

ROUGH COUNTRY

SUSPENSION SYSTEMS®

JEEP JK Grille

Thank you for choosing Rough Country for all your suspension needs.

▲ NOTICE

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

KIT CONTENTS:

Outer Grille (1)
Center Grille (1)
Upper & Lower Brackets(4)
Side Brackets (2)
20" Single or Dual Row LED (10530,10535,10540,10545)
10520BAG (10520)
10521BAG (10530,10535,10540,10545)

KIT BAG CONTENTS:

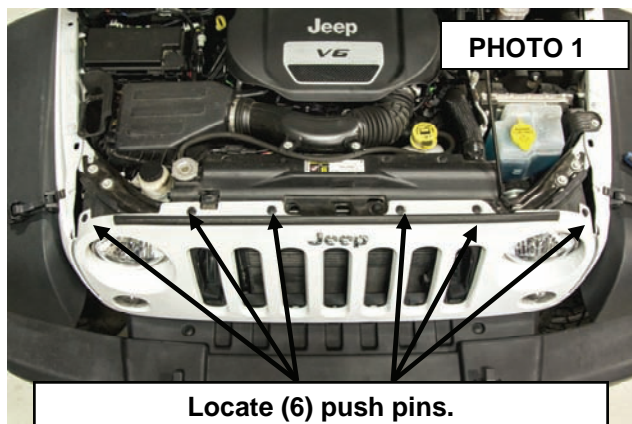
10520BAG:
1/4-20 x 5/8" (12)
1/4-20 x 1/2" (11)
1/4-20 Nylock Nuts (23)
1/4" Flat Washer (16)
10521BAG:
1/4-20 x 5/8" (12)
1/4-20 x 1/2" (20)
1/4-20 Nylock Nuts (32)
1/4" Flat Washers (16)

TOOLS NEEDED:

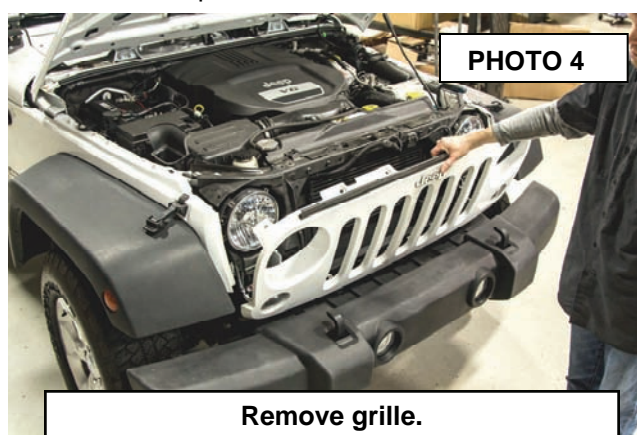
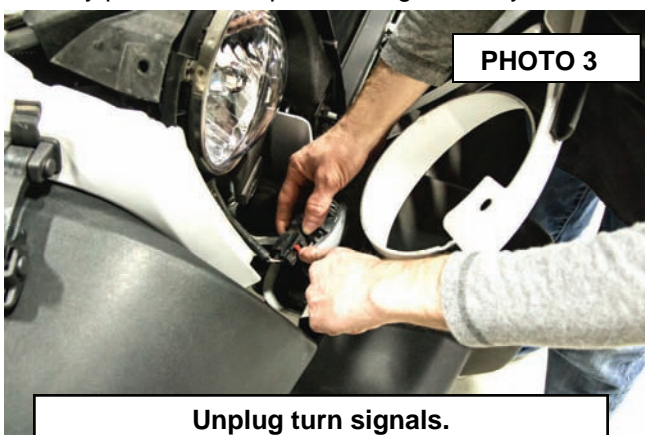
7/16 Wrench
7/16 Socket
Flat Screwdriver
Pliers
Drill
5/16" Drill Bit
5/32" Allen Wrench

