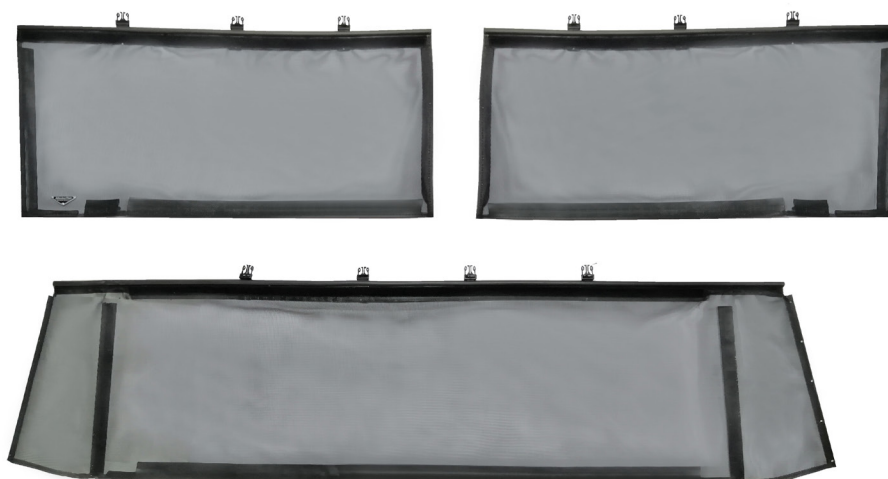




# Installation Instructions

## Mesh Trail Windows for 2020-Current Bronco 4 Door Vehicles

Item #8603X101



### Part List:

Driver's Side Window - QTY 1  
Or, depending on Purchase:  
Passenger Side Window - QTY 1  
Or, Depending on Purchase:  
Rear Window - QTY 1  
Screws (Side Mesh Windows Only) - QTY 5  
Nuts (Side Mesh Windows Only) - QTY 5

### Required Tools:

Safety Glasses  
Soft Towel  
9mm Wrench  
Phillips Head Screw Driver

### NOTICE

Mesh Trail Windows are designed to replace your current soft top windows with a mesh window. For this product to work you will need an original factory soft top which includes rear corner support pieces that will be used to install this product. ***If you do not have a factory soft top this product will not work.***

### WARNING

Loss of vehicle control involves risk of death or serious injury, particularly to parts of your body not restrained within vehicle. This product is intended for weather protection only and should not be relied upon to contain occupants in the event of an accident or to protect from either ground contact or falling objects. To reduce risk of accident or injury:

- ALWAYS WEAR SEATBELTS
- Always keep head, arms & body parts within vehicle.
- Fully secure or stow the soft top before driving according to instructions. Never try to latch or fold soft top while driving. Do not use if damaged or worn.
- Read and follow all instructions & warnings accompanying this product, in your vehicle owner's manual and Off Road Driving Supplement.

### CAUTION

**RISK OF EYE INJURY.** Safety glasses should be worn at all times while installing or maintaining this product.



### Important Safety information

Your MasterTop® Mesh Trail Window is intended to be used with other MasterTop Products to increase the fair weather enjoyment of your off-road capable vehicle. Before installation, please take a moment to review the following safety information and installation instructions. Important safety information is generally preceded by one of three signal words indicating the relative risk of injury. The signal words mean:

**WARNING**

A hazardous situation which, if not avoided, could result in death or serious injury. You **CAN** be **KILLED** or **SERIOUSLY HURT** if you don't follow instructions.

**CAUTION**

A hazardous situation which, if not avoided, could result in minor or moderate injury. You **CAN** be moderately **HURT** and also may suffer property damage if you don't follow instructions.

**NOTICE**

Careful attention is required to this instruction or operation but does generally not relate to personal injury. Damage to your MasterTop® product or other property may result if you don't follow instructions.

### Before you begin Installation:

We are excited that you have chosen the MasterTop Mesh Trail Windows. Please note that it is important that you become familiar with the installation process of these windows by reading the following instruction sheet and warnings thoroughly.

When unpacking, check to make sure all parts are included. If any part is missing or broken, please call MasterTop customer service at 720-575-5440.

### Required Soft Top Components Needed for installation of the Trail Mesh Windows:

This product requires the use of the factory rear driver and passenger side soft top corner supports. Please see below on how to remove your current damaged window from these supports.

**Repairing your Rear Window:** The Trail Mesh Rear Window attaches to the rear corner supports just like the factory Window. Remove the factory rear window and replace it with the Trail Mesh Window.

