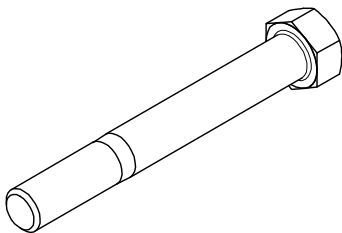
MB1149-W01
Qty 1



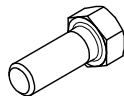
MB1149-W02
Qty 1



MB1149-011
Qty 1



1/2-13 x 4" Hex G8 YZ
Qty 4



3/8-16 x 1" Hex G8 YZ
Qty 2



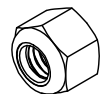
3/8" Flat Washer G8 YZ
Qty 2



3/8"-16 U-Nut
Qty 2



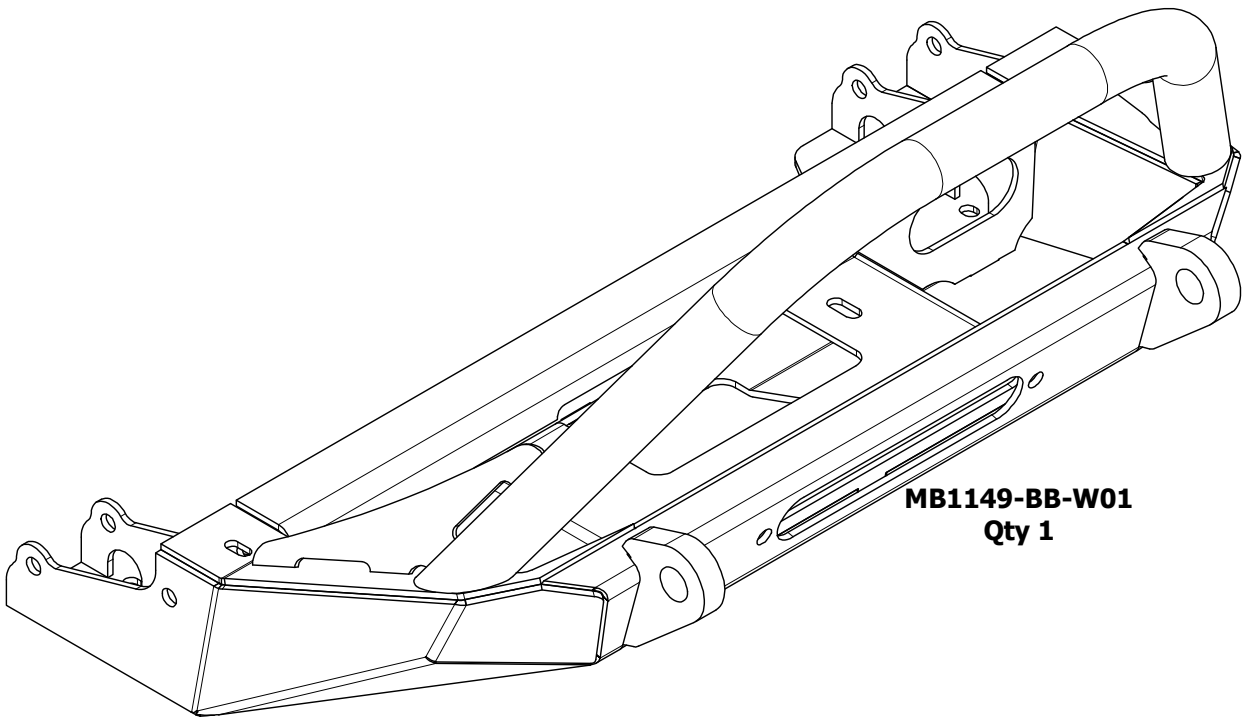
1/2" Flat Washer G8 YZ
Qty 8



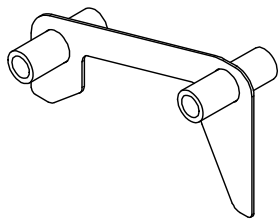
1/2"-13 Nylock Nut G8 YZ
Qty 4

MB1149-BB

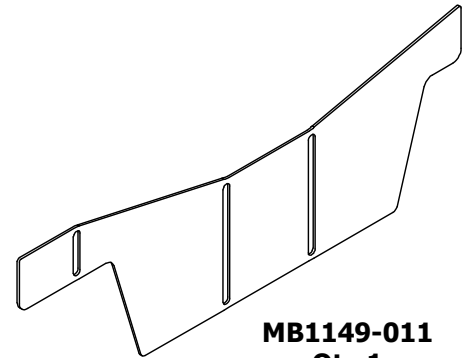
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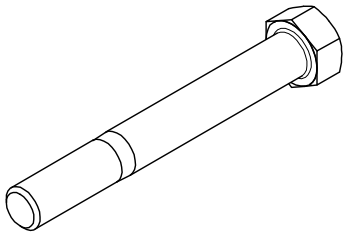
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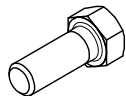
MB1149-W02
Qty 1



MB1149-011
Qty 1



1/2-13 x 4" Hex G8 YZ
Qty 4



3/8-16 x 1" Hex G8 YZ
Qty 2



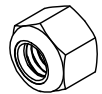
3/8" Flat Washer G8 YZ
Qty 2



3/8"-16 U-Nut
Qty 2



1/2" Flat Washer G8 YZ
Qty 8



1/2"-13 Nylock Nut G8 YZ
Qty 4



Preparation and Installation Guide

Compatibility: This product fits Jeep JK / JKU / JL / JLU / JT from 07-Present. This bumper is designed to be a replacement for the factory bumper and provide support for a winch. Frame modifications are required to mount this bumper. Bumper is designed to fit a standard winch mounting pattern of 10" x 4.5" and has been tested with the Warn VR EVO and Zeon series winches.

