

# INSTALLATION GUIDE

Aluminum Radiator Fits 2024+ Toyota Tacoma  
SKU: MMRAD-TAC-24

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## RESOURCES & CONTACT



**CALL 1.877.466.4744**

CUSTOMER SERVICE HOURS: MON-FRI 9:00AM-7:00PM EST



**@MISHIMOTO**



**@GOMISHIMOTO**



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**ENGINEERING BLOG**

[WWW.MISHIMOTO.COM/ENGINEERING](http://WWW.MISHIMOTO.COM/ENGINEERING)

### IMPORTANT SAFETY INFORMATION

- › Mishimoto recommends you use safety glasses and protective gloves during the installation of our products
- › Raise vehicle only on jack stands or on a vehicle lift
- › Allow vehicle to cool completely prior to attempting installation
- › Do not run the engine or drive the vehicle while overheating; serious damage can occur
- › Please dispose of any liquids properly
- › Mishimoto is not responsible for any vehicle damage or personal injury due to installation errors, misuse, or removal of Mishimoto products
- › If you need any assistance while installing our products, reach out to our Customer Service Team at 1-877-GOMISHI

### SUPPLIED PARTS

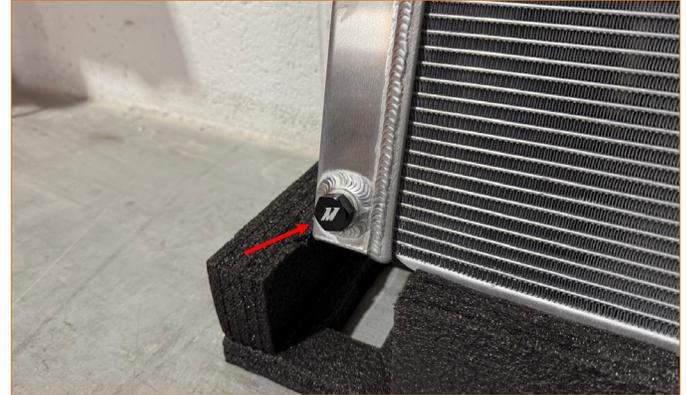
|                                |                       |
|--------------------------------|-----------------------|
| 1X RADIATOR ASSEMBLY           | 4X HF6X1.0-20A BOLTS  |
| 2X MM5267-02 MOUNTING BRACKETS | 4X HF8X1.25-30A BOLTS |
| 2X HF6X1.0-35C BOLTS           | 6X MM1152-18 WASHERS  |

**INSTALL TIME: 5 HOURS**

**INSTALL DIFFICULTY:** 

### INSTALLATION INSTRUCTIONS

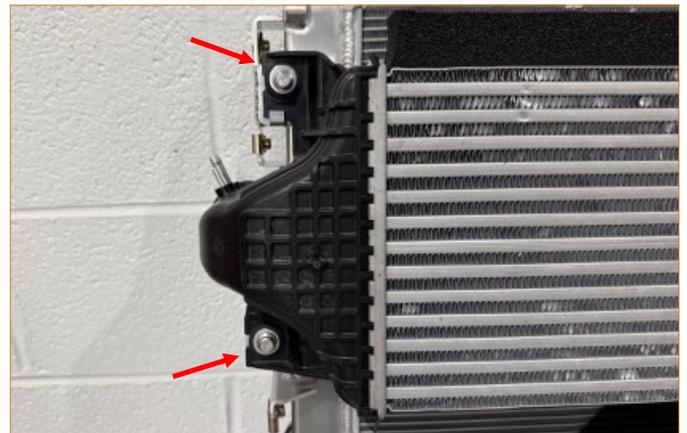
1. Drain the cooling system.
2. Remove the fan shroud and then the radiator and intercooler assembly from the vehicle.
3. Remove the intercooler and upper mounting brackets from the stock radiator.
4. Ensure that the drain plug and bleeder bolt on the Mishimoto radiator are tight.



5. Install the upper mounting brackets that were removed from the stock radiator and install them onto the Mishimoto radiator using the stock hardware. Also, install the two included MM5267-02 brackets onto the Mishimoto radiator using the four included HF8X1.25-30A bolts. The brackets are identical; it does not matter which side they go on as long as they are orientated with the threaded holes outward.