### Step 1: Removing the Rear Corner Support from the Factory Soft Top Side Windows



Put on safety glasses. Remove your rear window from your vehicle. When you remove this window there will be a rear corner support installed on the window with five "T-clips" (FIG 1 & 2). On a soft towel or sheet, lay the quarter window with the inside of the windows facing up (FIG 2). Detach the plastic slot that is holding the corner support from the window (FIG 3). Once the plastic slot is removed from the corner support, T-clips are to be trimmed/snapped off and removed (FIG 4). These T-clips are made of brittle plastic so it should be easy to break them off simply by bending them back and forth. If you have difficulty, use a pair of wire cutters to easily cut them off.



## Step 1: Installing your Mesh Trail Windows



On a soft towel, lay the Trail Mesh Side Window with the inside facing up and the rear corner support in front of the window (FIG 5). Line the 5 holes on the window up with the five holes on the rear corner support and insert the 5 included screws. The screw heads should be facing out (FIG 6).

Once the screws are inserted lift up the corner support as shown in FIG 7. Using a 9mm socket/wrench and a Phillip screw driver, install the included nuts into the screws and tighten (FIG 8).

Re-insert the plastic slot onto the corner support as shown in FIG 9.

The Trail Mesh Window should now be installed on the corner support (FIG 10). Repeat on the other side.

Once the Side Quarter Window is installed on the rear corner supports, the rear window can be re-installed the same way as your factory windows. Install the quarter Windows first, remove the rear factory window and then the Trail Mesh rear window attaches to the rear corner pieces.



**Note:** If necessary, to help you insert the window slot onto the corner support, you may want to use an ice scraper or plastic putty knife to open a little the window slot, then insert the corner support (FIG 11).







## Limited 3 Year Warranty

Your MasterTop® accessory is covered by the following Limited Warranty provided exclusively by MasterTop, Inc., 420 J Corporate Circle, Golden, CO 80401.

This Limited Warranty is the only warranty made in connection with your purchase. MasterTop neither assumes nor authorizes any vendor, retailer or other person or entity to assume for it any other obligation or liability in connection with this product or Limited Warranty. This Limited Warranty does not apply and is not cumulative to any accessory or part distributed by any MasterTop distributor for which the Manufacturer provides a separate written warranty.

**What is Covered:** Subject to the terms, exclusions and limitations herein and with respect only to MasterTop branded accessories first sold in the United States, MasterTop warrants to the initial retail purchaser only that your MasterTop accessory shall be free of defects in material and workmanship; **for a period of 3 years from date of initial retail sale.**

All other warranties are hereby disclaimed, except to the extent prohibited by applicable law in which case any implied warranty of merchantability or fitness for a particular purpose on this product is **limited to 3 years from date of initial retail sale.** MasterTop reserves the rights to: (a.) require invoice or other proof your product is within the terms of this Limited Warranty as a condition of warranty service and, (b.) make future revisions to this product and Limited Warranty without prior notice or obligation to upgrade your product.

**What is Not Covered:** Your MasterTop Limited Warranty does not cover products or parts MasterTop determines to have been damaged by or subjected to: (a.) installation damage, alteration, modification, failure to maintain or attempted repair or service by anyone not authorized by MasterTop, (b.) normal wear and tear, cosmetic damage or damage from water immersion, (c.) Acts of God, accidents, misuse, negligence, inadequate mounting or impact with vehicle(s), obstacles or other aspects of the environment, (d.) theft, vandalism or other intentional damage, (e.) fleet, rental or commercial use, (f.) use in competition or racing.

**Remedy Limited to Repair/Replacement:** The exclusive remedy provided hereunder shall, upon MasterTop inspection and at MasterTop's option, be either repair or replacement of product or parts (new or refurbished) covered under this Limited Warranty. Customers requesting warranty consideration on MasterTop Products should first contact MasterTop to obtain a RGA number (720-575-5440). All labor, removal, shipping and installation costs are customer's responsibility.

### Other Limitations - Exclusion of Damages

#### - Your Rights Under State Law:

In consideration of the purchase price paid, neither MasterTop nor any independent MasterTop distributor /licensee are responsible for any time loss, rental costs, or for any incidental, consequential, punitive or other damages you may have or incur in connection with any part or product purchased. Your exclusive remedy hereunder for covered parts is repair/replacement as described above.

This Limited Warranty gives you specific rights. You may also have other rights that vary from state to state. For example, some states do not allow limitations of how long an implied warranty lasts and/or do not allow the exclusion or limitation of incidental or consequential damages, so the limitations and exclusions herein may not apply to you.

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