1. Prepare and Inspect: Unbox and inspect all components to ensure everything is included and free of damage.

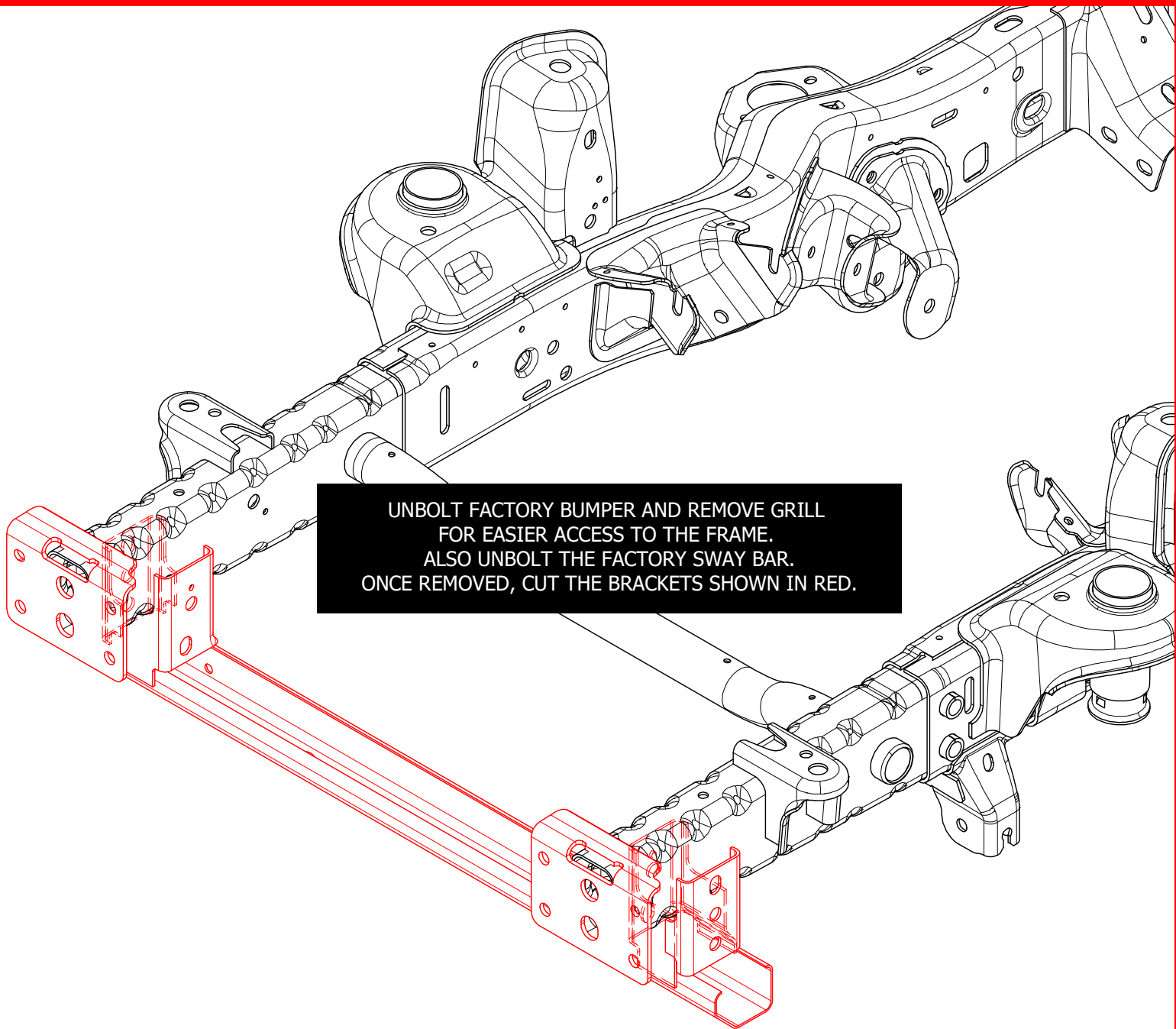
2. Prep for Install: Begin by removing the factory bumper. Then follow instructions for removing brackets and cutting the front of the frame.

3. Finishing: All parts are shipped bare metal and will need to be painted or powder coated to prevent corrosion.

Pro Tip: Use STEEL-IT paint, which can be welded through and easily touched up afterward.

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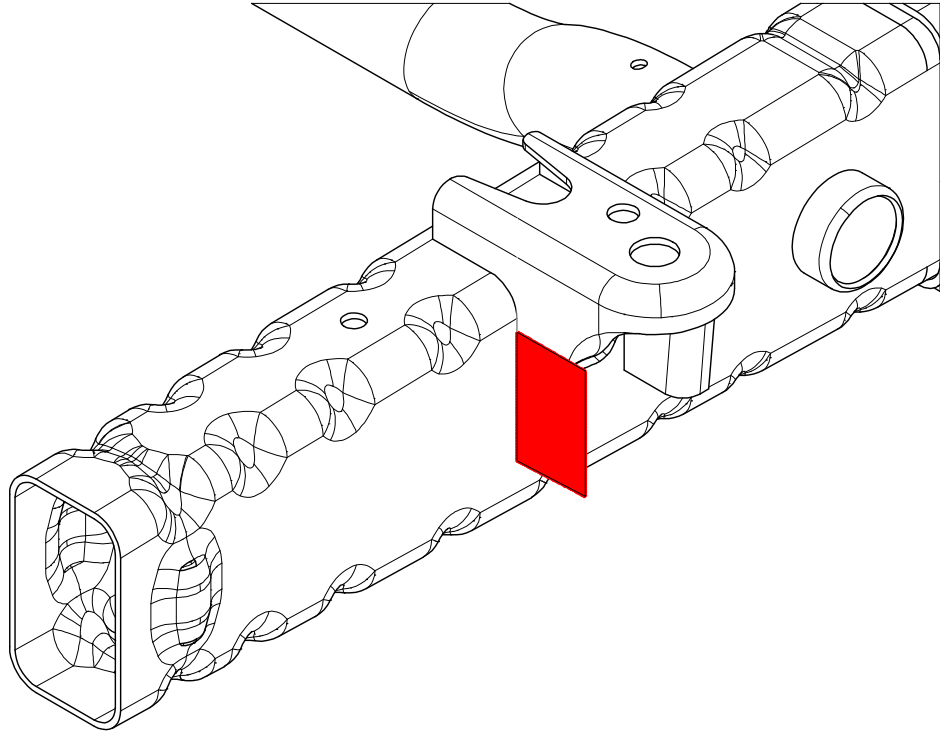
JK Front Frame Section