INSTALLATION INSTRUCTIONS

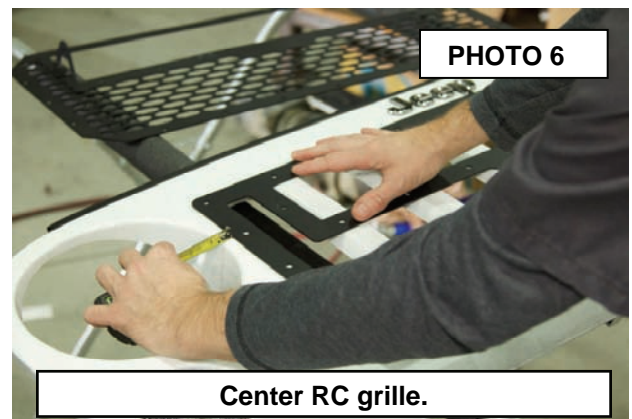
1. Open the hood and locate the (6) push pins from the top of the grill. **See Photo 1.**
2. Using a screwdriver, remove the push pins and retain for reuse. **See Photo 2.**



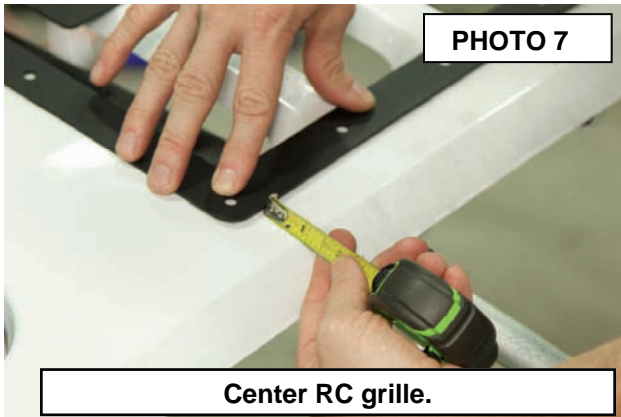
3. Unplug the turn signals from the rear of the grille. **See Photo 3.**
4. Carefully pull the lower part of the grille away from the Jeep to release the clips. **See Photo 4.**



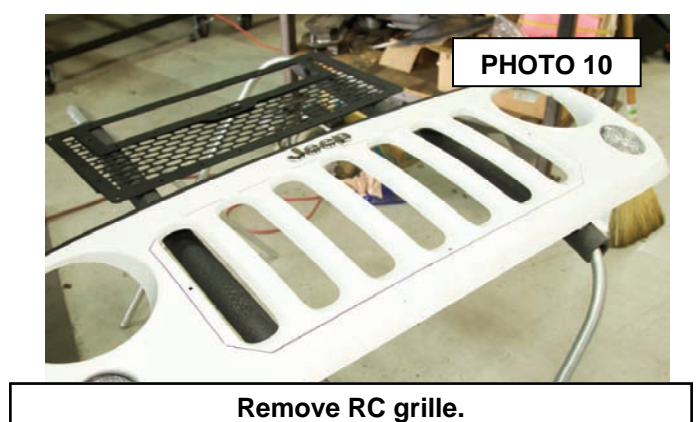
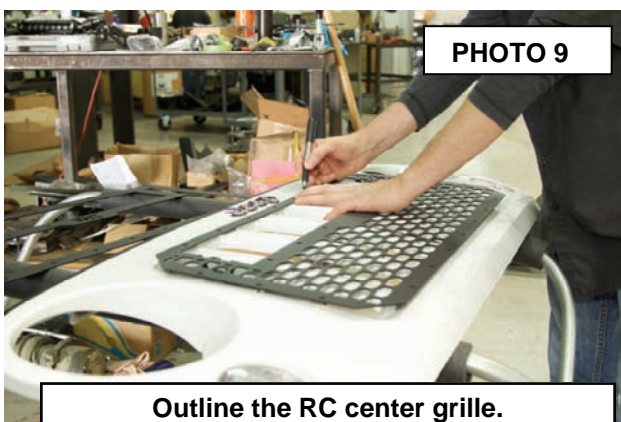
5. Place your factory grille face up, then place the outer RC grille on top of the factory grille. **See Photo 5.**
6. Using a measuring device, center the RC outer grille between the headlight cutouts. **See Photo 6. Measurement should be the same for both sides to ensure center.**



