

Heavy Duty Rear Bumper

2020 Jeep Gladiator Rear Bumper Without Parking Sensors

RBM06JPN
07/10/19

Hardware Kit Includes:

- (1) 4 – Hex Head Bolts (M10-1.5 x 30mm) Grade 8
- (2) 4 – Hex Head Nuts (M10-1.5) Grade 8
- (3) 8 – Flat Washers (M10)
- (4) 4 – Lock Washers (M10)
- (5) 2 – Plastic Push Nuts (M10)
- (6) 4 – License Plate Nuts

Components List:

- 1 – Heavy Duty Rear Bumper (RBM06JPN)
- 1 – License Plate Light (BP5185)
- 4 – Sensor Hole Plugs (100491)

NOTE: Customer will need to purchase
4 OE Parking Sensor Bezels (68335621AC)

LOOSE FIT ALL COMPONENTS.
DO NOT TIGHTEN UNTIL ALL
COMPONENTS ARE INSTALLED
AND ADJUSTED.

Step-by-Step Installation Instructions:

- STEP 1. Begin by unplugging the wiring harness for the license plate lights located on the driver's side frame rail. Unplug the wiring harness for the parking sensors (if equipped). Be sure that the wiring harness is free from the frame and hanging below the bumper.
- STEP 2. Remove the trailer plug from the bumper and disconnect the harness. Check to make sure that the harness is free from the bumper and hanging below the truck.
- STEP 3. Remove the license plate from the bumper. Then remove the two bolts in the center of the bumper that were located behind the license plate.
- STEP 4. Locate and remove the four nuts mounting the bumper to the frame. With help, remove the bumper and set aside. If bumper is equipped with parking sensors, remove the parking sensors and harness. Set aside for reinstallation.
- STEP 5. Remove the factory tow hooks. The new bumper can now be installed.
- STEP 6. Lay out all hardware and components on a blanket to make sure all parts are there.
- STEP 7. Place a M10 bolt and flat washer through the top slot of the inside bracket and secure it with a plastic push nut. Repeat for the opposite side.
- STEP 8. With help, lift the bumper up and align the bolts installed in the previous step with the top mounting holes in the frame. Secure with M10 flat washer, lock washer, and nuts hand tight.
- STEP 9. Install the remaining M10 hardware into the bottom holes of the inside bracket. Align the bumper on the truck and once satisfied tighten all hardware. Slowly lower the tailgate to check that it clears the bumper.
- STEP 10. Finish installation by installing the trailer plug, license plate, and license plate light onto the bumper. Follow installation instructions provided with license plate light (BP5185). The parking sensors can now be re-installed into the four sensor bezels (68335621AC) from the back side of the bumper (if equipped). Secure wiring harness and check for proper function. If truck is not equipped with parking sensors, install 4 sensor hole plugs (100491) into the bumper.

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