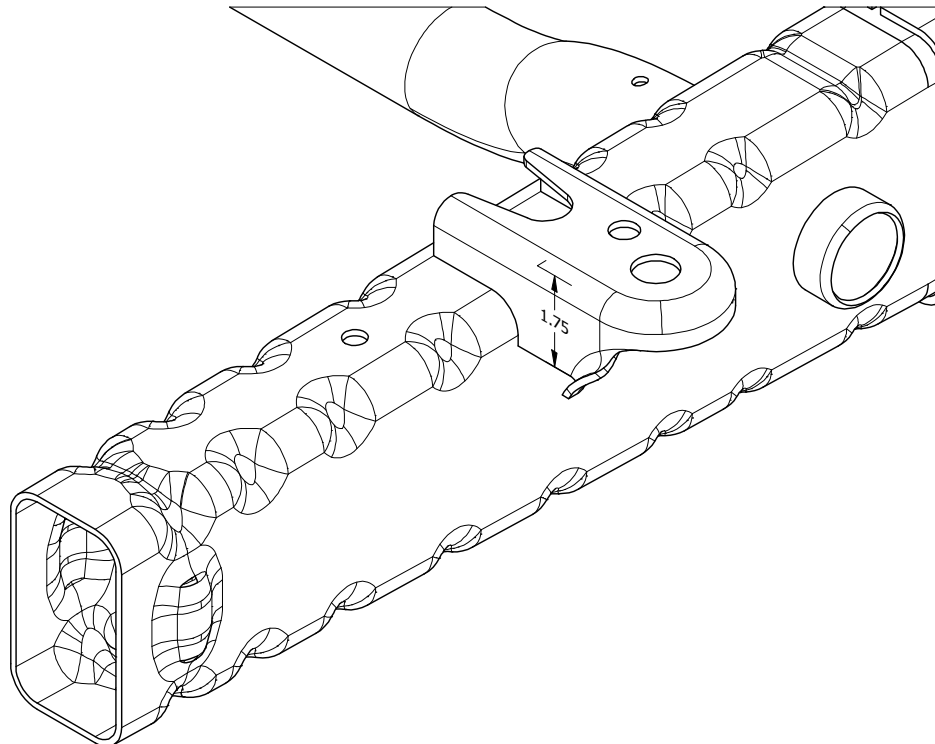
UNBOLT FACTORY BUMPER AND REMOVE GRILL FOR EASIER ACCESS TO THE FRAME.
ALSO UNBOLT THE FACTORY SWAY BAR.
ONCE REMOVED, CUT THE BRACKETS SHOWN IN RED.

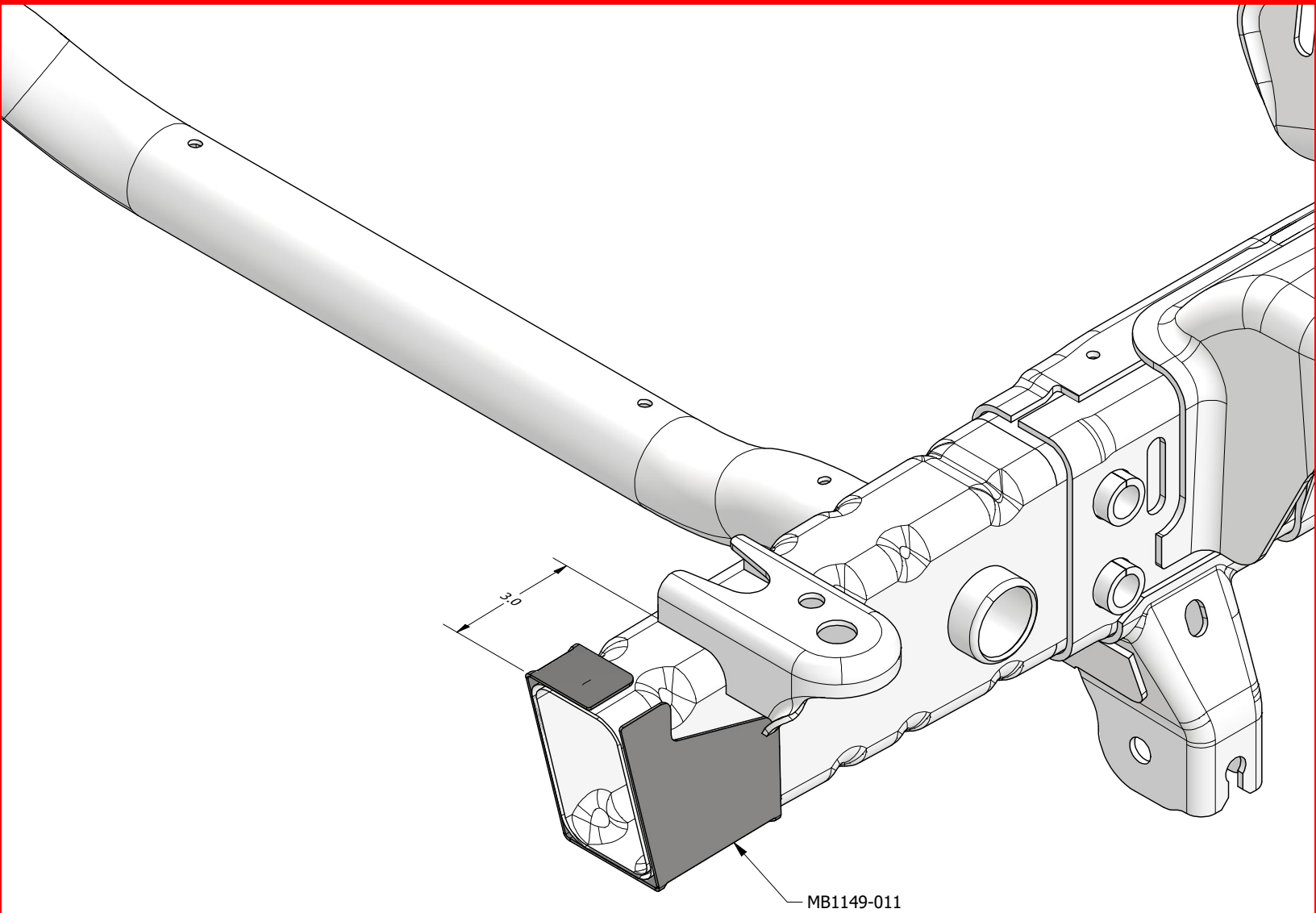
NOTE: INSTRUCTIONS SHOW AN EARLY JKU FRAME,
HOWEVER THE SAME PROCEDURE IS USED FOR
ALL JK / JKU / JL / JLU / JT MODELS

