

Classic Front Bumper for Wrangler YJ/TJ

Installation Manual for 1987-2006 - Wrangler YJ & TJ #TJFBTB-002



⚠ WARNING ⚠

TO BE SAFE WHILE INSTALLING THIS PRODUCT, READ ALL MESSAGES AND UNDERSTAND ALL INSTRUCTIONS.

⚠ CAUTION ⚠

ALWAYS WEAR SAFETY GLASSES WHILE INSTALLING OR WORKING ON THIS PRODUCT. RECHECK NUTS AND BOLTS AND RE-TORQUE AFTER 250 MILES. PERIODICALLY CHECK THE NUTS AND BOLTS DURING THE LIFE OF THE PRODUCT. DO NOT USE THIS PRODUCT IF IT IS DAMAGED. CHECK STATE AND LOCAL LAWS REGARDING PERMITTED BUMPER SIZES, TYPES AND HEIGHTS.

A Few Words About Product Safety: Your TACTIK® product is intended to enhance the utility and enjoyment of your off road capable vehicle. Before installation, please review the following safety information and installation recommendations. Throughout these instructions important safety information is generally preceded by one of three signal words indicating the relative risk of injury, property damage or adverse consequence. The signal words mean:

⚠ WARNING ⚠ A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN DEATH OR SERIOUS INJURY. YOU CAN BE KILLED OR SERIOUSLY HURT IF YOU DON'T FOLLOW INSTRUCTIONS.

⚠ CAUTION ⚠ A HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, COULD RESULT IN MINOR OR MODERATE INJURY. YOU CAN BE MODERATELY HURT AND ALSO MAY SUFFER PROPERTY DAMAGE IF YOU DON'T FOLLOW INSTRUCTIONS.

NOTICE CAREFUL ATTENTION IS REQUIRED TO THIS INSTRUCTION OR OPERATION BUT DOES GENERALLY NOT RELATE TO PERSONAL INJURY. DAMAGE TO YOUR TACTIK PRODUCT OR OTHER PROPERTY MAY RESULT IF YOU DON'T FOLLOW INSTRUCTIONS.

⚠ WARNING ⚠ TO REDUCE RISK OF SERIOUS INJURY OR PROPERTY DAMAGE: READ ALL SAFETY MESSAGES AND UNDERSTAND ALL INSTRUCTIONS AND PROCEDURE NOTICES BEFORE ATTEMPTING TO INSTALL OR USE THIS PRODUCT.

⚠ WARNING ⚠ MOUNT WINCH USING ONLY APPROVED MOUNTING PLATE. BUMPER/WINCH PLATE NOT INTENDED FOR WINCHES IN EXCESS OF 9500LBS. LOAD LIMITS FOR YOUR BUMPER/WINCH MAY BE LESS DEPENDING ON CONDITION OF YOUR VEHICLE AND ATTACHMENTS. FOLLOW ALL INSTRUCTIONS, LIMITATIONS & WARNINGS WITH YOUR VEHICLE, THIS PRODUCT, YOUR WINCH AND SAFE WINCHING PRACTICES SUPPLEMENT.

⚠ WARNING ⚠ RISK OF EYE INJURY! SAFETY GLASSES MUST BE WORN AT ALL TIMES WHILE INSTALLING OR MAINTAINING THIS PRODUCT. TORQUE AND RECHECK FASTENERS AFTER 250 MILES AND FREQUENTLY THEREAFTER. INSPECT BUMPER, WINCH AND MOUNT BEFORE USE. DO NOT USE IF DAMAGED.

