



TRUDGE Side Rear Window Armor Guards

Assembly Manual

ICD Design, LLC and our brand HOBBS Truck and Jeep Accessories are not responsible for any damage that may occur during installation.

This is a general assembly manual and may vary by vehicle model and additional options.

Vehicle Applications: Jeep Wrangler JL 4dr with Hard Top

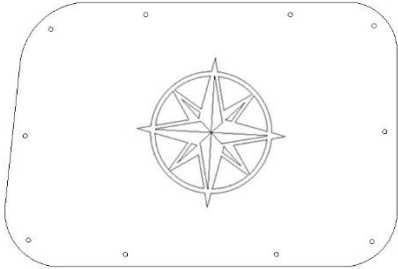
1. Safety:

- Please read this installation manual completely before proceeding with the installation.
- Please wear all suitable safety gear before starting installation.
- Safety glasses are required for this installation.
- Ensure that all parts are secure during the installation process.
- Use caution when drilling into doors
- Ensure that all bolts are secured after installation.

2. Part Components:

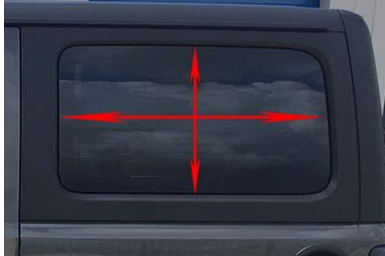
Please inspect all parts before installation and ensure that all parts are in the box.

ITEM	DESCRIPTION	QTY.
1	Side Window Guard Panel	2
2	5/16"-18 x 1 Button Head SS Bolts	20
3	5/16-18 Lock Nuts	20
4	Washer Plates	20

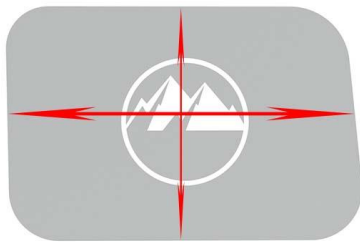


3. Installation:

- Start the installation on the left side of the vehicle. Note that the panel has a right and left side. This will be indicated by an arrow on the panel.
- Locate and mark the center point of the side rear window glass. Run a thin tape from top to bottom and from side to side.



- Locate and mark the center point of the side rear window armor guard. Run a thin tape from top to bottom and from side to side.



- With the help of an extra set of hands line up the side rear window armor guard to the side rear window glass frame. Both center points should line up together.



- Mark the drill holes.
- Once the holes are marked, remove the panel and drill the holes. There are 10 holes.
- Start drilling the holes with a 1/8" drill bit and then with 17/32" bit.
- Once the holes are drilled to 17/32", place the panel on the window frame and insert the 5/16"-18 bolts and the washer plates inside. Now mount the lock nuts to the washer plates.
- Do not tighten the lock nuts at this stage.
- It is recommended to put some silicone or urethane in the holes before mounting the bolts and nuts for a proper seal.
- Check the line-up of the panel and once satisfied with the mounting and location, tighten all the nuts.
- Repeat the above steps for the right side of the vehicle.

4. Maintenance:

- Check all bolts and nuts and tighten periodically
- Keep the side window guards free of dirt and other elements that can affect the finish overtime.

5. Caution:

- The side rear window guards will partially affect the rear side window visibility and the blind spot.

For Technical Support, please call (702) 560-2451 or email: info@icddsign.com