NOTE: THE FACTORY RUBICON SWAY BAR WITH ELECTRONIC DISCONNECT CAN NOT BE USED WITH THIS BUMPER.

JK Front Frame Section

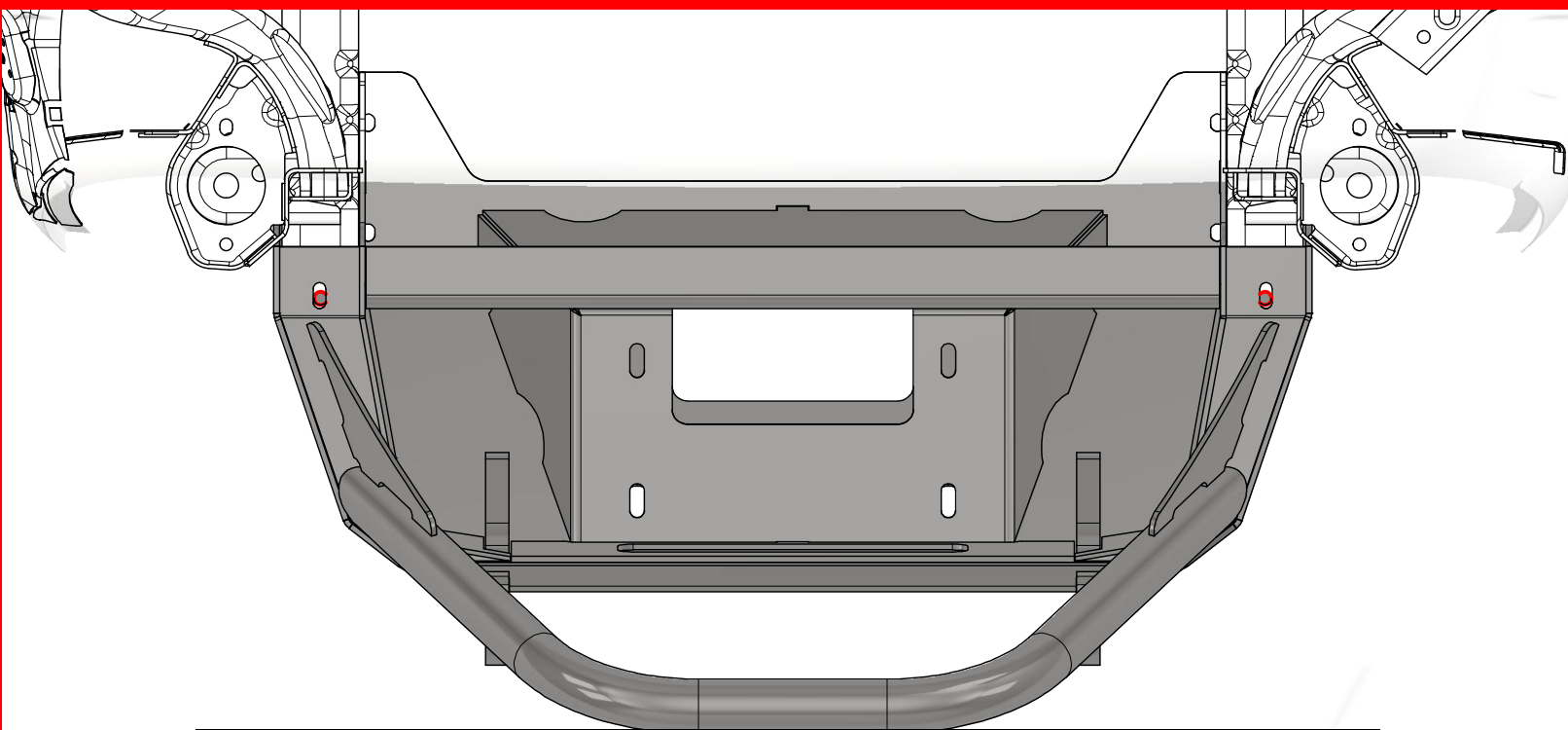
MEASURE AND TRIM BODY MOUNT. TRIM 1-3/4" FROM THE TOP OF THE MOUNT AND GRIND SMOOTH AS SHOWN