7. Make sure the outer grille is not touching the Jeep logo, then center up and down by measuring the left and right corners down to the bodyline of the factory grille. **See Photo 7. Measurement should be the same for both sides to ensure center.**
8. Using a marker, mark the center holes on the outsides of the RC outer grille. **See Photo 8.**



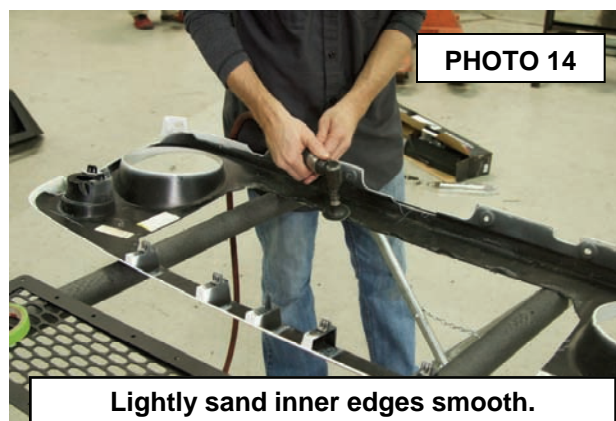
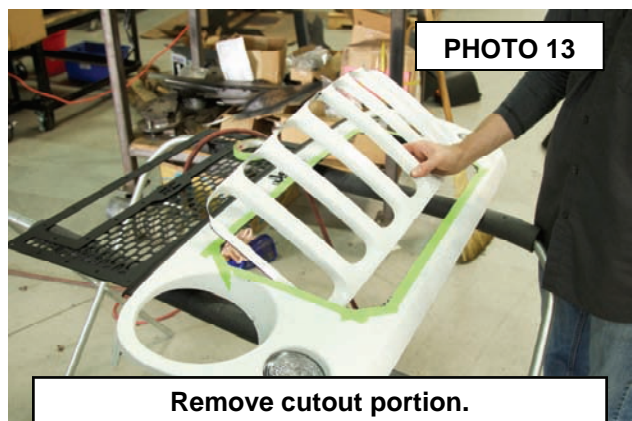
9. Remove the RC outer grille and place the center section on the factory grille. Align the marked holes. **See Photo 9.**
10. Carefully trace the outside edge of the RC center grille section, making sure the grille doesn't move. **See Photo 10.**



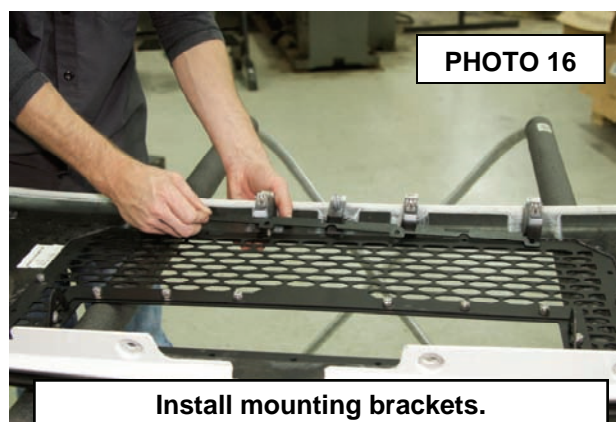
11. Remove the RC center section and place tape along the outside edge of your marked lines. **See Photo 11.**
12. Using a reciprocating body saw, cut along the tape edge. **See Photo 12.**



