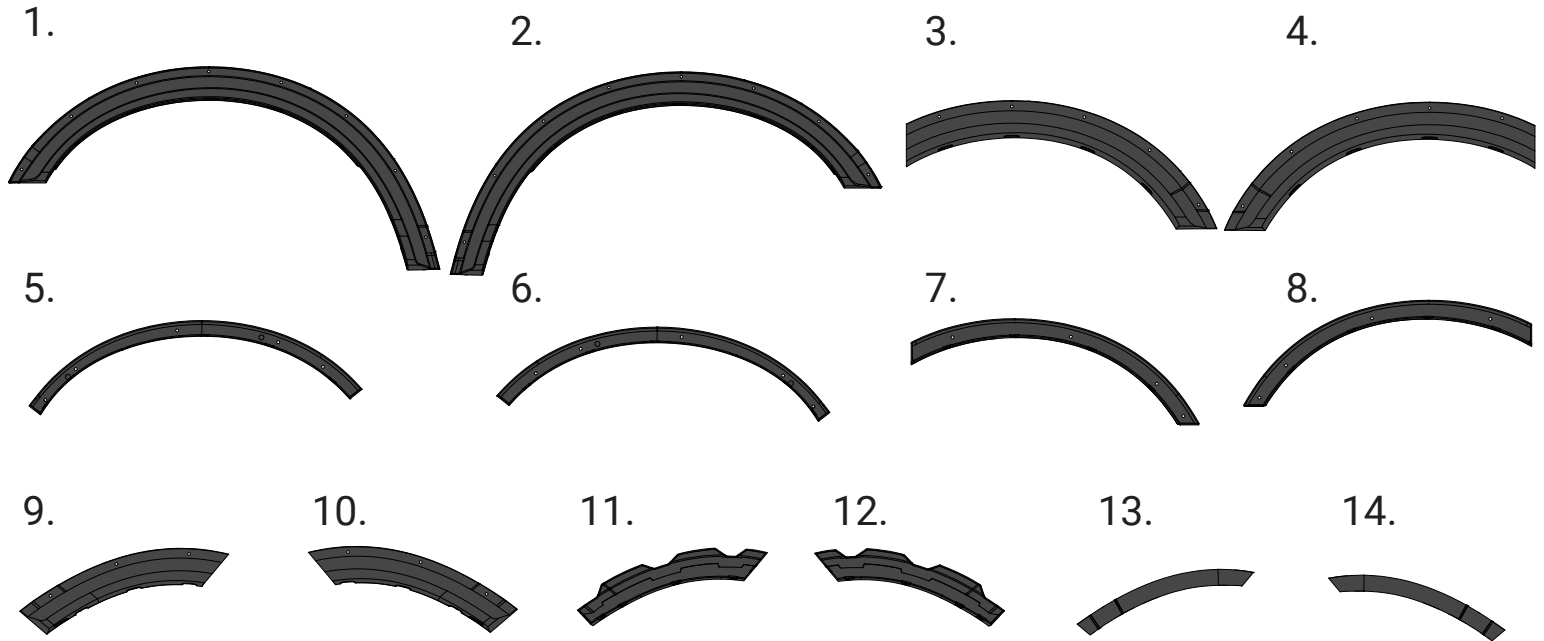




# EVOC Fender Flares Ford Bronco, 4-Door

Part # HFB-04-003

## Components and Hardware:



## Components and Hardware:

|                                       |     |
|---------------------------------------|-----|
| 1. Front Left Flare.....              | (1) |
| 2. Front Right Flare.....             | (1) |
| 3. Rear Left Flare.....               | (1) |
| 4. Rear Right Flare.....              | (1) |
| 5. Front Left Inner Piece .....       | (1) |
| 6. Front Right Inner Piece .....      | (1) |
| 7. Rear Left Inner Piece .....        | (1) |
| 8. Rear Right Inner Piece .....       | (1) |
| 9. Rear Left Door Flare.....          | (1) |
| 10. Rear Right Door Flare.....        | (1) |
| 11. Rear Left Door Inner Piece .....  | (1) |
| 12. Rear Right Door Inner Piece ..... | (1) |
| 13. Rear Left Fender Cover.....       | (1) |
| 14. Rear Right Fender Cover.....      | (1) |

