

# advanced FLOW engineering Magnum FORCE Stage-2 Cold Air Intake System Instruction Manual P/N: 54-13023D / 54-13023R

Make: Jeep Model: Grand Cherokee (WK2) Year: 2011-2019 Make: Dodge Model: Durango Year: 2011-2019 Engine: V8-5.7L HEMI Engine: V8-5.7L HEMI



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support at 951-493-7100.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Disconnect the negative battery terminal before proceeding.

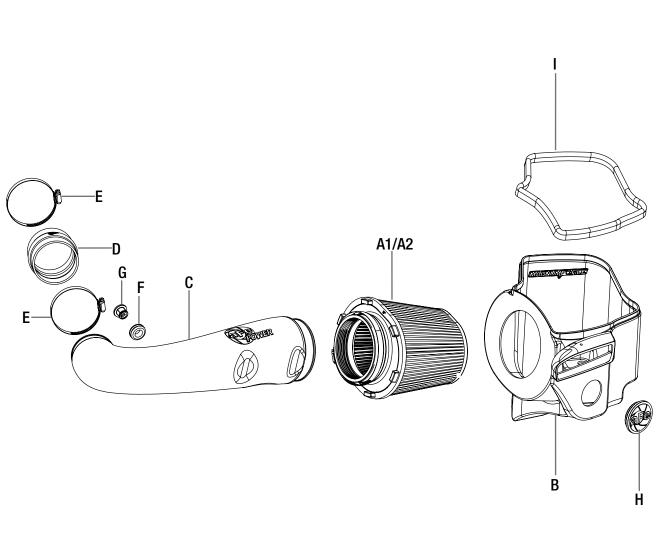
### **Retain factory parts for future use.**

Label Qty.		Description	Part Number
A1	1	Air Filter (Pro DRY S)	21-91146
A2	1	Air Filter (Pro 5R)	24-91146
В	1	Housing	05-5413023B2
С	1	Tube	05-5413023B1
D	1	Coupling, Silicone Hump	05-01264
Е	2	Clamp, #056	03-50009
F	1	Grommet, Rubber	03-50167
G	1	Fitting, Air Temp Sensor	05-01454
Н	1	Plug, Air Box	05-01482
Ι	1	Seal, Trim (34" inches)	05-00072

#### Tools Required: 8mm nut driver.

Recommended: panel popper and flat head screwdriver.

**Emissions Disclaimer:** This product is not currently CARB exempt and is not available for purchase in California or for use on any vehicle registered with the California Department of Motor Vehicles.







#### Refer to Figure A for Step 1

Step 1: Remove the engine cover by pulling straight up.



#### Refer to Figure B for Steps 2-6

- Step 2: Using an 8mm nut driver, remove the support screw.(1)
- Step 3: Disconnect the temperature sensor harness from the temperature sensor by pinching and firmly pulling away. (2)
- Step 4: Remove the crank-case vent (CCV) hose from the factory airbox and tuck out of the way.
- Step 5: With the 8mm nut driver, loosen the band clamp at the throttle body. (4)
- Step 6: If equipped, unclip the vent hose on the backside of the factory airbox.





#### Refer to Figure C for Steps 7-8

Step 7: Carefully pull up and remove the trim seal on top of the factory intake scoop, along with 1-2 clips on either side. This helps with removing the factory airbox and installation of the aFe POWER housing. (5)

#### Note: It may help to use a panel popper when pulling the clips.

Step 8: Pull the factory intake tube off the throttle body and pull up to remove the entire factory intake.



#### Refer to Figure D for Steps 9-12

- Step 9: Transfer the three factory rubber grommets from the factory airbox to the aFe POWER housing as shown in Figure 1. 6
- Step 10: Pre-assemble the aFe POWER housing by inserting the aFe POWER filter. (7)
- Step 11: Install the supplied trim seal on the aFe POWER housing.
- Step 12: If desired, install the supplied aFe POWER plug. (9)
- NOTE: Without the plug installed, the aFe POWER intake will capture the maximum air available. More airflow offers more power. Some of this air is picked up from inside the engine compartment and could be warmer air. Warmer air will affect the performance of the vehicle.





