



# Installation Instructions:

*Bumper (Part # SB76854)*  
*1984-2001 XJ Jeep Cherokee XRC Body*  
*Armor 4-Door*

**NOTE: Carefully read entire instructions thoroughly before attempting to install this part.**

Parts Included	Qty
93-7818 XRC Front Fender Skin: Drvr	1
93-7862 XRC Front Door Skin: Drvr	1
93-7863 XRC Rear Door Skin: Drvr	1
93-7821 XRC Rear Fender Skin: Drvr	1
93-7822 XRC Front Fender Skin: Pass	1
93-7864 XRC Front Door Skin: Pass	1

Parts Included	Qty
93-7865 XRC Rear Door Skin: Pass	1
93-7825 XRC Rear Fender Skin: Pass	1
90-6868 Hardware Pack: Bumper	1
90-4332 1/8" x 3/8" Rivet	100
90-4440 1/8" DRILL BIT	1

## INSTALLATION:

**Step 1:** Remove the moldings (front/rear door and front/rear fender), glue, or riveted tabs in the area to be armored.

**Step 2:** Starting with the front driver side door, center the front door skin (93-7862 drvr and 93-7864) in the middle of the door. Use the top edge of the door skin to position the panel along the contour of the body line. (Fig. A)

**IMPORTANT!:** When opening the door it tucks behind the edge of the fender. Be sure that the door skin clears the fender when opening. The fender can be adjusted for more clearance.



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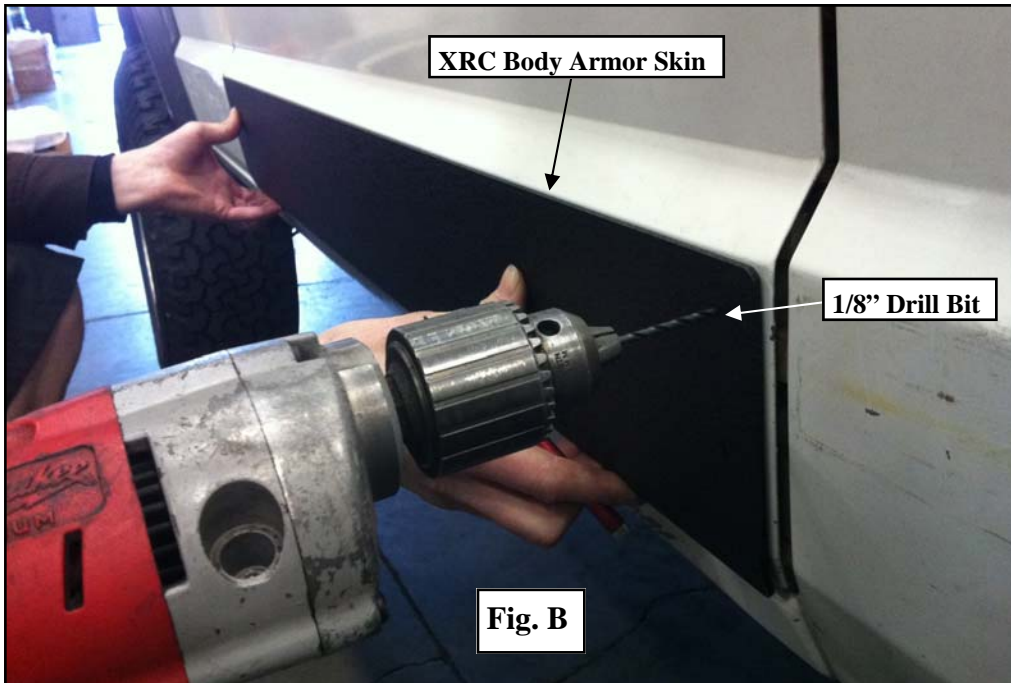