## Tools for Installation:

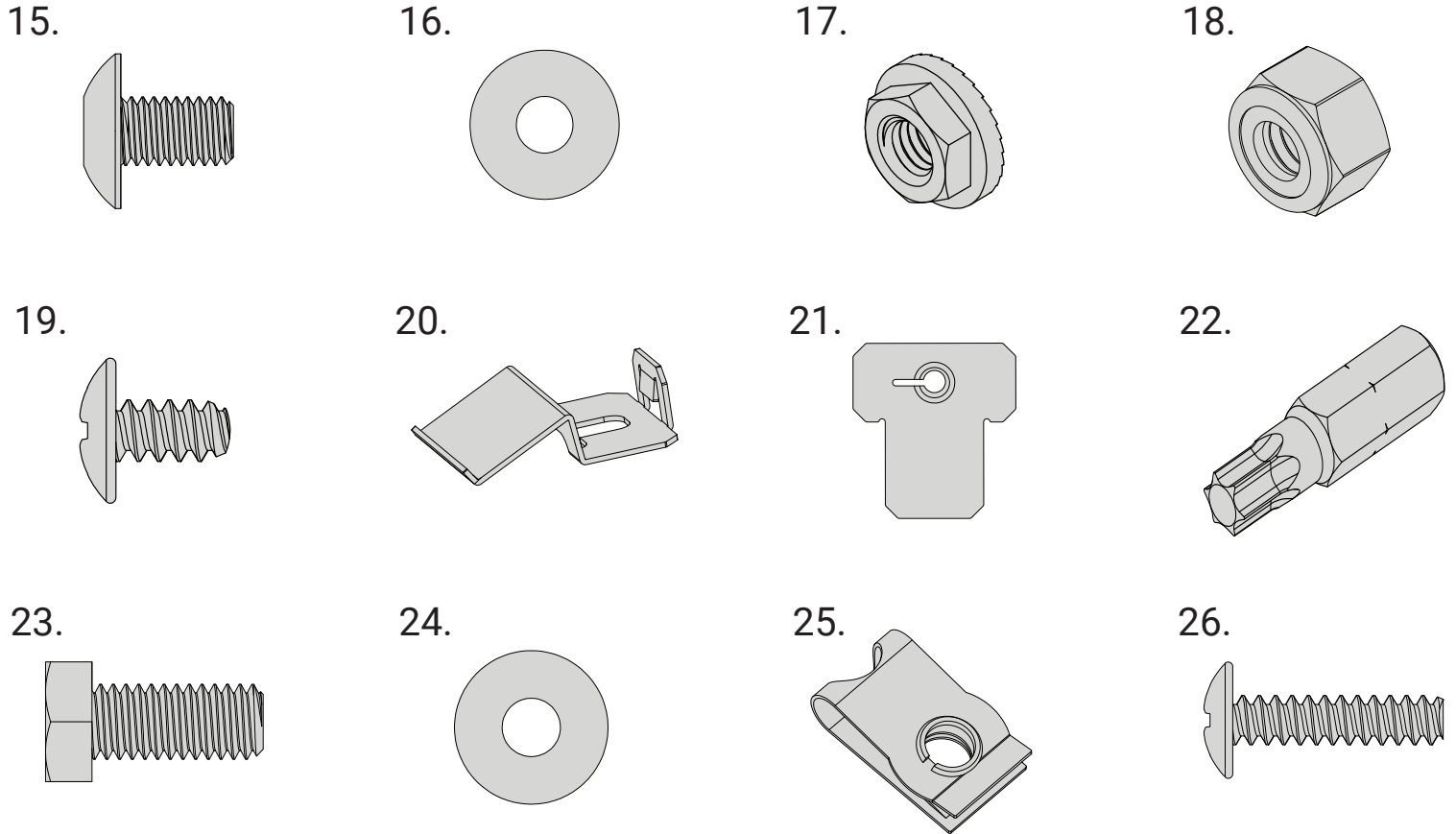
- Utility Knife
- #2 Phillips Head Screwdriver
- Wrench Set
- Socket Wrench Set
- Grease Pencil
- Masking Tape

HAVOC OFFROAD

SERVICE/SUPPORT: M-F 8am - 6pm EST 1-855-460-6800 | EMAIL: [support@havocoffroad.com](mailto:support@havocoffroad.com)

FOR WARRANTY INFORMATION VISIT: [www.havocoffroad.com](http://www.havocoffroad.com)

### Components and Hardware:



### Components and Hardware:

|                                             |      |
|---------------------------------------------|------|
| 15. M5-.8 x 9.5mm SS Buttonhead Screw ..... | (32) |
| 16. #10 SS Washer.....                      | (32) |
| 17. M5 x .8 Serrated Flange Hex Nut.....    | (32) |
| 18. 5/16-18 SS Nylock Nut .....             | (10) |
| 19. #10 x 5/16" Phillips Truss Screw.....   | (6)  |
| 20. Clamp Clip .....                        | (6)  |
| 21. Flat Clamp Clip.....                    | (6)  |
| 22. T-30 Torx Bit .....                     | (1)  |
| 23. 5/16-18 x 3/4" Hex Head Screw .....     | (10) |
| 24. 5/16 x 1" SS Fender Washer .....        | (20) |
| 25. #10 U Clip.....                         | (34) |
| 26. #10 x 5/8" Phillips SS Truss Screw..... | (34) |



Part # HFB-04-003

# EVOC Fender Flares Ford Bronco, 4-Door

## Components and Hardware:

27.
28.
29.
30.
31.
32.

## Components and Hardware:

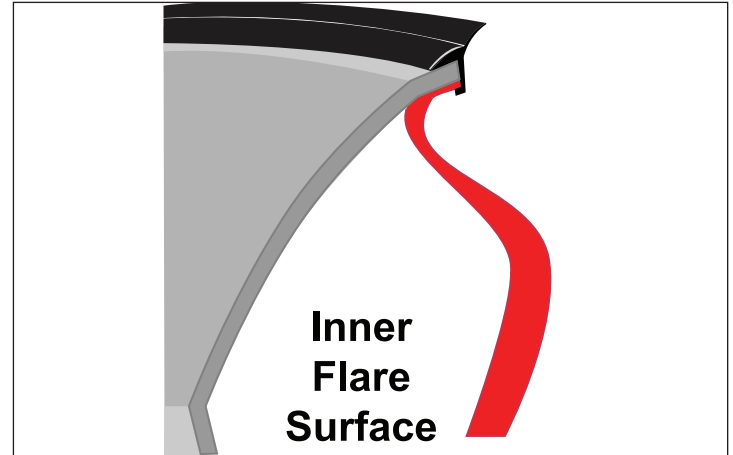
|                                            |         |
|--------------------------------------------|---------|
| 27. 1/4" Panel Retainer.....               | (6)     |
| 28. 8 x 20mm Black Nylon Retainer.....     | (2)     |
| 29. Alcohol Prep Pad .....                 | (2)     |
| 30. 1 x 1.5" x .002" Protective Film ..... | (6)     |
| 31. Edge Trim Tool .....                   | (1)     |
| 32. Edge Trim .....                        | (408in) |

## EVOC Fender Flares, Ford Bronco 4-Door

### Edge Trim Installation

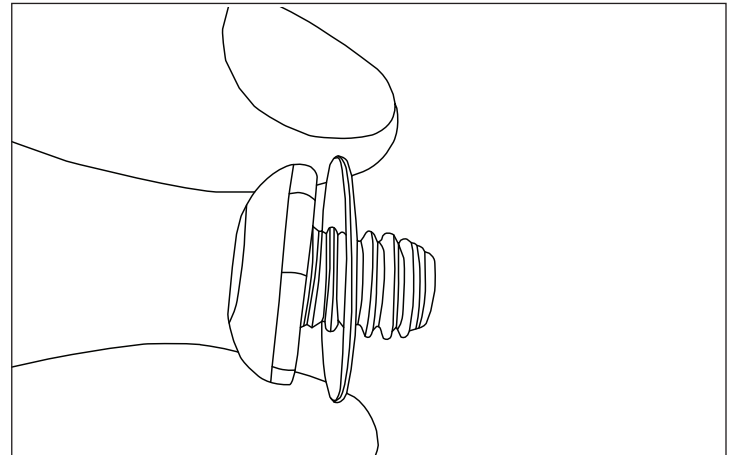
1. Peel two to three inches of red vinyl backing away from Edge Trim(#32) tape. Applying the adhesive side of the Edge Trim(#32) to the inner side of the flare, affix the Edge Trim(#32) to the top edge of the flare (the portion that comes in contact with the vehicle).