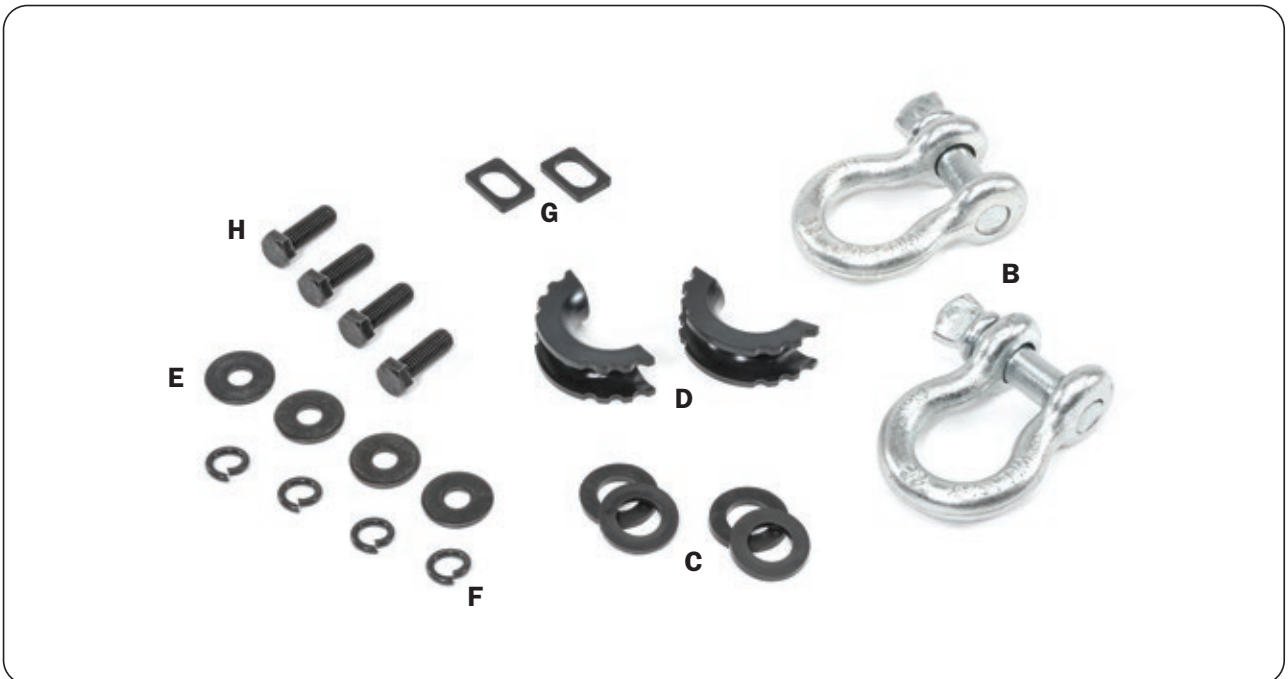
NOTICE CHECK STATE AND LOCAL HIGHWAY SAFETY LAWS REGARDING PERMITTED BUMPER TYPES AND HEIGHTS.

NOTICE AS YOU UNPACK YOUR FRONT BUMPER, BE CAREFUL NOT TO SCRATCH THE FINISH WITH A KNIFE OR RAZOR. WE SUGGEST PLACING THE UNPACKED BUMPER BACK INTO THE ORIGINAL BOX SO IT DOES NOT GET SCRATCHED BEFORE THE INSTALLATION BEGINS. THIS BUMPER HAS A CUT-OUT FOR A VEHICLE RECOVERY WINCH. A SEPARATE WINCH MOUNTING PLATE IS REQUIRED FOR WINCH INSTALLATION.

Front Bumper Parts & Tools



A



REQUIRED TOOLS:

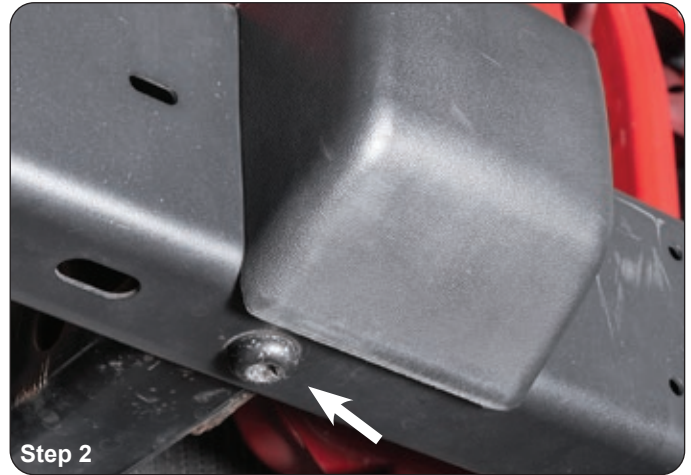
Safety Glasses
Ratchet Driver
3/4" Socket
T55 Torx Bit

KIT CONTENTS LIST:

A.) Front Bumper (1)
B.) D-Rings (2)
C.) D-Ring Washers (4)
D.) D-Ring Isolators (2)
E.) 1/2" Washers (4)
F.) 1/2" Split Washers (4)
G.) Spacer Plates (2)
H.) 1/2" Bolts (4)



Put on safety glasses. Factory Bumper Removal: Using a T55 bit and socket remove the upper bumper bolts and/or tow hooks on both sides. (Step 1)



Remove the lower bumper bolts with and T55 socket on both sides. (Step 2) Remove and discard the factory bumper.



