

# Quadratec® Heritage Premium Seats



**Quadratec®**

**⚠ WARNING ⚠**

TO REDUCE RISK OF SERIOUS INJURY OR PROPERTY DAMAGE:  
READ ALL SAFETY MESSAGES AND UNDERSTAND ALL INSTRUCTIONS AND PROCEDURE  
NOTICES BEFORE ATTEMPTING TO INSTALL OR USE THIS PRODUCT.

**⚠ CAUTION ⚠**

RISK OF EYE INJURY! SAFETY GLASSES MUST BE WORN AT ALL TIMES WHILE INSTALLING  
OR MAINTAINING THIS PRODUCT. TORQUE AND RECHECK FASTENERS AFTER 250 MILES  
AND FREQUENTLY THEREAFTER. DO NOT USE IF DAMAGED.

**A FEW WORDS ABOUT PRODUCT SAFETY:**

Your Quadratec Jeep product is intended to enhance the utility and enjoyment of your off-road capable vehicle. Follow safety information and installation recommendations. Throughout these instructions is important safety information that is generally preceded by one of three signal words indicating the relative risk of injury, property damage or adverse consequence.

The signal words mean:

**⚠ WARNING ⚠**

A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN DEATH OR  
SERIOUS INJURY. YOU CAN BE KILLED OR SERIOUSLY HURT IF YOU DON'T FOLLOW  
INSTRUCTIONS.

**⚠ CAUTION ⚠**

A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN A MINOR OR  
MODERATE INJURY. YOU CAN BE MODERATELY HURT AND ALSO MAY SUFFER PROPERTY  
DAMAGE IF YOU DON'T FOLLOW INSTRUCTIONS.

CAREFUL ATTENTION IS REQUIRED TO THIS INSTRUCTION OR OPERATION BUT DOES  
GENERALLY NOT RELATE TO PERSONAL INJURY. DAMAGE TO YOUR QUADRATEC®  
PRODUCT OR OTHER PROPERTY MAY RESULT IF YOU DON'T FOLLOW INSTRUCTIONS.

**BEFORE YOU BEGIN INSTALLATION:**

Congratulations on your purchase of Quadratec® Seats for your Jeep® Wrangler. When unpacking, check to make sure all parts are included and not damaged due to shipping. If any part is missing or broken, please call Customer Service at 800-745-6037 as soon as possible. Thank you again for your purchase and let's start the installation process.

**⚠ CAUTION ⚠**

READ ALL SAFETY MESSAGES AND ALWAYS WEAR SAFETY GLASSES WHEN WORKING  
WITH TOOLS.

## PARTS & REQUIRED TOOLS

### KIT CONTENT LIST:

- A. Seat Back
- B. Seat Base
- C. M8 x 25 Bolt (4)

### REQUIRED TOOLS:

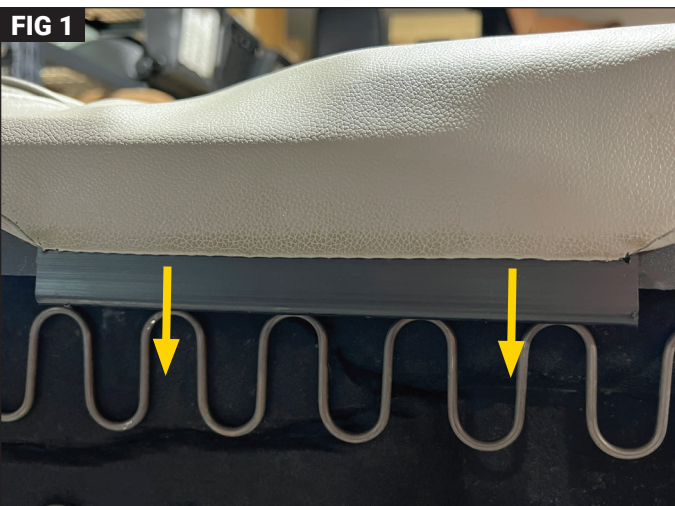
- Safety Glasses
- 13mm Socket or Wrench



## NOTICE

BEFORE PROCEEDING WITH INSTALLATION, YOU MUST REMOVE THE EXISTING SEAT. SAVE THE BOLTS THAT SECURED THE EXISTING SEAT TO THE VEHICLE. YOU WILL NEED THOSE BOLTS TO ATTACH YOUR NEW SEAT TO THE VEHICLE.