Press Edge Trim(#32) into place along the top edge of the flare in one-foot increments, removing the red vinyl backing as you continue to work your way around the top edge of the flare.

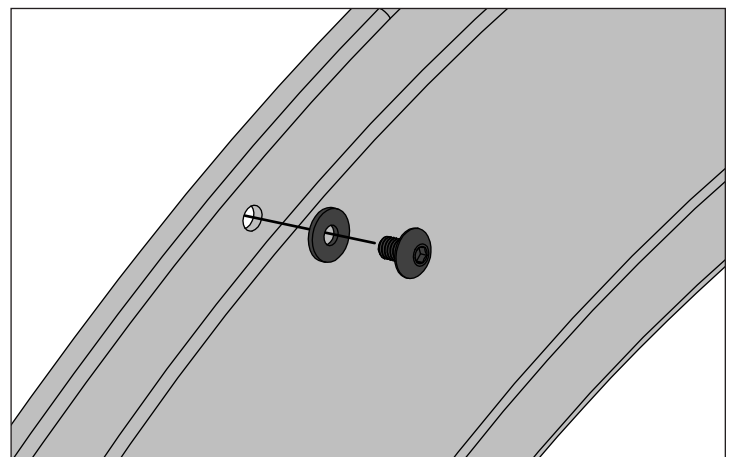


### Decorative Hardware Installation

2. Put a #10 Washer(#16) on each Buttonhead Screw(#15).

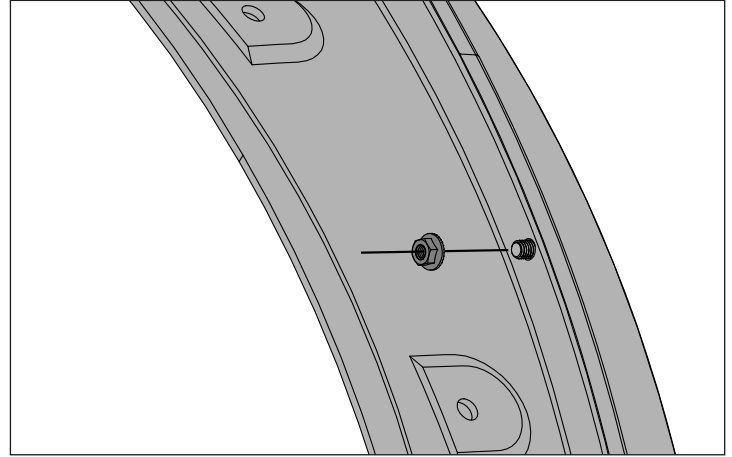


3. Put each Buttonhead Screw(#15) and #10 Washer(#16) combination through a pocket hole in the flare, Screw head and Washer on the outside.



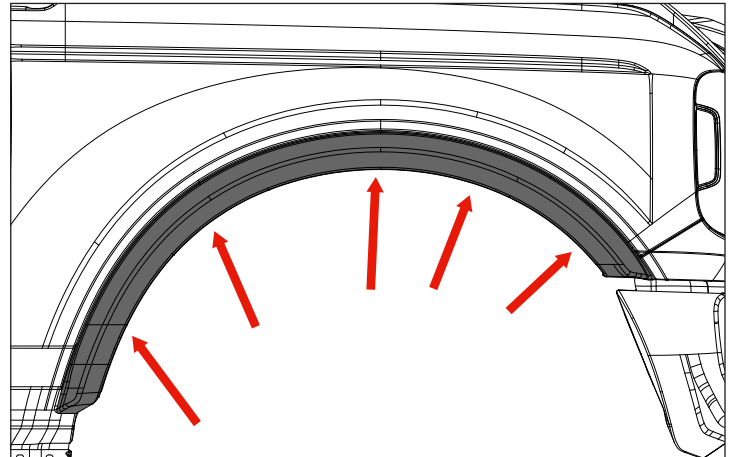
## EVOC Fender Flares, Ford Bronco 4-Door

4. Place a Flange Hex Nut(#17) over the end of each Buttonhead Screw(#15) and tighten, using a 11mm or 7/16" wrench for the Flange Hex Nut(#17) and the supplied Torx Bit (#22) for the Buttonhead Screw(#15). Repeat for remaining pockets.

