

Winch-Ready Front Bumper with Overrider Hoop

Installation Manual for 1997-2006 - Wrangler TJ #TJFBTB-001



A WARNING A

To be safe while installing this product, read all messages and understand all instructions.

AWARNING A

Mount a winch per the winch maker instructions. Use safe winching practices.

ACAUTION A

Always wear safety glasses while installing or working on this product. Recheck nuts and bolts and re-torque after 250 miles. Periodically check the nuts and bolts during the life of the product. Do not use this product if it is damaged. Check state and local laws regarding permitted bumper sizes, types and heights.

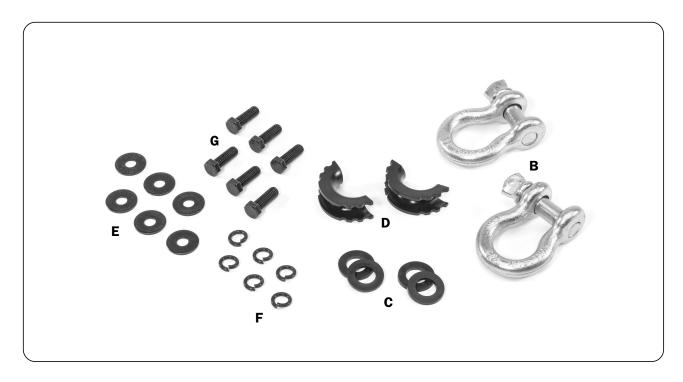






Winch Ready Front Bumper Parts & Tools





REQUIRED TOOLS:

Safety Glasses Ratchet Driver 3/4" Wrench T55 Torx Bit 10mm Socket

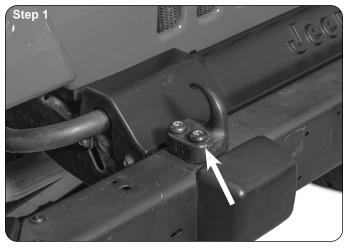
KIT CONTENTS LIST:

- A.) Front Bumper (1)
- B.) D-Rings (2)
- C.) D-Ring Washers (4)
- D.) D-Ring Isolators (2)
- E.) 1/2" Washers (6)
 F.) 1/2" Split Washers (6)
 G.) 1/2" Bolts (6)

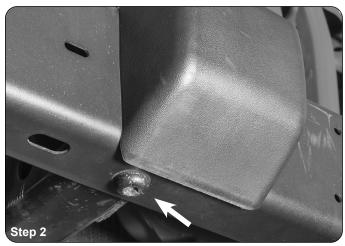


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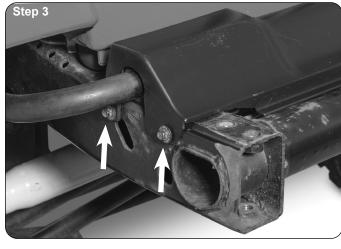




Put on safety glasses. Factory Bumper Removal: Using a T55 bit and socket remove the upper bumper bolts and/or tow hooks on both sides. (Step 1)



Remove the lower bumper bolts with and T55 socket on both sides. (Step 2) Remove and discard the factory bumper.



Remove the two 10mm bolts on either side of the Factory frame cover. Remove and discard the frame cover. (Step 3)



Bumper Installation: Install the new bumper over the frame rails and align the mounting holes. Install (6) $\frac{1}{2}$ " bolts, split washers, and flat washers into the upper and lower frame holes on the right and left side of the bumper. Tighten with a $\frac{3}{4}$ " wrench. (Step 4)



Install D-rings and isolators. (Step 5)

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