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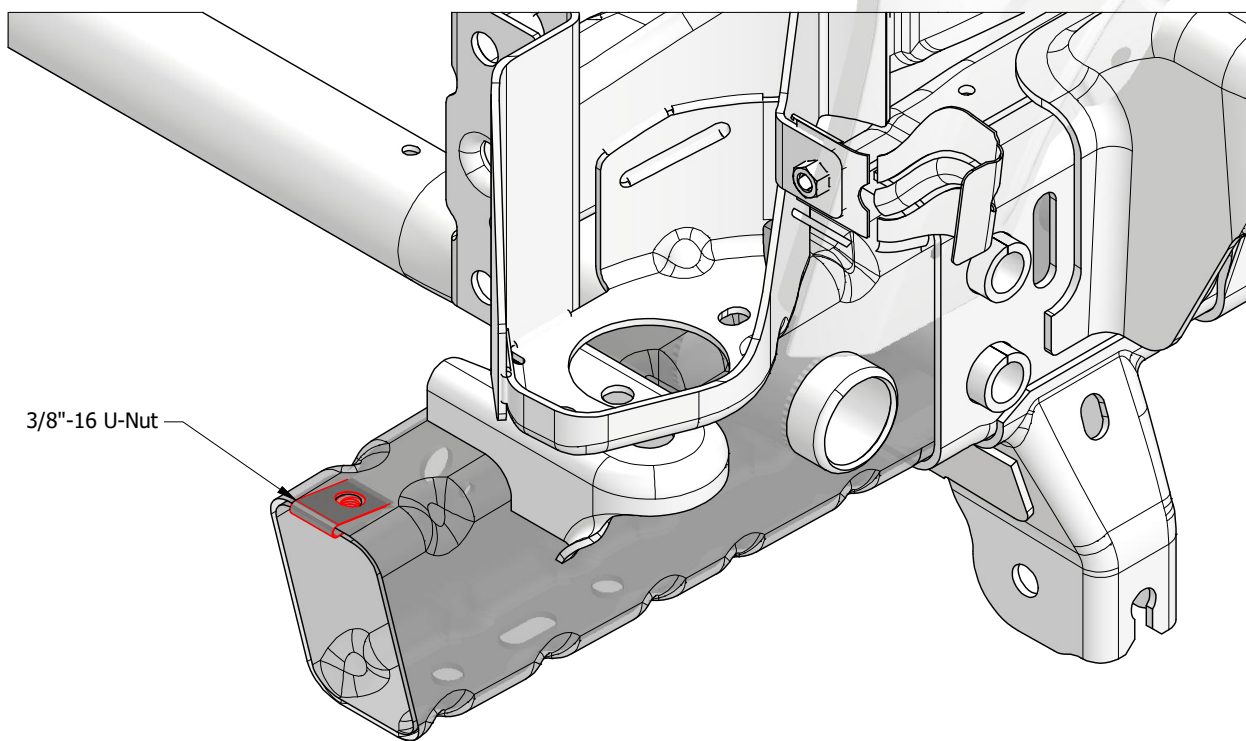
HAND FORM MB1149-011 TO FIT AROUND THE FRAME.
PLACE IT 3 INCHES FROM THE BODY MOUNT.
MARK AND CUT THE FRAME FOLLOWING MB1149-011 AS A GUIDE.

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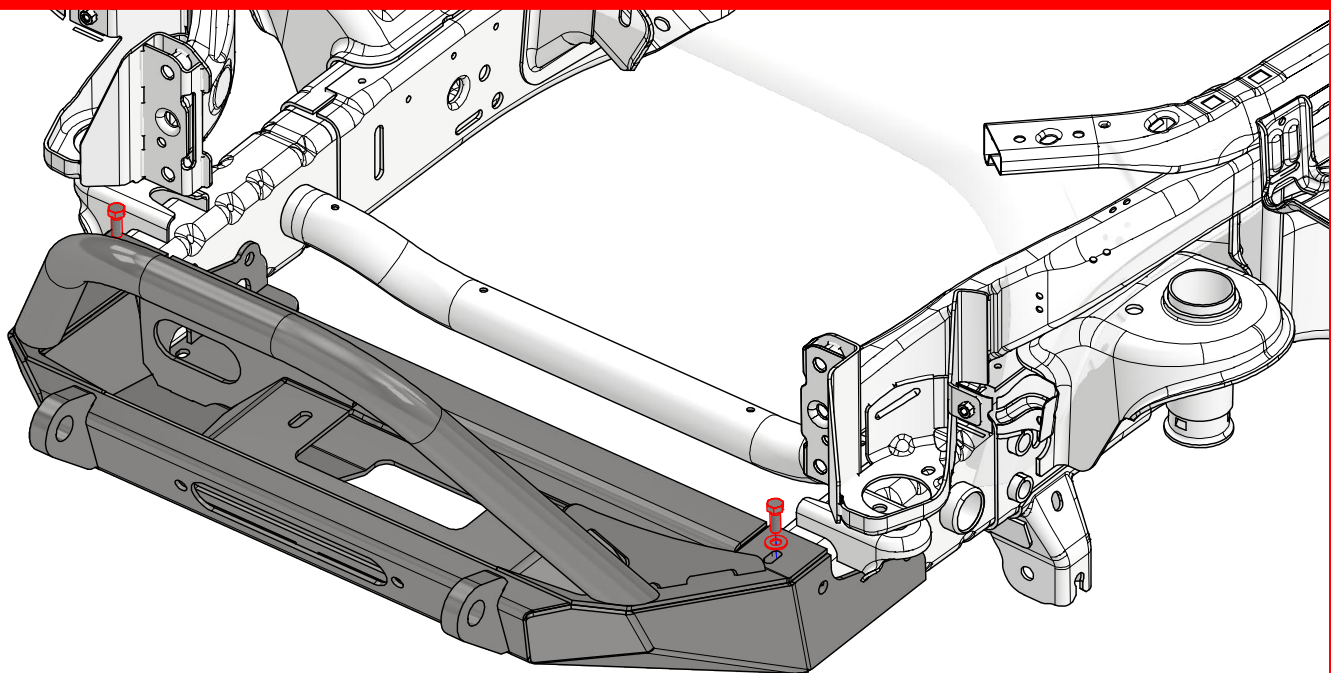