Install the new bumper over the frame rails and align the mounting holes. (Bumper Installation without factory tow hooks) Install a 1/2" bolt, split washer, and flat washer into the upper and lower frame holes on right and left side of the bumper. Tighten with a 3/4" socket (Step 3)



(Bumper Installation with Factory tow hooks) Position a spacer plate over the rear mounting hole on the top of frame. (Step 4)



Reinstall the factory tow hooks with the factory fasteners using a T55 Torx. Install a 1/2" bolt, split washer, and flat washer into the lower mounting holes and tighten with a 3/4" socket. (Step 5)



Install D-rings and isolators. (Step 6)

TACTIK® Exclusive One Year Limited Warranty

Your TACTIK® branded accessories are covered by the following **Limited Warranty** provided exclusively by the TACTIK® Division of [Quadratec, Inc. 1028 Saunders Lane, West Chester PA 19380](#).

This **Limited Warranty** is the only warranty made in connection with your purchase. TACTIK® neither assumes nor authorizes any vendor, retailer or other person or entity to assume for it any other obligation or liability in connection with this product or **Limited Warranty**.

What is Covered: Subject to the terms, exclusions and limitations herein and with respect only to TACTIK® branded accessories first sold in the United States, TACTIK® warrants to the initial retail purchaser only that your TACTIK® accessory shall be free of defects in material and workmanship: **for a period of one (1) year from date of retail purchase**.

This **Limited Warranty** is not assignable and shall terminate upon sale of the vehicle upon which the TACTIK® accessory is installed or other transfer third persons.

All other warranties are hereby disclaimed, except to the extent prohibited by applicable law in which case any implied warranty of merchantability or fitness for a particular purpose on this product is limited to 3 year from date of initial retail sale. TACTIK® reserves the rights to: (a.) require invoice or other proof your accessory is within the terms of this **Limited Warranty** as a condition of warranty service and, (b.) make future revisions to this product and Limited Warranty without prior notice or obligation to upgrade your product.

What is Not Covered:

Your TACTIK® **Limited Warranty** does not cover products or parts TACTIK® determines to have been damaged by or subjected to: (a.) installation damage, alteration, modification, combination with other parts, failure to maintain or improper repair or service, (b.) normal wear & tear, cosmetic damage or damage from moisture or water immersion, (c.) Acts of God, accidents, misuse, negligence, inadequate mounting or impact with vehicle(s), obstacles or other aspects of the environment, (d.) theft, vandalism or other intentional damage.

Remedy Limited to Repair/Replacement: The exclusive remedy provided hereunder shall, upon TACTIK® inspection and at TACTIK's option, be either repair or replacement of product or parts (new or refurbished) covered under this Limited Warranty. Customers requesting warranty consideration should first contact TACTIK® to obtain a RGA number (XXX-XXX-XXXX). All labor, removal, shipping and installation costs are customer's responsibility.

Other Limitations - Exclusion of Damages - Your Rights Under State Law:

In consideration of the purchase price paid, neither TACTIK® nor any independent TACTIK® distributor/licensee are responsible for any time loss, rental costs, or for any incidental, consequential, punitive or other damages you may have or incur in connection with any part or product purchased. Your exclusive remedy hereunder for covered parts is repair/replacement as described above.

This **Limited Warranty** gives you specific rights. You may also have other rights that vary from state to state. For example, some states do not allow limitations of how long an implied warranty lasts and /or do not allow the exclusion or limitation of incidental or consequential damages, so the limitations and exclusions herein may not apply to you.

©TACTIK® 2020 All Rights Reserved. A4 Version

TACTIK®