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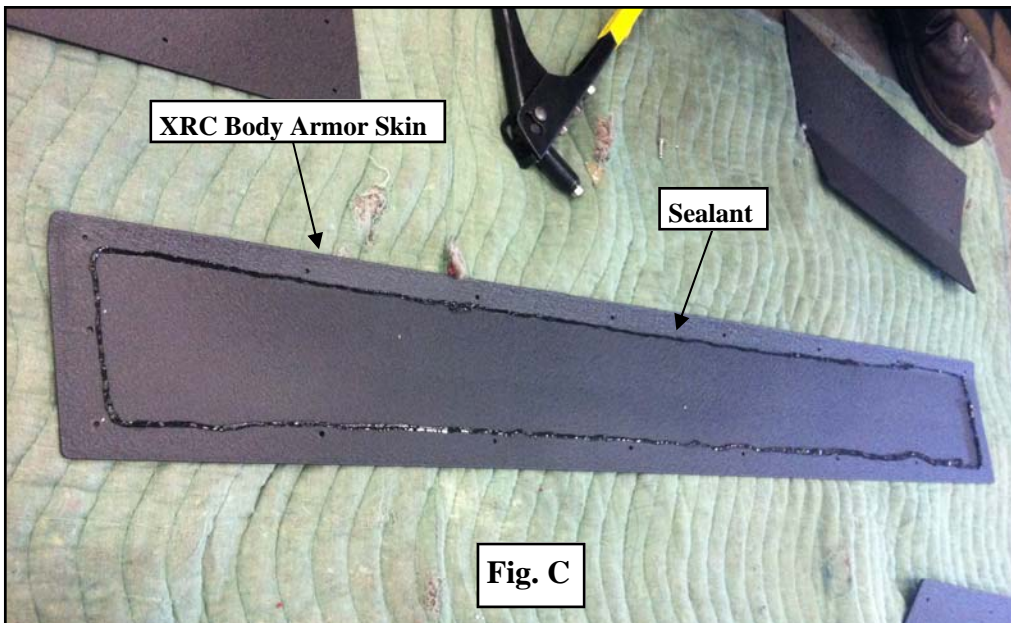
### Bumper (Part # SB76854)

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**Step 3:** With the front door skin held firmly in place, starting in the upper corners **ONLY**, drill out the corner holes, using the supplied **1/8"** drill bit (**90-4440**). (Fig. B)



**Step 4:** Remove the front door skin and put sealant on the back to keep out dirt and water. (Fig. C)



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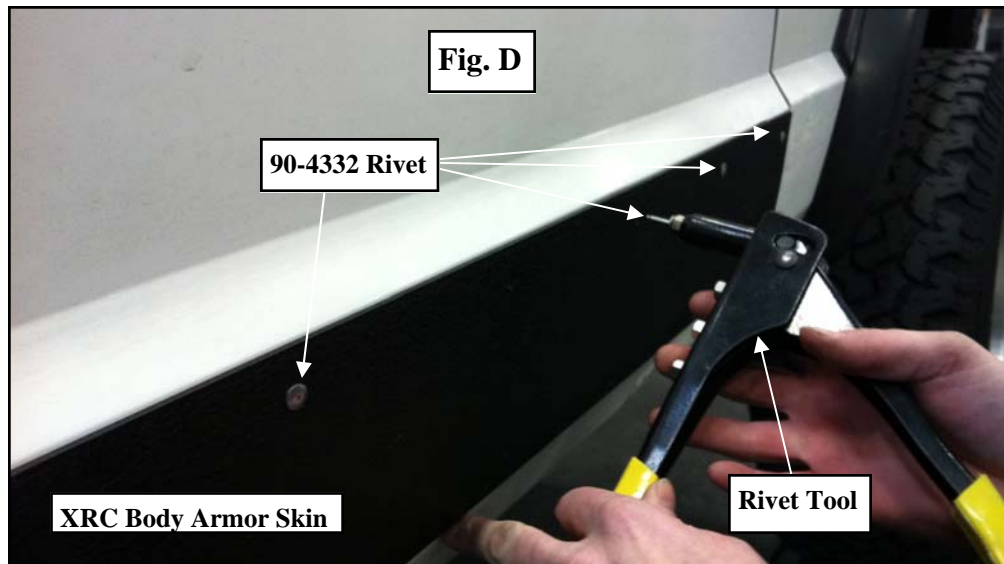
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**Step 5:** Reinstall the front door skin and rivet the upper corners in place using the supplied 1/8" X 3/8" rivets (90-4332). You may now proceed with drilling and riveting the rest of the holes in the front door skin. (Fig. D)



**Step 6:** Raise and test fit the driver side front fender skin (93-7818 drvtr and 93-7822 pass) to the front fender. Center the front fender skin in the middle of the fender. Use the top edge of the front fender skin to position the panel along the contour of the body line. (Fig. A)

**IMPORTANT!:** Pay special attention to its alignment with the front door skin.

**Step 7:** With the front fender skin held firmly in place, starting in the upper corners ONLY, drill out the corner holes, using the supplied 1/8" drill bit (90-4440). (Fig. B)

**Step 8:** Remove the front fender skin and put sealant on the back to keep out dirt and water. (Fig. C)

**Step 9:** Reinstall the front fender skin and rivet the upper corners in place using the supplied 1/8" X 3/8" rivets (90-4332). You may now proceed with drilling and riveting the rest of the holes in the front fender skin. (Fig. D)

**Step 10:** Starting with the rear driver side door, center the rear door skin (93-7863 drvtr and 93-7865 pass) in the middle of the door. Use the top edge of the rear door skin to position the panel along the contour of the body line. (Fig. A)