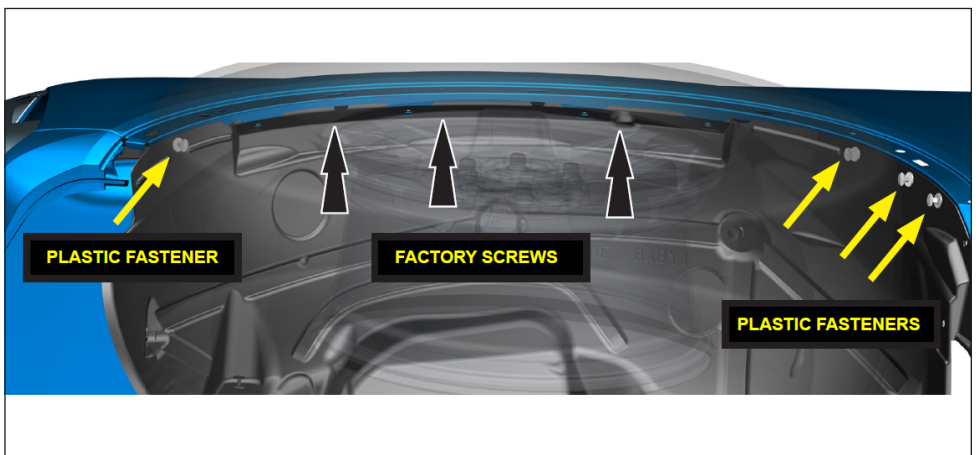


### Front Flare Installation - Passenger's Side

5. Twist (5) quarter turn fasteners. Firmly pull on flare to remove.

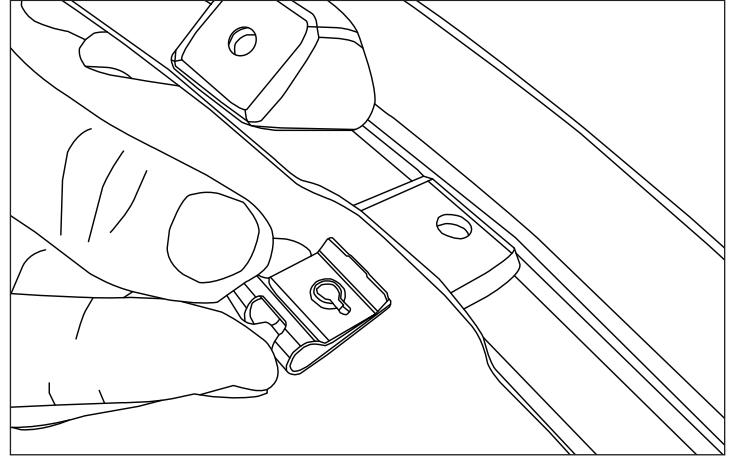


6. Remove (4) factory plastic fasteners and (3) factory screws to access backside of fender.

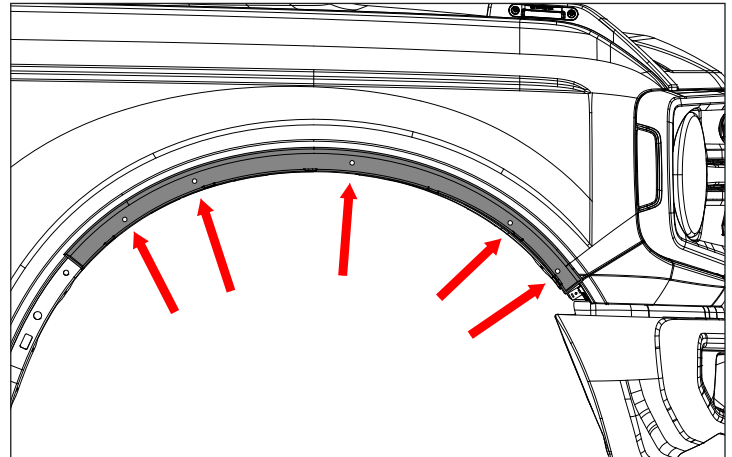
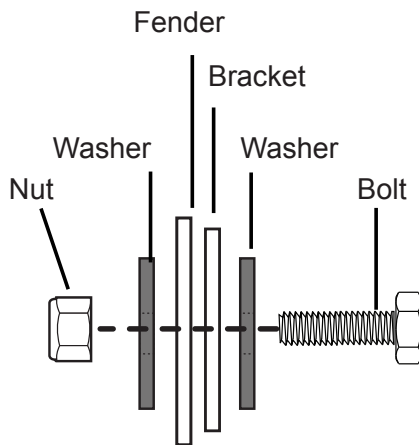


## EVOC Fender Flares, Ford Bronco 4-Door

7. Verify the U-Clips(#25) are already installed on the inner brackets.

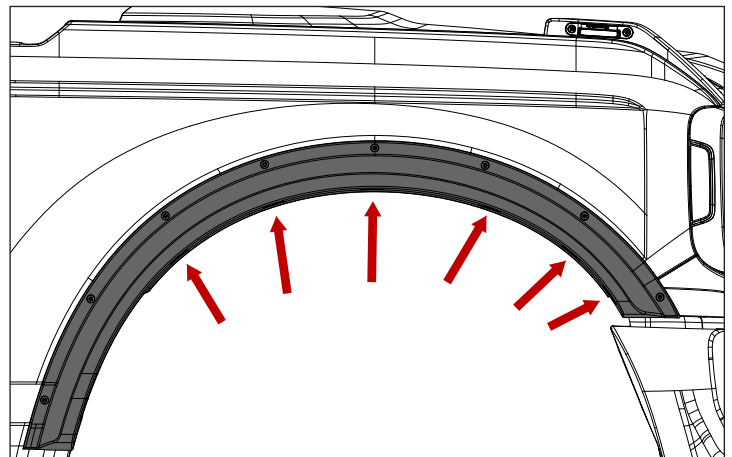


8. Install inner bracket using (5) Hex Head Screws(#23), (10) Fender Washers(#24), and (5) Nylock Nuts(#18). See diagram below.



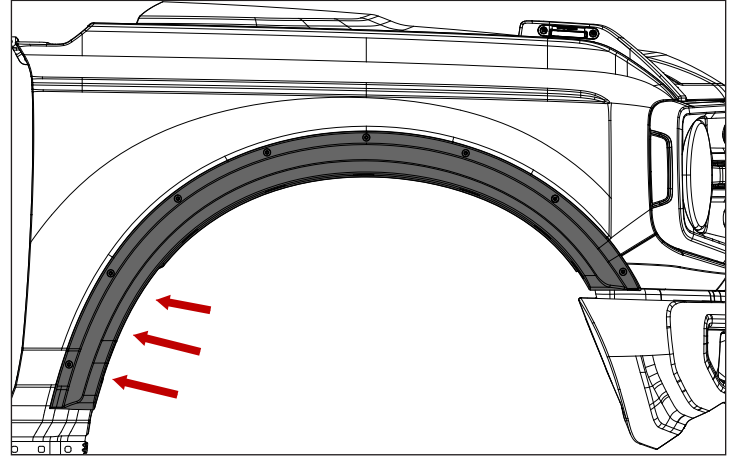
**NOTE:** Ensure that the Edge Trim(#32) is seated correctly before proceeding.

