



INSTALL INSTRUCTIONS

Jeep JLU / JT STEPS

Product : 518STP4 / 520STP4

Application : 2018+ Jeep JLU Wrangler / JT Gladiator

I WARNING

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and MAY require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

IMPORTANT NOTICE

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.
- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not noted and addressed beforehand.

SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

REQUIRED TOOLS

Metric and SAE Socket Sets and Wrenches

Floor Jack and Block of Wood

3/8" Drill Bit & Step Bits

INCLUDED HARDWARE

520STP4 (JT)

(16) 5/16 x 1" Button Head Bolts

(16) 5/16" Small Washers

(16) 5/16"-18 U-Nuts

(8) M8 x 30mm Bolts

(8) 5/16" Large Washers

(24) #10-24 x 3/4" Button Head Bolts

(24) #10-24 Lock Nut

518STP4 (JLU)

(12) 5/16 x 1" Button Head Bolts

(12) 5/16" Small Washers

(12) 5/16"-18 U-Nuts

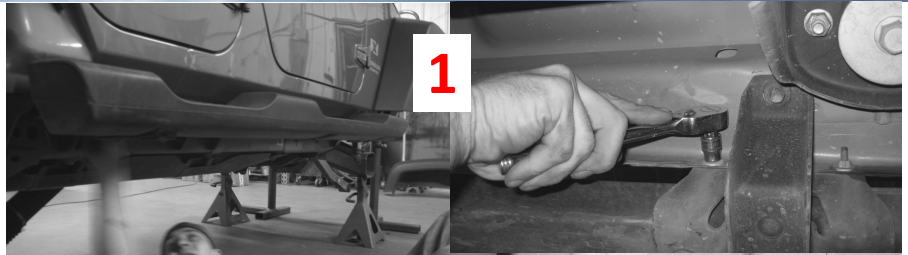
(6) M8 x 30mm Bolts

(6) 5/16" Large Washers

(20) #10-24 x 3/4" Button Head Bolts

(20) #10-24 Lock Nut

1 Remove Factory Running Boards or Rocker Rails. Skip this step if not equipped.



2 Tape off rocker area where step may come into contact with the body to prevent scratching paint during installation.

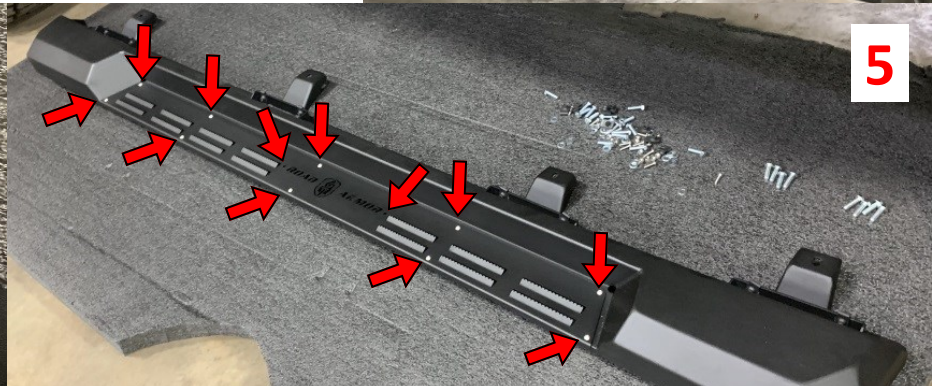
3 Drill existing rocker pinch seam holes to 3/8 with step bit or to larger drill bits manually.



4 Install all 5/16" U-Nut clips onto RA-Steps with treads facing inside of step body as shown.



5 Install step pad and logo backing plate using #10 hardware provided.



6 Install steps by aligning steps to pinch seam holes; supporting step with block of wood on floor jack. Install all 5/16" bolts & Sml. Washer through pinch seam & U-Nut clips into RA-Steps as shown. (RED)

7 Install all M8 x 30mm bolts & Lrg Washer through RA-Steps landing pads and bottom of Jeep. (BLUE)

