



Crown Automotive Sales Co., Inc. 4666153AC Installation Tips

The lower oil pan to upper oil pan mating surface is already equipped with RTV sealant and is cured to prevent leaks. However, the hardware needs to be torqued to spec prior to installation.

Bolt Location	Torque Spec
Lower Oil Pan to Upper Oil Pan	105 in. lbs (8.75 ft. lbs.)
Upper Oil Pan to Engine Block	105 in. lbs (8.75 ft. lbs.)
Oil Drain Plug	20 ft. lbs.

Ensure proper torque of parts. Improper torque may cause premature wear or failure.

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