9. Install Front Right Flare(#2) using (6) Phillips Truss Screws(#26).



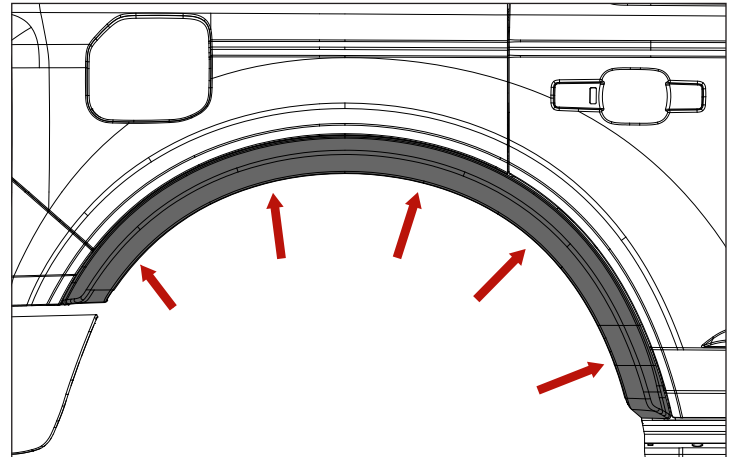
## EVOC Fender Flares, Ford Bronco 4-Door

10. Install (3) Panel Retainers(#27). Reinstall factory fasteners removed in Step 6. Front Right Flare(#2) installation complete. Repeat on Driver's Side using Front Left Flare(#1).