TO LOCATE THE BUMPER, PLACE THE BUMPER ON THE FRAME AND RE INSTALL THE SWAYBAR. FOR THE JL/JT, THE SWAYBAR MOUNT BUSHING WILL NEED TO CUT FLAT.

ONCE INSTALLED, MARK THE HOLE ON THE TOP OF THE BUMPER. REMOVE AND DRILL THE TOP OF THE FRAME WITH A 9/16" DRILL BIT AND INSTALL THE 3/8" U-NUT.

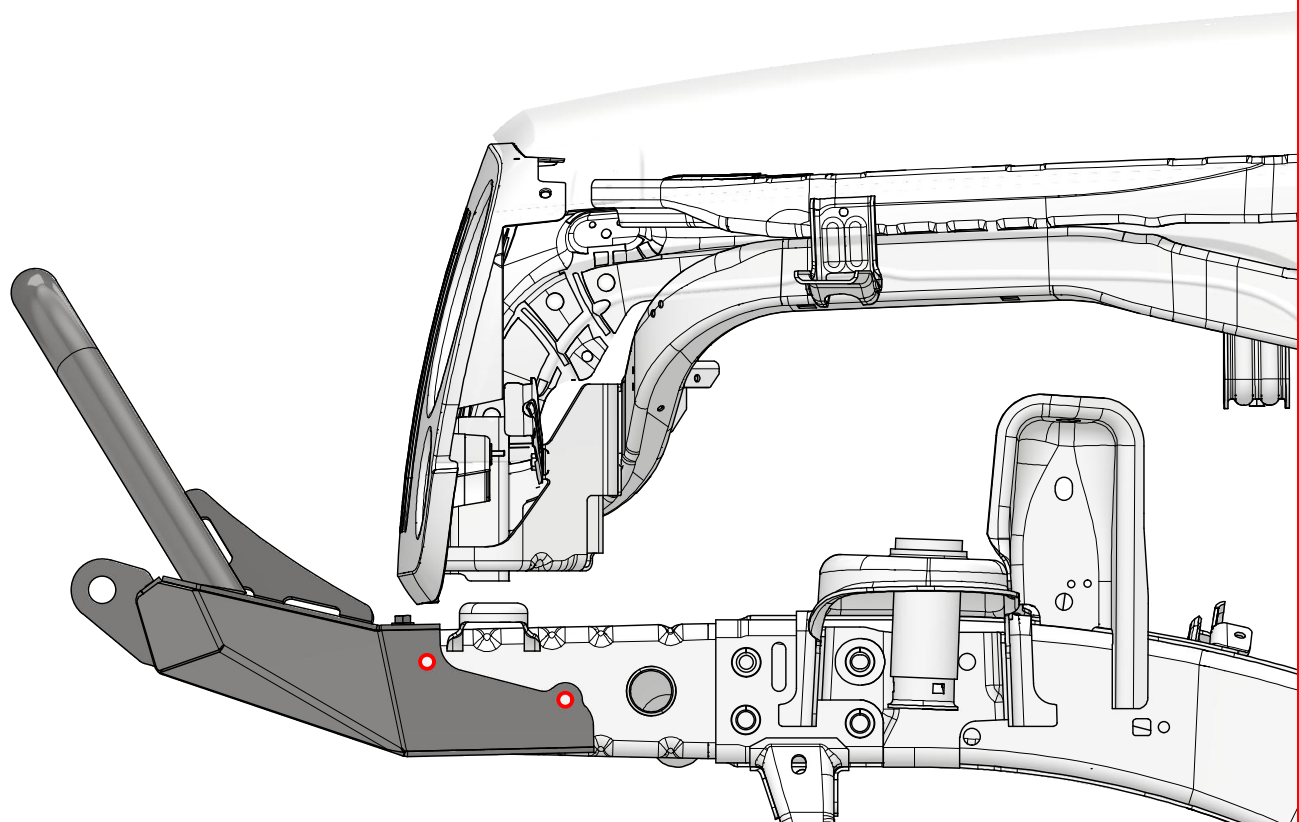