## STEP 1



With seat base on its side, locate the long plastic trim clip. Pull downward to release the clip from the lower frame (Fig 1). This will release the trim to access bolt hole locations for seat back bracket (Fig 2). Repeat process on other side.

## STEP 2

FIG 3



FIG 4



Lay seat base flat on work surface (Fig 3). Position seat back to slide brackets into slots in the fabric in the rear of the seat base. This motion will follow the path of the arrow shown (Fig 4).

## STEP 3

FIG 5



FIG 6



Lift and move the fabric along the bottom of the base away to expose the base and the brackets. Align the holes of the seat back bracket with the bolt holes of the base (Fig 5). Hand thread the two bolts for the first side of the base (Fig 6).

## STEP 4

FIG 7



Using a 13mm socket or wrench, tighten bolts to hold bracket (Fig 7). Do not fully tighten at this time.

Repeat previous steps for other side.

After both sides are attached, tighten each bolt securely.

## STEP 5

FIG 8



After you removed an old seat from riser, reuse those bolts for reattachment. Inspect all bolts and replace, if missing or damaged, with grade 8 bolts or stronger. One bolt in each corner must be used (4 total) for mounting. The bolt holes in the internal frame of the seat are meant to accommodate multiple sized risers (not included). (Fig 8) Refer to factory service manual for specific torque specifications.



**WARNING**

SEATS MUST BE SECURELY BOLTED AT ALL PRIOR BOLT LOCATIONS.

# Quadratec® Exclusive Three Year Limited Warranty

Your Quadratec® branded accessories are covered by the following Limited Warranty provided exclusively by Quadratec, Inc., 1028 Saunders Lane, West Chester PA 19380.

This **Limited Warranty** is the only warranty made in connection with your purchase. Quadratec neither assumes nor authorizes any vendor, retailer or other person or entity to assume for it any other obligation or liability in connection with this product or Limited Warranty. This Limited Warranty does not apply and is not cumulative to any accessory or part distributed by Quadratec for which the Manufacturer provides a separate written warranty.

## **What is Covered:**

Subject to the terms, exclusions and limitations herein and with respect only to Quadratec branded accessories first sold in the United States, Quadratec warrants to the initial retail purchaser only that your Quadratec accessory shall be free of defects in material and workmanship: for a period of three (3) years from date of retail purchase.

This **Limited Warranty** is not assignable and shall terminate upon sale of the vehicle upon which the Quadratec accessory is installed or other transfer to third persons.

All other warranties are hereby disclaimed, except to the extent prohibited by applicable law in which case any implied warranty of merchantability or fitness for a particular purpose on this product is limited to 3 years from date of initial retail sale. Quadratec reserves the rights to: **(a.) require invoice or other proof your accessory is within the terms of this Limited Warranty as a condition of warranty service and, (b.) make future revisions to this product and Limited Warranty without prior notice or obligation to upgrade your product.**

## **What is Not Covered:**

Your Quadratec Limited Warranty does not cover products or parts Quadratec determines to have been damaged by or subjected to: **(a.) installation damage, alteration, modification, combination with other parts, failure to maintain or improper repair or service, (b.) normal wear & tear, cosmetic damage or damage from moisture or water immersion, (c.) Acts of God, accidents, misuse, negligence, inadequate mounting or impact with vehicle(s), obstacles or other aspects of the environment, (d.) theft, vandalism or other intentional damage.**

## **Remedy Limited to Repair/Replacement:**

The exclusive remedy provided hereunder shall, upon Quadratec inspection and at option, be either repair or replacement of product or parts (new or refurbished) covered under this Limited Warranty. Customers requesting warranty consideration should first contact Quadratec to obtain a RGA number (610-701-3336). All labor, removal, shipping and installation costs are customer's responsibility.

## **Other Limitations - Exclusion of Damages - Your Rights Under State Law:**

In consideration of the purchase price paid, neither Quadratec nor any independent Quadratec distributor/licensee are responsible for any time loss, rental costs, or for any incidental, consequential, punitive or other damages you may have or incur in connection with any part or product purchased. Your exclusive remedy hereunder for covered parts is repair/replacement as described above.

This **Limited Warranty** gives you specific rights. You may also have other rights that vary from state to state. For example, some states do not allow limitations of how long an implied warranty lasts and /or do not allow the exclusion or limitation of incidental or consequential damages, so the limitations and exclusions herein may not apply to you.

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