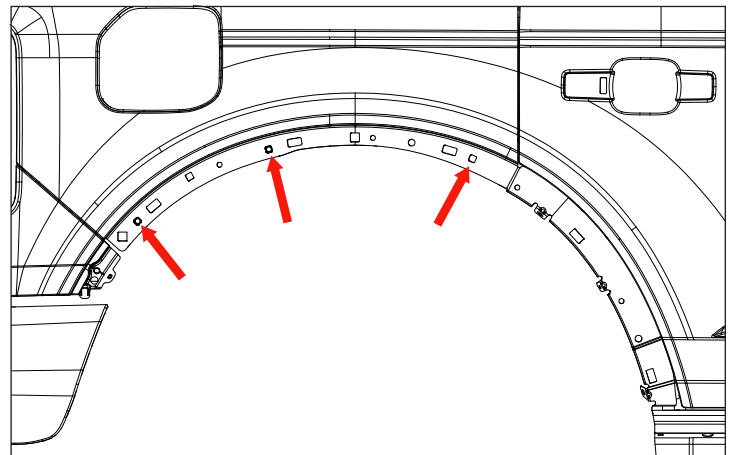


### Rear Flare Installation - Passenger's Side

11. Twist (5) quarter turn fasteners. Firmly pull on flare to remove.

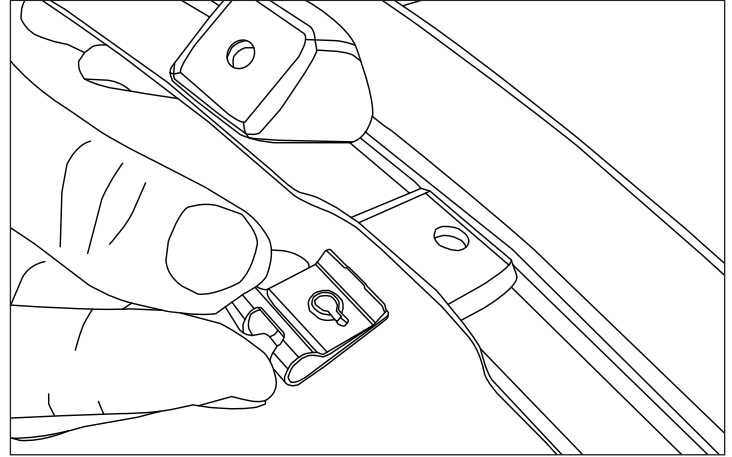


12. Remove (3) factory body bolts and retain.

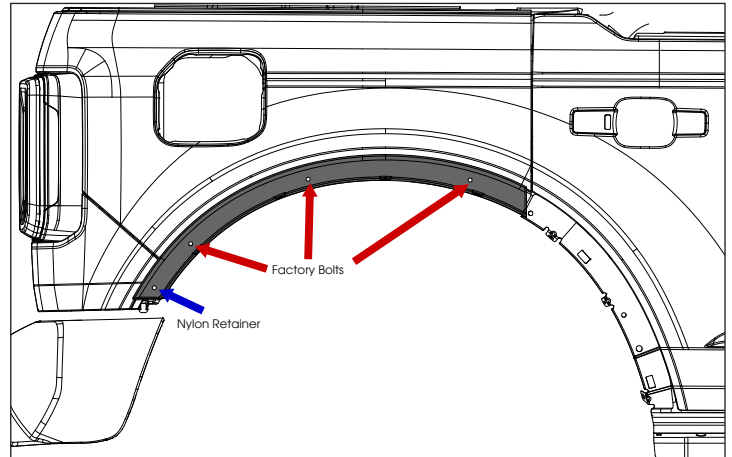


## EVOC Fender Flares, Ford Bronco 4-Door

13. Verify the U-Clips(#25) are already installed on the inner brackets.

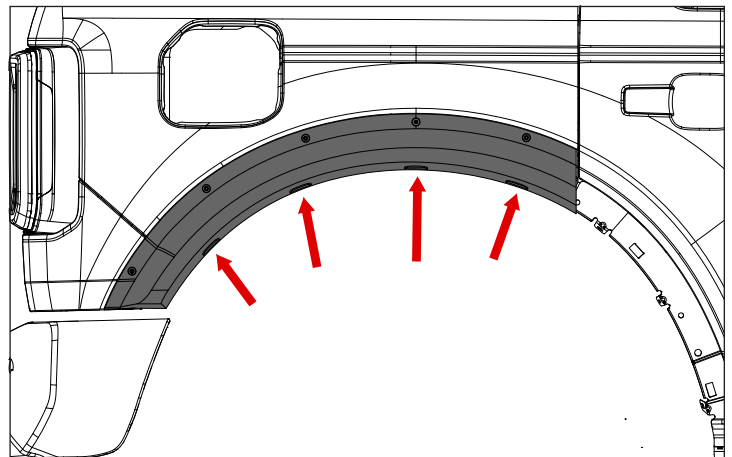


14. Install Rear Right Inner Piece(#12) using (3) factory body bolts, and (1) Nylon Retainer(#28).



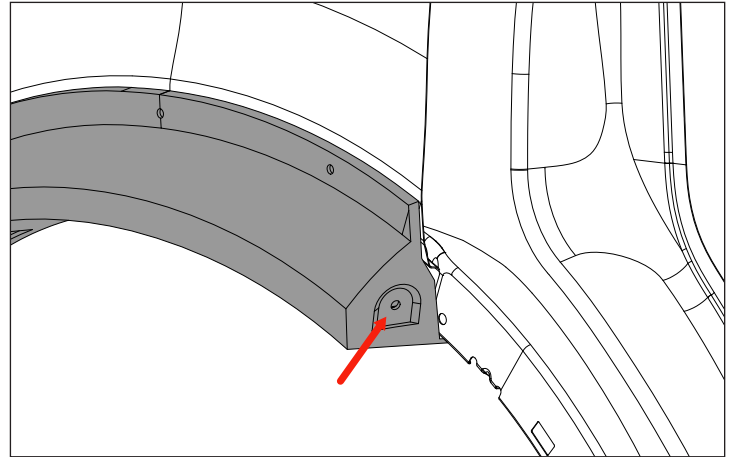
**NOTE:** Ensure that the Edge Trim(#32) is seated correctly before proceeding.

15. Press flares firmly onto the vehicle, install and fully tighten (4) Phillips Truss Screws(#26).



## EVOC Fender Flares, Ford Bronco 4-Door

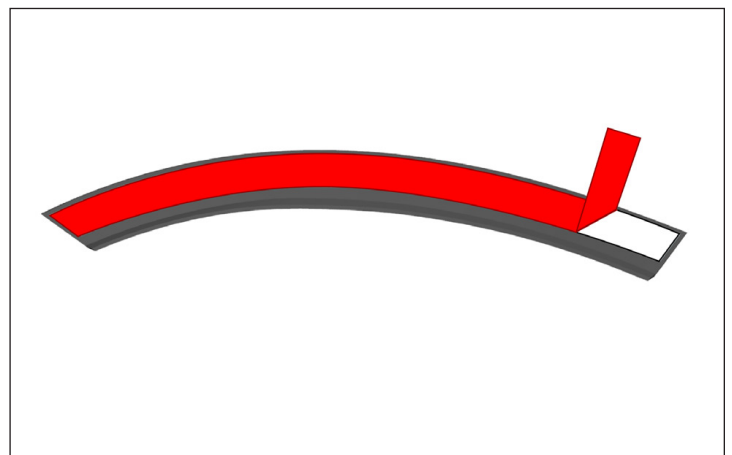
16. With rear door open, use (1) Phillips Truss Screw(#26) on end of flare.