**IMPORTANT!:** Pay special attention to its alignment with the front door skin.

**Step 11:** With the rear driver side door skin held firmly in place, starting in the upper corners ONLY, drill out the corner holes, using the supplied 1/8" drill bit (90-4440). (Fig. B)

**Step 12:** Remove the rear door skin and put sealant on the back to keep out dirt and water. (Fig. C)

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**Step 13:** Reinstall the rear door skin and rivet the upper corners in place using the supplied 1/8" X 3/8" rivets (90-4332). You may now proceed with drilling and riveting the rest of the holes in the rear door skin. (Fig. D)

**Step 14:** Raise and test fit the driver side rear fender skin (93-7821 *drv*r and 93-7825 *pass*) to the rear fender. Center the rear fender skin in the middle of the rear fender. Use the top edge of the rear fender skin to position the panel along the contour of the body line. (Fig. A)

***IMPORTANT!:*** Pay special attention to its alignment with the rear door skin.

**Step 15:** With the driver side rear fender skin held firmly in place, starting in the upper corners **ONLY**, drill out the corner holes, using the supplied 1/8" drill bit (90-4440). (Fig. B)

**Step 16:** Remove the rear fender skin and put sealant on the back to keep out dirt and water. (Fig. C)

**Step 17:** Reinstall the rear fender skin and rivet the upper corners in place using the supplied 1/8" X 3/8" rivets (90-4332). You may now proceed with drilling and riveting the rest of the holes in the rear fender skin. (Fig. D)

**Step 18:** Repeat steps 1 through 17 on the passenger side of the vehicle.

**Step 19:** Installation is now complete. (Fig. E)



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## Product cleaning and maintenance instructions

**Stainless Steel Finish** – Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used to clean the finish. **Dual state powder coat finish** – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish, you may wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or was that contains abrasive that could damage the finish. **Textured coated finishes** should be cleaned with a mild soap on a damp sponge. Do not apply polish or was that requires to be removed by means of buffing. This type of wax is commonly used at car wash facilities. **Chrome Finish** – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish you should wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or was that contains abrasive that could damage the finish.

## Limited Warranties

Smittybilt's products are covered under the following limited warranties only. Note that the duration of the limited warranty differs according to the material and finish of the product purchased. Subject to the duration and conditions of the limited warranty stated below, Smittybilt warrants to the original retail purchaser that its products are free from defects in material and workmanship. All other warranties and representations express or implied, are hereby disclaimed, including fitness for merchantability and buyer's intended use or purpose. All parts are sold "AS IS" except for the limited warranties granted herein. Buyer assumes all risks as to the selection, suitability and performance of all goods and products selected. This limited warranty does not cover damage or impairment in any part due to misuse, improper installation, accident or contact with on-road or off-road hazards, product modification, improper or inadequate cleaning and/or maintenance. Smittybilt is not responsible for items damaged during shipping. This warranty is not transferable from the original buyer. For the original Buyer to be eligible for the limited warranty coverage, the Buyer must provide proof of purchase. Smittybilt strongly recommends returning the warranty registration card.

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Customer's remedy hereunder shall be limited only to repair or replacement (at Smittybilt's option) of any defective part(s) returned to Smittybilt at customer's expense. The determination of whether or not a returned part is defective or subject to coverage under the limited warranties stated herein shall be made at Smittybilt's sole discretion.

#### Duration of Limited Warranty

#### **Limited Lifetime Warranty on Stainless Steel Products -**

Smittybilt stainless steel products carry the foregoing limited repair or replacement warranty against workmanship and defects in the material so long as the original purchaser retains the original stainless steel parts.

#### **Limited Five (5) Year / 50,000 Mile Pro-Rata Warranty (whichever occurs first) on Dual-Stage Powder Coating Products -**

Smittybilt dual-stage powder coated products carry the foregoing limited repair or replacement warranty for a period of (5) years or 50,000 miles (whichever occurs first) from date of purchase against workmanship and defects in the material, provided that any claim submitted after (2.5) years from date of purchase shall, if accepted, be satisfied by Smittybilt offering customer a credit on the purchase of a replacement product equal to fifty percent (50%) of customer's initial purchase price.

#### **Limited Three (3) Year / 36,000 Mile Pro-Rata Warranty (whichever occurs first) on Chrome Products-**

Smittybilt chrome products finished carry the foregoing limited repair or replacement warranty for a period of three (3) years or 36,000 miles against workmanship and defects in the material (whichever occurs first) from the date of purchase.

To assure product quality, Smittybilt reserves the right to change product design, material, specification and finishes without prior notice to customers. This limited warranty gives you specific legal rights and you may also have other rights, which may vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply as to you. Also, some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. Smittybilt reserves the right to discontinue product lines and substitute products, or provide other remedies than those listed in this limited warranty for those discontinued products.

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**Smittybilt, 400 W Artesia, Compton, CA 90220**