3/8"-16 U-Nut

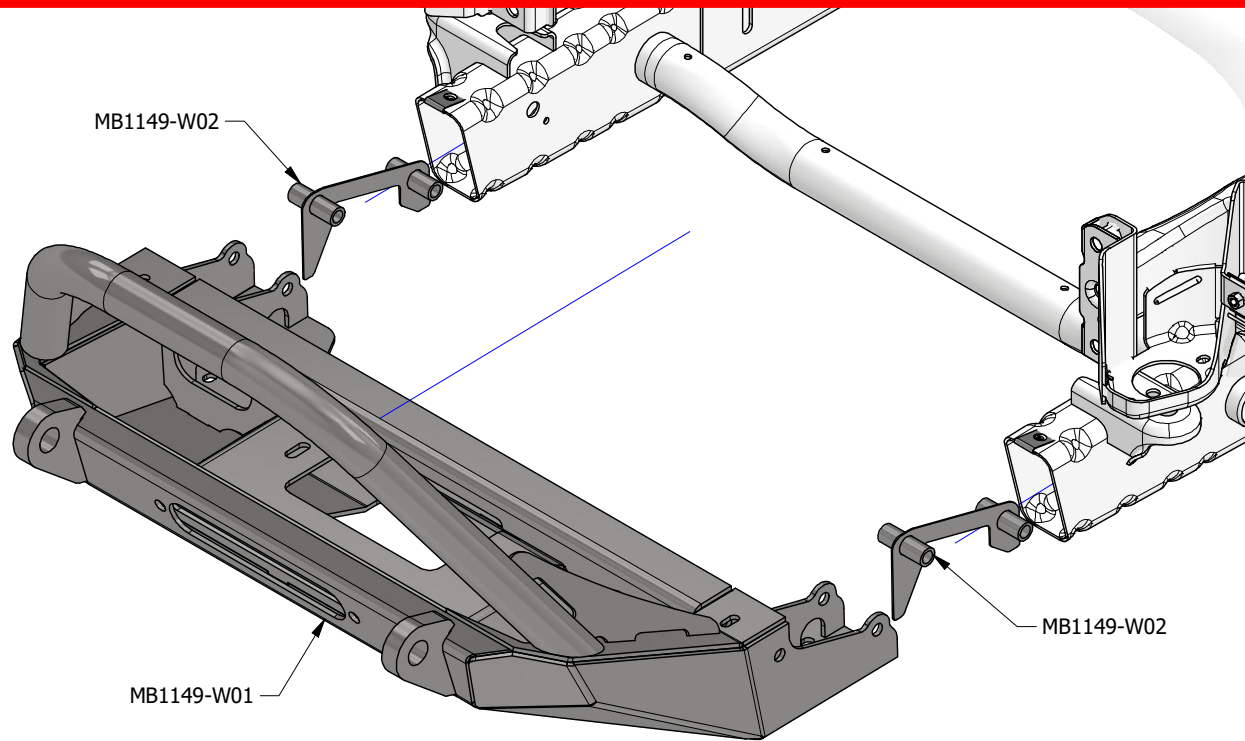
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INSTALL BUMPER USING THE 3/8" HARDWARE.
USE BUMPER AS A TEMPLATE TO MARK AND DRILL 1/2" HOLES
FOR THE REMAINING MOUNTING HARDWARE

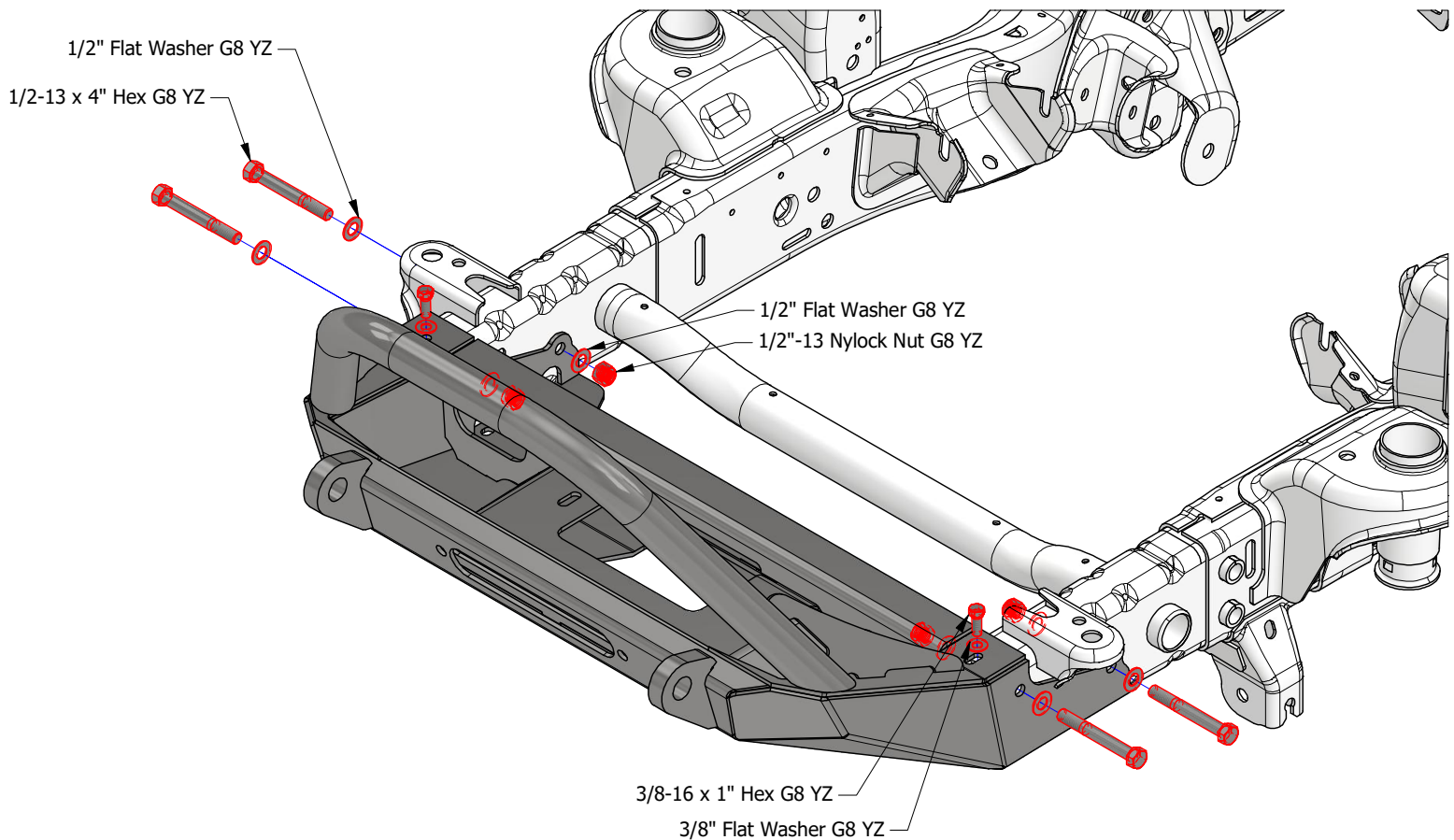
TAKE CARE TO NOT DRILL INTO THE RADIATOR