17. Use Alcohol Pads(#29) to clean door area as indicated. Let dry.

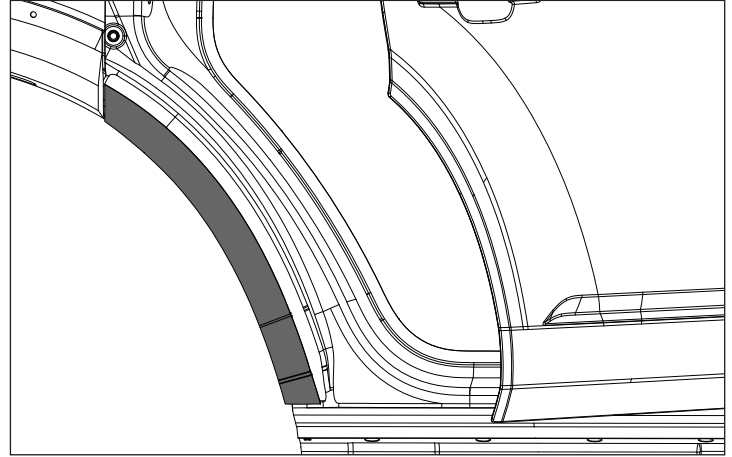


18. To install the Rear Right Fender Cover(#14), remove tape liner from the backside.

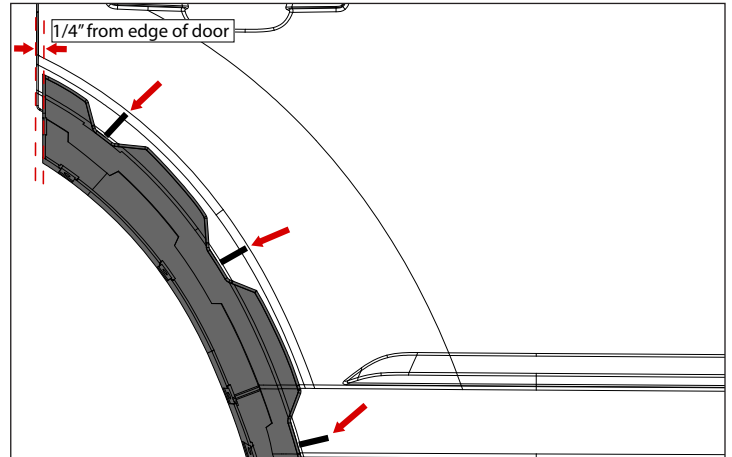


## EVOC Fender Flares, Ford Bronco 4-Door

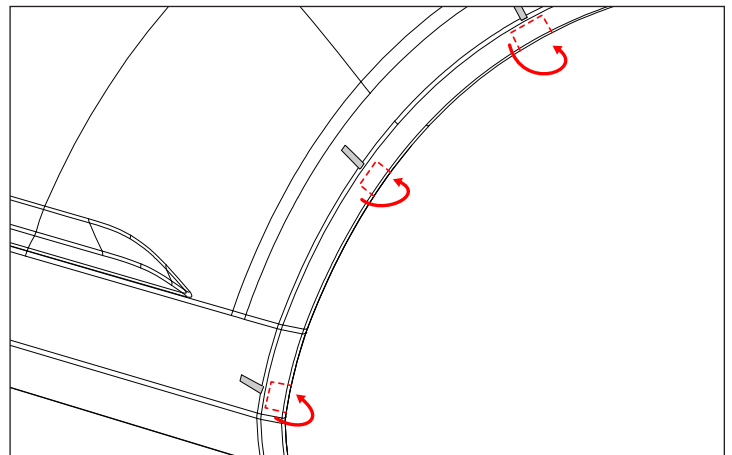
19. Open door and align the Rear Right Fender Cover(#14) in place to cover exposed holes. Press firmly to ensure proper adhesion.



20. Hold Rear Right Door Inner Piece(#12) up and create a 1/4" gap from edge of door to bracket. Mark above (3) holes with a grease pencil. Remove Rear Right Door Inner Piece(#12).

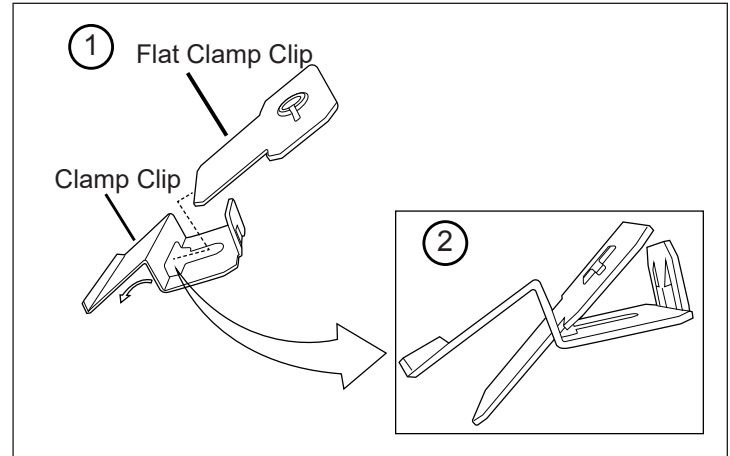


21. Apply (3) pieces of Protective Film(#30) to the locations marked in the previous step then wrap around the lip of the door.



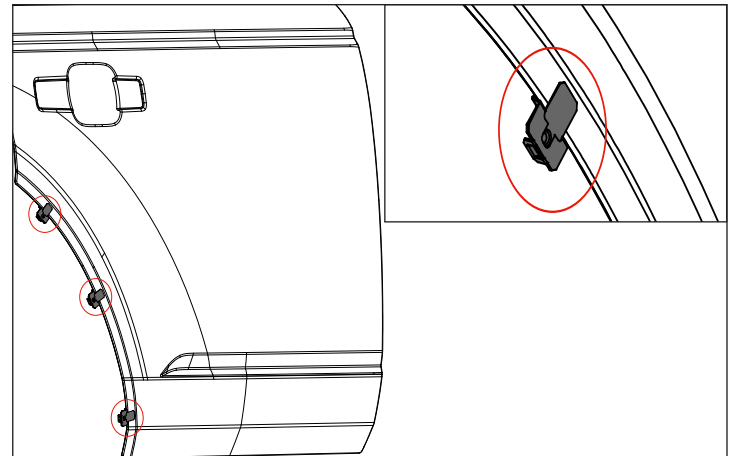
## EVOC Fender Flares, Ford Bronco 4-Door

22. Assemble Flat Clamp Clips(#21) and Clamp Clips(#20) as shown in the diagram.

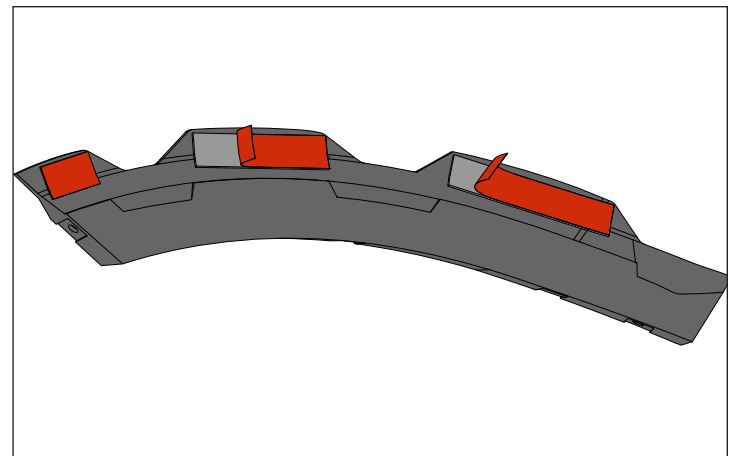


23. Install (3) of the assembled clips from the previous step over the film.

**NOTE:** It may be necessary to trim excess seam sealer from the door in order to install clips.

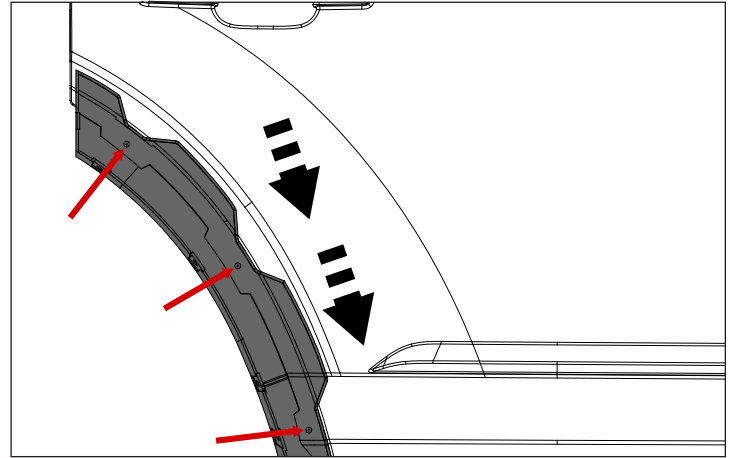


24. Peel back 2" of red tape liner on first two flanges of Rear Right Door Inner Piece(#12), and completely remove tape liner on remaining flange.

