



INSTALLATION INSTRUCTIONS

PART No.

FB23065

**Jeep® TJ Wrangler
Steering Box Skid Plate**



REQUIRED



REQUIRED TOOLS

Drill
"R" (.339) drill bit
7/16" drill bit
Socket set
Impact Driver (optional)

KIT CONTAINS

3/8" Self-threading bolt
M10 hex bolt
M10 flat washer
M10 nut

QTY

1
1
1
1

1) REMOVE OE HARDWARE

Remove lower steering box bolt and the driver side bottom bolt for the front bumper.



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2) DRILL HOLES

Temporarily install the skid plate using the two bolts removed in step 1).

Using the skid plate as a template, mark the locations of the two (2) holes to be drilled; one in the underside of your bumper, the second in the frame crossmember. Remove the skid plate for drilling.



Using the 7/16" drill bit, drill a clearance hole in your bumper. Using a size R drill bit (.339" or similar), drill the starting hole for your self-threading bolt in your crossmember.



3) INSTALL YOUR SKID PLATE

Reinstall the skid plate using your factory hardware. Use the self-threading bolt to secure the skid plate to your crossmember, and the remaining bolt, washer and nut to your bumper.

TIP: We recommend using an impact drill to help install the self-threading bolt.

Space is limited when installing the new bumper bolt. Using a box end wrench will allow you to reach up and hold the nut while tightening the bolt.



4) TIGHTEN ALL HARDWARE

Ensure all bolts are tight and the OEM steering box bolt is torqued to the factory recommended spec.

5) ENJOY YOUR NEW FISHBONE OFFROAD STEERING BOX SKID PLATE!