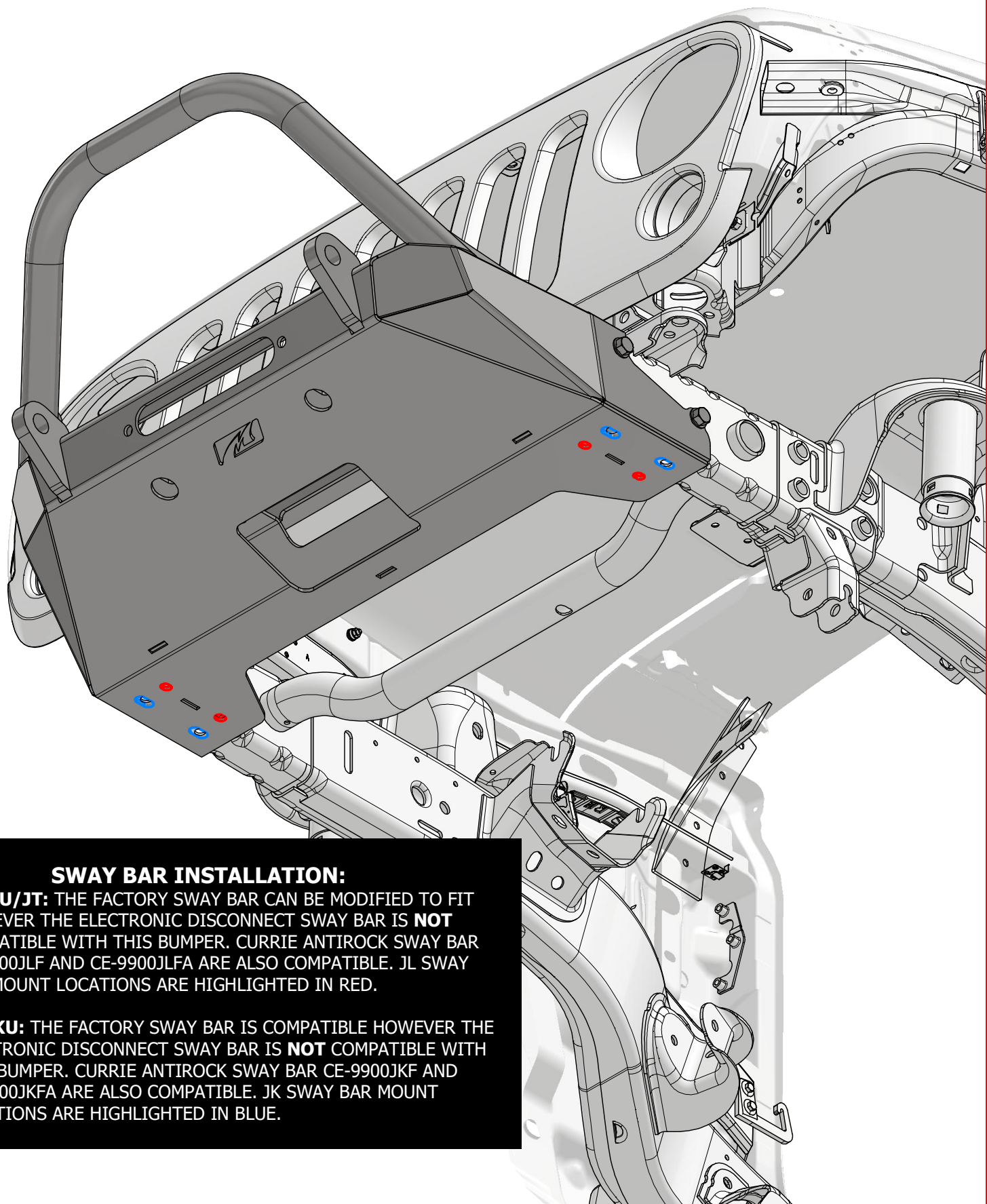
PRO TIP: MARK BOTH THE INSIDE AND OUTSIDE OF EACH FRAME RAIL FOR ACCURATE HOLES.

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**AFTER DRILLING INSERT THE ANTI CRUSH PLATES (MB1149-W02)
AND INSTALL BUMPER USING HARDWARE PROVIDED**



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SWAY BAR INSTALLATION:

JL/JLU/JT: THE FACTORY SWAY BAR CAN BE MODIFIED TO FIT HOWEVER THE ELECTRONIC DISCONNECT SWAY BAR IS **NOT** COMPATIBLE WITH THIS BUMPER. CURRIE ANTIROCK SWAY BAR CE-9900JLF AND CE-9900JLFA ARE ALSO COMPATIBLE. JL SWAY BAR MOUNT LOCATIONS ARE HIGHLIGHTED IN RED.

JK/JKU: THE FACTORY SWAY BAR IS COMPATIBLE HOWEVER THE ELECTRONIC DISCONNECT SWAY BAR IS **NOT** COMPATIBLE WITH THIS BUMPER. CURRIE ANTIROCK SWAY BAR CE-9900JKF AND CE-9900JKFA ARE ALSO COMPATIBLE. JK SWAY BAR MOUNT LOCATIONS ARE HIGHLIGHTED IN BLUE.

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