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**IRON CROSS**  
AUTOMOTIVE INC.

**2007-2014**

**Jeep Front Winch Bumper**

**GP-1000/1100**

**GP-1200/1300**

[www.ironcrossautomotive.com](http://www.ironcrossautomotive.com)

## Installation Instructions

Hardware	
8	½" Button Head Bolts
8	½" Flat Washers
8	½" Lock Washers
8	½" Hex Nuts

**This product is for offroad use only! All liability for installation and use rests with the owner. Careless installation and operation can result in serious injury or equipment damage.**

### Bumper Removal

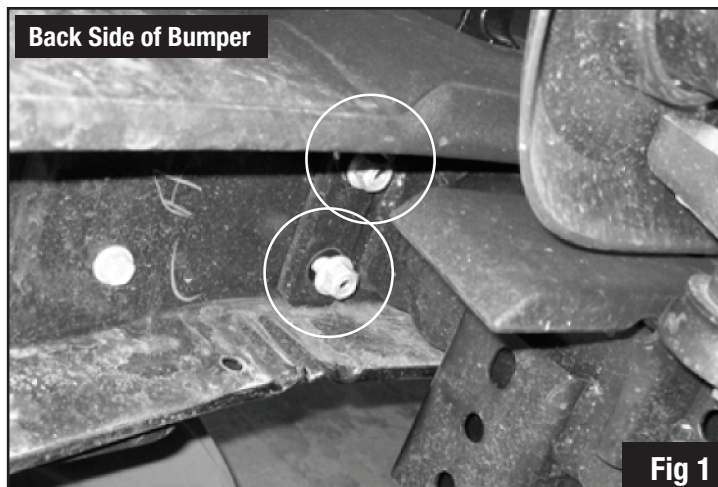
- 1) Remove (4) dart clips from underside of OEM bumper skid plate.
- 2) Remove (4) dart clips from back side of plastic skid plate. **Fig 1.**
- 3) Disconnect fog light harness from back of each fog lamp (if applicable).
- 4) Remove (8) nuts from bumper studs using 18mm socket.



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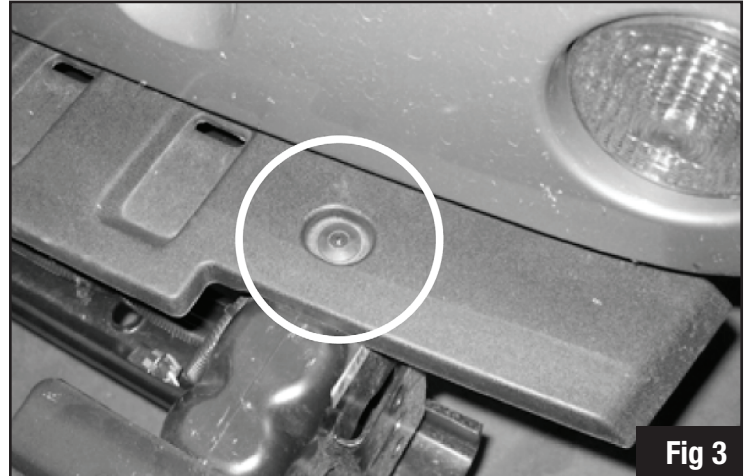
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**Fig 1**

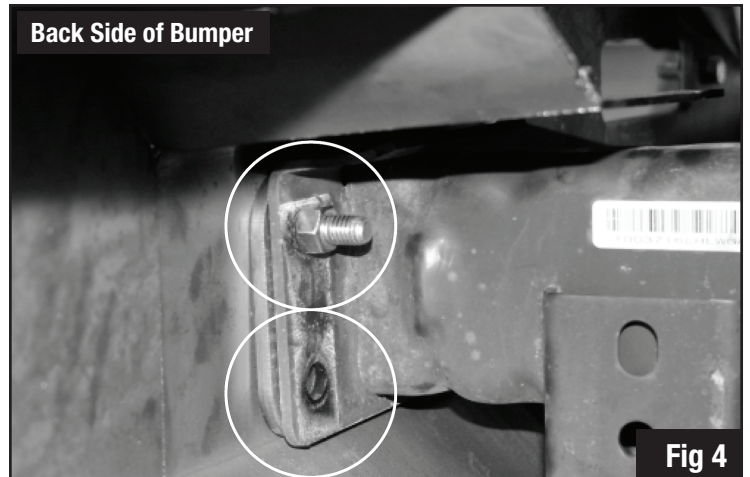
## Bumper Removal Continued...

- 4) Slide bumper forward slightly so the studs still pass through the frame but the bumper rocks forward. Remove fog harness retainer clips from bumper.
- 5) Remove OEM Bumper and set aside. **Fig 2.**
- 6) Remove (2) dart clips from top bumper trim plastic using Phillips screwdriver. Set trim aside, as it will not be reused. **Fig 3.**



## Bumper Installation

- 1) Lift bumper and align mounting studs with holes in frame face plate.
- 2) Place "D" ring on outside of bumper hole mounts and secure loosely with (8) ½" flat washer, (8) ½" lock washer, and (8) ½" hex nuts. Do not tighten fully. **Fig 4.**
- 3) Verify proper alignment and tighten all fasteners.
- 4) Install top winch plate.
- 5) Reconnect light sockets.
- 6) Tighten all hardware for final install. **Fig 5.**



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