TACTIK® Tube Doors

For '07 - '18 Wranglers (JK) Front or Rear

AWARNING A INJURY OR PROPERTY DAMAGE: READ ALL SAFETY MESSAGES AND UNDERSTAND ALL INSTRUCTIONS AND PROCEDURE NOTICES BEFORE A WARNING A

TO REDUCE RISK OF SERIOUS

ATTEMPTING TO INSTALL OR USE THIS PRODUCT.

ACAUTION A

RISK OF EYE INJURY! SAFETY GLASSES MUST BE WORN AT ALL TIMES WHILE

INSTALLING OR MAINTAINING THIS PRODUCT. DO NOT USE IF DAMAGED.

AWARNING A

THESE DOORS ARE NOT INTENDED TO PROTECT OR CONTAIN THE VEHICLE OCCUPANTS OR PREVENT INJURY OR DEATH IN THE EVENT OF AN

ACCIDENT.

WEAR SEAT BELTS AT ALL TIMES.

AWARNING A

AWARNING A PERIODICALLY CHECK AND ADJUST ALL LATCHES AND FASTENERS, FAILURE TO DO SO COULD RESULT IN THE DOORS NOT LATCHING SECURELY.





PARTS LIST (Front)

Nylon Door Check Straps (2) Door Pin Bracket (4) M8 Bolt 1.25 x 20MM (8) M8 Nylock Nut (8) M8 Flat Washer (8)

REQUIRED TOOLS

Safety Glasses 5MM Hex Key 10MM Wrench 13MM Wrench T50 Torx Socket T40 Torx Socket Ratchet



PARTS LIST (Rear)

Nylon Door Check Straps (2) Door Pin Bracket upper (2) Door Pin Bracket Lower (2) M8 Bolt 1.25 x 20MM (8) M8 Nylock Nut (8) M8 Flat Washer (8)

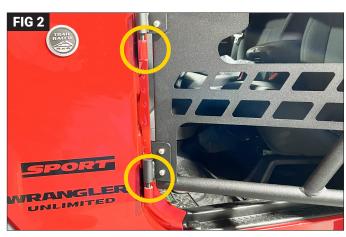


INSTALLATION



STEP 1

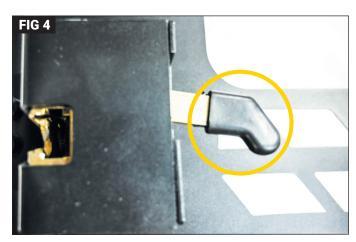
Locate the four holes for the door pin brackets on the tube door. Place four M8 bolts through the holes from the outside of the tube door. Place door pin bracket with nylon check strap into the M8 bolts on the bottom inside of the tube door and the door pin bracket on the top. Place one M8 flat washer on the M8 bolt with an M8 nylock nut and tighten using a 13mm socket and wrench. (Fig 1) Repeat this step for all of the M8 bolts, washers and nuts for the door pin brackets. NOTE: When installing rear doors, top pin bracket will be slightly raised.

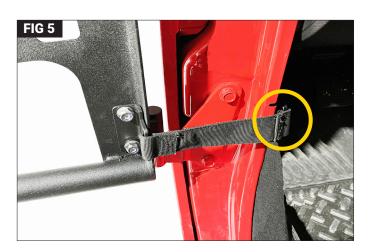




STEP 2

Align two door hinge pins with the factory door hinges of your vehicle and gently lower the doors onto the hinges. (Fig 2) Loosely install the factory door retention nuts with a T50 Torx but do not fully tighten at this time. You may need to wiggle the door in order to align the hinge pins into the hinges. (Fig 3)





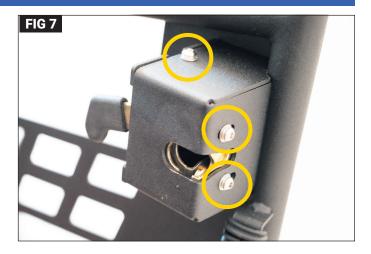
STEP 3

Open the door by lifting up on the latch knob on the inside of the door. (Fig 4) Gently swing the door open. Secure the door check strap in the factory location. (Fig 5)



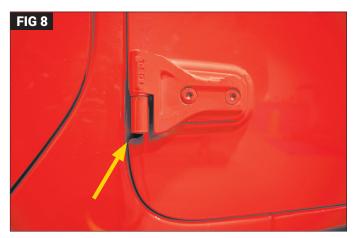
INSTALLATION (Cont)





STEP 4

Gently close the door. While the door is still closed and the latch is engaged, tighten the hinge bolts with a T50 socket. Lift up on the latch side of the door to make sure that the latch lines up. (Fig 6) It may be necessary to wiggle the rest of the door in order to line it up. Push the door shut firmly until 2 clicks are heard. If the latch is not engaging properly you may need to loosen the latch with 5mm hex key. Adjust the position of the latch as needed. (Fig 7)





STEP 5

When installing the rear TACTIK Tube Doors, remove the two door nuts using T50 socket. (Fig 8) While securely holding the door locate the door limiting check strap wire plug protecting harness attached to the rear doors. (Fig 9)





STEP 6

Locate the cover on the side panel. From the top of the cover, slightly push down to remove it. Notice that there are two tabs on the bottom of the cover. (Fig 10) Press down on the tab to safely disattach the wire plug. (Fig 11) Repeat steps one through four for the other door.



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