6. Install the intercooler removed from the stock radiator onto the Mishimoto radiator. You must replace two of the four stock bolts with the included HF6X1.0-35C bolts and two of the included MM1152-18 washers.

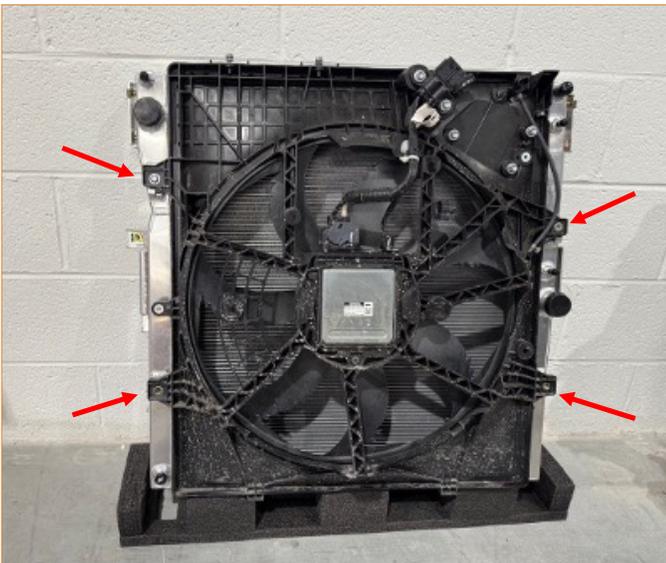


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**7.** Install the Mishimoto radiator and intercooler assembly back into the vehicle as you would with the stock radiator, reusing the stock hardware.

**8.** Install the fan shroud onto the Mishimoto radiator using the four included HF6X1.0-20A bolts and four of the included MM1152-18 washers. Note that the image was taken with the radiator out of the vehicle for more clarity. It is recommended that you install the radiator into the vehicle before installing the fan shroud onto the radiator.

**NOTE:** If installing on a manual transmission model, the radiator's in-tank transmission cooler is not utilized.



**9.** Reconnect any hoses and electrical connections that were disconnected.

**10.** Fill the cooling system. Start the vehicle and allow it to reach operating temperature, checking for leaks and adding additional coolant as necessary.

**Congratulations you've completed your installation.**

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## DISPOSAL INSTRUCTIONS

- › Do not dispose of any product as unsorted municipal waste. Use separate collection facilities. Contact your local authority for information regarding the collection systems available.
- › Never improperly dispose of any coolant, oil, or other chemicals

## WARRANTY INFORMATION



- › All claims must be accompanied with a picture of the Mishimoto product showing the issue for which the claim is being submitted.
- › Mishimoto asks that the customer inspect their purchased item for any damage immediately upon arrival.
- › Any product deemed dead on arrival (DOA) must be claimed within 14 business days of delivery. Claims outside of this time frame will not be covered under the Mishimoto Lifetime Warranty.
- › This warranty does not include payment and/or reimbursement of the cost of labor in connection with the removal of any product returned pursuant to the warranty policy or in connection with the installation of any replacement items provided under the warranty policy.
- › Mishimoto has the right to refuse a claim at any time.

- › When Mishimoto accepts a claim, Mishimoto retains full discretion to choose if it will: (i) repair or replace purchaser's original Mishimoto product; (ii) replace purchaser's original Mishimoto product with the most current available model; or (iii) provide the purchaser with a gift card redeemable on **Mishimoto.com** in the amount of the original purchase price of the original Mishimoto product. The provision of a replacement of a Mishimoto product is subject to availability and Mishimoto retains the right to substitute any warranty claim item with a comparable item or credit at any time.
- › If Mishimoto determines that it will provide a replacement item in connection with a claim under this warranty policy, and such item is out of stock, Mishimoto will place the customer on backorder and ship the replacement product to the purchaser once it becomes available.
- › Mishimoto is not liable for incorrect shipments in connection with a claim if a claim form is completed incorrectly, or if a model number is not included in a claim.
- › If you have a vehicle equipped with an automatic transmission, please make sure to specify this within the text box on the claim form. Mishimoto is not responsible for incorrect replacement shipments if transmission type is not indicated.



**WARNING**  
Cancer and  
Reproductive Harm  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

- › This product can expose you to chemicals which are known to the state of California to cause cancer. For more information visit:  
[www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)