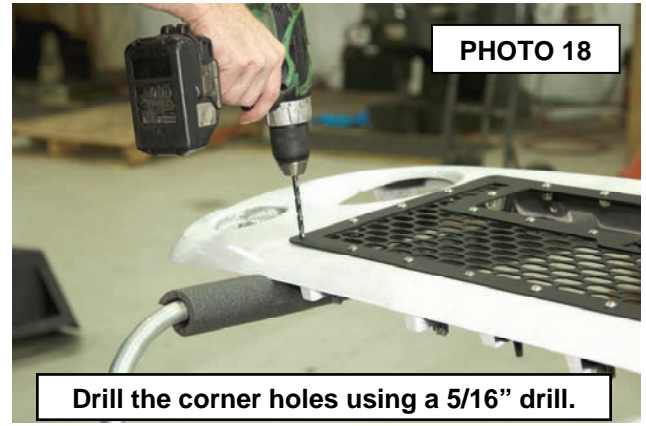
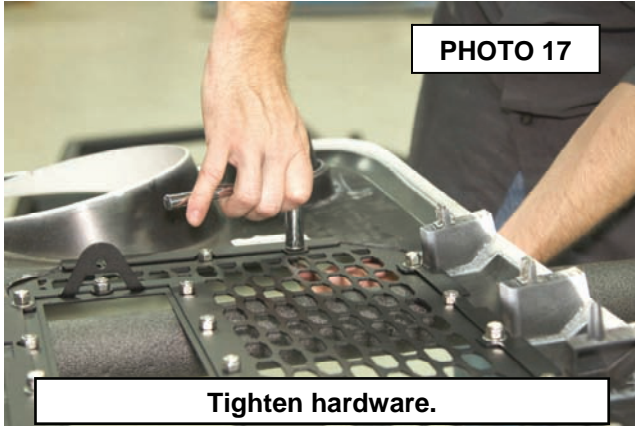
13. Remove the cut portion of the factory grille. **See Photo 13.**
14. Lightly sand the cut edge smooth using a sanding disk or file. **See Photo 14.**



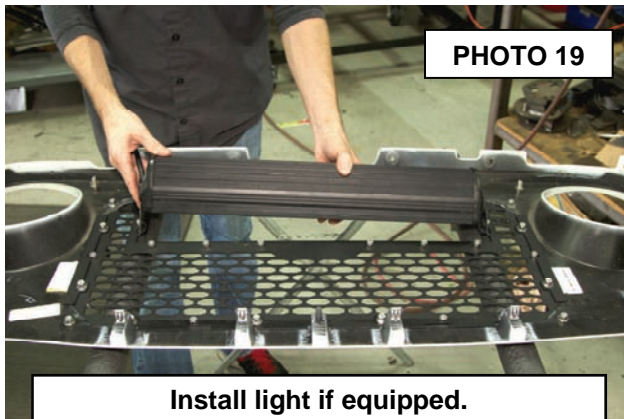
15. Place the center section and outer RC grille onto the factory grille. Using the 1/4" x 1/2" supplied hardware, bolt the two grille pieces together to make handling easier. **See Photo 15.**
16. Flip the factory grille and RC grille pieces over so they are face down.
17. Install the bottom, top and side grille mounting brackets on the inside of the factory grille. Attach using the 1/4" x 5/8" supplied button head Allen bolts, nuts and washers. **Do not tighten at this time. See Photo 16.**



19. Once all brackets are installed, check RC grille position then tighten the hardware using a 7/16" socket and 5/32" Allen wrench. **See Photo 17.**
20. Flip grille assembly over so that it is face up again. Using a 5/16" drill and the RC grille as a guide, drill the 4 corner holes in your factory grille. **See Photo 18.** Use the 1/4" x 5/8" supplied hardware in these holes and tighten using a 7/16" socket and 5/32" Allen wrench.



21. If applicable, install the supplied light using the supplied hardware and tools. **See Photo 19.**
22. Wire the light according to included instructions.
23. Test fit grille assembly, it may be necessary to trim the grille support as shown in **Photo 20.**
24. Install grille assembly onto Jeep, use steps 1– 4 as a reference.



Grille w/ 20" Dual Row LED



Grille only.

Grille w/ 20" Single Row LED



Thank You for choosing Rough Country for your off road needs!!!

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