#### Refer to Figure E for Step 13

Step 13: Install the housing assembly into the vehicle.



#### Refer to Figure F for Step 14

Step 14: Pre-assemble the aFe POWER intake tube by inserting the supplied rubber grommet and temp sensor fitting. Transfer the temp sensor 10 from the factory tube to the fitting on the aFe POWER tube. Turn it clockwise until it locks in place.





#### Refer to Figure G for Steps 15-16

Step 15: Install the supplied coupling over the throttle body. Slide one clamp over the throttle body. Tighten clamp using 8mm nut driver. (11)

Step 16: Slip the other supplied clamp over the other end of the coupler, but do not tighten at this time.



#### Refer to Figure H for Steps 17-22

- Step 17: Insert tube into filter first. Then, rotate tube down and insert the other end into the hump coupler. Align the tube to the filter and coupler, then tighten all clamps.
- Step 18: Reconnect temp. sensor harness. (12)
- Step 19: Reconnect CCV hose to aFe POWER tube. (13)
- Step 20: Re-install rubber trim seal into factory locations and onto the aFe POWER housing. (14)
- Step 21: Re-install engine cover.
- Step 22: Check all the components are tight and secure. Your installation is now complete. Thank you for choosing aFe POWER.

#### NOTE: Check all bolts, clamps, and connectors after 100-200 miles.



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#### Pro DRY S Air Filter



P/N: 21-91146

Pro 5R Air Filter

P/N: 24-91146

Pro DRY S Restore Kit



P/N: 90-59999

#### Blue Squeeze Restore Kit



P/N: 90-50501

Sprint Booster V3



P/N: 77-16204



P/N: 44-LF012

To purchase any of the items above, view airflow charts, dyno graphs, photos, and video; please go to aFepower.com.

## Warranty

#### **General Terms:**

- aFe warrants their products to be free from manufacturer's defects due to workmanship and material.
- This warranty applies only to the original purchaser of the product and is nontransferable.
- Proof of purchase of the aFe product is required for all warranty claims.
- Warranty is valid provided aFe instructions for installation and/or cleaning were properly followed.
- Proper maintenance with regular inspections of product is required to insure warranty coverage.
- Damage due to improper installation, abuse, unauthorized repair or alteration is not warranted.
- Incidental or consequential damages or cost, including installation and removal of part, incurred due to failure of aFe
  product is not covered under this warranty.
- All warranty is limited to the repair and/or replacement of the aFe part. To request Return Goods Authorization
  ("RGA"), email RGA@afepower.com or call (951)493-7100. Upon receipt of the RGA, you must return the product
  to the address provided in the RGA, freight prepaid and accompanied with a dated proof of purchase and the RGA.
  Upon receipt of the defective product and upon verification of proof of purchase, aFe will either repair or replace the
  defective product within a reasonable time, not to exceed thirty days.

Product Category	P/N Prefix	Warranty duration
Direct OE Replacement Filters	10, 11, 30, 31, 71, 73	Life of the vehicle
Racing Filters	18	1 year
Universal	21, 23, 24, 72	2 years
Air Intake Systems	50, 51, 53, 54, 55, 56, 58, 75	2 years
Exhaust Systems	49	2 years
Intercoolers & Intercooler Tubes	46-2	2 years
Intake Manifolds	46-1	2 years
Differential Cover	46-7	Life of the vehicle
Exhaust Manifolds	46	2 years
Throttle Body Spacers	46-3	2 years
Fluid Filters	44	90 days
Pre-Filters	28	2 years
Heavy Duty OE Replacement	70	2 years
PowerSports OE Replacement	81, 87	2 years
PowerSports Intake Systems	85	2 years

No other warranty expressed or implied applies nor is any person or advanced FLOW engineering authorized to assume any other warranty. Some States do not allow the exclusion or limitation of incidental or consequential damages or do not allow limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.



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