



! WARNING !

TO REDUCE RISK OF SERIOUS INJURY OR PROPERTY DAMAGE: READ ALL SAFETY MESSAGES AND UNDERSTAND ALL INSTRUCTIONS AND PROCEDURE NOTICES BEFORE ATTEMPTING TO INSTALL OR USE THIS PRODUCT.

! CAUTION !

RISK OF EYE INJURY! SAFETY GLASSES MUST BE WORN AT ALL TIMES WHILE INSTALLING OR MAINTAINING THIS PRODUCT. DO NOT USE IF DAMAGED.

! WARNING !

THESE DOORS ARE NOT INTENDED TO PROTECT OR CONTAIN THE VEHICLE OCCUPANTS OR PREVENT INJURY OR DEATH IN THE EVENT OF AN ACCIDENT.

! WARNING !

WEAR SEAT BELTS AT ALL TIMES.

! WARNING !

PERIODICALLY CHECK AND ADJUST ALL LATCHES AND FASTENERS, FAILURE TO DO SO COULD RESULT IN THE DOORS NOT LATCHING SECURELY.

PARTS LIST

- M8 Bolt 1.25 x 20MM (4)
- M8 Nylock Nut (4)
- M8 Flat Washer (4)
- Nylon Door Check Strap Bracket (2)

REQUIRED TOOLS

- Safety Glasses
- 10MM Wrench
- 13MM Socket / Wrench
- T30 Torx Driver
- T50 Torx Socket
- 4.5MM Hex Key
- Ratchet

INSTALLATION

FIG 1

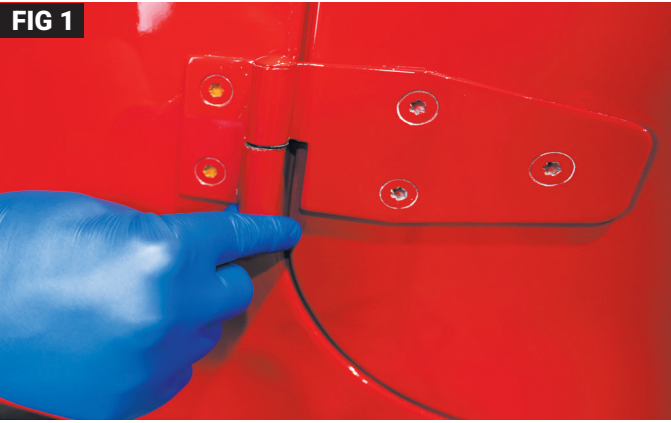
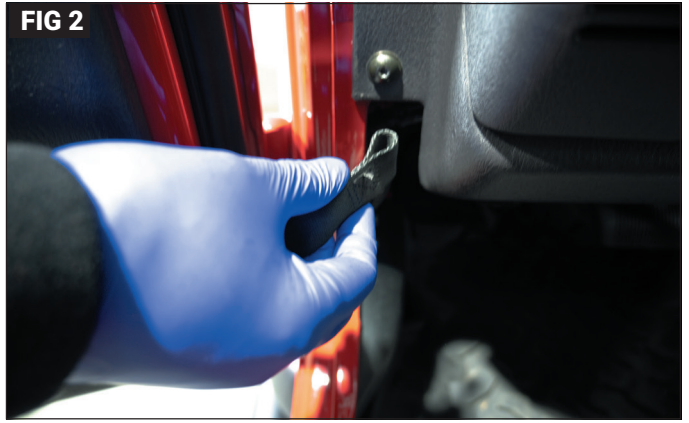


FIG 2



STEP 1

Put on safety glasses. Remove the two door pin nuts using T50 socket. (Fig 1) While securely holding the door remove the door check strap from the inner door pin. (Fig 2) Then carefully lift the door from the door hinge pins. Store door in a safe place.

FIG 3

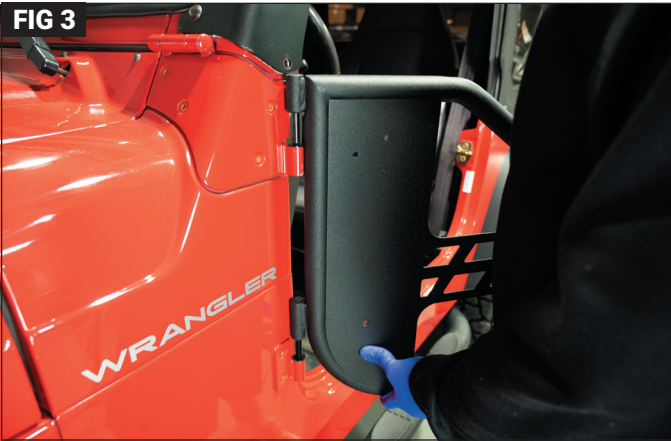


FIG 4



STEP 2

Align both top and bottom hinge pins to slide into the hinge holes. (Fig 3) Slide tube door hinge pins down securing the placement. (Fig 4) It is not necessary for both door pins to sit flush against the hinge.

FIG 5



FIG 6



STEP 3

Locate the two holes for the check strap. Place two M8 bolts through the holes from the outside of the tube door. (Fig 5) While holding the door place nylon check strap bracket into the M8 bolts on the inside of the tube door. Place one M8 flat washer on the M8 bolt with an M8 nylock nut and tighten using 13mm socket and T30 torx driver. (Fig 6)

FIG 7



STEP 4

While holding the door to prevent swinging, attach the check strap to the footwell strap hook. (Fig 7)

FIG 8



STEP 5

The Tactik Tube Doors are double latching. Close the tube door firmly to engage both internal latches. To open the door, lift up on the small black lever by the door latch. If the door will not latch properly, slightly loosen the 4 screws that secure the latch in the door. Two on the side, one on the top and one on the bottom of the tube door latch. Gently close the door all the way. Tighten the screws again to hold this latch alignment. (Fig 8)

FIG 9



STEP 6

Reinstall the door pin nuts from the factory door on the new tube door. (Fig 9) Repeat all steps on the other side of the vehicle.

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