

NOTICE!

 Pre-fit this part and any accessories that may attach to it, before sanding, priming or painting.

THE FOLLOWING PROCEDURE MUST BE COMPLETED FIRST! BEFORE SANDING, PRIMING OR PAINTING.

POST CURE

 Bake part in a paint booth at 140° for 1 hour, or let it set in the sun for 5 days, NO LESS!

Clean the surface with wax remover to remove any mold release contaminant. Apply a guide coat with black spray paint. Sand gel coat with 220 grit sandpaper. While sanding, take notice of any shrink marks appearing from the post cure process. If any are found, continue to sand gel coat until they are removed. Apply 2-3 coats of urethane primer. Apply a guide coat once again.

Block sand wet with 500 grit. If any shrink marks are found, block sand primer until they are removed. When selecting your paint, choose a urethane or acrylic based enamel, do not use lacquer.

- If this procedure is not properly performed, you will be at risk of shrink marks appearing in the finished painted surface of the hood where it was bonded together.
- · Sanded, primed, or painted parts are non-refundable.