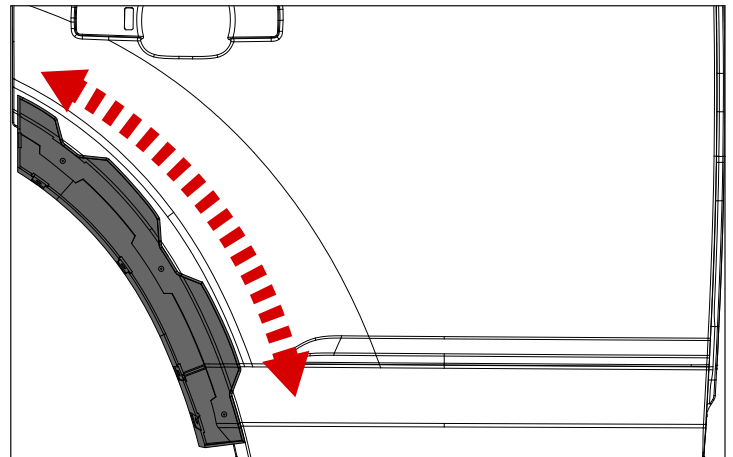


## EVOC Fender Flares, Ford Bronco 4-Door

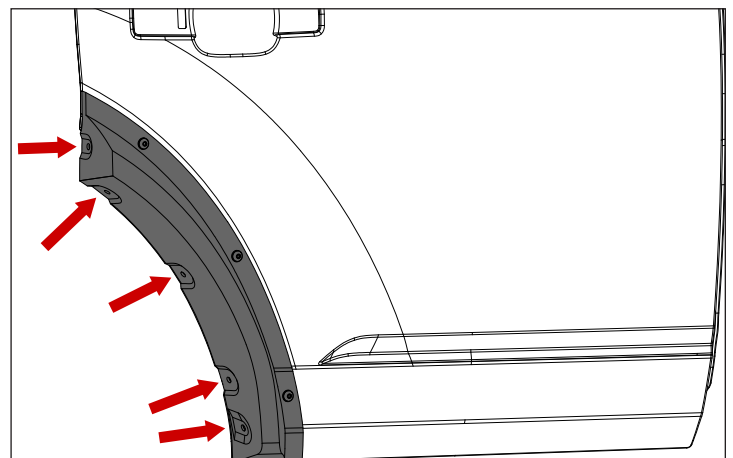
25. Install Rear Right Door Inner Piece(#12) using (3) Phillips Truss Screw(#19) making sure that both tape liners are folded back and protrudes out the top. Remove (2) remaining tape liners.



26. Apply FIRM pressure to all Rear Right Door Inner Piece(#12) flanges to ensure proper tape adhesion.

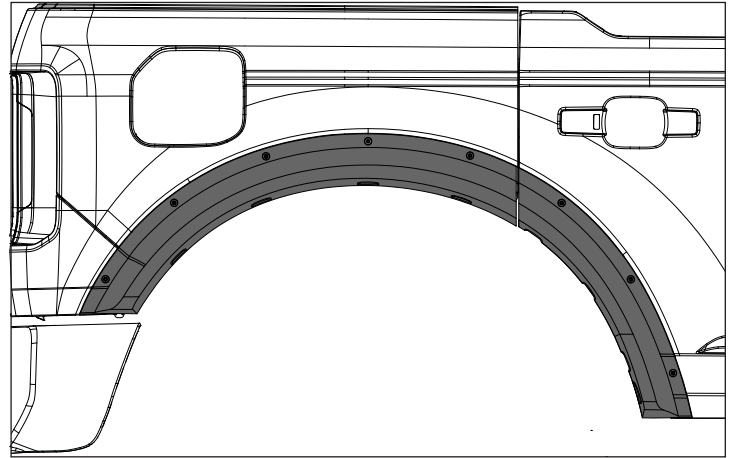


27. Place Rear Right Door Flare(#10) on the vehicle then loosely install (5) Phillips Truss Screws(#26).

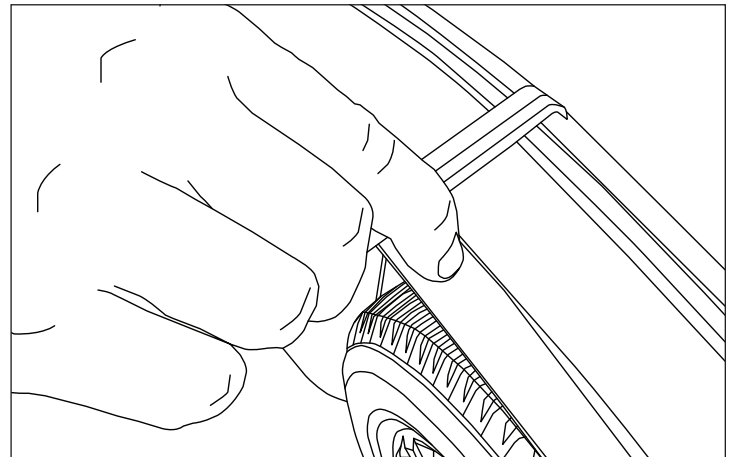


## EVOC Fender Flares, Ford Bronco 4-Door

28. Close door and apply pressure to flare while tightening (4) screws. Open door and tighten last screw. Repeat the Rear Flare Installation process on the Driver's Side.



29. Using supplied Edge Trim Tool(#31), seat Edge Trim(#32) against vehicle by hooking curved end under Edge Trim(#32) at one end of flare. Next, slide around outer edge of flare to the other end.



30. Using flat end of supplied Edge Trim Tool(#31), seat Edge Trim(#32) against flare by inserting straight end between Edge Trim(#32) and flare at one end. Next, slide around entire edge to the other end.

